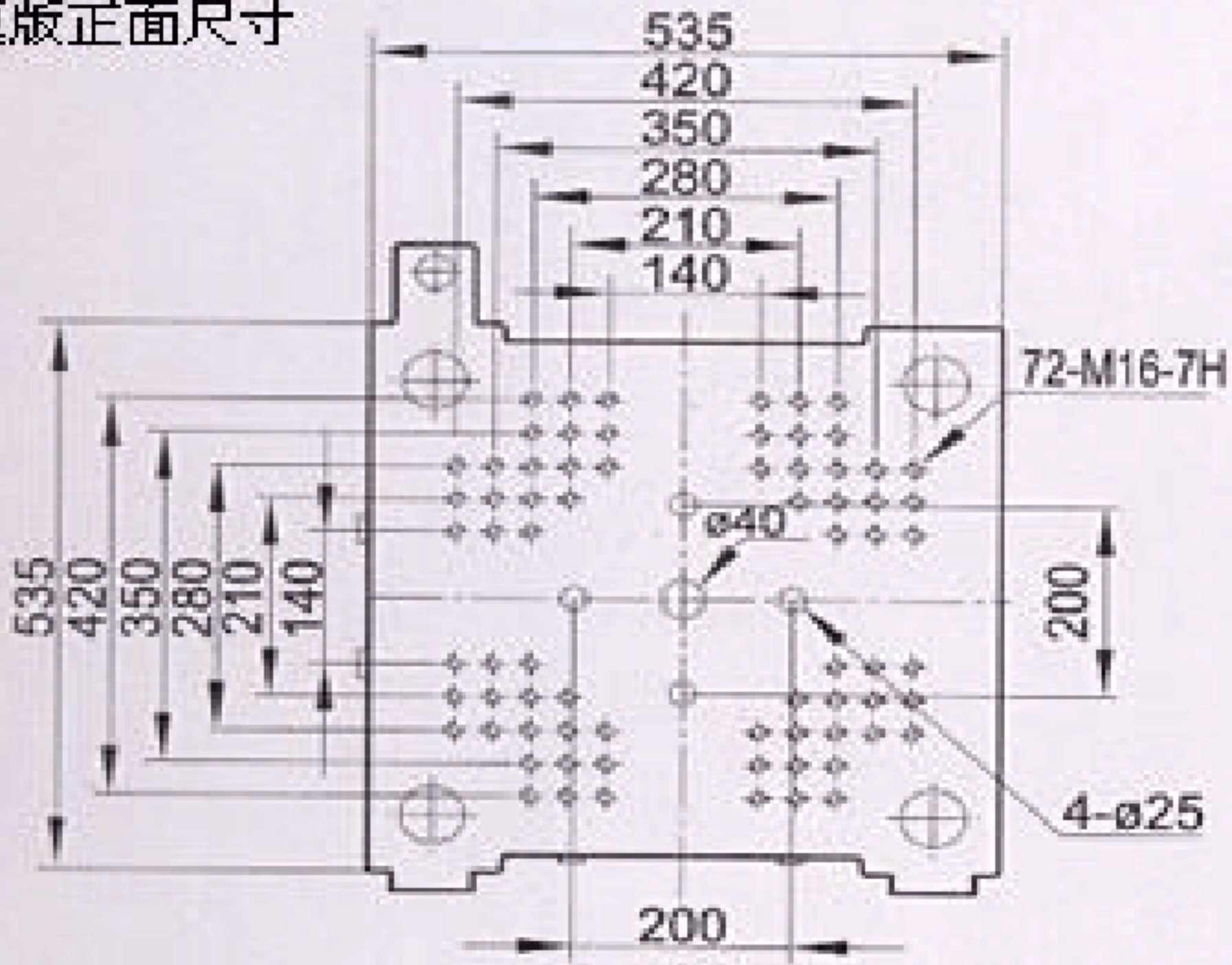


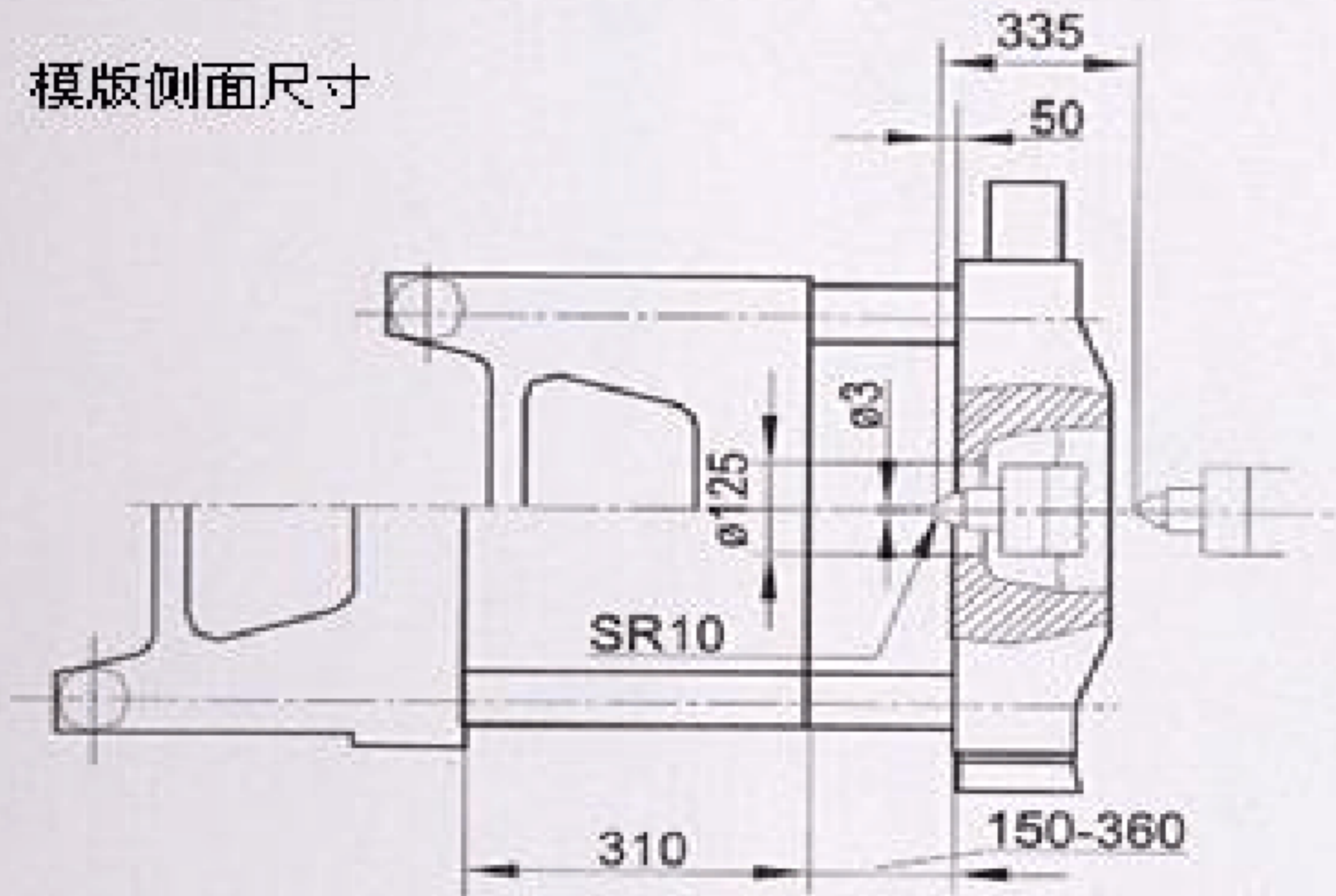
HTF86/TJ

注射装置	INJECTION UNIT		A	B	C
螺杆直径	Screw Diameter	mm	34	36	40
螺杆长径比	Screw L/D Ratio	L/D	21.2	20	18
理论容量	Shot Size(Theoretical)	cm³	131	147	181
注射重量	Injection Weight (PS)	g	119	134	165
注射压力	Injection Pressure	Mpa	206	183	149
螺杆转速	Screw Speed	rpm	0～205		
合模装置	CLAMPING UNIT				
合模力	Clamp Tonnage	KN	860		
移模行程	Toggle Stroke	mm	310		
拉杆内距	Space Between Tie Bars	mm	360x360		
最大模厚	Max.Mold Height	mm	360		
最小模厚	Min.Mold Height	mm	150		
顶出行程	Ejector Stroke	mm	100		
顶出力	Ejector Tonnage	KN	33		
顶出杆根数	Ejector Number	Piece	5		
其它	OTHERS				
最大油泵压力	Max.Pump Pressure	MPa	17.5		
油泵马达	Pump Motor Power	kw	7.5		
电热功率	Heater Power	kw	6.2		
外形尺寸	Machine Dimension(LxWxH)	m	4.5x1.25x1.9		
重量	Machine Weight	t	3.45		
料斗容积	Hopper Capacity	kg	25		
油箱容积	Oil Tank Capacity	L	230		

