

20 以内加减法口算题(每页 100 题)一

姓名: _____ 日期: _____ 用时: _____ 得分: _____

12-5=	17-1=	1+5=	7+9=	3+1=
2+14=	18-9=	5+3=	4+3=	9-1=
16-5=	6+3=	6+3=	16+3=	12-4=
3-2=	10-2=	8-7=	14-8=	16+2=
2+11=	5-3=	12-3=	14-11=	14-1=
5+10=	6+3=	8+7=	3+12=	9+2=
19-10=	17-6=	9-4=	5+7=	20-3=
20-4=	7+4=	11-5=	8+8=	16-7=
7+13=	20-19=	11+8=	14-2=	18-10=
1+2=	11+4=	18-13=	6+4=	11+4=
1+4=	5+14=	19+1=	7+9=	11-5=
14-13=	2+1=	3+4=	1+8=	11+8=
17-10=	19-8=	15-13=	19-8=	15-14=
9+5=	11-3=	16-3=	8-7=	8+8=
5+9=	5+5=	15-1=	10+4=	11-4=
6+2=	10+2=	8+10=	9-3=	4+15=
7+3=	1+5=	19-1=	2-2=	5+10=
11-8=	18-1=	4+6=	6+11=	11-6=
16-14=	4+14=	11-2=	5-3=	17+1=
2+10=	12+8=	3+7=	8-2=	2+4=

20 以内加减法口算题(每页 100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$5-1=$	$5-1=$	$4+12=$	$13-1=$	$11-1=$
$18-17=$	$11+9=$	$14-11=$	$15-9=$	$19-7=$
$8+8=$	$2-1=$	$2+10=$	$9+4=$	$15+2=$
$15-5=$	$2+12=$	$8-1=$	$11-4=$	$14-4=$
$11+7=$	$10-6=$	$9+6=$	$19-17=$	$17-3=$
$10+7=$	$6-6=$	$20-18=$	$17-17=$	$14-11=$
$14+2=$	$10-8=$	$9-7=$	$7+12=$	$5+7=$
$10-8=$	$6+2=$	$8+3=$	$20-18=$	$14-3=$
$7+6=$	$12+5=$	$19-3=$	$5+10=$	$2+6=$
$10+7=$	$8-1=$	$11-8=$	$20-6=$	$14-12=$
$19-13=$	$20-9=$	$12-11=$	$9+9=$	$19-17=$
$8-2=$	$1+7=$	$19-13=$	$17-7=$	$17-6=$
$17+1=$	$18-16=$	$3-3=$	$12+3=$	$15-12=$
$18-14=$	$2+2=$	$17-6=$	$6+14=$	$7+4=$
$15-2=$	$2+9=$	$10+3=$	$16+1=$	$19-18=$
$18+1=$	$8-8=$	$11-6=$	$17-15=$	$7-6=$
$16-14=$	$8+2=$	$18-4=$	$8+6=$	$18-2=$
$10-1=$	$20-17=$	$1+9=$	$14-14=$	$19-12=$
$1+11=$	$13-4=$	$1+12=$	$6+6=$	$11-3=$
$1+16=$	$2+18=$	$15+3=$	$7+13=$	$5+11=$

20 以内加减法口算题(每页 100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

13-2=	14-1=	14-8=	14-14=	12-10=
18-15=	10-3=	10+2=	6+6=	1+13=
20-1=	5-5=	16+3=	7+13=	8-4=
5+13=	4-3=	4+12=	10+3=	18-10=
7+5=	4-4=	5+2=	13-10=	2+18=
2+4=	16-2=	16+2=	1+6=	14-11=
7-2=	2-2=	17-16=	20-10=	8+4=
8+10=	17+1=	16-14=	13-13=	13-1=
19-17=	16-5=	15-12=	2+12=	17+2=
16-10=	3+2=	7+1=	9+11=	10-4=
17-4=	6+1=	11-10=	20-4=	12-4=
16+3=	2+2=	16-4=	1+19=	12+5=
19-8=	7+3=	12-4=	12+3=	4-4=
14-2=	18+2=	16+1=	14-4=	12-6=
19-11=	9-6=	20-1=	8+7=	1+19=
5-3=	10-10=	11-9=	11-4=	20-9=
10-9=	19-2=	12+5=	15-3=	18-5=
1+18=	15+5=	8+6=	17-12=	7-7=
4+16=	10+5=	8-3=	19-7=	3+6=
5+2=	13+7=	7+7=	14-13=	14-10=

