

一年级数学两位数加减一位数题单元练习例题

姓名：_____ 班级：_____ 日期：_____ 用时：_____分钟 得分：_____

34 + 5 =	59 + 1 =	33 - 8 =	10 - 1 =	87 - 2 =
24 - 3 =	62 + 5 =	69 - 9 =	62 - 5 =	29 - 7 =
36 - 1 =	33 + 2 =	66 - 7 =	72 + 2 =	71 + 7 =
98 + 1 =	71 - 4 =	22 - 8 =	68 - 5 =	89 + 3 =
24 + 3 =	70 - 2 =	10 + 5 =	58 - 8 =	26 - 5 =
58 - 6 =	33 + 2 =	50 - 5 =	87 + 3 =	96 - 7 =
57 - 8 =	84 + 2 =	44 + 3 =	16 - 6 =	11 + 6 =
60 + 9 =	15 + 6 =	83 - 3 =	44 + 7 =	85 + 6 =
49 + 6 =	71 + 9 =	54 - 2 =	43 - 6 =	88 + 3 =
36 + 7 =	46 + 9 =	83 + 3 =	87 - 4 =	81 + 7 =
46 - 3 =	73 + 6 =	89 + 8 =	23 + 1 =	32 - 1 =
38 - 6 =	81 + 8 =	50 + 5 =	89 - 7 =	58 - 4 =
97 - 5 =	92 + 9 =	42 - 2 =	56 + 2 =	56 + 3 =
71 + 1 =	23 - 4 =	71 + 3 =	24 + 2 =	44 - 9 =
88 + 9 =	91 + 9 =	59 + 9 =	17 - 4 =	60 - 7 =
69 - 8 =	28 + 2 =	96 - 9 =	11 + 4 =	76 + 8 =
72 + 9 =	91 + 6 =	30 - 2 =	78 - 4 =	64 - 6 =
34 + 9 =	75 - 5 =	29 + 2 =	92 + 8 =	20 - 9 =
54 + 4 =	64 + 7 =	35 + 9 =	27 + 4 =	39 + 4 =
19 - 2 =	23 + 3 =	54 + 6 =	62 + 5 =	40 + 2 =
96 + 8 =	58 + 2 =	66 - 3 =	94 + 6 =	34 + 6 =
59 + 4 =	49 + 1 =	53 + 8 =	46 - 2 =	86 + 2 =
20 + 2 =	44 + 9 =	59 + 1 =	57 - 7 =	84 + 9 =
57 - 3 =	68 + 3 =	39 + 1 =	94 - 6 =	60 + 9 =
76 + 8 =	62 + 7 =	91 - 7 =	18 - 3 =	82 + 1 =

