

20 以内混合加减法口算天天练(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20-7+6=$	$11+2-4=$	$6+3-2=$	$14+5-2=$
$14+6-11=$	$16-10+2=$	$9+16-15=$	$20+10-15=$
$20+15-19=$	$20+8-10=$	$9+19-17=$	$20-17+3=$
$15-15+3=$	$13+11-16=$	$20+11-14=$	$19+2-12=$
$15+4-4=$	$5-4+4=$	$16-9+11=$	$18-7+4=$
$4-1+11=$	$9+18-8=$	$12+13-16=$	$16+4-9=$
$8-3+9=$	$12-3+8=$	$15+6-18=$	$5+1-4=$
$4+6-8=$	$14-13+17=$	$12+11-17=$	$5+16-12=$
$6+20-9=$	$3+5-1=$	$6+18-8=$	$12+6-7=$
$18-16+14=$	$11-2+6=$	$9+4-0=$	$20+1-14=$
$19+2-1=$	$13+9-12=$	$19+4-12=$	$7-1+1=$
$17+7-11=$	$8-8+1=$	$3-3+2=$	$10-1+10=$
$16+9-16=$	$18-9+2=$	$18-18+4=$	$18+5-14=$
$20-11+1=$	$17+2-15=$	$17+10-20=$	$13-5+5=$
$18-17+4=$	$8+10-18=$	$6+2-1=$	$12+9-13=$
$1+15-2=$	$11+7-13=$	$16-15+11=$	$11+8-1=$
$13+4-15=$	$15+7-7=$	$16+18-16=$	$5+19-4=$
$16-16+17=$	$7+2-6=$	$14+8-5=$	$14+3-2=$
$18-12+7=$	$5-3+5=$	$20+2-16=$	$10-10+7=$
$4+15-12=$	$7-4+17=$	$16+11-13=$	$15-13+1=$

20 以内混合加减法口算天天练(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-6+5=$	$17-10+11=$	$13-3+0=$	$13+15-17=$
$1+5-5=$	$2+13-7=$	$7+14-2=$	$9+5-10=$
$5+15-7=$	$7-5+18=$	$7-6+0=$	$6+20-17=$
$10-8+18=$	$9+10-4=$	$13+6-5=$	$18+2-20=$
$9-8+18=$	$12-7+12=$	$20+2-11=$	$12+8-1=$
$14+5-12=$	$1+9-4=$	$11-7+3=$	$4-2+6=$
$13+5-8=$	$0+19-2=$	$7+7-7=$	$20-18+11=$
$17+6-18=$	$11+16-8=$	$17+10-14=$	$14+14-14=$
$16+5-12=$	$19+2-19=$	$10+12-18=$	$9-9+13=$
$20-9+8=$	$16+8-5=$	$2+9-0=$	$17-6+0=$
$18+0-15=$	$11+8-13=$	$17+17-18=$	$9+16-10=$
$18+1-12=$	$10-5+6=$	$9-6+11=$	$12+7-12=$
$12-7+11=$	$14+12-16=$	$7+20-18=$	$11-2+8=$
$14-9+0=$	$17-15+13=$	$12-9+12=$	$16+1-0=$
$12+10-6=$	$14-5+10=$	$8+1-3=$	$10-0+1=$
$19-13+3=$	$12-8+15=$	$16-3+3=$	$7+2-5=$
$12-12+8=$	$11-9+3=$	$17+8-20=$	$19-11+0=$
$5-0+15=$	$20-8+4=$	$6+12-2=$	$11-8+7=$
$11+10-13=$	$4+13-6=$	$7+9-11=$	$16+5-9=$
$8+18-10=$	$8-7+7=$	$12-4+4=$	$19-9+10=$

