

两位数加减一位数水平练习试题

姓名：_____ 班级：_____ 日期：_____ 用时：_____分钟 得分：_____

27 - 6 =	50 + 1 =	56 + 6 =	97 - 8 =	91 + 1 =
83 - 7 =	52 + 3 =	77 + 2 =	80 - 9 =	72 - 2 =
83 + 5 =	12 + 9 =	42 + 9 =	57 + 7 =	23 + 5 =
20 - 7 =	71 - 2 =	61 + 9 =	56 + 4 =	75 + 7 =
84 + 5 =	24 - 5 =	52 - 6 =	80 + 7 =	95 + 2 =
80 - 5 =	22 - 4 =	48 + 5 =	34 + 6 =	43 + 8 =
65 - 4 =	77 - 3 =	82 - 6 =	52 + 4 =	32 + 5 =
61 - 1 =	55 + 9 =	94 + 2 =	25 + 1 =	97 + 3 =
98 - 7 =	40 - 6 =	73 - 8 =	97 + 8 =	99 + 1 =
56 - 2 =	15 - 8 =	51 + 5 =	58 + 6 =	34 - 5 =
15 - 9 =	94 - 9 =	45 - 5 =	27 + 1 =	77 + 6 =
86 - 9 =	66 + 5 =	64 + 6 =	32 + 4 =	50 + 7 =
49 + 1 =	52 + 3 =	89 - 6 =	94 + 7 =	73 + 3 =
96 + 2 =	40 - 5 =	72 - 1 =	34 - 5 =	26 + 8 =
92 + 9 =	76 - 1 =	86 - 1 =	93 + 3 =	89 - 4 =
57 - 8 =	99 - 3 =	72 - 3 =	12 + 7 =	75 + 9 =
84 + 6 =	13 - 3 =	22 + 8 =	89 - 6 =	44 - 7 =
83 - 9 =	80 + 6 =	22 - 7 =	42 + 1 =	90 - 4 =
63 + 7 =	41 - 3 =	35 - 5 =	39 + 1 =	72 - 1 =
39 - 1 =	14 + 2 =	81 + 6 =	18 + 7 =	37 - 1 =
15 - 8 =	61 - 1 =	34 + 8 =	87 + 9 =	43 - 2 =
66 - 7 =	42 + 5 =	81 + 6 =	92 - 2 =	97 + 9 =
33 + 2 =	49 + 6 =	96 + 7 =	84 - 1 =	60 + 5 =
16 - 8 =	53 + 5 =	85 - 8 =	84 - 3 =	18 + 3 =
75 + 2 =	54 + 5 =	91 + 4 =	31 - 1 =	73 + 8 =