20 以内加减法口算题(每页 100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$4+8=$	$18-11=$	$4+11=$	$19-13=$	$17-12=$
$8+12=$	$13-10=$	$1+14=$	$1+9=$	$10+1=$
$8+1=$	$17-17=$	$20-14=$	$3+6=$	$20-7=$
$18-14=$	$4+6=$	$1+12=$	$14-3=$	$9+6=$
$2+1=$	$17-11=$	$15-11=$	$16-5=$	$13-8=$
$7+12=$	$8+5=$	$5+9=$	$7+10=$	$7-5=$
$9+9=$	$10-5=$	$18-10=$	$8+12=$	$11-9=$
$3+16=$	$14+3=$	$5+7=$	$14-9=$	$9+9=$
$16-9=$	$17-6=$	$5+15=$	$18-3=$	$13-4=$
$17-5=$	$15+2=$	$2-1=$	$5+6=$	$16-2=$
$14-6=$	$17-3=$	$4+2=$	$3+11=$	$6+3=$
$10+6=$	$12-7=$	$17-16=$	$13+5=$	$12+7=$
$13-4=$	$8+9=$	$1+3=$	$11+2=$	$16-8=$
$16-8=$	$7-7=$	$8-5=$	$20-8=$	$6+6=$
$18-8=$	$15+3=$	$7+12=$	$12+5=$	$20-11=$
$11-5=$	$12-4=$	$4+1=$	$2+2=$	$10+6=$
$20-1=$	$15-2=$	$10-7=$	$13+3=$	$14-13=$
$13-4=$	$16-5=$	$13-7=$	$5+5=$	$1+10=$
$1+4=$	$4+1=$	$1+6=$	$5-4=$	$5-3=$
$2+7=$	$4-1=$	$10+1=$	$15-5=$	$10-8=$

20 以内加减法口算题(每页 100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

15-12=	20-9=	10+4=	1+15=	1+8=
20-4=	14-8=	6+4=	9+2=	2+2=
1+18=	14-9=	3+6=	1+14=	20-15=
8+2=	5-1=	1+19=	17-4=	15-1=
17-15=	18-5=	14+3=	20-12=	4+3=
8+6=	19-11=	12+4=	19-12=	6+10=
20-3=	14-12=	11-10=	6+10=	13-7=
6+4=	7-2=	16-15=	6+6=	17-2=
6+5=	19-2=	14-6=	10-2=	13-11=
10+8=	12-11=	3+16=	9-8=	3-2=
11-11=	14-8=	15-1=	1+14=	17-3=
20-6=	3+2=	2+5=	4+13=	1+2=
5+6=	2+4=	1+16=	19-17=	19-18=
20-16=	4+2=	2+7=	17-5=	18-18=
17-8=	18-7=	6+5=	11+1=	12-8=
20-18=	9+6=	13-1=	15-9=	3-1=
3+3=	5+8=	1+9=	19-13=	10-9=
2+5=	5+11=	2+3=	2+4=	16+2=
17+3=	17-1=	5-2=	4+7=	2+14=
12-3=	14-14=	4-2=	3+12=	20-17=

