

# 100 以内加减法竖式计算

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 得分：\_\_\_\_\_ 用时：\_\_\_\_\_

|             |             |             |             |
|-------------|-------------|-------------|-------------|
| $64 - 17 =$ | $38 + 14 =$ | $51 - 18 =$ | $16 - 1 =$  |
|             |             |             |             |
| $50 - 3 =$  | $72 - 26 =$ | $9 - 3 =$   | $59 - 26 =$ |
|             |             |             |             |
| $66 - 19 =$ | $4 + 4 =$   | $25 - 10 =$ | $39 - 17 =$ |
|             |             |             |             |
| $46 - 43 =$ | $65 - 18 =$ | $10 + 43 =$ | $7 + 55 =$  |
|             |             |             |             |
| $46 - 19 =$ | $31 + 30 =$ | $44 - 8 =$  | $42 - 4 =$  |
|             |             |             |             |
| $40 - 40 =$ | $22 - 12 =$ | $46 - 17 =$ | $47 - 29 =$ |

# 100 以内加減法竖式计算

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $55 - 29 =$ | $54 - 15 =$ | $7 + 31 =$  | $43 + 58 =$ |
|             |             |             |             |
| $56 - 24 =$ | $13 + 12 =$ | $14 + 23 =$ | $48 - 24 =$ |
|             |             |             |             |
| $49 + 50 =$ | $49 - 38 =$ | $36 - 7 =$  | $12 - 1 =$  |
|             |             |             |             |
| $43 + 16 =$ | $7 + 39 =$  | $26 - 10 =$ | $61 + 37 =$ |
|             |             |             |             |
| $43 - 7 =$  | $37 - 4 =$  | $7 - 6 =$   | $1 + 36 =$  |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $38 - 24 =$ | $52 - 38 =$ | $67 + 23 =$ | $34 - 26 =$ |
|             |             |             |             |
| $48 + 48 =$ | $16 + 30 =$ | $39 + 24 =$ | $26 - 15 =$ |
|             |             |             |             |
| $4 + 24 =$  | $3 + 15 =$  | $48 + 28 =$ | $58 - 43 =$ |
|             |             |             |             |
| $49 - 48 =$ | $56 - 39 =$ | $57 - 42 =$ | $11 - 4 =$  |
|             |             |             |             |
| $43 - 31 =$ | $45 - 21 =$ | $48 - 45 =$ | $48 + 51 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $27 + 54 =$ | $41 + 27 =$ | $47 - 32 =$ | $30 - 7 =$  |
|             |             |             |             |
| $32 - 22 =$ | $46 - 16 =$ | $31 - 6 =$  | $53 + 20 =$ |
|             |             |             |             |
| $13 - 11 =$ | $57 + 34 =$ | $21 - 8 =$  | $38 + 7 =$  |
|             |             |             |             |
| $63 - 16 =$ | $37 + 10 =$ | $58 - 14 =$ | $26 + 5 =$  |
|             |             |             |             |
| $47 - 38 =$ | $51 - 43 =$ | $37 - 30 =$ | $62 - 30 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $19 + 35 =$ | $4 + 13 =$  | $44 - 3 =$  | $4 + 6 =$   |
|             |             |             |             |
| $41 - 12 =$ | $9 - 5 =$   | $37 + 49 =$ | $20 + 11 =$ |
|             |             |             |             |
| $27 - 3 =$  | $34 + 47 =$ | $60 + 13 =$ | $6 + 28 =$  |
|             |             |             |             |
| $42 + 52 =$ | $32 - 17 =$ | $40 + 61 =$ | $49 + 26 =$ |
|             |             |             |             |
| $30 + 40 =$ | $37 - 5 =$  | $7 + 53 =$  | $12 - 7 =$  |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $20 - 11 =$ | $23 - 18 =$ | $14 + 30 =$ | $49 - 45 =$ |
|             |             |             |             |
| $4 - 4 =$   | $45 - 40 =$ | $55 + 26 =$ | $30 - 3 =$  |
|             |             |             |             |
| $61 - 30 =$ | $31 - 2 =$  | $62 + 38 =$ | $4 + 44 =$  |
|             |             |             |             |
| $56 - 14 =$ | $71 - 24 =$ | $34 + 37 =$ | $58 - 8 =$  |
|             |             |             |             |
| $12 + 23 =$ | $59 - 22 =$ | $67 + 21 =$ | $56 + 14 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $23 - 5 =$  | $20 + 42 =$ | $37 - 17 =$ | $38 + 39 =$ |
|             |             |             |             |
| $60 - 26 =$ | $17 + 37 =$ | $13 + 63 =$ | $29 - 2 =$  |
|             |             |             |             |
| $17 + 2 =$  | $32 + 28 =$ | $49 - 12 =$ | $54 - 7 =$  |
|             |             |             |             |
| $39 + 26 =$ | $59 + 9 =$  | $23 + 39 =$ | $65 + 33 =$ |
|             |             |             |             |
| $74 - 24 =$ | $47 - 47 =$ | $22 + 72 =$ | $53 - 41 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $20 + 20 =$ | $19 + 59 =$ | $47 - 35 =$ | $52 + 17 =$ |
|             |             |             |             |
| $47 - 27 =$ | $55 - 42 =$ | $45 - 16 =$ | $70 + 31 =$ |
|             |             |             |             |
| $60 + 29 =$ | $55 + 12 =$ | $61 - 16 =$ | $43 - 21 =$ |
|             |             |             |             |
| $11 + 21 =$ | $54 - 44 =$ | $16 - 15 =$ | $15 - 12 =$ |
|             |             |             |             |
| $32 + 68 =$ | $3 + 32 =$  | $29 - 6 =$  | $34 + 33 =$ |