20 以内混合加减法口算天天练(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19-5+6=$	$6+14-14=$	$17-14+2=$	$16-4+6=$
$15-13+12=$	$9+6-9=$	$9-7+2=$	$13-0+5=$
$18+1-16=$	$20+10-11=$	$15+6-3=$	$2-0+18=$
$8-4+2=$	$16+17-18=$	$15+2-10=$	$5-0+1=$
$6-0+1=$	$2+14-8=$	$13-9+8=$	$7-3+11=$
$10+14-17=$	$12-6+11=$	$19-14+5=$	$2+19-7=$
$8+11-13=$	$7+5-12=$	$17+11-11=$	$12+6-10=$
$19+14-20=$	$15+6-13=$	$17-16+5=$	$15-5+9=$
$16-5+7=$	$6+2-4=$	$10-8+15=$	$4+20-14=$
$2+16-5=$	$12+4-4=$	$8-1+1=$	$2+7-7=$
$5+17-3=$	$7+9-16=$	$17-13+15=$	$6+14-6=$
$10+5-6=$	$16-5+8=$	$13-11+18=$	$7-3+9=$
$9-2+2=$	$19-16+0=$	$11-2+9=$	$12+10-16=$
$16+20-19=$	$11-9+11=$	$13+11-19=$	$2-1+18=$
$7-5+7=$	$16-8+7=$	$15+18-15=$	$10+11-16=$
$14-11+16=$	$8-7+4=$	$17-13+10=$	$14-12+18=$
$3+5-3=$	$15+2-17=$	$11+9-0=$	$10-4+3=$
$11-4+8=$	$1+20-17=$	$5-3+11=$	$7+15-20=$
$8+13-15=$	$14-6+9=$	$8+9-4=$	$19-10+5=$
$11-7+5=$	$8+13-10=$	$9-8+12=$	$20-15+11=$

20 以内混合加减法口算天天练(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7-7+15=$	$4-2+16=$	$14-11+6=$	$10-6+15=$
$8+4-7=$	$19-2+0=$	$18-10+6=$	$5-1+11=$
$5+18-18=$	$1-0+10=$	$12-0+4=$	$11+4-1=$
$16-10+4=$	$10+18-13=$	$6+10-3=$	$19+2-13=$
$19-16+16=$	$4+20-12=$	$3+9-5=$	$18-5+3=$
$19-8+1=$	$15-8+3=$	$15-7+4=$	$11-10+14=$
$15+5-10=$	$11-10+19=$	$12+16-15=$	$19+5-9=$
$4-3+12=$	$20-20+16=$	$16+3-9=$	$6+4-6=$
$14+11-12=$	$15-10+13=$	$4+2-4=$	$12+18-11=$
$19-1+2=$	$10+12-8=$	$13-10+6=$	$14+12-18=$
$17-13+8=$	$15-4+2=$	$14+7-18=$	$12-6+9=$
$5-2+6=$	$13-12+0=$	$3+10-11=$	$15-13+16=$
$18-8+8=$	$6+18-19=$	$12-1+4=$	$0+13-6=$
$4+19-20=$	$15+8-4=$	$12+6-17=$	$14+8-13=$
$15+5-20=$	$0-0+18=$	$15+6-8=$	$4+8-3=$
$15-15+2=$	$8-7+12=$	$12+5-1=$	$12-4+6=$
$17+3-10=$	$11-1+0=$	$15+6-15=$	$10+6-8=$
$15+0-14=$	$14+1-11=$	$6+18-5=$	$10-2+8=$
$6+4-4=$	$9-7+4=$	$18-13+12=$	$6-6+5=$
$18+14-17=$	$9-5+0=$	$16+14-15=$	$2+19-19=$