$71 + 3 =$	$45 - 2 =$	$31 - 4 =$	$97 + 2 =$	$81 + 4 =$
$66 - 1 =$	$98 + 5 =$	$31 + 9 =$	$40 + 8 =$	$72 - 6 =$
$81 - 5 =$	$66 + 3 =$	$11 - 1 =$	$45 + 1 =$	$28 + 1 =$
$81 + 9 =$	$99 - 3 =$	$67 + 4 =$	$87 + 6 =$	$83 + 3 =$
$35 - 7 =$	$15 - 6 =$	$33 - 7 =$	$14 + 8 =$	$49 - 8 =$
$23 + 2 =$	$89 + 4 =$	$30 + 5 =$	$21 + 6 =$	$45 + 4 =$
$79 + 3 =$	$43 - 5 =$	$46 + 3 =$	$44 + 6 =$	$66 + 1 =$
$21 + 1 =$	$15 - 1 =$	$50 + 3 =$	$60 - 6 =$	$76 + 2 =$
$77 - 9 =$	$60 - 9 =$	$30 + 4 =$	$72 + 9 =$	$42 + 4 =$
$89 - 1 =$	$18 - 3 =$	$53 - 6 =$	$40 - 8 =$	$58 - 3 =$
$88 - 7 =$	$99 + 7 =$	$14 + 7 =$	$80 - 4 =$	$41 + 7 =$
$43 - 3 =$	$47 - 5 =$	$79 - 2 =$	$19 - 4 =$	$12 + 4 =$
$80 + 1 =$	$45 + 3 =$	$39 - 5 =$	$78 + 1 =$	$36 - 5 =$
$55 + 5 =$	$23 + 6 =$	$39 + 5 =$	$82 + 4 =$	$91 - 7 =$
$17 + 1 =$	$43 - 3 =$	$51 + 7 =$	$25 - 9 =$	$50 + 7 =$
$42 - 6 =$	$48 + 8 =$	$56 + 1 =$	$33 - 7 =$	$95 + 1 =$
$39 + 7 =$	$37 + 5 =$	$71 - 8 =$	$90 - 8 =$	$55 - 1 =$
$53 - 9 =$	$74 - 7 =$	$16 + 5 =$	$81 - 1 =$	$45 - 3 =$
$71 - 6 =$	$69 + 6 =$	$68 + 3 =$	$63 + 5 =$	$34 + 5 =$
$34 + 1 =$	$58 - 8 =$	$42 + 9 =$	$49 - 6 =$	$95 + 8 =$
$18 - 6 =$	$33 - 4 =$	$98 + 8 =$	$76 + 9 =$	$73 + 6 =$
$67 - 5 =$	$98 - 1 =$	$59 + 1 =$	$63 + 9 =$	$57 - 6 =$
$95 - 7 =$	$88 - 2 =$	$66 - 4 =$	$33 - 7 =$	$79 + 2 =$
$32 - 1 =$	$62 - 2 =$	$87 + 5 =$	$23 + 4 =$	$18 + 1 =$
$85 - 1 =$	$18 - 7 =$	$38 + 7 =$	$39 + 5 =$	$19 - 4 =$
$89 + 2 =$	$59 - 9 =$	$20 + 9 =$	$32 - 5 =$	$29 - 2 =$
$15 + 2 =$	$14 + 9 =$	$98 + 4 =$	$97 - 9 =$	$17 - 6 =$
$90 - 4 =$	$84 + 5 =$	$46 - 7 =$	$66 + 9 =$	$45 - 8 =$

$75 + 3 =$	$88 - 9 =$	$56 - 9 =$	$55 - 6 =$	$14 - 1 =$
$98 - 6 =$	$28 + 3 =$	$51 - 5 =$	$17 + 4 =$	$84 - 6 =$
$87 - 8 =$	$15 - 8 =$	$79 - 9 =$	$87 + 6 =$	$65 + 2 =$
$93 - 3 =$	$70 + 7 =$	$84 - 4 =$	$39 + 1 =$	$93 + 6 =$
$30 - 3 =$	$63 + 1 =$	$69 + 4 =$	$37 + 9 =$	$94 + 4 =$
$55 + 9 =$	$89 + 3 =$	$37 + 5 =$	$61 + 6 =$	$83 - 3 =$
$61 + 7 =$	$46 + 8 =$	$74 + 6 =$	$37 - 6 =$	$86 - 3 =$
$84 + 1 =$	$30 - 9 =$	$24 - 1 =$	$40 - 7 =$	$76 - 1 =$
$67 - 4 =$	$18 + 5 =$	$84 + 3 =$	$33 - 3 =$	$65 + 8 =$
$32 - 7 =$	$83 - 4 =$	$77 + 8 =$	$32 - 3 =$	$22 - 4 =$
$61 - 1 =$	$91 + 9 =$	$44 - 9 =$	$18 + 9 =$	$43 + 5 =$
$57 + 7 =$	$74 - 4 =$	$22 + 1 =$	$65 + 9 =$	$39 + 9 =$
$36 + 6 =$	$77 + 9 =$	$35 + 9 =$	$50 + 8 =$	$33 + 1 =$
$55 - 2 =$	$79 + 9 =$	$71 + 5 =$	$70 - 1 =$	$39 - 8 =$
$51 - 1 =$	$87 - 3 =$	$80 + 8 =$	$85 + 1 =$	$30 + 4 =$
$40 + 6 =$	$27 + 9 =$	$22 - 9 =$	$55 - 3 =$	$35 + 9 =$
$24 - 1 =$	$69 + 8 =$	$32 - 8 =$	$19 - 4 =$	$68 + 2 =$
$35 + 5 =$	$80 - 9 =$	$31 + 2 =$	$51 - 9 =$	$70 + 3 =$
$57 + 5 =$	$95 - 8 =$	$66 - 2 =$	$74 - 6 =$	$45 + 9 =$
$53 + 2 =$	$14 - 2 =$	$75 - 8 =$	$55 + 8 =$	$67 - 9 =$
$19 + 6 =$	$88 + 4 =$	$29 - 8 =$	$81 - 7 =$	$69 - 3 =$
$21 + 3 =$	$26 + 2 =$	$90 + 7 =$	$22 - 7 =$	$49 - 5 =$
$28 + 9 =$	$10 - 3 =$	$60 + 1 =$	$62 - 5 =$	$36 + 9 =$
$20 - 3 =$	$87 + 4 =$	$21 + 1 =$	$15 + 8 =$	$62 - 7 =$
$13 - 2 =$	$43 + 9 =$	$42 + 5 =$	$10 - 2 =$	$37 + 9 =$
$30 + 3 =$	$48 + 3 =$	$62 + 7 =$	$53 + 1 =$	$60 + 4 =$
$51 + 1 =$	$56 + 5 =$	$26 - 9 =$	$41 + 5 =$	$25 - 7 =$
$27 + 1 =$	$53 + 1 =$	$74 - 8 =$	$55 - 1 =$	$75 + 4 =$