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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $54 + 15 =$ | $42 + 44 =$ | $48 - 3 =$  | $28 - 8 =$  |
|             |             |             |             |
| $35 + 3 =$  | $12 + 32 =$ | $5 + 7 =$   | $50 - 11 =$ |
|             |             |             |             |
| $46 - 44 =$ | $45 - 14 =$ | $48 - 21 =$ | $70 - 22 =$ |
|             |             |             |             |
| $41 + 22 =$ | $61 - 36 =$ | $14 - 6 =$  | $39 - 26 =$ |
|             |             |             |             |
| $9 + 44 =$  | $29 + 29 =$ | $52 + 47 =$ | $35 - 19 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $25 + 54 =$ | $43 + 18 =$ | $22 + 24 =$ | $46 - 23 =$ |
|             |             |             |             |
| $49 - 37 =$ | $37 - 15 =$ | $43 + 47 =$ | $41 - 22 =$ |
|             |             |             |             |
| $11 - 3 =$  | $50 - 5 =$  | $2 + 27 =$  | $56 + 29 =$ |
|             |             |             |             |
| $49 - 20 =$ | $66 + 26 =$ | $24 - 5 =$  | $53 - 44 =$ |
|             |             |             |             |
| $13 + 45 =$ | $29 - 23 =$ | $30 + 46 =$ | $17 + 8 =$  |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $50 + 51 =$ | $35 - 16 =$ | $26 - 7 =$  | $44 + 37 =$ |
|             |             |             |             |
| $42 - 42 =$ | $13 + 59 =$ | $49 - 28 =$ | $23 + 51 =$ |
|             |             |             |             |
| $32 - 21 =$ | $20 + 25 =$ | $61 - 32 =$ | $49 - 9 =$  |
|             |             |             |             |
| $38 - 4 =$  | $22 + 57 =$ | $51 + 2 =$  | $62 - 28 =$ |
|             |             |             |             |
| $17 - 6 =$  | $55 + 33 =$ | $40 + 32 =$ | $50 - 48 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $16 + 53 =$ | $38 + 10 =$ | $28 + 37 =$ | $33 - 26 =$ |
|             |             |             |             |
| $66 - 20 =$ | $47 + 3 =$  | $25 - 9 =$  | $40 - 35 =$ |
|             |             |             |             |
| $57 - 44 =$ | $22 + 50 =$ | $59 + 25 =$ | $68 - 31 =$ |
|             |             |             |             |
| $57 - 12 =$ | $47 - 25 =$ | $37 - 23 =$ | $47 - 19 =$ |
|             |             |             |             |
| $64 + 27 =$ | $48 - 7 =$  | $63 - 29 =$ | $37 - 35 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $50 + 49 =$ | $36 - 25 =$ | $48 + 38 =$ | $48 - 22 =$ |
|             |             |             |             |
| $46 - 22 =$ | $30 + 32 =$ | $50 + 14 =$ | $55 + 41 =$ |
|             |             |             |             |
| $31 - 19 =$ | $16 + 38 =$ | $21 + 56 =$ | $30 + 42 =$ |
|             |             |             |             |
| $63 + 37 =$ | $34 - 1 =$  | $63 + 17 =$ | $14 + 10 =$ |
|             |             |             |             |
| $35 - 4 =$  | $56 - 45 =$ | $5 + 49 =$  | $18 - 17 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $47 - 8 =$  | $38 - 9 =$  | $8 + 22 =$  | $35 + 57 =$ |
|             |             |             |             |
| $63 - 15 =$ | $12 - 4 =$  | $74 + 26 =$ | $29 - 10 =$ |
|             |             |             |             |
| $48 + 6 =$  | $37 - 24 =$ | $32 + 51 =$ | $48 + 14 =$ |
|             |             |             |             |
| $48 + 15 =$ | $40 - 20 =$ | $35 + 31 =$ | $68 - 25 =$ |
|             |             |             |             |
| $26 - 16 =$ | $21 + 44 =$ | $46 - 41 =$ | $33 - 15 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $48 + 45 =$ | $60 + 41 =$ | $51 - 30 =$ | $11 - 1 =$  |
|             |             |             |             |
| $44 - 9 =$  | $27 + 1 =$  | $34 + 45 =$ | $2 + 25 =$  |
|             |             |             |             |
| $36 - 10 =$ | $60 + 20 =$ | $49 + 35 =$ | $67 - 34 =$ |
|             |             |             |             |
| $52 + 20 =$ | $60 - 38 =$ | $21 + 65 =$ | $43 + 44 =$ |
|             |             |             |             |
| $23 + 52 =$ | $27 + 11 =$ | $60 + 40 =$ | $67 - 26 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $50 + 31 =$ | $60 + 16 =$ | $20 + 10 =$ | $36 + 10 =$ |
|             |             |             |             |
| $38 + 38 =$ | $67 - 32 =$ | $46 - 46 =$ | $6 + 55 =$  |
|             |             |             |             |
| $19 + 33 =$ | $53 - 34 =$ | $34 + 56 =$ | $6 + 16 =$  |
|             |             |             |             |
| $12 + 31 =$ | $46 - 15 =$ | $32 + 14 =$ | $22 + 17 =$ |
|             |             |             |             |
| $40 + 27 =$ | $47 + 36 =$ | $55 - 25 =$ | $38 - 16 =$ |