$46 + 7 =$	$58 + 6 =$	$39 + 3 =$	$61 + 9 =$	$53 - 8 =$
$75 - 8 =$	$65 + 8 =$	$77 - 9 =$	$24 - 6 =$	$12 + 8 =$
$71 - 2 =$	$28 - 6 =$	$46 + 2 =$	$19 - 2 =$	$17 - 2 =$
$10 + 9 =$	$86 - 3 =$	$12 + 2 =$	$41 + 4 =$	$10 + 6 =$
$66 + 2 =$	$23 + 4 =$	$19 + 7 =$	$97 + 6 =$	$93 - 6 =$
$92 - 7 =$	$23 + 1 =$	$19 + 5 =$	$75 + 7 =$	$87 + 2 =$
$98 - 3 =$	$33 + 6 =$	$36 - 5 =$	$65 + 7 =$	$16 + 2 =$
$14 + 2 =$	$11 + 4 =$	$98 - 8 =$	$97 + 6 =$	$49 - 4 =$
$70 + 6 =$	$84 + 6 =$	$39 - 8 =$	$41 + 6 =$	$51 + 3 =$
$61 - 6 =$	$27 - 8 =$	$36 - 3 =$	$33 + 9 =$	$75 + 5 =$
$18 + 9 =$	$83 - 4 =$	$61 + 5 =$	$42 - 8 =$	$49 + 6 =$
$60 - 6 =$	$30 + 9 =$	$43 + 6 =$	$86 - 2 =$	$95 + 9 =$
$11 - 5 =$	$42 - 7 =$	$11 + 2 =$	$27 - 1 =$	$61 + 4 =$
$62 - 4 =$	$23 + 6 =$	$18 + 2 =$	$12 + 3 =$	$20 + 1 =$
$16 + 7 =$	$29 + 4 =$	$32 - 8 =$	$97 - 2 =$	$92 + 5 =$
$71 + 7 =$	$22 - 8 =$	$24 - 8 =$	$11 + 1 =$	$87 + 8 =$
$56 + 5 =$	$59 - 7 =$	$50 + 3 =$	$18 + 2 =$	$32 + 4 =$
$84 + 8 =$	$53 + 8 =$	$39 + 9 =$	$18 - 1 =$	$38 + 5 =$
$83 + 6 =$	$29 + 5 =$	$25 - 9 =$	$90 + 7 =$	$51 - 5 =$
$55 + 4 =$	$92 + 9 =$	$24 + 4 =$	$70 + 2 =$	$25 + 8 =$
$52 - 4 =$	$60 + 6 =$	$14 + 9 =$	$60 - 6 =$	$33 + 4 =$
$33 - 5 =$	$90 + 5 =$	$90 - 4 =$	$12 + 6 =$	$79 + 5 =$
$49 + 9 =$	$80 + 3 =$	$84 + 2 =$	$17 + 2 =$	$53 - 1 =$
$77 + 7 =$	$84 + 4 =$	$39 + 4 =$	$53 - 9 =$	$99 + 9 =$
$57 + 1 =$	$17 + 9 =$	$43 + 2 =$	$29 + 7 =$	$41 + 7 =$
$17 + 4 =$	$24 + 1 =$	$10 + 7 =$	$18 - 3 =$	$87 - 1 =$
$97 - 6 =$	$28 - 5 =$	$91 + 1 =$	$25 - 4 =$	$71 - 4 =$
$42 + 4 =$	$88 - 8 =$	$58 - 9 =$	$68 - 5 =$	$88 - 4 =$

$97 + 2 =$	$49 + 1 =$	$30 + 7 =$	$83 + 8 =$	$40 + 6 =$
$63 + 4 =$	$43 - 5 =$	$29 - 9 =$	$21 + 3 =$	$77 + 3 =$
$95 + 2 =$	$30 - 7 =$	$38 + 6 =$	$43 - 2 =$	$38 - 8 =$
$90 - 1 =$	$62 + 6 =$	$53 + 2 =$	$37 - 3 =$	$70 + 6 =$
$98 - 8 =$	$95 - 9 =$	$58 - 1 =$	$63 + 5 =$	$53 - 5 =$
$67 + 2 =$	$37 - 4 =$	$92 - 5 =$	$80 + 8 =$	$95 + 4 =$
$99 + 5 =$	$52 + 1 =$	$19 + 9 =$	$51 - 4 =$	$58 - 1 =$
$32 + 3 =$	$19 + 8 =$	$66 + 1 =$	$36 + 8 =$	$14 - 9 =$
$52 + 6 =$	$62 - 8 =$	$49 - 5 =$	$17 + 9 =$	$68 - 1 =$
$26 + 9 =$	$79 + 8 =$	$87 - 2 =$	$45 - 4 =$	$99 + 8 =$
$34 + 4 =$	$88 - 3 =$	$16 - 9 =$	$13 + 2 =$	$56 + 4 =$
$61 - 7 =$	$20 - 4 =$	$17 - 5 =$	$82 - 5 =$	$17 - 8 =$
$24 + 5 =$	$42 - 8 =$	$37 + 5 =$	$55 + 9 =$	$13 + 5 =$
$85 + 9 =$	$65 + 4 =$	$42 + 2 =$	$67 - 2 =$	$34 + 8 =$
$61 + 2 =$	$82 + 4 =$	$96 + 5 =$	$99 + 5 =$	$61 - 2 =$
$16 + 5 =$	$40 + 3 =$	$64 + 9 =$	$66 + 9 =$	$91 + 2 =$
$24 + 1 =$	$57 - 8 =$	$95 - 4 =$	$36 + 2 =$	$62 + 1 =$
$95 + 6 =$	$68 + 7 =$	$81 + 5 =$	$20 + 5 =$	$74 - 9 =$
$70 + 9 =$	$83 + 4 =$	$18 + 5 =$	$82 - 5 =$	$15 + 1 =$
$64 + 9 =$	$55 + 4 =$	$60 - 5 =$	$70 + 1 =$	$81 + 5 =$
$87 + 3 =$	$91 - 1 =$	$95 + 9 =$	$84 + 1 =$	$60 - 9 =$
$63 + 9 =$	$20 + 6 =$	$27 + 9 =$	$41 + 4 =$	$53 - 6 =$
$95 - 8 =$	$37 - 4 =$	$82 - 5 =$	$15 + 6 =$	$26 + 9 =$
$77 - 8 =$	$52 - 5 =$	$77 - 1 =$	$86 + 6 =$	$96 + 5 =$
$56 - 4 =$	$95 + 1 =$	$30 - 6 =$	$79 + 7 =$	$50 - 5 =$
$62 - 7 =$	$25 + 8 =$	$42 + 6 =$	$88 - 4 =$	$46 + 3 =$
$97 - 8 =$	$56 - 1 =$	$12 + 9 =$	$31 + 6 =$	$32 + 7 =$
$51 - 7 =$	$69 - 9 =$	$48 - 8 =$	$29 + 3 =$	$58 + 6 =$