$60 + 7 =$	$40 + 7 =$	$69 + 9 =$	$62 - 3 =$	$96 + 4 =$
$99 - 4 =$	$56 + 5 =$	$25 - 2 =$	$49 + 6 =$	$24 + 1 =$
$32 - 3 =$	$43 + 9 =$	$98 + 9 =$	$68 - 4 =$	$70 + 1 =$
$46 - 1 =$	$85 + 9 =$	$42 - 2 =$	$74 + 1 =$	$69 + 2 =$
$91 + 6 =$	$43 - 2 =$	$68 - 6 =$	$53 - 3 =$	$31 + 2 =$
$96 - 1 =$	$48 - 5 =$	$81 + 2 =$	$55 + 3 =$	$80 + 9 =$
$77 + 9 =$	$41 + 9 =$	$19 + 9 =$	$93 + 7 =$	$38 - 6 =$
$87 + 5 =$	$99 + 1 =$	$46 - 6 =$	$70 + 4 =$	$42 + 4 =$
$64 - 2 =$	$45 - 4 =$	$22 - 8 =$	$43 + 5 =$	$39 + 6 =$
$32 + 9 =$	$44 - 2 =$	$17 - 5 =$	$34 - 7 =$	$74 + 3 =$
$62 - 8 =$	$71 - 4 =$	$64 - 6 =$	$58 + 2 =$	$95 + 7 =$
$23 - 6 =$	$10 - 2 =$	$11 + 6 =$	$80 + 8 =$	$24 + 8 =$
$76 - 4 =$	$40 - 8 =$	$19 + 5 =$	$79 - 1 =$	$99 + 4 =$
$67 + 5 =$	$78 - 6 =$	$38 + 5 =$	$71 + 7 =$	$56 + 6 =$
$87 - 8 =$	$13 - 7 =$	$14 + 7 =$	$29 + 3 =$	$89 + 3 =$
$99 - 8 =$	$46 + 9 =$	$99 + 3 =$	$69 - 8 =$	$23 + 7 =$
$79 + 8 =$	$76 + 1 =$	$72 - 9 =$	$54 + 3 =$	$82 + 6 =$
$99 + 9 =$	$86 + 5 =$	$59 + 6 =$	$93 + 7 =$	$59 - 2 =$
$24 + 8 =$	$62 + 9 =$	$26 + 7 =$	$76 + 2 =$	$95 - 6 =$
$43 + 6 =$	$33 + 6 =$	$55 - 3 =$	$29 - 1 =$	$21 - 7 =$
$22 - 2 =$	$64 + 8 =$	$95 - 6 =$	$22 + 3 =$	$61 + 6 =$
$24 - 5 =$	$92 + 9 =$	$92 - 1 =$	$47 - 6 =$	$80 - 3 =$
$51 - 7 =$	$13 - 6 =$	$98 - 5 =$	$90 - 3 =$	$55 - 2 =$
$90 + 8 =$	$13 + 1 =$	$71 - 3 =$	$94 - 8 =$	$46 + 6 =$
$97 - 8 =$	$12 - 2 =$	$43 + 3 =$	$34 - 4 =$	$92 - 1 =$
$88 + 3 =$	$73 - 8 =$	$95 + 4 =$	$36 - 5 =$	$24 - 3 =$
$46 - 5 =$	$84 + 3 =$	$93 - 6 =$	$26 + 9 =$	$63 - 2 =$
$82 + 8 =$	$10 + 4 =$	$57 - 5 =$	$13 + 4 =$	$34 - 1 =$