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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $58 - 10 =$ | $32 - 5 =$  | $14 + 7 =$  | $8 + 42 =$  |
|             |             |             |             |
| $36 - 4 =$  | $30 - 6 =$  | $35 + 66 =$ | $54 + 38 =$ |
|             |             |             |             |
| $6 + 36 =$  | $21 + 30 =$ | $29 + 31 =$ | $63 - 36 =$ |
|             |             |             |             |
| $61 + 39 =$ | $21 - 20 =$ | $38 - 38 =$ | $44 - 4 =$  |
|             |             |             |             |
| $25 - 14 =$ | $45 - 13 =$ | $24 + 22 =$ | $29 + 39 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $13 + 16 =$ | $30 + 36 =$ | $37 - 37 =$ | $66 - 34 =$ |
|             |             |             |             |
| $55 - 19 =$ | $54 + 33 =$ | $33 + 46 =$ | $16 - 14 =$ |
|             |             |             |             |
| $53 + 23 =$ | $46 - 26 =$ | $25 + 61 =$ | $16 + 34 =$ |
|             |             |             |             |
| $19 + 69 =$ | $27 + 7 =$  | $30 - 1 =$  | $55 - 23 =$ |
|             |             |             |             |
| $22 + 70 =$ | $12 + 17 =$ | $31 + 34 =$ | $45 + 2 =$  |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $27 + 50 =$ | $29 + 24 =$ | $46 + 12 =$ | $69 - 27 =$ |
|             |             |             |             |
| $22 + 43 =$ | $1 + 15 =$  | $66 + 19 =$ | $32 + 9 =$  |
|             |             |             |             |
| $52 + 22 =$ | $18 + 5 =$  | $30 - 11 =$ | $61 + 13 =$ |
|             |             |             |             |
| $16 - 3 =$  | $14 + 35 =$ | $27 - 6 =$  | $37 + 42 =$ |
|             |             |             |             |
| $55 - 32 =$ | $60 + 39 =$ | $47 - 24 =$ | $7 + 43 =$  |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $42 + 49 =$ | $54 - 45 =$ | $47 - 17 =$ | $49 + 40 =$ |
|             |             |             |             |
| $42 - 15 =$ | $31 + 65 =$ | $16 + 42 =$ | $52 - 12 =$ |
|             |             |             |             |
| $59 - 37 =$ | $21 + 46 =$ | $33 + 28 =$ | $57 - 28 =$ |
|             |             |             |             |
| $33 - 4 =$  | $11 - 10 =$ | $9 - 8 =$   | $50 - 24 =$ |
|             |             |             |             |
| $34 - 10 =$ | $48 - 29 =$ | $62 - 15 =$ | $25 + 18 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $42 + 18 =$ | $15 + 55 =$ | $52 + 12 =$ | $52 - 39 =$ |
|             |             |             |             |
| $37 + 45 =$ | $60 + 22 =$ | $39 - 10 =$ | $64 + 18 =$ |
|             |             |             |             |
| $37 + 35 =$ | $35 - 9 =$  | $49 - 21 =$ | $36 - 9 =$  |
|             |             |             |             |
| $19 + 50 =$ | $60 - 22 =$ | $14 - 9 =$  | $30 + 43 =$ |
|             |             |             |             |
| $38 - 33 =$ | $47 - 37 =$ | $21 + 43 =$ | $25 + 4 =$  |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $42 - 40 =$ | $65 - 26 =$ | $37 - 26 =$ | $72 - 29 =$ |
|             |             |             |             |
| $26 - 26 =$ | $26 + 27 =$ | $19 - 13 =$ | $42 + 37 =$ |
|             |             |             |             |
| $32 + 41 =$ | $7 + 57 =$  | $6 + 33 =$  | $29 + 57 =$ |
|             |             |             |             |
| $7 + 17 =$  | $47 - 41 =$ | $23 + 60 =$ | $20 - 13 =$ |
|             |             |             |             |
| $35 - 30 =$ | $23 + 27 =$ | $20 - 14 =$ | $29 - 24 =$ |