20 以内加减法口算题(每页 100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

4+11=	8-2=	10-5=	3+2=	9+9=
20-9=	15-10=	5+5=	18-7=	8+12=
13-10=	7+2=	1+13=	19+1=	15-6=
16-4=	13-1=	4+9=	9-2=	11+7=
9+6=	6+7=	1+5=	4+2=	12-10=
1+2=	3+17=	2+2=	3+9=	17-14=
18-4=	14-2=	15-15=	9+10=	18-5=
10+8=	7+3=	19-9=	19-15=	2+8=
7-1=	6-2=	16-9=	2-1=	6-6=
1+6=	8+4=	2+11=	4+9=	7+6=
12-8=	5+9=	13-5=	6+13=	14-14=
3+5=	10-1=	3+13=	2+6=	6+2=
3+12=	7-1=	6+14=	10-5=	11-10=
4+15=	3+16=	8-1=	15-13=	5+2=
19-13=	17-2=	10-8=	8+11=	10-9=
19-7=	1+1=	11-5=	5+9=	6-1=
10-3=	3+5=	15-5=	2+18=	2+17=
19-12=	3+14=	20-9=	9-3=	11+4=
17-12=	11+8=	7-4=	11-1=	20-5=
11-8=	3+17=	17-4=	1+5=	3+16=

20 以内加减法口算题(每页 100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

11+8=	1+2=	5+8=	17-17=	19-12=
3+1=	10+7=	17-15=	13+2=	9+10=
17-10=	3-3=	12+2=	19-6=	6+9=
11-5=	17-15=	4+16=	13-3=	12+6=
6-3=	19-18=	10+5=	10+6=	15-2=
7+2=	9-2=	15-12=	7-6=	18-16=
18-5=	2+18=	5+1=	11+5=	20-16=
14-8=	7-2=	4+10=	7-7=	5-1=
6+8=	13-7=	9-6=	15+4=	10+9=
16-9=	6+6=	9-8=	6+8=	18-11=
6-4=	9+9=	3+17=	4+11=	10+4=
20-16=	20-13=	8-6=	7-6=	18-7=
19-1=	5-4=	8+4=	3-2=	1+10=
17-5=	1+9=	6+6=	5+11=	5+4=
10+5=	3+1=	11-1=	7-5=	3+7=
17-14=	18-13=	10-6=	2+5=	1+1=
13+1=	4+4=	1+19=	17+1=	6-2=
4+5=	9-5=	10+3=	11+7=	20-16=
18-1=	14-2=	15-11=	18-8=	12+6=
7-2=	4+9=	18+1=	13-10=	16-10=

20 以内加减法口算题(每页 100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+7=$	$7-5=$	$16-13=$	$5-1=$	$14+1=$
$5-4=$	$16-15=$	$19-2=$	$13-8=$	$3+2=$
$3+15=$	$8-1=$	$17+1=$	$4+13=$	$11+2=$
$3+15=$	$13-10=$	$14-13=$	$13-2=$	$13-10=$
$4-2=$	$6-4=$	$3+15=$	$1+13=$	$17-16=$
$17-13=$	$6+8=$	$10+9=$	$7+3=$	$15-10=$
$19-2=$	$18-1=$	$8+3=$	$15+2=$	$6-2=$
$18-12=$	$6+11=$	$20-14=$	$18+2=$	$10+9=$
$15-11=$	$4+16=$	$2+6=$	$15-6=$	$6+5=$
$11-10=$	$13+4=$	$19-2=$	$9-1=$	$16-4=$
$9-5=$	$14+1=$	$7-4=$	$17-12=$	$7+11=$
$1-1=$	$6+12=$	$20-11=$	$12-5=$	$12-6=$
$16-1=$	$3+14=$	$6-6=$	$4+14=$	$8+10=$
$2+6=$	$2+11=$	$19-14=$	$9-6=$	$10-5=$
$1+15=$	$4+15=$	$5-1=$	$17-8=$	$13-6=$
$4+12=$	$2+9=$	$15-7=$	$7-7=$	$18-3=$
$18-4=$	$20-5=$	$16-7=$	$12-10=$	$3-1=$
$8+5=$	$17+3=$	$6+3=$	$5+3=$	$19-3=$
$11+6=$	$14-10=$	$3+2=$	$7-4=$	$1+1=$
$14-11=$	$12+2=$	$13+5=$	$10-1=$	$20-2=$