$10 - 3 =$	$34 + 6 =$	$47 - 2 =$	$24 + 7 =$	$60 - 6 =$
$44 - 3 =$	$68 - 1 =$	$84 + 3 =$	$16 - 6 =$	$20 - 2 =$
$51 - 8 =$	$77 + 6 =$	$97 + 8 =$	$43 + 1 =$	$86 + 4 =$
$19 - 3 =$	$68 - 7 =$	$61 + 3 =$	$61 - 1 =$	$39 + 5 =$
$15 + 2 =$	$68 + 5 =$	$54 + 5 =$	$97 + 7 =$	$76 - 1 =$
$72 - 2 =$	$24 - 3 =$	$11 - 3 =$	$25 - 2 =$	$27 - 7 =$
$48 + 4 =$	$83 - 2 =$	$38 + 9 =$	$13 - 7 =$	$44 + 5 =$
$65 + 3 =$	$17 + 5 =$	$75 - 1 =$	$72 + 5 =$	$59 - 5 =$
$18 - 9 =$	$51 + 8 =$	$78 + 7 =$	$38 - 3 =$	$26 - 1 =$
$55 + 6 =$	$26 - 8 =$	$59 - 6 =$	$76 + 2 =$	$95 + 7 =$
$66 + 1 =$	$25 - 1 =$	$87 - 8 =$	$26 + 8 =$	$60 + 7 =$
$33 + 7 =$	$32 + 4 =$	$35 + 8 =$	$24 - 1 =$	$34 + 8 =$
$48 + 5 =$	$98 - 1 =$	$17 + 4 =$	$83 + 8 =$	$83 - 2 =$
$87 - 4 =$	$97 + 1 =$	$45 + 7 =$	$47 + 9 =$	$84 + 2 =$
$14 + 3 =$	$44 + 4 =$	$64 - 1 =$	$78 + 9 =$	$17 - 8 =$
$71 - 4 =$	$96 - 3 =$	$39 - 4 =$	$36 - 2 =$	$92 + 5 =$
$52 + 8 =$	$19 + 2 =$	$11 - 6 =$	$40 + 6 =$	$86 - 1 =$
$38 - 1 =$	$97 - 4 =$	$41 + 4 =$	$17 + 4 =$	$49 - 4 =$
$24 - 5 =$	$89 - 4 =$	$18 + 8 =$	$46 - 6 =$	$88 - 6 =$
$44 + 6 =$	$43 + 9 =$	$69 - 8 =$	$24 + 1 =$	$22 + 5 =$
$45 + 7 =$	$96 + 4 =$	$39 + 9 =$	$98 - 2 =$	$64 - 4 =$
$55 - 9 =$	$21 + 9 =$	$21 + 2 =$	$39 + 3 =$	$53 - 4 =$
$12 - 5 =$	$92 + 9 =$	$34 + 7 =$	$10 - 3 =$	$43 + 7 =$
$54 + 9 =$	$41 - 8 =$	$86 + 9 =$	$53 + 7 =$	$93 - 8 =$
$13 + 5 =$	$97 - 7 =$	$85 + 8 =$	$54 + 8 =$	$80 + 3 =$
$41 - 7 =$	$34 - 4 =$	$67 + 8 =$	$66 + 6 =$	$91 + 9 =$
$98 + 5 =$	$93 - 7 =$	$61 - 9 =$	$99 - 4 =$	$86 - 3 =$
$25 - 7 =$	$57 + 3 =$	$72 - 7 =$	$75 - 2 =$	$84 + 4 =$

