

二年级数学两位数加两位数计算题过关作业训练题带答案

姓名：_____ 班级：_____ 日期：_____ 用时：____分钟 得分：_____

$51+43 =$ $14+91 =$ $84+51 =$ $94+22 =$ $32+34 =$

$42+93 =$ $14+44 =$ $40+12 =$ $30+66 =$ $61+16 =$

$38+71 =$ $83+32 =$ $78+82 =$ $38+58 =$ $11+11 =$

$30+71 =$ $39+31 =$ $40+46 =$ $40+24 =$ $28+71 =$

$16+51 =$ $80+19 =$ $82+99 =$ $77+31 =$ $50+47 =$

$21+57 =$ $24+68 =$ $42+88 =$ $90+12 =$ $40+31 =$

$75+96 =$ $98+33 =$ $88+16 =$ $74+51 =$ $40+51 =$

$45+98 =$ $90+32 =$ $49+47 =$ $85+38 =$ $54+35 =$

$61+29 =$ $69+14 =$ $98+91 =$ $91+66 =$ $55+98 =$

$84+70 =$ $87+30 =$ $40+14 =$ $71+75 =$ $81+80 =$

$37+26 =$ $79+52 =$ $76+80 =$ $42+83 =$ $76+13 =$

$32+32 =$ $21+70 =$ $22+50 =$ $47+43 =$ $45+46 =$

$26+89 =$ $11+84 =$ $83+40 =$ $27+59 =$ $81+12 =$

$71+54 =$	$91+34 =$	$49+90 =$	$52+64 =$	$67+99 =$
$32+95 =$	$94+85 =$	$56+47 =$	$69+82 =$	$40+83 =$
$23+66 =$	$33+63 =$	$10+71 =$	$86+11 =$	$38+34 =$
$86+16 =$	$61+37 =$	$57+14 =$	$53+52 =$	$58+91 =$
$51+28 =$	$78+52 =$	$32+84 =$	$30+38 =$	$99+64 =$
$40+17 =$	$39+21 =$	$58+58 =$	$19+12 =$	$14+66 =$
$82+24 =$	$76+58 =$	$59+20 =$	$46+94 =$	$83+24 =$
$34+71 =$	$80+39 =$	$19+38 =$	$39+88 =$	$17+82 =$
$75+26 =$	$14+63 =$	$26+91 =$	$86+13 =$	$47+24 =$
$30+53 =$	$27+48 =$	$96+12 =$	$48+59 =$	$22+33 =$
$81+94 =$	$42+55 =$	$14+82 =$	$28+12 =$	$40+64 =$
$62+60 =$	$43+85 =$	$86+16 =$	$67+64 =$	$36+38 =$
$26+61 =$	$28+94 =$	$48+38 =$	$82+10 =$	$19+97 =$
$45+80 =$	$34+70 =$	$47+84 =$	$38+31 =$	$77+93 =$

$29+30 =$	$50+23 =$	$62+33 =$	$46+80 =$	$23+50 =$
$24+10 =$	$54+28 =$	$87+91 =$	$25+99 =$	$66+11 =$
$21+75 =$	$97+46 =$	$68+61 =$	$81+48 =$	$89+28 =$
$55+25 =$	$63+58 =$	$60+25 =$	$11+29 =$	$12+50 =$
$86+92 =$	$58+91 =$	$93+52 =$	$78+94 =$	$29+75 =$
$70+14 =$	$36+90 =$	$41+63 =$	$24+41 =$	$16+98 =$
$15+33 =$	$56+13 =$	$51+29 =$	$95+55 =$	$65+43 =$
$73+39 =$	$92+36 =$	$92+21 =$	$91+26 =$	$23+50 =$
$95+66 =$	$30+92 =$	$32+33 =$	$82+58 =$	$21+61 =$
$31+15 =$	$37+76 =$	$85+82 =$	$15+60 =$	$75+30 =$
$45+70 =$	$15+11 =$	$47+60 =$	$98+20 =$	$37+72 =$
$96+39 =$	$72+37 =$	$65+54 =$	$52+16 =$	$12+91 =$
$54+67 =$	$47+29 =$	$51+47 =$	$30+59 =$	$51+24 =$
$42+50 =$	$97+45 =$	$44+88 =$	$56+13 =$	$36+62 =$