$27 + 7 =$	$54 + 4 =$	$50 - 6 =$	$78 - 9 =$	$28 + 2 =$
$65 + 5 =$	$17 - 3 =$	$40 + 1 =$	$22 - 1 =$	$75 - 8 =$
$53 - 1 =$	$90 - 8 =$	$14 + 5 =$	$61 - 7 =$	$10 - 1 =$
$69 - 7 =$	$35 - 7 =$	$17 + 1 =$	$24 + 8 =$	$35 + 9 =$
$72 + 5 =$	$70 + 3 =$	$74 - 7 =$	$44 + 7 =$	$38 + 8 =$
$92 + 3 =$	$52 - 3 =$	$48 + 4 =$	$88 + 5 =$	$39 - 6 =$
$82 + 4 =$	$86 + 2 =$	$78 - 3 =$	$41 - 9 =$	$34 - 3 =$
$90 + 2 =$	$92 + 6 =$	$73 + 9 =$	$92 - 4 =$	$29 - 1 =$
$55 - 2 =$	$27 + 3 =$	$59 + 4 =$	$44 + 2 =$	$10 + 9 =$
$10 + 9 =$	$77 - 5 =$	$68 - 6 =$	$82 - 4 =$	$18 + 6 =$
$71 + 2 =$	$93 - 8 =$	$59 + 2 =$	$69 + 6 =$	$43 + 2 =$
$77 - 4 =$	$47 - 7 =$	$75 - 4 =$	$95 + 5 =$	$13 + 8 =$
$76 - 8 =$	$35 - 5 =$	$13 - 2 =$	$42 + 7 =$	$97 + 4 =$
$90 + 9 =$	$34 - 6 =$	$21 - 2 =$	$54 + 3 =$	$16 - 9 =$
$63 + 2 =$	$22 - 1 =$	$42 - 3 =$	$97 - 2 =$	$72 + 1 =$
$98 + 6 =$	$56 + 7 =$	$16 - 7 =$	$18 - 7 =$	$79 - 5 =$
$69 + 8 =$	$78 + 1 =$	$28 + 4 =$	$47 + 3 =$	$13 - 5 =$
$55 + 3 =$	$33 + 9 =$	$14 - 2 =$	$83 - 2 =$	$97 + 6 =$
$49 - 5 =$	$84 + 9 =$	$53 + 1 =$	$82 - 9 =$	$87 + 5 =$
$39 + 6 =$	$18 - 3 =$	$32 - 7 =$	$30 + 3 =$	$79 + 7 =$
$56 - 3 =$	$10 + 8 =$	$32 + 5 =$	$88 - 4 =$	$42 + 1 =$
$15 + 3 =$	$85 + 6 =$	$16 - 8 =$	$93 - 7 =$	$46 + 4 =$
$12 + 9 =$	$99 + 1 =$	$69 + 8 =$	$72 - 7 =$	$84 + 6 =$
$25 + 2 =$	$11 + 9 =$	$67 - 9 =$	$63 + 4 =$	$88 + 2 =$
$85 - 7 =$	$97 - 5 =$	$97 + 4 =$	$10 + 3 =$	$71 - 1 =$
$27 - 2 =$	$60 - 7 =$	$64 + 1 =$	$68 - 7 =$	$59 + 7 =$
$29 + 8 =$	$26 + 7 =$	$35 + 2 =$	$27 - 6 =$	$58 + 9 =$
$46 + 2 =$	$48 + 3 =$	$71 + 9 =$	$31 - 3 =$	$33 + 5 =$

