

20 以内混合加减法大全(每页 100 题)一

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$2+17-11=$	$20-15+10=$	$10-4+9=$	$19-11+9=$
$0-0+8=$	$4-0+12=$	$7+10-13=$	$11+2-10=$
$4+10-10=$	$11+5-1=$	$6-1+12=$	$20-12+6=$
$8-1+8=$	$3+5-6=$	$17-14+5=$	$12+8-0=$
$5-0+5=$	$7-4+8=$	$11-10+5=$	$9+15-16=$
$20-14+12=$	$20+19-20=$	$10+7-16=$	$9+13-14=$
$14-8+14=$	$5+19-13=$	$3+0-2=$	$7-6+14=$
$20-19+9=$	$17+3-12=$	$14+4-4=$	$17-12+3=$
$4+16-6=$	$10-5+12=$	$13-3+6=$	$17+11-19=$
$6+13-18=$	$10+6-4=$	$7+0-1=$	$11+7-5=$
$6+1-0=$	$10-7+6=$	$14+0-13=$	$15-10+3=$
$15+5-20=$	$0-0+18=$	$15+6-8=$	$4+8-3=$
$0-0+6=$	$17-10+1=$	$4-0+11=$	$7+20-8=$
$13+9-5=$	$9+15-6=$	$2+17-2=$	$13-9+3=$
$19+5-4=$	$16+0-0=$	$1+18-6=$	$0+17-3=$
$17-9+5=$	$9+13-15=$	$1+20-15=$	$8-5+15=$
$10-8+10=$	$13-6+3=$	$13+8-16=$	$17-15+16=$
$0+9-5=$	$16-15+7=$	$6+3-6=$	$20-13+11=$
$14+4-6=$	$18-16+0=$	$2+18-0=$	$12+14-13=$
$8-8+4=$	$3-1+18=$	$10-10+10=$	$16-12+14=$

20 以内混合加减法大全(每页 100 题)二

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$10-3+2=$ $19+0-12=$ $14-1+6=$ $11+10-10=$