$42+71 =$	$77+67 =$	$63+49 =$	$86+35 =$	$29+48 =$
$73+90 =$	$81+17 =$	$42+76 =$	$31+48 =$	$57+54 =$
$89+36 =$	$57+67 =$	$49+89 =$	$36+98 =$	$51+56 =$
$13+22 =$	$42+83 =$	$43+33 =$	$56+91 =$	$31+92 =$
$16+50 =$	$12+77 =$	$90+76 =$	$19+15 =$	$77+16 =$
$92+48 =$	$30+70 =$	$71+17 =$	$88+47 =$	$65+65 =$
$41+85 =$	$89+25 =$	$44+78 =$	$34+80 =$	$31+43 =$
$13+74 =$	$99+34 =$	$28+80 =$	$60+36 =$	$35+85 =$
$29+53 =$	$50+17 =$	$80+92 =$	$17+94 =$	$67+11 =$
$91+35 =$	$69+48 =$	$78+28 =$	$63+85 =$	$53+35 =$
$59+78 =$	$10+30 =$	$20+97 =$	$45+21 =$	$75+71 =$
$69+21 =$	$44+96 =$	$62+64 =$	$45+73 =$	$91+26 =$
$78+17 =$	$25+51 =$	$59+79 =$	$49+54 =$	$16+19 =$
$87+90 =$	$18+26 =$	$23+28 =$	$63+98 =$	$86+45 =$

$49+19 =$	$16+48 =$	$20+89 =$	$15+99 =$	$19+83 =$
$66+19 =$	$69+74 =$	$88+18 =$	$34+55 =$	$67+73 =$
$24+74 =$	$56+35 =$	$96+57 =$	$64+98 =$	$97+54 =$
$34+98 =$	$12+83 =$	$20+32 =$	$73+41 =$	$92+24 =$
$78+26 =$	$45+50 =$	$19+90 =$	$76+87 =$	$73+79 =$
$31+30 =$	$23+24 =$	$90+49 =$	$18+75 =$	$29+95 =$
$89+40 =$	$97+21 =$	$31+13 =$	$26+61 =$	$52+83 =$
$52+80 =$	$11+93 =$	$31+35 =$	$95+35 =$	$25+59 =$
$77+17 =$	$62+45 =$	$13+82 =$	$37+82 =$	$35+79 =$
$30+44 =$	$27+29 =$	$38+45 =$	$23+25 =$	$36+48 =$
$95+14 =$	$47+69 =$	$30+86 =$	$38+41 =$	$47+90 =$
$51+12 =$	$49+41 =$	$80+40 =$	$31+40 =$	$58+85 =$
$59+78 =$	$62+23 =$	$58+66 =$	$73+38 =$	$88+73 =$
$20+27 =$	$85+88 =$	$79+62 =$	$79+42 =$	$45+50 =$

$13+54 =$	$34+38 =$	$77+36 =$	$38+33 =$	$10+62 =$
$51+10 =$	$46+74 =$	$69+30 =$	$91+99 =$	$42+11 =$
$22+47 =$	$25+37 =$	$86+21 =$	$41+72 =$	$28+56 =$
$30+90 =$	$23+56 =$	$43+31 =$	$82+53 =$	$21+77 =$
$17+84 =$	$67+57 =$	$26+75 =$	$48+83 =$	$14+12 =$
$25+25 =$	$74+99 =$	$16+70 =$	$19+75 =$	$50+73 =$
$94+76 =$	$80+80 =$	$61+46 =$	$60+67 =$	$56+95 =$
$29+77 =$	$72+43 =$	$76+14 =$	$61+16 =$	$88+44 =$
$48+53 =$	$99+70 =$	$89+74 =$	$12+49 =$	$24+20 =$
$67+64 =$	$68+53 =$	$78+78 =$	$67+14 =$	$47+31 =$
$23+49 =$	$61+58 =$	$89+98 =$	$28+37 =$	$74+77 =$
$49+84 =$	$23+29 =$	$73+91 =$	$46+66 =$	$26+50 =$
$66+90 =$	$80+68 =$	$19+11 =$	$30+66 =$	$84+40 =$
$99+64 =$	$50+49 =$	$20+38 =$	$84+12 =$	$45+16 =$