$84 + 9 =$	$45 + 2 =$	$59 - 7 =$	$49 + 3 =$	$91 + 8 =$
$71 - 8 =$	$37 - 2 =$	$73 - 8 =$	$30 - 3 =$	$53 + 6 =$
$81 - 4 =$	$53 - 1 =$	$33 + 4 =$	$47 + 8 =$	$44 - 7 =$
$26 + 7 =$	$53 - 3 =$	$45 - 2 =$	$36 + 7 =$	$90 + 5 =$
$88 - 3 =$	$70 - 8 =$	$33 - 1 =$	$31 + 9 =$	$21 + 1 =$
$75 - 5 =$	$53 - 8 =$	$11 + 1 =$	$70 + 1 =$	$69 + 5 =$
$68 - 9 =$	$24 - 3 =$	$43 + 9 =$	$85 - 5 =$	$81 + 4 =$
$52 + 6 =$	$41 + 1 =$	$70 - 5 =$	$27 - 7 =$	$78 + 8 =$
$53 - 9 =$	$82 + 1 =$	$63 - 6 =$	$43 - 5 =$	$71 + 5 =$
$25 + 3 =$	$10 - 4 =$	$14 - 3 =$	$74 - 6 =$	$54 + 2 =$
$82 - 8 =$	$60 + 2 =$	$33 + 9 =$	$76 - 5 =$	$20 + 6 =$
$39 - 2 =$	$43 + 4 =$	$67 - 8 =$	$96 + 4 =$	$27 - 6 =$
$46 + 2 =$	$29 - 6 =$	$39 + 8 =$	$43 - 2 =$	$67 + 8 =$
$37 + 2 =$	$95 - 8 =$	$99 + 9 =$	$88 + 6 =$	$80 + 3 =$
$15 + 8 =$	$98 + 8 =$	$13 + 8 =$	$78 + 2 =$	$14 + 3 =$
$13 + 7 =$	$56 + 2 =$	$24 - 6 =$	$64 - 9 =$	$58 + 7 =$
$84 - 1 =$	$49 + 5 =$	$34 + 8 =$	$51 - 3 =$	$31 - 7 =$
$92 - 5 =$	$53 - 4 =$	$76 + 7 =$	$95 - 4 =$	$56 + 3 =$
$70 + 2 =$	$78 + 5 =$	$44 + 6 =$	$27 - 9 =$	$50 + 3 =$
$48 + 8 =$	$74 + 6 =$	$56 - 7 =$	$70 + 3 =$	$65 - 4 =$
$47 + 3 =$	$47 - 1 =$	$82 + 9 =$	$12 + 2 =$	$49 - 6 =$
$53 + 8 =$	$44 + 6 =$	$15 - 7 =$	$49 + 5 =$	$28 + 2 =$
$99 + 8 =$	$95 + 2 =$	$54 - 3 =$	$24 - 3 =$	$64 - 3 =$
$78 + 9 =$	$58 + 5 =$	$55 + 5 =$	$59 - 9 =$	$43 + 9 =$
$89 + 9 =$	$69 - 2 =$	$87 - 5 =$	$46 - 2 =$	$96 + 4 =$
$44 + 7 =$	$26 + 6 =$	$41 - 9 =$	$55 + 3 =$	$23 + 1 =$
$21 + 9 =$	$50 + 2 =$	$63 - 9 =$	$17 - 2 =$	$59 - 7 =$
$90 - 3 =$	$25 + 1 =$	$37 + 2 =$	$28 + 8 =$	$13 + 6 =$

