

CONFIDENTIAL

Introduction to Value Stream Mapping-Workshop

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TYPICAL VSM WORKSHOP OVERVIEW

Monday	10-00am	- Introduction to Value Stream Mapping - Case study - Group example - Introduce team exercises
Tuesday	08-00am 08-30am 03-00pm	- Review of previous day - Q&A - Team exercise - physical flow, data collection - Progress review meeting
Wednesday	08-00am 08-30am 10-00	- Review of previous day - Q&A - Discussion - Information flow mapping - Continue mapping
Thursday	08-00am 10-00am 12-00am 02-00pm	- Synthesize findings - Prepare for presentation to management - Presentation / review - Close.



You get the
80 minute
version!

Source: McKinsey & Company

Value stream mapping helps identify opportunities to reduce waste in the production process. This document is designed for use in support of a mapping workshop. It includes:

- The value of mapping
- A primer on mapping
- Examples of current and future state maps

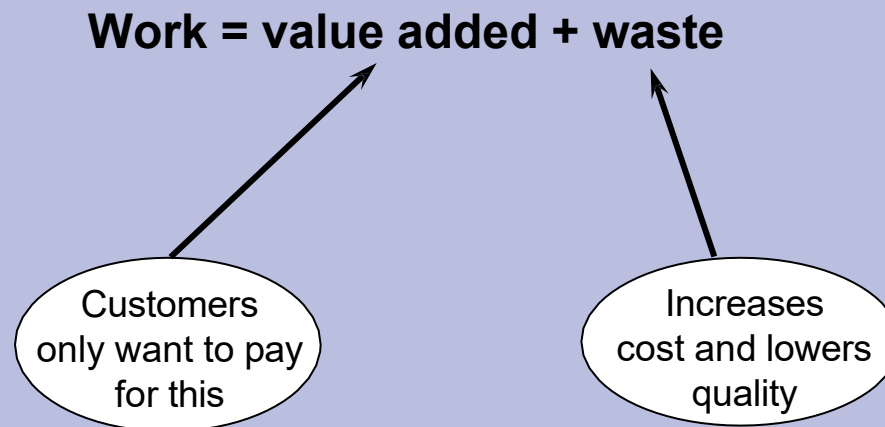
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Most business processes or activities are made up of value added work and waste

CONCEPT OF WORK



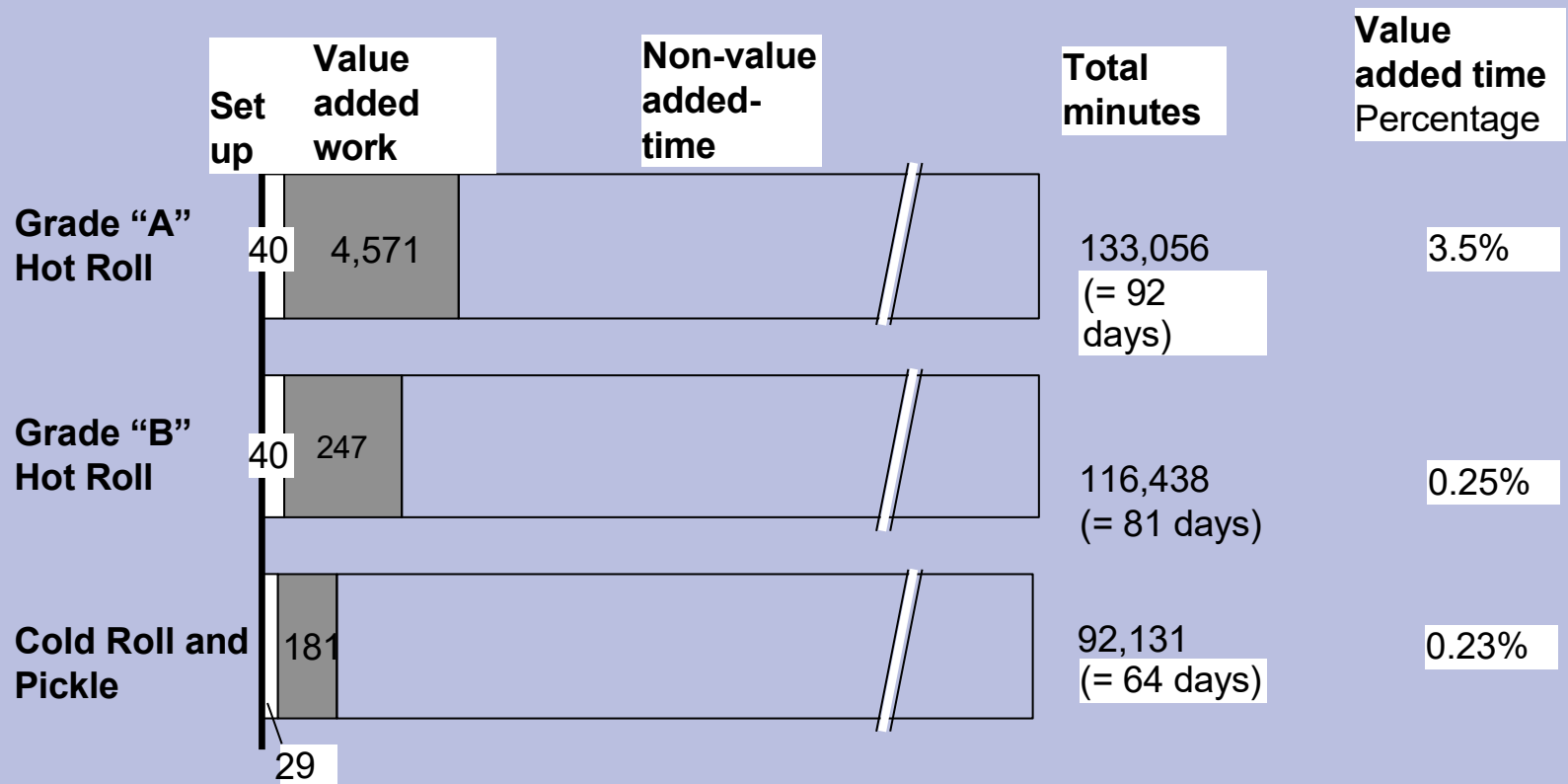
Source: McKinsey & Company

The ratio of value added work to non-value added time is low for many products or processes, suggesting considerable waste to be eliminated

VALUE ADDED WORK VS. NON-VALUE-ADDED TIME

Minutes

STEEL
MANUFACTURING
EXAMPLE



Source: McKinsey & Company

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