$4-4+4=$ $19-18+1=$ $1+17-7=$ $5+18-17=$

$8-1+6=$ $12-8+8=$ $10+10-20=$ $17+6-17=$

$1+0-1=$ $12+13-6=$ $8+13-11=$ $12-4+7=$

$19-16+6=$ $2-2+8=$ $0+14-5=$ $1-1+12=$

$10-9+11=$ $13-2+2=$ $4-2+17=$ $13+18-13=$

$17-17+1=$ $1+7-8=$ $5+16-10=$ $15+5-12=$

$13-2+9=$ $19+15-17=$ $13-9+13=$ $6-1+7=$

$11+18-14=$ $2+11-10=$ $17-11+4=$ $11-5+3=$

$2+13-4=$ $2+18-6=$ $5+19-7=$ $14-13+1=$

$8+18-13=$ $14-11+0=$ $17-5+5=$ $16+6-12=$

$9-5+6=$ $5+4-6=$ $17-16+3=$ $13-11+5=$

$6-5+7=$ $18+18-17=$ $16-11+6=$ $18-17+8=$

$5+18-18=$ $1-0+10=$ $12-0+4=$ $11+4-1=$

$19+9-14=$ $19-16+10=$ $9+17-16=$ $20-10+6=$

$20-8+6=$ $8-4+5=$ $16+12-17=$ $7+12-4=$

$7+10-9=$ $9+6-3=$ $9+0-6=$ $6+8-8=$

$18-14+13=$ $5-3+1=$ $6-5+10=$ $14-13+4=$

$10-2+0=$ $19+12-16=$ $10+19-18=$ $16-13+1=$

$13+5-8=$ $0+19-2=$ $7+7-7=$ $20-18+11=$

20 以内混合加减法大全(每页 100 题)三

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$14-14+9=$

$17-9+11=$

$16+5-8=$

$12-8+1=$

$8+19-16=$

$12-1+9=$

$8-3+6=$

$13-12+7=$

$11-9+18=$

$8-2+1=$

$0+19-17=$

$13+16-15=$

$20-12+5=$

$12+11-6=$

$9+5-12=$

$10-8+9=$

$2-1+2=$

$20-9+5=$

$8-1+12=$

$1-1+18=$

$1+14-7=$

$13+1-7=$

$19+6-15=$

$6-6+17=$

$6+9-0=$

$9+18-17=$

$11+4-11=$

$18+4-12=$

$17+3-10=$

$11-1+0=$

$15+6-15=$

$10+6-8=$

$10-3+12=$

$6+3-7=$

$19-12+3=$

$1+16-7=$

$4+6-1=$

$1+14-10=$

$10+11-18=$

$10-9+2=$

$20-13+13=$

$9-1+12=$

$2+19-5=$

$2+9-9=$

$20-20+19=$

$15-9+10=$

$18+14-12=$

$0+14-6=$

$16-16+11=$

$18-7+3=$

$9-2+0=$

$15-7+3=$

$18-14+3=$

$11-1+1=$

$14+0-9=$

$16+0-8=$

$10-0+2=$

$4+17-7=$

$6+9-11=$

$8+2-3=$

$11-5+7=$

$13-12+1=$

$15+3-13=$

$11-4+6=$

$15-4+9=$

$14-5+8=$

$14-12+13=$

$20-14+3=$

$18-14+4=$

$20-12+12=$

$13-7+0=$

$13-13+12=$

$17-17+6=$

$5-3+15=$

$16+7-16=$

$11+3-0=$

$7+11-0=$

$4-2+13=$

$17+3-8=$

$1+18-11=$

20 以内混合加减法大全(每页 100 题)四