20 以内混合加减法口算天天练(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$1-1+4=$	$13-7+2=$	$9-6+0=$	$1-1+7=$
$12+10-9=$	$18+2-14=$	$11-2+3=$	$18+10-13=$
$12-5+8=$	$5+18-8=$	$12+10-14=$	$13+3-15=$
$12-0+1=$	$9+19-19=$	$15+5-11=$	$9+18-20=$
$7-0+1=$	$18-13+13=$	$3+18-19=$	$7+11-15=$
$2+17-6=$	$5+14-19=$	$16-13+10=$	$20-17+6=$
$2+4-0=$	$3+5-2=$	$4+15-9=$	$11-9+13=$
$20-19+9=$	$17+3-12=$	$14+4-4=$	$17-12+3=$
$6+5-10=$	$9-9+12=$	$11-8+10=$	$2+10-1=$
$16-16+14=$	$16-12+3=$	$18-9+6=$	$13-8+2=$
$8+6-8=$	$17-4+7=$	$6+3-4=$	$16-8+2=$
$11-4+0=$	$16+9-17=$	$8+18-7=$	$3+19-18=$
$20-18+10=$	$19+5-5=$	$20-10+8=$	$13-6+10=$
$11+18-15=$	$8-2+10=$	$14-1+3=$	$19-18+5=$
$8+8-9=$	$14-9+9=$	$5+17-7=$	$11+7-0=$
$17-15+6=$	$6+13-11=$	$5-0+12=$	$14-9+12=$
$13-0+4=$	$9-4+6=$	$3-3+5=$	$12-6+1=$
$13-5+3=$	$4+8-10=$	$18+6-11=$	$17+2-0=$
$19-6+4=$	$18-6+8=$	$9-6+10=$	$1+12-13=$
$6+20-7=$	$3+10-6=$	$15-11+0=$	$17-9+0=$

20 以内混合加减法口算天天练(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16+0-3=$	$6-6+11=$	$13-1+2=$	$11-6+4=$
$14-11+13=$	$9-1+0=$	$8+10-17=$	$10+10-15=$
$11-0+1=$	$15+10-6=$	$8+11-12=$	$7+13-4=$
$5+12-0=$	$4-2+4=$	$20-6+5=$	$16-10+11=$
$16+20-16=$	$14-5+3=$	$10-4+0=$	$13+11-15=$
$3+6-8=$	$10-8+13=$	$3-3+16=$	$15+0-0=$
$0+11-11=$	$18-2+1=$	$10+7-15=$	$18-2+4=$
$1+20-11=$	$15+10-5=$	$4+0-2=$	$14-14+2=$
$5-0+9=$	$9+19-9=$	$17+10-19=$	$18+2-3=$
$8-3+11=$	$18+9-7=$	$10-1+8=$	$18-14+11=$
$5-0+5=$	$7-4+8=$	$11-10+5=$	$9+15-16=$
$8-3+4=$	$3-3+14=$	$15+9-13=$	$7+10-5=$
$7-5+13=$	$18+8-11=$	$11-7+0=$	$9-0+4=$
$0+11-3=$	$2+17-10=$	$9-1+7=$	$18-4+2=$
$13-3+7=$	$11+11-2=$	$17-12+2=$	$19+3-4=$
$17+18-20=$	$0-0+9=$	$12-3+1=$	$12+1-12=$
$7-2+6=$	$7+20-20=$	$12+16-13=$	$8-0+7=$
$7+16-20=$	$2+3-1=$	$15+9-16=$	$0+20-14=$
$17-17+1=$	$1+7-8=$	$5+16-10=$	$15+5-12=$
$8-3+13=$	$4-1+13=$	$8+7-15=$	$6+19-13=$

20 以内混合加减法口算天天练(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+3-7=$	$7-5+9=$	$16-2+1=$	$0+15-4=$
$14-9+7=$	$19-8+5=$	$4+14-14=$	$13-0+7=$
$13-10+1=$	$14-1+1=$	$11-5+14=$	$18+1-7=$
$7+18-5=$	$16-1+2=$	$0-0+17=$	$9-7+5=$
$4+7-8=$	$15+14-19=$	$13-8+15=$	$5-4+2=$
$3+12-2=$	$15+2-5=$	$17+2-7=$	$11-9+6=$
$7+11-13=$	$18-18+11=$	$18+11-20=$	$6+14-19=$
$17+0-0=$	$6-0+14=$	$6+20-13=$	$20-9+0=$
$8+12-15=$	$13+4-14=$	$16-9+12=$	$20+6-11=$
$10+8-12=$	$18-10+8=$	$6+19-9=$	$12+9-17=$
$17+13-20=$	$9+5-2=$	$13-13+19=$	$16+16-19=$
$14+14-15=$	$10-6+11=$	$16-6+10=$	$8-8+14=$
$1+4-3=$	$20-4+2=$	$1+9-9=$	$16+12-8=$
$4+14-3=$	$15-1+4=$	$0+19-5=$	$11-6+12=$
$7+10-9=$	$9+6-3=$	$9+0-6=$	$6+8-8=$
$6-5+7=$	$18+18-17=$	$16-11+6=$	$18-17+8=$
$18-18+20=$	$13+9-20=$	$13-9+9=$	$14+6-6=$
$19+4-10=$	$0+18-12=$	$9-2+4=$	$17+13-17=$
$12+19-19=$	$15-4+4=$	$6-2+8=$	$17-17+5=$
$12-3+7=$	$6+13-16=$	$7-7+3=$	$13-1+0=$