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|----------|----------|----------|----------|
|          |          |          |          |
| $9+53=$  | $31-11=$ | $26-17=$ | $26-13=$ |
|          |          |          |          |
| $17+61=$ | $51-46=$ | $42+47=$ | $18+24=$ |
|          |          |          |          |
| $48-30=$ | $60+32=$ | $30-19=$ | $10+27=$ |
|          |          |          |          |
| $32-6=$  | $54-16=$ | $33-16=$ | $64-28=$ |
|          |          |          |          |
| $19+25=$ | $44-40=$ | $14-7=$  | $42-31=$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $73 + 26 =$ | $52 - 13 =$ | $20 + 54 =$ | $33 + 42 =$ |
|             |             |             |             |
| $9 + 15 =$  | $5 + 21 =$  | $50 + 17 =$ | $36 - 26 =$ |
|             |             |             |             |
| $32 + 37 =$ | $2 + 11 =$  | $49 - 15 =$ | $17 + 1 =$  |
|             |             |             |             |
| $46 - 9 =$  | $48 - 11 =$ | $43 + 42 =$ | $42 + 10 =$ |
|             |             |             |             |
| $50 + 44 =$ | $32 - 24 =$ | $58 + 20 =$ | $60 - 30 =$ |



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|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $30 + 15 =$ | $31 - 18 =$ | $10 - 10 =$ | $10 - 7 =$  |
|             |             |             |             |
| $54 + 45 =$ | $14 + 39 =$ | $65 - 21 =$ | $44 - 17 =$ |
|             |             |             |             |
| $14 + 18 =$ | $13 + 15 =$ | $33 + 44 =$ | $55 - 10 =$ |
|             |             |             |             |
| $46 + 26 =$ | $45 - 5 =$  | $9 + 45 =$  | $23 - 19 =$ |
|             |             |             |             |
| $46 - 10 =$ | $13 - 8 =$  | $53 + 26 =$ | $53 - 5 =$  |