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$12-1+1=$

$13+13-18=$

$12-5+11=$

$19-16+4=$

$6+5-1=$

$6+9-6=$

$19-9+0=$

$4-3+6=$

$18-16+3=$

$16-13+8=$

$5-2+1=$

$14-10+5=$

$10-7+14=$

$11-7+12=$

$9+8-14=$

$17-12+5=$

$16-5+7=$

$6+2-4=$

$10-8+15=$

$4+20-14=$

$8-0+6=$

$4+9-3=$

$15+7-13=$

$6-2+5=$

$1+11-4=$

$18-16+1=$

$10+14-6=$

$0+12-0=$

$9+20-12=$

$18-16+6=$

$15+13-9=$

$6-3+11=$

$2-0+1=$

$11+13-9=$

$20-5+5=$

$6-6+13=$

$9+4-10=$

$11+15-9=$

$11-3+7=$

$20+13-17=$

$6-3+1=$

$9+10-13=$

$8-8+5=$

$14+1-7=$

$0-0+4=$

$18-15+13=$

$9-7+8=$

$12-11+2=$

$8+10-12=$

$9+12-7=$

$14-11+2=$

$9+14-14=$

$7+10-8=$

$16+15-13=$

$10+6-6=$

$6+0-1=$

$6+10-2=$

$6+15-1=$

$2+16-1=$

$4+4-2=$

$15+14-18=$

$12-5+7=$

$3+16-8=$

$4-1+12=$

$3+6-1=$

$3+13-4=$

$10+2-7=$

$10-7+3=$

$4-4+2=$

$0+11-4=$

$11+12-16=$

$13+2-7=$

$10-2+5=$

$12-3+4=$

$9-0+2=$

$3-2+2=$

$11-6+2=$

$19+15-15=$

$12-7+15=$

$12+5-13=$

20 以内混合加减法大全(每页 100 题)五

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$10-3+0=$	$20-19+4=$	$16-6+9=$	$8+19-14=$
$18+1-16=$	$20+10-11=$	$15+6-3=$	$2-0+18=$
$12+7-2=$	$11+19-14=$	$17+2-4=$	$13+18-12=$
$7-1+11=$	$8+11-6=$	$17-13+13=$	$11+13-16=$
$18+16-18=$	$18+2-18=$	$13-6+11=$	$14-1+7=$
$5-1+8=$	$15+15-19=$	$13-5+6=$	$2+15-8=$
$14+15-12=$	$10+5-12=$	$20-13+8=$	$17-7+1=$
$8-1+5=$	$19+16-17=$	$18-15+2=$	$3+10-2=$
$8+2-7=$	$18+3-13=$	$16-8+3=$	$20+6-16=$
$14-11+16=$	$8-7+4=$	$17-13+10=$	$14-12+18=$
$6-1+13=$	$19-15+16=$	$16+2-10=$	$17+7-5=$
$2-0+10=$	$9+7-11=$	$12-7+10=$	$17-14+9=$
$16-9+1=$	$18+3-11=$	$13-3+2=$	$20-20+2=$
$18-4+4=$	$18-9+9=$	$10+3-2=$	$15+9-19=$
$5-0+15=$	$20-8+4=$	$6+12-2=$	$11-8+7=$
$20-20+1=$	$8+10-11=$	$7-6+9=$	$13-13+3=$
$3+8-10=$	$11-0+2=$	$9+20-20=$	$7-1+14=$
$19+0-4=$	$4+20-8=$	$1-1+13=$	$1+8-3=$
$7-1+12=$	$20+3-10=$	$9+5-4=$	$17-12+6=$
$6-0+0=$	$13-12+2=$	$17+7-10=$	$1-0+4=$