$60 + 5 =$	$26 + 6 =$	$93 - 5 =$	$91 + 5 =$	$73 + 5 =$
$67 - 7 =$	$23 - 4 =$	$72 - 4 =$	$81 - 2 =$	$67 - 7 =$
$79 + 3 =$	$98 + 5 =$	$92 - 3 =$	$15 + 3 =$	$65 + 1 =$
$89 + 1 =$	$86 - 8 =$	$18 + 2 =$	$33 + 4 =$	$66 - 8 =$
$83 - 7 =$	$11 + 5 =$	$19 - 2 =$	$27 + 9 =$	$70 + 8 =$
$63 + 9 =$	$24 - 5 =$	$46 + 8 =$	$32 + 2 =$	$85 - 5 =$
$62 - 9 =$	$44 - 4 =$	$18 - 3 =$	$96 - 1 =$	$58 + 9 =$
$89 - 9 =$	$89 + 9 =$	$28 - 5 =$	$76 + 8 =$	$36 + 7 =$
$68 - 8 =$	$17 - 7 =$	$29 - 8 =$	$26 + 6 =$	$87 - 3 =$
$25 - 7 =$	$49 + 7 =$	$26 + 4 =$	$77 - 8 =$	$62 + 8 =$
$65 + 2 =$	$78 + 4 =$	$46 - 4 =$	$40 + 1 =$	$74 - 4 =$
$93 + 7 =$	$37 + 2 =$	$69 - 9 =$	$48 + 2 =$	$18 - 5 =$
$59 - 1 =$	$70 + 9 =$	$44 + 3 =$	$46 + 7 =$	$61 + 2 =$
$92 + 7 =$	$48 + 7 =$	$28 + 1 =$	$84 - 1 =$	$65 + 2 =$
$66 - 2 =$	$32 + 1 =$	$12 + 2 =$	$19 - 1 =$	$85 - 1 =$
$13 - 6 =$	$12 - 6 =$	$45 + 4 =$	$25 + 5 =$	$90 - 8 =$
$39 + 4 =$	$37 + 9 =$	$34 + 4 =$	$11 + 7 =$	$90 - 8 =$
$42 - 2 =$	$48 + 4 =$	$97 - 6 =$	$81 + 1 =$	$94 + 6 =$
$51 + 1 =$	$93 + 8 =$	$20 - 2 =$	$99 - 6 =$	$68 - 7 =$
$95 + 9 =$	$15 - 8 =$	$60 - 8 =$	$13 + 4 =$	$57 - 7 =$
$14 + 4 =$	$13 + 6 =$	$15 + 8 =$	$32 + 2 =$	$78 + 8 =$
$32 - 2 =$	$36 + 5 =$	$97 - 5 =$	$37 + 2 =$	$27 - 4 =$
$32 + 2 =$	$73 + 5 =$	$60 + 6 =$	$23 + 5 =$	$58 + 3 =$
$56 - 4 =$	$50 - 2 =$	$73 - 4 =$	$34 + 6 =$	$97 - 3 =$
$50 + 6 =$	$77 - 8 =$	$88 + 8 =$	$60 - 8 =$	$50 - 8 =$
$78 + 2 =$	$59 + 9 =$	$63 - 3 =$	$57 + 7 =$	$97 + 3 =$
$43 + 8 =$	$96 + 9 =$	$34 + 9 =$	$71 - 4 =$	$34 + 7 =$
$82 + 5 =$	$89 - 7 =$	$52 - 7 =$	$74 - 8 =$	$25 + 8 =$