$22+12 =$	$89+83 =$	$80+49 =$	$35+22 =$	$51+71 =$
$86+92 =$	$67+17 =$	$51+30 =$	$29+30 =$	$58+85 =$
$83+40 =$	$44+18 =$	$99+93 =$	$81+96 =$	$88+54 =$
$75+67 =$	$19+12 =$	$87+42 =$	$52+40 =$	$34+33 =$
$39+13 =$	$71+26 =$	$41+55 =$	$16+40 =$	$34+93 =$
$61+69 =$	$26+39 =$	$14+11 =$	$40+19 =$	$25+35 =$
$60+48 =$	$13+24 =$	$76+19 =$	$94+23 =$	$63+85 =$
$40+59 =$	$10+28 =$	$68+39 =$	$52+61 =$	$50+25 =$
$84+68 =$	$32+34 =$	$60+10 =$	$83+12 =$	$89+70 =$
$45+46 =$	$85+96 =$	$54+75 =$	$12+15 =$	$97+98 =$
$81+15 =$	$46+47 =$	$86+60 =$	$97+25 =$	$84+21 =$
$92+81 =$	$63+65 =$	$68+11 =$	$25+32 =$	$89+38 =$
$97+65 =$	$72+89 =$	$42+49 =$	$79+70 =$	$35+15 =$
$51+24 =$	$57+88 =$	$54+42 =$	$23+64 =$	$76+95 =$

$65+31 =$	$19+12 =$	$49+88 =$	$74+12 =$	$18+11 =$
$94+66 =$	$92+98 =$	$33+38 =$	$13+56 =$	$66+18 =$
$40+29 =$	$62+92 =$	$26+97 =$	$27+78 =$	$23+32 =$
$30+86 =$	$55+96 =$	$50+60 =$	$16+67 =$	$58+31 =$
$87+22 =$	$42+83 =$	$36+83 =$	$82+54 =$	$52+53 =$
$81+18 =$	$18+46 =$	$40+97 =$	$34+47 =$	$45+63 =$
$69+93 =$	$70+15 =$	$94+74 =$	$34+90 =$	$98+11 =$
$53+22 =$	$83+38 =$	$16+21 =$	$39+38 =$	$43+22 =$
$41+88 =$	$68+45 =$	$46+55 =$	$76+58 =$	$18+81 =$
$12+18 =$	$42+75 =$	$75+33 =$	$91+19 =$	$46+46 =$
$20+28 =$	$41+86 =$	$79+37 =$	$47+36 =$	$79+34 =$
$45+29 =$	$96+61 =$	$96+50 =$	$71+18 =$	$24+36 =$
$90+43 =$	$14+35 =$	$64+57 =$	$48+98 =$	$69+74 =$
$53+85 =$	$38+98 =$	$48+23 =$	$45+18 =$	$65+68 =$

$60+96 =$	$49+39 =$	$43+72 =$	$28+80 =$	$72+43 =$
$60+12 =$	$50+61 =$	$64+80 =$	$70+15 =$	$47+60 =$
$83+23 =$	$68+83 =$	$85+24 =$	$62+47 =$	$83+75 =$
$86+99 =$	$18+59 =$	$37+36 =$	$14+74 =$	$96+42 =$
$96+74 =$	$40+61 =$	$83+79 =$	$77+30 =$	$27+98 =$
$96+95 =$	$84+69 =$	$96+35 =$	$57+58 =$	$81+19 =$
$46+29 =$	$65+80 =$	$33+42 =$	$19+79 =$	$43+61 =$
$87+59 =$	$63+35 =$	$66+66 =$	$77+10 =$	$59+10 =$
$72+51 =$	$44+34 =$	$80+70 =$	$91+24 =$	$14+23 =$
$60+94 =$	$87+24 =$	$38+30 =$	$78+65 =$	$18+96 =$
$62+83 =$	$12+42 =$	$23+79 =$	$78+49 =$	$42+71 =$
$27+73 =$	$28+34 =$	$79+43 =$	$60+99 =$	$68+77 =$
$27+22 =$	$58+93 =$	$34+14 =$	$45+96 =$	$37+34 =$
$27+23 =$	$92+18 =$	$27+12 =$	$18+14 =$	$10+32 =$

$46+61 =$	$39+92 =$	$48+65 =$	$40+40 =$	$49+96 =$
$67+19 =$	$85+63 =$	$10+82 =$	$18+65 =$	$60+41 =$
$40+49 =$	$24+61 =$	$61+19 =$	$90+98 =$	$25+41 =$
$56+85 =$	$15+40 =$	$51+68 =$	$10+29 =$	$94+69 =$
$26+12 =$	$51+81 =$	$61+46 =$	$61+67 =$	$10+53 =$
$54+90 =$	$39+65 =$	$22+98 =$	$43+60 =$	$50+94 =$
$79+56 =$	$26+39 =$	$30+72 =$	$27+35 =$	$33+43 =$
$10+17 =$	$56+19 =$	$89+55 =$	$26+71 =$	$62+68 =$
$84+19 =$	$87+54 =$	$82+81 =$	$21+70 =$	$89+90 =$
$35+32 =$	$15+59 =$	$64+74 =$	$51+90 =$	$55+15 =$
$74+93 =$	$24+37 =$	$48+26 =$	$64+37 =$	$88+87 =$
$17+36 =$	$42+21 =$	$43+43 =$	$68+31 =$	$26+12 =$
$99+68 =$	$58+70 =$	$26+18 =$	$68+88 =$	$42+12 =$
$63+23 =$	$22+59 =$	$62+15 =$	$83+62 =$	$40+44 =$