$30 + 8 =$	$33 - 9 =$	$80 + 6 =$	$24 + 4 =$	$41 + 5 =$
$46 - 8 =$	$73 + 5 =$	$13 + 9 =$	$37 + 2 =$	$78 + 4 =$
$18 - 5 =$	$19 - 8 =$	$31 - 1 =$	$15 + 2 =$	$72 + 9 =$
$17 - 8 =$	$90 + 6 =$	$97 + 5 =$	$25 + 9 =$	$38 - 8 =$
$99 + 5 =$	$22 - 6 =$	$66 + 4 =$	$86 + 7 =$	$89 + 9 =$
$75 + 7 =$	$78 - 3 =$	$74 + 4 =$	$81 - 1 =$	$16 - 1 =$
$47 + 2 =$	$79 + 9 =$	$74 + 6 =$	$53 - 7 =$	$33 + 9 =$
$91 - 2 =$	$10 - 3 =$	$86 + 7 =$	$15 + 2 =$	$28 - 8 =$
$59 + 5 =$	$94 - 9 =$	$56 + 1 =$	$43 + 6 =$	$88 - 8 =$
$61 + 2 =$	$30 + 7 =$	$64 + 3 =$	$45 + 9 =$	$96 + 6 =$
$46 - 7 =$	$10 + 5 =$	$63 + 5 =$	$93 - 9 =$	$83 + 7 =$
$85 - 7 =$	$84 - 1 =$	$38 - 7 =$	$37 - 9 =$	$44 - 7 =$
$86 - 4 =$	$73 + 6 =$	$15 - 3 =$	$55 + 3 =$	$94 + 2 =$
$71 + 4 =$	$70 - 9 =$	$51 + 5 =$	$42 + 6 =$	$34 - 6 =$
$71 + 5 =$	$26 - 7 =$	$82 - 6 =$	$91 + 5 =$	$97 + 1 =$
$83 - 8 =$	$97 + 8 =$	$91 - 2 =$	$34 + 1 =$	$94 + 2 =$
$22 - 6 =$	$58 + 4 =$	$72 - 3 =$	$37 + 5 =$	$18 + 6 =$
$83 + 4 =$	$37 + 7 =$	$22 - 2 =$	$44 - 4 =$	$13 - 4 =$
$78 + 8 =$	$69 - 1 =$	$35 + 8 =$	$15 + 6 =$	$11 + 5 =$
$96 - 7 =$	$36 + 6 =$	$63 + 6 =$	$97 + 6 =$	$39 - 1 =$
$26 + 2 =$	$21 + 6 =$	$92 - 8 =$	$21 + 6 =$	$75 + 1 =$
$53 + 7 =$	$47 + 6 =$	$69 - 6 =$	$70 + 9 =$	$11 + 5 =$
$70 + 2 =$	$50 + 1 =$	$16 - 9 =$	$52 - 8 =$	$26 + 8 =$
$40 + 6 =$	$35 - 7 =$	$28 + 5 =$	$35 + 3 =$	$66 + 5 =$
$26 + 2 =$	$93 - 7 =$	$40 - 2 =$	$76 - 5 =$	$51 + 8 =$
$67 + 5 =$	$64 + 1 =$	$40 + 4 =$	$75 - 5 =$	$14 - 1 =$
$73 - 4 =$	$76 + 6 =$	$50 - 4 =$	$93 - 2 =$	$96 - 2 =$
$24 + 3 =$	$71 - 1 =$	$21 - 1 =$	$82 + 5 =$	$62 + 3 =$