20 以内混合加减法大全(每页 100 题)六

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$14+5-12=$

$1+9-4=$

$11-7+3=$

$4-2+6=$

$6+3-1=$

$14-5+6=$

$7+19-16=$

$10+7-11=$

$13+4-13=$

$8+18-20=$

$10-0+7=$

$6-1+5=$

$3+5-3=$

$15+2-17=$

$11+9-0=$

$10-4+3=$

$13-7+9=$

$3+5-0=$

$16+14-13=$

$11+6-9=$

$8-0+4=$

$11-3+6=$

$0+13-7=$

$7-1+2=$

$18-8+10=$

$0+14-7=$

$20+3-11=$

$16-15+10=$

$17-11+1=$

$17-11+10=$

$12-10+15=$

$16-12+13=$

$18+5-3=$

$14+20-16=$

$14-7+1=$

$1+17-9=$

$19+5-13=$

$20+10-20=$

$12+15-20=$

$4-3+11=$

$6-0+7=$

$14-10+8=$

$0+19-7=$

$20-14+6=$

$2-1+0=$

$6-2+12=$

$19+9-16=$

$14-14+17=$

$16-1+3=$

$11-4+7=$

$1+17-8=$

$19-15+13=$

$9+20-9=$

$6+10-1=$

$13-9+12=$

$6+18-14=$

$3+3-0=$

$17-15+12=$

$4+11-6=$

$11+4-14=$

$3+14-7=$

$2-1+4=$

$12-11+17=$

$13-8+4=$

$8+12-15=$

$13+4-14=$

$16-9+12=$

$20+6-11=$

$18+1-14=$

$3+19-8=$

$17-17+8=$

$10-9+3=$

$14+7-16=$

$12+15-17=$

$13+11-14=$

$3-3+3=$

$17-14+6=$

$7+7-12=$

$1-1+9=$

$2-2+15=$

20 以内混合加减法大全(每页 100 题)七

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$13-1+3=$	$15-6+9=$	$20+4-16=$	$4+17-12=$
$15-12+2=$	$1+14-4=$	$10-10+15=$	$14-1+2=$
$0+3-2=$	$5-2+4=$	$1-1+10=$	$6+12-16=$
$11-8+2=$	$15+6-12=$	$11-9+2=$	$16-3+1=$
$14-2+7=$	$17-8+4=$	$20-18+8=$	$5-4+19=$
$8+7-9=$	$7-7+1=$	$17-1+3=$	$18-11+8=$
$6-0+8=$	$15+9-14=$	$0-0+13=$	$11+6-4=$
$9-7+6=$	$12+18-19=$	$20-9+1=$	$12+16-20=$
$1+10-6=$	$7+5-4=$	$17+4-17=$	$9+9-15=$
$15-6+6=$	$12-5+1=$	$14+20-14=$	$18-6+5=$
$15-11+8=$	$11+6-14=$	$7+15-9=$	$14+3-3=$
$2+8-4=$	$19-16+15=$	$8+10-5=$	$6+14-11=$
$7-4+4=$	$4+20-20=$	$20+9-20=$	$17-2+2=$
$2-2+19=$	$2+9-4=$	$14-12+8=$	$7-3+4=$
$6+4-3=$	$20-12+11=$	$1+13-2=$	$20-10+2=$
$2+18-1=$	$14+5-1=$	$7+16-15=$	$11+4-7=$
$12-7+11=$	$14+12-16=$	$7+20-18=$	$11-2+8=$
$20+10-17=$	$13-4+3=$	$14+2-7=$	$15-10+12=$
$19-5+3=$	$15-7+5=$	$12-1+2=$	$12-12+18=$
$7+3-7=$	$7-5+9=$	$16-2+1=$	$0+15-4=$

20 以内混合加减法大全(每页 100 题)八

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$11-4+2=$	$5-2+15=$	$13+7-6=$	$3+19-20=$
$10-7+2=$	$19-19+17=$	$20-11+6=$	$18-16+13=$
$19-11+1=$	$15-2+5=$	$11+3-11=$	$10+16-11=$
$18+8-13=$	$9+20-10=$	$2-0+4=$	$9+12-2=$
$8-1+9=$	$5-3+14=$	$16-12+2=$	$8+18-18=$
$18-10+10=$	$5-5+20=$	$0+7-2=$	$13-8+5=$
$12-3+0=$	$12-4+12=$	$7+0-7=$	$19-15+0=$
$15+7-20=$	$18-11+12=$	$10+7-2=$	$4+1-3=$
$7+6-4=$	$4-1+7=$	$7-0+2=$	$12+8-11=$
$4-1+15=$	$19-10+1=$	$14+1-9=$	$3-2+18=$
$6+8-9=$	$8+8-4=$	$6-3+6=$	$5+1-2=$
$13-13+0=$	$18-3+0=$	$20-10+7=$	$5-4+14=$
$9+3-11=$	$6-2+14=$	$16-6+2=$	$4+1-0=$
$1-0+18=$	$4-3+5=$	$13-5+7=$	$3+12-14=$
$9+15-17=$	$12-8+13=$	$8-3+1=$	$4-4+5=$
$19+12-18=$	$20-18+13=$	$18-14+10=$	$11-6+1=$
$16-16+17=$	$7+2-6=$	$14+8-5=$	$14+3-2=$
$15-14+2=$	$14-0+6=$	$17-5+3=$	$14+12-14=$
$16+4-5=$	$13-4+9=$	$13+10-15=$	$5-1+4=$
$17-17+14=$	$10-5+15=$	$12+14-16=$	$7+8-12=$