20 以内混合加减法口算天天练(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16+4-18=$	$9+9-10=$	$5-3+8=$	$17-14+8=$
$6-5+3=$	$11-9+8=$	$15+6-9=$	$13-4+7=$
$14-8+4=$	$3+16-19=$	$20+5-7=$	$15-5+2=$
$13-10+7=$	$11-6+13=$	$8+7-11=$	$10-1+3=$
$4+16-6=$	$10-5+12=$	$13-3+6=$	$17+11-19=$
$16-14+8=$	$18-11+9=$	$11-2+2=$	$0+16-3=$
$18-8+5=$	$14-4+4=$	$12-12+16=$	$8+1-1=$
$17-17+14=$	$10-5+15=$	$12+14-16=$	$7+8-12=$
$1+15-7=$	$19-15+1=$	$12-9+2=$	$0-0+2=$
$20-8+6=$	$8-4+5=$	$16+12-17=$	$7+12-4=$
$20-16+15=$	$13+0-6=$	$7+7-10=$	$18+7-15=$
$11-4+4=$	$18+8-16=$	$6+14-12=$	$12-0+2=$
$16-16+20=$	$8+1-4=$	$20-14+14=$	$8-0+3=$
$13+5-13=$	$10+17-13=$	$13-13+20=$	$0+8-7=$
$4+3-0=$	$4+4-4=$	$17-13+12=$	$16-7+3=$
$2+9-6=$	$18-18+0=$	$15+5-3=$	$13+12-13=$
$6-1+3=$	$0+9-6=$	$17+14-18=$	$12-8+12=$
$15-14+14=$	$11+6-8=$	$11-7+14=$	$13-11+1=$
$11+7-10=$	$13+9-10=$	$14+14-11=$	$16+9-8=$
$0+9-5=$	$16-15+7=$	$6+3-6=$	$20-13+11=$

20 以内混合加减法口算天天练(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-14+3=$	$11-1+1=$	$14+0-9=$	$16+0-8=$
$4-1+5=$	$9+14-12=$	$19+8-10=$	$19-9+8=$
$20+6-8=$	$9-5+14=$	$17-17+12=$	$10+11-14=$
$9+10-10=$	$20+11-17=$	$14-8+6=$	$8-5+17=$
$19-17+15=$	$11-11+11=$	$12-1+7=$	$5+9-14=$
$12-11+1=$	$20-9+9=$	$1+9-6=$	$3+18-7=$
$3+15-10=$	$4+15-4=$	$13+20-14=$	$0+18-6=$
$1+14-1=$	$17+14-11=$	$6+2-0=$	$6+18-17=$
$13+8-8=$	$10-5+8=$	$1+7-0=$	$19-18+10=$
$10+11-19=$	$5+15-18=$	$16+6-9=$	$17+6-8=$
$6-6+16=$	$6+17-16=$	$10-6+0=$	$12+6-18=$
$20-14+12=$	$20+19-20=$	$10+7-16=$	$9+13-14=$
$7-6+15=$	$9-4+13=$	$14-5+0=$	$12+9-12=$
$6-4+16=$	$4+3-1=$	$10-5+5=$	$19-4+3=$
$10+3-13=$	$17-5+0=$	$10-10+5=$	$9-4+10=$
$10+17-16=$	$4-4+7=$	$11+19-10=$	$19-2+1=$
$9-2+11=$	$2+16-6=$	$11-4+5=$	$7-7+20=$
$8-6+8=$	$2+5-5=$	$15-13+10=$	$10+13-10=$
$17+3-1=$	$12+4-9=$	$14-8+1=$	$13+10-20=$
$7-5+5=$	$7-7+6=$	$10+18-10=$	$6+13-17=$