$56 + 7 =$	$37 - 7 =$	$19 + 6 =$	$86 - 7 =$	$37 - 5 =$
$47 + 1 =$	$20 + 8 =$	$60 - 7 =$	$73 + 7 =$	$14 + 6 =$
$67 + 3 =$	$22 + 7 =$	$39 + 8 =$	$32 + 4 =$	$87 - 2 =$
$57 + 9 =$	$62 + 6 =$	$65 + 6 =$	$96 + 3 =$	$36 + 2 =$
$82 + 1 =$	$16 + 5 =$	$58 - 3 =$	$59 + 8 =$	$46 + 3 =$
$63 + 5 =$	$78 + 2 =$	$33 + 5 =$	$19 + 1 =$	$57 - 1 =$
$50 - 4 =$	$11 + 9 =$	$76 - 5 =$	$70 - 9 =$	$53 - 7 =$
$43 + 3 =$	$30 - 4 =$	$96 - 7 =$	$14 - 5 =$	$38 + 2 =$
$51 + 1 =$	$50 + 8 =$	$59 - 1 =$	$15 + 7 =$	$71 + 6 =$
$32 + 5 =$	$16 + 6 =$	$19 - 2 =$	$10 + 2 =$	$34 + 6 =$
$73 + 7 =$	$55 + 8 =$	$10 - 4 =$	$92 - 8 =$	$24 - 3 =$
$83 - 9 =$	$22 + 7 =$	$96 - 7 =$	$72 - 2 =$	$44 - 8 =$
$14 - 5 =$	$43 - 3 =$	$50 - 6 =$	$91 + 5 =$	$30 + 7 =$
$74 - 5 =$	$33 - 6 =$	$58 - 3 =$	$26 - 8 =$	$81 - 1 =$
$64 + 5 =$	$21 - 7 =$	$96 + 4 =$	$92 + 8 =$	$13 - 3 =$
$57 - 2 =$	$31 - 8 =$	$72 - 3 =$	$14 - 1 =$	$40 + 5 =$
$60 - 3 =$	$85 - 9 =$	$64 + 5 =$	$79 - 4 =$	$93 - 2 =$
$74 + 8 =$	$54 - 2 =$	$42 + 7 =$	$57 - 2 =$	$92 - 7 =$
$76 + 8 =$	$70 - 3 =$	$20 - 9 =$	$41 + 3 =$	$32 - 4 =$
$79 + 2 =$	$16 - 6 =$	$71 + 1 =$	$67 + 3 =$	$51 + 3 =$
$91 - 2 =$	$24 + 3 =$	$42 - 7 =$	$72 + 3 =$	$70 + 8 =$
$55 - 9 =$	$50 + 8 =$	$62 + 5 =$	$30 + 2 =$	$18 + 2 =$
$63 + 9 =$	$95 + 6 =$	$35 - 9 =$	$19 - 4 =$	$97 - 6 =$
$94 - 8 =$	$69 + 3 =$	$21 + 1 =$	$99 + 1 =$	$50 - 6 =$
$50 - 1 =$	$30 + 2 =$	$62 + 7 =$	$89 + 6 =$	$21 + 4 =$
$43 + 1 =$	$38 - 7 =$	$14 + 3 =$	$87 + 4 =$	$93 - 7 =$
$92 + 1 =$	$27 - 9 =$	$63 + 3 =$	$22 + 8 =$	$98 - 1 =$
$29 - 7 =$	$28 - 2 =$	$82 + 3 =$	$29 + 5 =$	$77 - 4 =$