24 - 9 =	41 + 3 =	53 - 1 =	16 - 5 =	65 + 8 =
80 - 6 =	99 - 5 =	18 + 1 =	90 - 2 =	35 - 3 =
31 + 3 =	65 + 8 =	36 - 6 =	45 - 9 =	36 + 8 =
96 + 8 =	52 + 1 =	47 + 4 =	42 - 5 =	51 + 5 =
57 - 9 =	71 + 8 =	65 - 5 =	82 + 3 =	72 + 3 =
57 + 9 =	59 + 7 =	10 - 6 =	92 + 1 =	36 + 7 =
20 - 3 =	67 + 6 =	57 + 3 =	42 - 1 =	83 - 2 =
24 + 2 =	58 - 7 =	96 + 6 =	90 + 2 =	16 - 5 =
47 + 2 =	56 + 2 =	22 + 5 =	42 - 1 =	74 - 1 =
91 - 9 =	35 + 6 =	71 - 6 =	70 + 3 =	28 + 1 =
75 + 4 =	64 - 8 =	16 + 8 =	48 + 5 =	31 - 1 =
80 - 6 =	73 + 5 =	22 - 8 =	51 + 2 =	89 + 6 =
36 + 9 =	61 + 3 =	26 + 4 =	99 + 2 =	93 + 3 =
33 + 9 =	97 - 7 =	40 + 9 =	71 + 8 =	75 - 4 =
78 + 1 =	98 + 7 =	86 + 8 =	32 + 8 =	61 - 6 =
33 - 8 =	81 + 1 =	59 - 3 =	65 - 5 =	54 + 3 =
69 + 4 =	84 + 1 =	21 + 6 =	93 + 5 =	58 - 3 =
87 + 9 =	53 + 7 =	37 - 1 =	23 + 2 =	17 - 9 =
86 + 4 =	86 + 1 =	51 + 1 =	10 - 9 =	16 - 5 =
48 + 5 =	69 - 3 =	26 + 8 =	55 - 6 =	47 - 2 =
96 - 1 =	86 + 8 =	36 - 5 =	67 - 7 =	98 - 8 =
77 - 6 =	98 - 4 =	54 + 5 =	25 + 4 =	44 - 4 =
56 + 1 =	79 - 8 =	58 + 2 =	27 - 8 =	50 - 3 =
67 + 7 =	67 + 4 =	38 - 2 =	25 - 5 =	48 + 4 =
33 - 8 =	48 + 7 =	90 + 8 =	87 - 9 =	29 + 2 =
11 - 8 =	54 + 2 =	99 - 9 =	79 + 5 =	85 + 6 =
75 - 9 =	17 - 4 =	14 - 1 =	15 - 2 =	46 + 1 =
82 - 5 =	24 + 2 =	84 - 5 =	68 + 9 =	92 + 9 =