20 以内混合加减法大全(每页 100 题)九

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$4+14-0=$

$7-4+16=$

$16-6+0=$

$2-2+0=$

$14+12-15=$

$2+6-2=$

$16-1+5=$

$17-10+6=$

$4+19-11=$

$11+9-1=$

$7-7+11=$

$20-15+15=$

$15-11+6=$

$19+1-15=$

$20+14-19=$

$15+8-17=$

$8+6-1=$

$20-2+1=$

$18+8-10=$

$0+18-13=$

$20+1-7=$

$11-4+9=$

$20-14+13=$

$14-14+16=$

$15-3+1=$

$16+4-2=$

$19-10+6=$

$17-1+0=$

$13+12-18=$

$11-2+10=$

$20+18-19=$

$20-15+3=$

$12-12+8=$

$11-9+3=$

$17+8-20=$

$19-11+0=$

$18-1+3=$

$20-0+0=$

$7+14-4=$

$2+8-7=$

$1+4-5=$

$9-8+16=$

$13+5-3=$

$3-2+1=$

$2-0+13=$

$19+8-13=$

$14-6+10=$

$13-6+4=$

$17+9-7=$

$16+8-15=$

$17-17+7=$

$9+15-18=$

$5+19-18=$

$16+9-10=$

$19+2-11=$

$6+19-10=$

$2-0+3=$

$9-6+4=$

$12+0-0=$

$10-0+0=$

$17+4-4=$

$17-8+10=$

$10-6+10=$

$20+18-20=$

$5-3+10=$

$6+15-14=$

$8+8-1=$

$4+12-8=$

$20+1-18=$

$20-10+0=$

$2+16-11=$

$7+16-19=$

$16-9+7=$

$15+14-17=$

$17-15+5=$

$4+12-3=$

$10-7+0=$

$17-11+12=$

$8+15-7=$

$18+8-15=$

20 以内混合加减法大全(每页 100 题)十

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$12-9+1=$

$5+14-1=$

$8+19-12=$

$5-4+18=$

$20-20+0=$

$9-5+5=$

$15+3-7=$

$5-5+2=$

$11-8+17=$

$9+9-9=$

$12+13-14=$

$0+18-11=$

$16-7+5=$

$3+20-19=$

$17-4+3=$

$11+11-15=$

$12+7-13=$

$15+6-7=$

$5+15-2=$

$11-10+7=$

$18+11-11=$

$6+10-7=$

$8-2+6=$

$9-5+9=$

$6+11-0=$

$14-3+7=$

$1+14-12=$

$11-10+12=$

$16-7+11=$

$1+16-5=$

$7+3-5=$

$11-1+8=$

$19-13+5=$

$7+5-3=$

$14+8-17=$

$6-5+16=$

$16-14+8=$

$18-11+9=$

$11-2+2=$

$0+16-3=$

$19-14+4=$

$9+5-5=$

$11-8+15=$

$9+8-3=$

$8+15-14=$

$0+17-7=$

$2+15-15=$

$20+6-20=$

$7-5+12=$

$16-8+0=$

$16-16+2=$

$18-16+17=$

$14-9+7=$

$19-8+5=$

$4+14-14=$

$13-0+7=$

$11-8+1=$

$8+7-3=$

$4+11-12=$

$7+14-13=$

$9-9+20=$

$20-7+1=$

$15+1-6=$

$18+12-13=$

$16-13+3=$

$15-9+0=$

$13-10+10=$

$1+20-20=$

$5+10-0=$

$13-12+8=$

$7-1+9=$

$14-11+11=$

$17+13-16=$

$5+3-0=$

$7-4+14=$

$7+0-2=$

$18+10-10=$

$17+13-18=$

$13-4+4=$

$11+1-10=$

20 以内混合加减法大全(每页 100 题)十一

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$15-2+2=$	$6+12-12=$	$16-10+13=$	$11+6-13=$
$7+10-17=$	$20-15+7=$	$5+13-12=$	$15+0-13=$
$10+5-3=$	$5+17-16=$	$12-11+14=$	$5+14-18=$
$16-12+0=$	$8+12-10=$	$13-9+10=$	$18+2-16=$
$3+19-17=$	$16-7+1=$	$14+9-8=$	$9-2+12=$
$17-10+10=$	$20-20+12=$	$3+12-3=$	$8+6-6=$
$1+20-6=$	$2+2-0=$	$16-11+12=$	$10+16-18=$
$11+15-17=$	$9-3+0=$	$9+13-16=$	$7+15-7=$
$0+13-10=$	$14+16-15=$	$17+7-7=$	$1+17-4=$
$8-5+14=$	$12+10-3=$	$2+14-16=$	$15-9+14=$
$8+12-12=$	$5+5-8=$	$0+16-14=$	$13-11+13=$
$16+2-18=$	$17-17+11=$	$14+9-14=$	$12+0-7=$
$18+13-13=$	$5-2+17=$	$10-9+9=$	$13+8-15=$
$16+11-18=$	$9-0+9=$	$20-18+18=$	$8-5+13=$
$17+14-20=$	$13-8+10=$	$14-9+11=$	$19-12+12=$
$14-6+4=$	$1+18-9=$	$4+20-19=$	$20+1-3=$
$10+13-12=$	$18-13+0=$	$6-3+4=$	$4+13-16=$
$4+7-6=$	$17-4+0=$	$18-13+15=$	$2+19-14=$
$7+20-11=$	$17-1+2=$	$12+20-15=$	$15+12-14=$
$14-6+7=$	$18+8-14=$	$12+20-14=$	$11+9-14=$