$79 + 7 =$	$97 + 2 =$	$36 - 8 =$	$56 - 6 =$	$64 - 9 =$
$97 - 4 =$	$56 + 3 =$	$32 - 6 =$	$67 - 7 =$	$81 - 1 =$
$43 - 1 =$	$12 - 9 =$	$70 + 6 =$	$35 - 1 =$	$61 - 7 =$
$47 - 2 =$	$47 + 7 =$	$54 + 6 =$	$65 - 8 =$	$88 - 8 =$
$80 + 6 =$	$47 + 5 =$	$73 + 6 =$	$37 - 8 =$	$21 - 2 =$
$39 + 8 =$	$20 + 7 =$	$20 - 4 =$	$51 + 4 =$	$71 + 1 =$
$75 - 3 =$	$40 - 4 =$	$57 + 2 =$	$41 + 3 =$	$32 + 8 =$
$77 - 3 =$	$15 + 5 =$	$65 - 5 =$	$42 - 9 =$	$23 + 8 =$
$54 + 9 =$	$22 - 5 =$	$78 - 4 =$	$20 + 9 =$	$26 + 3 =$
$96 - 7 =$	$63 - 6 =$	$95 - 1 =$	$16 - 1 =$	$59 - 1 =$
$32 + 7 =$	$14 - 1 =$	$42 - 5 =$	$69 + 1 =$	$13 - 9 =$
$88 - 1 =$	$63 - 9 =$	$65 + 7 =$	$67 + 3 =$	$98 + 2 =$
$99 - 1 =$	$44 - 6 =$	$22 - 7 =$	$77 + 4 =$	$70 + 9 =$
$87 - 1 =$	$94 - 6 =$	$71 + 9 =$	$10 - 9 =$	$86 - 2 =$
$73 + 5 =$	$56 - 9 =$	$59 - 2 =$	$46 - 9 =$	$66 - 6 =$
$79 + 4 =$	$49 + 8 =$	$39 + 8 =$	$84 + 2 =$	$45 - 6 =$
$75 - 3 =$	$51 - 7 =$	$99 + 7 =$	$72 + 3 =$	$81 + 2 =$
$53 + 8 =$	$52 + 5 =$	$26 - 4 =$	$60 + 4 =$	$11 + 7 =$
$69 - 9 =$	$81 - 2 =$	$27 + 7 =$	$38 - 7 =$	$57 + 4 =$
$84 + 9 =$	$42 - 2 =$	$28 + 4 =$	$26 - 4 =$	$77 + 7 =$
$54 + 9 =$	$50 - 4 =$	$53 - 6 =$	$36 + 1 =$	$57 - 9 =$
$43 + 8 =$	$12 + 6 =$	$53 - 8 =$	$60 - 4 =$	$61 + 2 =$
$66 - 4 =$	$79 - 3 =$	$55 + 1 =$	$37 - 4 =$	$66 - 2 =$
$60 + 4 =$	$99 - 9 =$	$59 - 2 =$	$63 + 7 =$	$11 - 5 =$
$76 - 7 =$	$92 - 5 =$	$78 + 4 =$	$93 - 6 =$	$95 - 6 =$
$52 + 8 =$	$61 - 8 =$	$33 - 1 =$	$17 + 3 =$	$36 - 8 =$
$88 - 4 =$	$70 + 5 =$	$35 + 6 =$	$34 + 2 =$	$57 + 2 =$
$77 + 5 =$	$16 + 5 =$	$79 + 3 =$	$54 - 1 =$	$39 + 2 =$

$16 + 9 =$	$39 - 5 =$	$34 + 9 =$	$58 + 9 =$	$34 + 2 =$
$11 + 3 =$	$77 - 7 =$	$31 - 5 =$	$44 - 4 =$	$51 - 1 =$
$89 - 7 =$	$64 - 4 =$	$27 + 1 =$	$73 - 5 =$	$85 + 5 =$
$32 - 9 =$	$79 - 7 =$	$70 + 2 =$	$89 + 3 =$	$91 - 7 =$
$96 + 5 =$	$71 + 9 =$	$20 - 4 =$	$10 + 3 =$	$70 + 5 =$
$12 - 9 =$	$69 - 2 =$	$98 + 4 =$	$66 - 6 =$	$61 - 2 =$
$51 + 5 =$	$93 + 7 =$	$49 - 6 =$	$36 + 4 =$	$87 + 6 =$
$66 - 7 =$	$88 + 2 =$	$66 + 5 =$	$93 - 4 =$	$17 - 3 =$
$57 - 9 =$	$45 + 6 =$	$85 + 5 =$	$43 + 9 =$	$44 - 7 =$
$14 - 4 =$	$82 - 1 =$	$73 + 2 =$	$33 + 6 =$	$25 - 6 =$
$44 - 4 =$	$80 + 8 =$	$80 + 8 =$	$92 + 4 =$	$79 + 9 =$
$66 - 7 =$	$72 - 8 =$	$34 + 6 =$	$10 + 4 =$	$69 - 8 =$
$71 - 8 =$	$66 - 7 =$	$69 - 8 =$	$97 + 5 =$	$47 - 5 =$
$36 - 6 =$	$29 - 4 =$	$12 - 5 =$	$21 + 6 =$	$96 + 9 =$
$80 - 9 =$	$90 - 8 =$	$44 - 7 =$	$91 + 3 =$	$37 + 3 =$
$60 + 5 =$	$17 - 8 =$	$10 + 6 =$	$80 - 5 =$	$69 - 1 =$
$82 + 8 =$	$12 - 5 =$	$52 + 1 =$	$31 + 5 =$	$60 + 7 =$
$77 + 5 =$	$51 + 3 =$	$58 - 7 =$	$93 + 8 =$	$14 + 5 =$
$21 - 8 =$	$88 + 3 =$	$17 + 8 =$	$78 + 5 =$	$67 - 5 =$
$96 - 4 =$	$59 - 7 =$	$83 - 7 =$	$68 - 6 =$	$65 + 8 =$
$47 + 5 =$	$74 - 6 =$	$73 - 4 =$	$43 + 9 =$	$14 + 8 =$
$17 - 7 =$	$34 + 9 =$	$34 + 9 =$	$41 - 7 =$	$29 + 8 =$
$55 + 1 =$	$38 - 9 =$	$93 - 1 =$	$80 + 7 =$	$28 - 1 =$
$63 + 8 =$	$30 - 9 =$	$21 + 2 =$	$48 + 9 =$	$81 + 8 =$
$92 - 6 =$	$35 - 5 =$	$87 + 4 =$	$39 + 3 =$	$57 - 7 =$
$93 + 1 =$	$25 + 6 =$	$99 - 4 =$	$97 - 8 =$	$59 - 7 =$
$22 + 2 =$	$49 - 8 =$	$28 + 3 =$	$79 + 7 =$	$34 - 6 =$
$80 + 2 =$	$11 + 7 =$	$97 + 3 =$	$44 + 9 =$	$86 - 1 =$