$16 + 1 =$	$31 + 2 =$	$77 + 7 =$	$44 + 4 =$	$68 - 4 =$
$39 - 3 =$	$96 + 1 =$	$92 + 7 =$	$72 + 9 =$	$54 + 7 =$
$53 - 8 =$	$65 - 5 =$	$19 + 4 =$	$16 + 6 =$	$57 + 4 =$
$43 + 3 =$	$60 - 7 =$	$65 - 6 =$	$10 + 9 =$	$48 + 3 =$
$14 + 8 =$	$37 - 8 =$	$29 + 8 =$	$21 + 7 =$	$86 - 5 =$
$54 + 1 =$	$83 - 9 =$	$41 - 5 =$	$25 + 5 =$	$80 - 8 =$
$26 - 9 =$	$18 - 3 =$	$34 + 3 =$	$14 - 9 =$	$59 - 3 =$
$71 + 2 =$	$97 + 8 =$	$55 - 1 =$	$38 + 9 =$	$55 + 5 =$
$61 - 7 =$	$97 + 3 =$	$47 - 4 =$	$56 + 4 =$	$74 - 4 =$
$15 + 9 =$	$22 + 6 =$	$88 - 2 =$	$25 + 3 =$	$62 - 4 =$
$36 - 1 =$	$99 + 8 =$	$19 + 3 =$	$41 - 5 =$	$65 + 6 =$
$14 + 7 =$	$22 + 4 =$	$63 - 6 =$	$14 - 8 =$	$13 - 3 =$
$35 - 7 =$	$21 + 5 =$	$99 + 9 =$	$94 + 2 =$	$12 - 3 =$
$97 + 9 =$	$68 - 6 =$	$82 + 2 =$	$54 - 7 =$	$45 + 1 =$
$98 + 3 =$	$88 + 8 =$	$66 + 3 =$	$52 + 1 =$	$49 + 3 =$
$79 - 4 =$	$67 + 3 =$	$90 - 1 =$	$75 + 6 =$	$62 - 6 =$
$59 - 6 =$	$56 + 2 =$	$57 - 7 =$	$48 + 9 =$	$87 - 8 =$
$46 + 4 =$	$36 - 6 =$	$37 - 6 =$	$89 + 6 =$	$45 + 5 =$
$83 - 1 =$	$60 + 2 =$	$69 + 7 =$	$80 - 1 =$	$74 - 2 =$
$95 + 7 =$	$19 + 9 =$	$95 + 2 =$	$99 + 5 =$	$88 + 4 =$
$68 + 3 =$	$24 + 8 =$	$45 + 1 =$	$15 - 8 =$	$14 - 5 =$
$15 - 9 =$	$15 + 5 =$	$60 + 7 =$	$49 - 7 =$	$70 - 5 =$
$80 + 9 =$	$53 - 5 =$	$20 + 7 =$	$27 + 9 =$	$29 - 3 =$
$46 - 2 =$	$53 - 8 =$	$96 + 2 =$	$60 + 4 =$	$40 - 2 =$
$15 - 6 =$	$42 - 5 =$	$19 - 8 =$	$17 + 9 =$	$17 + 3 =$
$15 + 7 =$	$75 - 3 =$	$89 - 6 =$	$49 - 2 =$	$26 - 8 =$
$86 + 7 =$	$10 - 6 =$	$11 + 9 =$	$75 - 3 =$	$31 - 5 =$
$62 - 2 =$	$51 + 6 =$	$44 + 4 =$	$94 + 8 =$	$21 + 9 =$

$40 - 4 =$	$62 - 2 =$	$22 - 2 =$	$70 + 8 =$	$98 + 1 =$
$80 - 9 =$	$92 + 2 =$	$46 - 3 =$	$46 - 4 =$	$83 + 6 =$
$60 + 9 =$	$10 + 5 =$	$11 + 3 =$	$33 - 6 =$	$80 + 5 =$
$41 + 9 =$	$90 - 6 =$	$54 + 6 =$	$88 - 7 =$	$49 + 2 =$
$84 + 5 =$	$63 - 8 =$	$57 - 5 =$	$91 + 5 =$	$78 + 8 =$
$40 + 6 =$	$73 - 2 =$	$24 + 5 =$	$30 + 6 =$	$49 - 3 =$
$79 - 2 =$	$15 + 1 =$	$79 + 4 =$	$52 - 2 =$	$17 - 3 =$
$10 + 4 =$	$91 + 9 =$	$70 - 9 =$	$44 - 5 =$	$98 - 1 =$
$67 - 5 =$	$90 - 7 =$	$15 + 3 =$	$26 - 6 =$	$39 + 8 =$
$52 + 5 =$	$82 - 1 =$	$65 - 7 =$	$54 - 1 =$	$39 + 3 =$
$81 + 7 =$	$53 - 6 =$	$56 - 3 =$	$29 - 3 =$	$16 - 8 =$
$67 + 9 =$	$62 + 1 =$	$99 - 1 =$	$71 + 2 =$	$42 - 9 =$
$87 - 8 =$	$35 + 7 =$	$11 - 9 =$	$70 - 3 =$	$43 + 7 =$
$33 + 2 =$	$43 - 9 =$	$29 - 5 =$	$66 + 4 =$	$15 + 3 =$
$68 - 3 =$	$41 - 8 =$	$90 - 6 =$	$53 - 5 =$	$66 + 3 =$
$84 + 9 =$	$90 - 4 =$	$69 + 8 =$	$92 + 8 =$	$23 - 4 =$
$13 + 2 =$	$34 - 4 =$	$34 - 2 =$	$96 - 1 =$	$30 + 1 =$
$92 + 4 =$	$15 - 5 =$	$59 + 5 =$	$89 - 7 =$	$20 + 7 =$
$82 + 4 =$	$49 + 2 =$	$57 + 1 =$	$43 + 9 =$	$38 - 1 =$
$72 - 4 =$	$77 + 9 =$	$93 + 3 =$	$38 - 4 =$	$68 + 2 =$
$58 - 7 =$	$92 - 1 =$	$88 + 9 =$	$74 - 1 =$	$95 - 1 =$
$99 + 2 =$	$58 + 8 =$	$34 - 5 =$	$90 + 3 =$	$28 + 4 =$
$40 - 9 =$	$15 + 2 =$	$55 + 6 =$	$73 - 5 =$	$56 + 5 =$
$34 + 8 =$	$57 - 1 =$	$35 + 5 =$	$50 + 4 =$	$94 + 2 =$
$34 - 7 =$	$81 + 3 =$	$47 + 9 =$	$93 - 9 =$	$65 - 8 =$
$24 - 9 =$	$74 - 6 =$	$30 + 4 =$	$34 + 3 =$	$69 + 3 =$
$95 - 2 =$	$50 - 1 =$	$96 - 6 =$	$20 - 3 =$	$91 - 9 =$
$33 + 3 =$	$45 + 6 =$	$77 + 7 =$	$23 - 8 =$	$99 + 4 =$