20 以内混合加减法大全(每页 100 题)十二

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$13+10-11=$ $4+8-2=$ $5-0+14=$ $19+13-18=$

$8-6+4=$ $11+16-16=$ $4+18-19=$ $18-10+7=$

$16-5+1=$ $2+12-7=$ $6+16-6=$ $10-4+14=$

$3+15-10=$ $4+15-4=$ $13+20-14=$ $0+18-6=$

$5+12-0=$ $4-2+4=$ $20-6+5=$ $16-10+11=$

$16+5-3=$ $11-1+9=$ $7+9-10=$ $7+6-2=$

$14+11-13=$ $11-8+0=$ $20-17+15=$ $11+19-17=$

$6+14-18=$ $4-1+10=$ $15+1-15=$ $17+17-17=$

$17-16+2=$ $14-14+1=$ $17+2-12=$ $3+18-11=$

$18-13+3=$ $15+8-14=$ $15-15+8=$ $15+8-7=$

$16+4-1=$ $18-18+3=$ $19+1-4=$ $6-6+3=$

$20+7-14=$ $11-0+0=$ $15-14+8=$ $2+17-4=$

$7+17-9=$ $11-8+4=$ $20-16+13=$ $6-5+5=$

$9-5+3=$ $5+10-10=$ $12+14-17=$ $0+11-10=$

$1+17-1=$ $16+10-16=$ $5+12-8=$ $20-18+0=$

$3+6-8=$ $10-8+13=$ $3-3+16=$ $15+0-0=$

$18-4+6=$ $20-13+2=$ $20+8-20=$ $9+7-5=$

$4-1+11=$ $9+18-8=$ $12+13-16=$ $16+4-9=$

$15-14+7=$ $3-1+9=$ $3+11-11=$ $18-18+12=$

$18+3-15=$ $17-7+2=$ $11-5+8=$ $6+15-3=$

20 以内混合加减法大全(每页 100 题)十三

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$9+18-14=$

$11-11+19=$

$8-8+18=$

$15+4-7=$

$14-9+6=$

$19+0-10=$

$2-2+20=$

$17-13+1=$

$6+14-10=$

$13-10+12=$

$4+9-8=$

$19-10+7=$

$9-5+7=$

$2+8-3=$

$4+12-16=$

$2+1-2=$

$16+1-3=$

$9+5-13=$

$15+5-18=$

$1+9-2=$

$20-16+3=$

$0+17-4=$

$5+14-15=$

$9-7+13=$

$15+5-2=$

$14-14+3=$

$14-1+4=$

$7+9-15=$

$15+1-9=$

$1+14-9=$

$20+13-19=$

$3+15-3=$

$14-14+12=$

$2+18-15=$

$19-7+0=$

$11+8-16=$

$10+11-19=$

$5+15-18=$

$16+6-9=$

$17+6-8=$

$5+16-15=$

$13+15-8=$

$17-14+7=$

$2+14-1=$

$8-4+10=$

$7+10-6=$

$3+19-10=$

$18-2+0=$

$2-1+12=$

$10-8+12=$

$17-15+7=$

$20-11+8=$

$20+0-0=$

$15-11+11=$

$17-3+3=$

$15-12+5=$

$14-5+9=$

$10+5-11=$

$9+16-16=$

$4+15-7=$

$10+20-12=$

$16-13+13=$

$18-11+4=$

$16-11+10=$

$15-15+2=$

$8-7+12=$

$12+5-1=$

$12-4+6=$

$10-8+5=$

$19-15+5=$

$18-12+13=$

$2+20-6=$

$12-10+5=$

$6-2+0=$

$17-11+8=$

$17-4+5=$

$18+18-20=$

$16-16+12=$

$11+3-5=$

$20-12+4=$

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