20 以内混合加减法口算天天练(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9+7-15=$	$3-1+17=$	$18-5+7=$	$17+4-3=$
$11+3-10=$	$8+17-11=$	$9+20-18=$	$19-11+11=$
$13+0-9=$	$5+4-5=$	$14+18-16=$	$10+16-7=$
$19+8-8=$	$13-9+4=$	$7-6+1=$	$16-5+5=$
$6+10-2=$	$6+15-1=$	$2+16-1=$	$4+4-2=$
$14+10-10=$	$4+18-11=$	$10-5+7=$	$20-14+10=$
$13+11-20=$	$2+10-8=$	$17-6+1=$	$5-5+17=$
$2+11-11=$	$16+4-16=$	$16-16+1=$	$7-6+8=$
$6-3+9=$	$20+1-11=$	$8-2+13=$	$3+16-13=$
$20-11+11=$	$11+17-11=$	$13-5+9=$	$5-0+13=$
$1+10-6=$	$7+5-4=$	$17+4-17=$	$9+9-15=$
$15+16-11=$	$18-9+8=$	$10-7+8=$	$7+11-3=$
$16+9-14=$	$20-3+3=$	$15-13+18=$	$9-9+11=$
$20-15+9=$	$9+13-20=$	$17+0-13=$	$18+9-19=$
$5+16-3=$	$14-12+7=$	$2-1+9=$	$3-1+16=$
$4+14-15=$	$15-8+9=$	$9+1-7=$	$3+11-5=$
$8-1+5=$	$19+16-17=$	$18-15+2=$	$3+10-2=$
$3+16-6=$	$5+4-9=$	$1+15-5=$	$9+17-12=$
$15-15+17=$	$11+16-17=$	$19-9+3=$	$6-1+9=$
$18+11-11=$	$6+10-7=$	$8-2+6=$	$9-5+9=$

20 以内混合加减法口算天天练(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14-12+5=$	$12+10-2=$	$19-3+0=$	$15-5+8=$
$1-1+1=$	$18+3-19=$	$16-12+5=$	$13+14-13=$
$19+11-19=$	$0+8-5=$	$1+6-6=$	$8+9-3=$
$12+20-16=$	$13-5+1=$	$16-1+4=$	$6+7-11=$
$17-16+4=$	$8-8+16=$	$12-10+11=$	$16+14-18=$
$3-1+10=$	$12+5-4=$	$8+11-18=$	$7-4+15=$
$16+14-17=$	$19-17+13=$	$13-10+13=$	$11-1+5=$
$4-1+4=$	$18+3-5=$	$3-2+8=$	$8+8-12=$
$9-1+8=$	$16+14-10=$	$4-3+14=$	$16+16-18=$
$5+11-7=$	$16+11-19=$	$8+13-6=$	$17-7+7=$
$16-7+11=$	$1+16-5=$	$7+3-5=$	$11-1+8=$
$15-2+3=$	$8+6-5=$	$9-2+9=$	$15-13+11=$
$12-9+1=$	$5+14-1=$	$8+19-12=$	$5-4+18=$
$6-4+17=$	$19+2-18=$	$5+12-9=$	$8+11-16=$
$16-1+1=$	$15-15+5=$	$10+15-8=$	$18+2-19=$
$20-14+4=$	$11-6+0=$	$12-6+6=$	$13+5-6=$
$18+16-14=$	$20+1-16=$	$11+3-1=$	$9-6+6=$
$12-6+10=$	$13-5+0=$	$13+14-10=$	$8+18-17=$
$10-8+5=$	$19-15+5=$	$18-12+13=$	$2+20-6=$
$12-7+5=$	$11+17-9=$	$17+1-2=$	$18+13-11=$