69 + 2 =	10 + 5 =	40 + 8 =	49 + 6 =	72 - 3 =
74 - 6 =	42 + 1 =	20 + 7 =	15 + 3 =	61 + 2 =
48 + 5 =	63 + 3 =	77 + 6 =	36 + 6 =	37 + 5 =
96 - 1 =	97 + 3 =	99 - 6 =	68 + 5 =	85 + 8 =
91 + 8 =	88 + 3 =	43 - 1 =	19 + 6 =	31 + 1 =
77 - 9 =	47 + 1 =	94 + 2 =	31 + 4 =	99 + 2 =
21 - 2 =	61 - 6 =	67 + 3 =	30 - 9 =	39 - 1 =
80 - 7 =	82 - 5 =	56 - 7 =	80 - 3 =	59 - 9 =
30 - 7 =	35 + 5 =	63 - 5 =	81 + 7 =	99 + 5 =
90 + 9 =	59 + 1 =	75 + 6 =	19 + 6 =	88 + 4 =
32 + 3 =	20 - 6 =	87 + 3 =	47 - 3 =	59 - 2 =
21 - 7 =	92 + 5 =	85 - 1 =	56 - 9 =	66 - 2 =
59 - 8 =	92 + 9 =	67 + 5 =	88 + 9 =	10 + 5 =
32 + 2 =	98 - 5 =	53 - 4 =	56 + 6 =	99 - 8 =
40 + 2 =	14 - 8 =	28 + 6 =	24 - 7 =	60 + 2 =
10 + 4 =	36 - 9 =	99 - 6 =	75 - 7 =	79 - 8 =
87 + 9 =	55 - 7 =	40 + 7 =	52 + 9 =	99 - 2 =
82 - 6 =	58 - 1 =	95 - 5 =	93 - 9 =	20 - 5 =
32 + 5 =	52 - 4 =	55 + 9 =	33 + 1 =	86 + 6 =
80 - 5 =	78 + 9 =	65 + 9 =	24 - 6 =	76 - 7 =
25 - 2 =	64 - 6 =	10 + 9 =	64 + 3 =	29 - 4 =
89 - 7 =	65 + 5 =	19 - 5 =	46 + 1 =	48 + 2 =
95 - 8 =	63 + 3 =	37 - 4 =	44 + 1 =	82 + 3 =
18 + 3 =	88 - 7 =	90 - 1 =	99 - 2 =	31 - 5 =

答案

39	60	25	9	85
21	67	60	57	22
35	35	59	74	78

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