$71+24 =$	$21+54 =$	$80+17 =$	$52+95 =$	$85+33 =$
$53+86 =$	$49+68 =$	$89+88 =$	$81+54 =$	$47+42 =$
$30+26 =$	$72+96 =$	$54+74 =$	$46+71 =$	$86+69 =$
$50+22 =$	$52+79 =$	$18+81 =$	$88+44 =$	$29+62 =$
$33+75 =$	$60+86 =$	$74+79 =$	$99+92 =$	$81+75 =$
$91+23 =$	$48+95 =$	$59+99 =$	$28+47 =$	$61+16 =$
$32+52 =$	$82+96 =$	$85+78 =$	$82+73 =$	$91+36 =$
$13+19 =$	$90+61 =$	$38+91 =$	$22+14 =$	$70+65 =$
$40+23 =$	$30+38 =$	$12+24 =$	$77+81 =$	$58+35 =$
$40+19 =$	$12+85 =$	$51+68 =$	$67+73 =$	$22+74 =$
$97+10 =$	$86+44 =$	$95+33 =$	$62+47 =$	$72+96 =$
$61+59 =$	$21+68 =$	$50+32 =$	$90+72 =$	$59+12 =$
$62+48 =$	$62+49 =$	$98+84 =$	$73+58 =$	$15+16 =$
$29+30 =$	$14+35 =$	$29+15 =$	$66+71 =$	$18+33 =$

$83+14 =$	$48+26 =$	$48+38 =$	$18+69 =$	$64+93 =$
$85+85 =$	$11+72 =$	$45+98 =$	$75+11 =$	$43+49 =$
$29+29 =$	$11+41 =$	$85+69 =$	$44+42 =$	$62+28 =$
$97+84 =$	$69+28 =$	$18+15 =$	$48+62 =$	$52+68 =$
$80+37 =$	$59+89 =$	$96+39 =$	$59+50 =$	$67+23 =$
$50+68 =$	$38+74 =$	$56+20 =$	$55+71 =$	$74+48 =$
$47+83 =$	$85+79 =$	$30+73 =$	$50+46 =$	$52+85 =$
$55+65 =$	$61+40 =$	$24+34 =$	$28+65 =$	$71+55 =$
$14+74 =$	$14+23 =$	$69+70 =$	$51+78 =$	$84+38 =$
$98+51 =$	$37+58 =$	$64+43 =$	$99+67 =$	$44+36 =$
$67+66 =$	$82+68 =$	$46+99 =$	$12+87 =$	$83+66 =$
$44+20 =$	$11+85 =$	$57+24 =$	$63+22 =$	$97+83 =$
$21+98 =$	$18+31 =$	$28+22 =$	$57+15 =$	$32+51 =$
$78+76 =$	$79+39 =$	$24+42 =$	$40+19 =$	$71+94 =$

$70+54 =$	$17+70 =$	$22+49 =$	$16+77 =$	$99+14 =$
$14+96 =$	$62+20 =$	$67+17 =$	$38+24 =$	$62+61 =$
$79+17 =$	$25+37 =$	$20+16 =$	$84+48 =$	$87+15 =$
$13+34 =$	$77+39 =$	$58+31 =$	$40+81 =$	$88+38 =$
$60+70 =$	$68+64 =$	$58+50 =$	$78+29 =$	$23+19 =$
$79+49 =$	$85+36 =$	$36+52 =$	$67+86 =$	$95+29 =$
$84+68 =$	$68+24 =$	$45+60 =$	$42+58 =$	$25+63 =$
$23+80 =$	$50+49 =$	$41+22 =$	$12+32 =$	$20+21 =$
$20+63 =$	$88+69 =$	$77+77 =$	$87+35 =$	$89+11 =$
$12+90 =$	$63+65 =$	$19+35 =$	$38+70 =$	$79+17 =$
$23+62 =$	$83+71 =$	$61+47 =$	$71+29 =$	$42+62 =$
$36+82 =$	$42+35 =$	$87+61 =$	$96+57 =$	$35+47 =$
$25+72 =$	$51+72 =$	$73+90 =$	$19+80 =$	$44+66 =$
$47+78 =$	$89+46 =$	$50+67 =$	$22+24 =$	$49+53 =$

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