20 以内加减法口算题(每页 100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

11+1=	2+1=	16-11=	12-6=	7+10=
11+3=	10-2=	15-9=	9+3=	17-10=
16-7=	19-3=	3+17=	5+1=	3-2=
13-7=	13-6=	13-3=	2+1=	19-3=
15+3=	1+10=	4+6=	11+9=	11-7=
15-11=	1+18=	14-9=	10-3=	3+11=
13-12=	17-5=	10-10=	1+9=	12-1=
7+6=	12-4=	5+6=	11-5=	15+1=
16-15=	13+1=	17-11=	7+1=	7+5=
18-12=	18-15=	14-2=	13+2=	1+13=
6+9=	13-12=	3+12=	15-3=	2+7=
10+1=	20-11=	13-11=	6-5=	12-5=
18-2=	17-10=	17+3=	19-10=	7+1=
15-12=	18-10=	2+18=	20-1=	7+10=
19-12=	13-13=	5-4=	15+5=	11-8=
20-7=	12+3=	17-1=	13+7=	13+7=
15-3=	8-8=	7+9=	9+11=	9+8=
6-1=	17+1=	10+8=	9-2=	5-5=
5+1=	1+2=	18-3=	13-4=	3+8=
16-16=	3+3=	13-3=	8-1=	1+11=

20 以内加减法口算题(每页 100 题)十

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$8-5=$	$6-2=$	$12-4=$	$20-12=$	$8+7=$
$10-7=$	$8+10=$	$19-13=$	$20-16=$	$15+5=$
$17-2=$	$20-3=$	$15-4=$	$20-5=$	$16-1=$
$15-14=$	$16-1=$	$12+3=$	$12-6=$	$14-6=$
$19+1=$	$20-15=$	$2-1=$	$5+4=$	$3+4=$
$18-11=$	$14-7=$	$12-12=$	$8+9=$	$12-7=$
$1+3=$	$2+13=$	$9+7=$	$14-6=$	$6+13=$
$6-2=$	$1+15=$	$8+8=$	$3+3=$	$7+11=$
$3+13=$	$4+14=$	$14+4=$	$6+12=$	$13-5=$
$10-1=$	$15-5=$	$7+10=$	$9-5=$	$18-16=$
$13-1=$	$7+10=$	$11-4=$	$6+2=$	$16-6=$
$16-12=$	$13-9=$	$17-9=$	$3+4=$	$15-13=$
$12-8=$	$19-15=$	$2+12=$	$8-1=$	$9+1=$
$4+14=$	$18-3=$	$9-2=$	$1+1=$	$20-14=$
$19-19=$	$8+2=$	$4+5=$	$3-1=$	$7+13=$
$4+10=$	$1+14=$	$1+18=$	$17-16=$	$18-12=$
$7+11=$	$13-3=$	$9-2=$	$10+5=$	$11+9=$
$14+4=$	$13-3=$	$10-6=$	$16-6=$	$20-17=$
$2+18=$	$12+3=$	$16-8=$	$6+14=$	$18+1=$
$1+1=$	$19-14=$	$7-3=$	$6+7=$	$8+11=$