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|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $24 - 10 =$ | $52 - 49 =$ | $17 + 46 =$ | $31 - 17 =$ |
|             |             |             |             |
| $56 + 27 =$ | $32 + 63 =$ | $35 - 8 =$  | $57 + 18 =$ |
|             |             |             |             |
| $64 - 24 =$ | $38 + 27 =$ | $61 - 26 =$ | $62 - 25 =$ |
|             |             |             |             |
| $28 + 60 =$ | $50 - 28 =$ | $61 - 25 =$ | $30 - 25 =$ |
|             |             |             |             |
| $17 + 54 =$ | $66 - 27 =$ | $54 - 22 =$ | $29 - 25 =$ |

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|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $25 - 22 =$ | $40 - 32 =$ | $26 + 28 =$ | $18 + 58 =$ |
|             |             |             |             |
| $27 + 18 =$ | $29 - 29 =$ | $20 + 15 =$ | $51 - 37 =$ |
|             |             |             |             |
| $34 - 32 =$ | $13 - 3 =$  | $18 + 31 =$ | $60 - 16 =$ |
|             |             |             |             |
| $28 - 26 =$ | $40 - 10 =$ | $55 + 5 =$  | $50 + 6 =$  |
|             |             |             |             |
| $43 + 21 =$ | $34 + 24 =$ | $52 + 3 =$  | $45 + 48 =$ |

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|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $25 + 75 =$ | $64 + 31 =$ | $6 + 25 =$  | $17 - 10 =$ |
|             |             |             |             |
| $34 - 6 =$  | $56 - 20 =$ | $17 - 12 =$ | $21 + 53 =$ |
|             |             |             |             |
| $57 + 40 =$ | $20 - 6 =$  | $75 + 25 =$ | $45 - 10 =$ |
|             |             |             |             |
| $27 + 48 =$ | $45 + 27 =$ | $37 + 17 =$ | $49 + 43 =$ |
|             |             |             |             |
| $59 - 17 =$ | $29 - 12 =$ | $60 + 12 =$ | $35 - 26 =$ |

# 100 以内加減法竖式计算

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 得分：\_\_\_\_\_ 用时：\_\_\_\_\_

|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $55 + 8 =$  | $41 + 40 =$ | $61 + 22 =$ | $21 - 13 =$ |
|             |             |             |             |
| $20 - 3 =$  | $46 - 12 =$ | $11 + 17 =$ | $38 + 37 =$ |
|             |             |             |             |
| $13 - 2 =$  | $66 - 32 =$ | $26 + 40 =$ | $19 - 6 =$  |
|             |             |             |             |
| $68 - 19 =$ | $16 + 54 =$ | $41 - 17 =$ | $68 + 23 =$ |
|             |             |             |             |
| $42 - 35 =$ | $41 - 15 =$ | $41 - 5 =$  | $2 + 46 =$  |

# 100 以内加減法竖式计算

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 得分：\_\_\_\_\_ 用时：\_\_\_\_\_

|             |             |             |             |
|-------------|-------------|-------------|-------------|
|             |             |             |             |
| $54 + 11 =$ | $39 + 47 =$ | $39 + 31 =$ | $24 + 53 =$ |
|             |             |             |             |
| $49 - 27 =$ | $30 + 22 =$ | $20 + 69 =$ | $66 - 33 =$ |
|             |             |             |             |
| $62 - 31 =$ | $36 + 56 =$ | $56 + 28 =$ | $41 + 13 =$ |
|             |             |             |             |
| $48 + 39 =$ | $14 + 41 =$ | $45 - 45 =$ | $6 + 13 =$  |
|             |             |             |             |
| $51 + 38 =$ | $33 - 31 =$ | $40 - 24 =$ | $55 + 18 =$ |

以上内容仅为本文档的试下载部分，为可阅读页数的一半内容。如要下载或阅读全文，请访问：<https://d.book118.com/067050126042006166>