20 以内混合加减法口算天天练(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20+6-7=$	$15-7+7=$	$9-8+7=$	$7-7+2=$
$10-9+8=$	$12-0+5=$	$13+2-3=$	$8-8+9=$
$9+12-9=$	$9-1+3=$	$19+11-14=$	$5+10-4=$
$13+6-16=$	$8+20-17=$	$14-7+3=$	$10-6+3=$
$9+18-9=$	$17-6+8=$	$17-5+6=$	$10-10+13=$
$5+10-6=$	$15-8+0=$	$9-4+15=$	$20-19+0=$
$8+14-11=$	$7-0+4=$	$10-6+13=$	$8+3-8=$
$8+12-11=$	$20+9-15=$	$16-14+10=$	$8+16-7=$
$14+0-1=$	$12+12-14=$	$5+13-16=$	$10+17-10=$
$1+14-0=$	$11-10+3=$	$6-0+13=$	$16-11+5=$
$17-9+3=$	$13+8-10=$	$12+14-11=$	$17+18-16=$
$11+18-14=$	$2+11-10=$	$17-11+4=$	$11-5+3=$
$15-12+2=$	$1+14-4=$	$10-10+15=$	$14-1+2=$
$13+19-19=$	$7-3+15=$	$11-7+7=$	$13+10-4=$
$16+1-11=$	$9-4+9=$	$10-4+6=$	$5-4+10=$
$14-10+10=$	$2-2+17=$	$4+20-9=$	$18+1-19=$
$13-13+13=$	$3+4-0=$	$14-10+14=$	$4+18-10=$
$3+17-9=$	$10-7+17=$	$5+12-2=$	$7+18-15=$
$7+12-6=$	$19+11-11=$	$16+11-7=$	$12+17-18=$
$8+16-5=$	$4+15-1=$	$14-11+5=$	$7-5+3=$

20 以内混合加减法口算天天练(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$17-14+1=$	$17+10-12=$	$19+14-19=$	$12-7+4=$
$6+8-13=$	$20-11+7=$	$4+6-7=$	$20-19+5=$
$20+7-14=$	$11-0+0=$	$15-14+8=$	$2+17-4=$
$2+18-7=$	$14-4+8=$	$17+7-19=$	$20-13+3=$
$1+20-3=$	$19-12+10=$	$18+10-19=$	$8+10-1=$
$16+8-8=$	$12-8+9=$	$10+3-7=$	$15+10-14=$
$1+16-8=$	$15-4+6=$	$17+5-18=$	$20-14+8=$
$18+7-20=$	$19-12+7=$	$18-10+5=$	$11-2+1=$
$5+11-13=$	$6-4+11=$	$9+10-16=$	$7+6-3=$
$13-4+6=$	$19-5+5=$	$14+1-0=$	$4+4-5=$
$14+1-15=$	$11+10-9=$	$9-8+2=$	$20-13+12=$
$13+2-0=$	$0+20-6=$	$13-11+14=$	$9-6+1=$
$7+11-0=$	$4-2+13=$	$17+3-8=$	$1+18-11=$
$6-0+7=$	$14-10+8=$	$0+19-7=$	$20-14+6=$
$15+20-18=$	$19-9+6=$	$16-8+5=$	$9-5+4=$
$9-5+10=$	$18-15+0=$	$9-6+16=$	$20+12-13=$
$16-6+1=$	$15-13+9=$	$17+3-18=$	$13-0+2=$
$5-2+12=$	$17-17+19=$	$13+5-11=$	$2-0+14=$
$9-4+11=$	$12-11+10=$	$4-2+11=$	$16-14+6=$
$14-12+2=$	$10-4+8=$	$8+15-17=$	$13+4-5=$

以上内容仅为本文档的试下载部分，为可阅读页数的一半内容。如要下载或阅读全文，请访问：

<https://d.book118.com/136021100135011020>