20 以内加减法口算题(每页 100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

18-5=	2+7=	13+3=	1+13=	6+11=
19-8=	1+7=	20-12=	14+1=	10+3=
12+2=	4+7=	1+3=	20-7=	12-12=
4-1=	16-15=	14-1=	18-15=	8-8=
14-7=	6+8=	6-6=	15+1=	5-2=
13-13=	4+11=	14-4=	12-10=	19-2=
3+6=	6+11=	7+11=	20-2=	18-1=
8-1=	11-9=	9-4=	14-13=	12+5=
3+8=	5-3=	11-9=	15-10=	12-1=
9+5=	10+10=	7+8=	6-3=	15+3=
9-5=	2+5=	12+1=	19-2=	14+2=
1+19=	18-15=	6+11=	13-11=	15-9=
18-1=	9-8=	2+17=	7+7=	19-6=
9+4=	4+16=	18-17=	16+4=	5+8=
6+1=	15-11=	1+14=	3-2=	20-8=
6-5=	3+11=	1+18=	9+1=	6-1=
16-2=	7+1=	9-1=	2+8=	2+5=
14-14=	7+12=	12-7=	9+3=	12-2=
1+1=	13-5=	11-6=	17+2=	12-3=
8-8=	11-2=	15-8=	1+5=	2+3=

20 以内加减法口算题(每页 100 题)十二

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$8-7=$	$15-2=$	$10+6=$	$12+1=$	$7+8=$
$3-2=$	$8-6=$	$18-2=$	$5-2=$	$19-8=$
$4+3=$	$16+3=$	$17-6=$	$14-3=$	$5+5=$
$18-6=$	$17+2=$	$11+7=$	$6-2=$	$5-5=$
$8-2=$	$5+14=$	$17-7=$	$2+11=$	$7-3=$
$15-9=$	$16-3=$	$13-9=$	$8+3=$	$10-2=$
$11+9=$	$14-4=$	$10-7=$	$2+18=$	$14-10=$
$1+8=$	$18-10=$	$1+13=$	$3+16=$	$11+3=$
$8+2=$	$19-6=$	$15+4=$	$20-15=$	$9-4=$
$11+2=$	$10+5=$	$1+1=$	$18-4=$	$15-15=$
$10+1=$	$15-10=$	$13+4=$	$7+6=$	$11+6=$
$16-2=$	$12+6=$	$2+16=$	$19-5=$	$12-12=$
$14-9=$	$18-12=$	$16-16=$	$11+7=$	$3+11=$
$15-3=$	$12-8=$	$3-2=$	$7+3=$	$18-4=$
$13-11=$	$3+13=$	$12-5=$	$4-2=$	$20-6=$
$17-15=$	$14+1=$	$2+16=$	$12+4=$	$9+1=$
$17-9=$	$20-7=$	$1+10=$	$13-9=$	$12-5=$
$13+3=$	$15+3=$	$15-13=$	$5+6=$	$14-2=$
$7+8=$	$14+4=$	$11+4=$	$16-14=$	$10+3=$
$4+16=$	$14-13=$	$11+8=$	$16-11=$	$14-1=$

20 以内加减法口算题(每页 100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

17-2=	12+6=	14-7=	14-1=	16-4=
15-7=	13+6=	18-16=	14+6=	4+16=
20-15=	13-5=	19-9=	2+6=	16-8=
10+4=	2+8=	15+1=	2+13=	12+8=
1+17=	10+4=	11+2=	15-14=	16-15=
14-9=	10+6=	6+6=	17-6=	2+15=
3+2=	11-1=	12-2=	5+14=	1+18=
5+7=	7-4=	6-5=	20-19=	14-9=
12-5=	1+11=	16-10=	13+6=	17-13=
1+10=	18-5=	16-14=	8+5=	15-6=
19-3=	6+5=	19-4=	14-7=	5+11=
19-1=	8+1=	1+15=	20-17=	8+1=
12-7=	5+7=	11+6=	17+3=	4+12=
12+2=	18-14=	12+8=	3+5=	12+4=
12-7=	13+2=	13+4=	3-3=	6+3=
14+6=	7+2=	16-2=	4+8=	18-3=
9+11=	9-9=	5+2=	11+3=	1+17=
12-9=	5+7=	19-5=	7+1=	5-3=
17-17=	5-5=	19-12=	18-14=	8-3=
5+12=	8+8=	4+2=	18-13=	13+1=

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