$17 - 4 =$	$61 + 4 =$	$68 + 2 =$	$24 + 3 =$	$69 + 5 =$
$24 + 5 =$	$51 - 2 =$	$98 + 5 =$	$42 + 2 =$	$46 - 3 =$
$68 - 5 =$	$85 - 3 =$	$29 - 2 =$	$95 + 7 =$	$77 + 6 =$
$64 - 9 =$	$67 + 1 =$	$60 - 8 =$	$11 + 5 =$	$53 + 5 =$
$42 - 4 =$	$42 - 2 =$	$63 + 8 =$	$16 - 6 =$	$48 + 9 =$
$77 - 3 =$	$64 - 7 =$	$35 + 1 =$	$69 + 4 =$	$74 - 5 =$
$53 - 3 =$	$68 + 6 =$	$29 + 3 =$	$51 - 5 =$	$57 - 7 =$
$50 - 5 =$	$84 - 6 =$	$94 - 1 =$	$25 + 8 =$	$72 - 8 =$
$21 - 3 =$	$57 + 4 =$	$25 + 9 =$	$16 - 9 =$	$82 + 1 =$
$78 - 3 =$	$55 - 8 =$	$36 + 6 =$	$16 + 6 =$	$75 + 7 =$
$69 + 5 =$	$93 + 1 =$	$64 + 3 =$	$47 + 7 =$	$29 + 6 =$
$65 - 3 =$	$92 + 4 =$	$89 + 6 =$	$42 - 4 =$	$39 - 3 =$
$34 + 5 =$	$52 + 6 =$	$68 + 3 =$	$90 + 3 =$	$14 + 8 =$
$24 - 8 =$	$54 + 4 =$	$68 + 4 =$	$92 + 5 =$	$31 + 4 =$
$98 - 8 =$	$94 - 4 =$	$21 - 3 =$	$52 - 8 =$	$64 - 4 =$
$58 + 5 =$	$10 - 4 =$	$34 + 9 =$	$64 - 1 =$	$38 + 3 =$
$80 + 4 =$	$54 + 1 =$	$62 + 5 =$	$51 - 4 =$	$20 - 9 =$
$74 - 5 =$	$88 + 4 =$	$41 - 8 =$	$97 - 6 =$	$93 + 5 =$
$39 + 6 =$	$83 - 4 =$	$59 - 9 =$	$48 - 5 =$	$89 - 7 =$
$34 + 3 =$	$75 + 9 =$	$38 - 6 =$	$85 + 7 =$	$79 - 2 =$
$68 - 8 =$	$30 + 1 =$	$51 + 7 =$	$97 - 3 =$	$53 + 3 =$
$44 + 9 =$	$63 + 7 =$	$29 + 2 =$	$29 + 3 =$	$61 + 7 =$
$68 + 9 =$	$63 + 5 =$	$68 + 6 =$	$89 - 8 =$	$62 + 8 =$
$60 + 1 =$	$79 + 1 =$	$89 + 2 =$	$13 + 2 =$	$25 + 9 =$

答案

21	51	62	89	92
76	55	79	71	70
88	21	51	64	28

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