模版正面尺寸



模版侧面尺寸

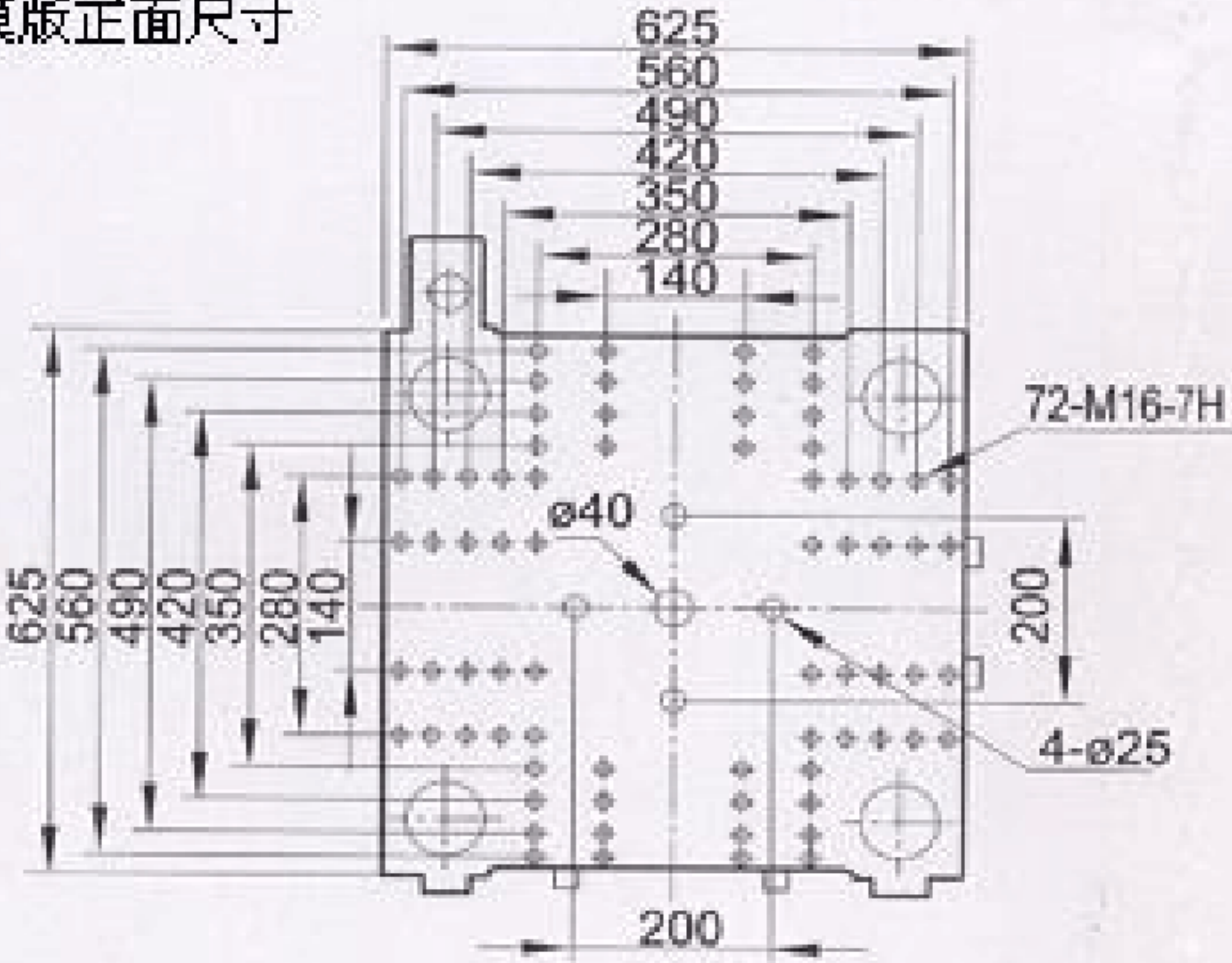


HTF120J/TJ

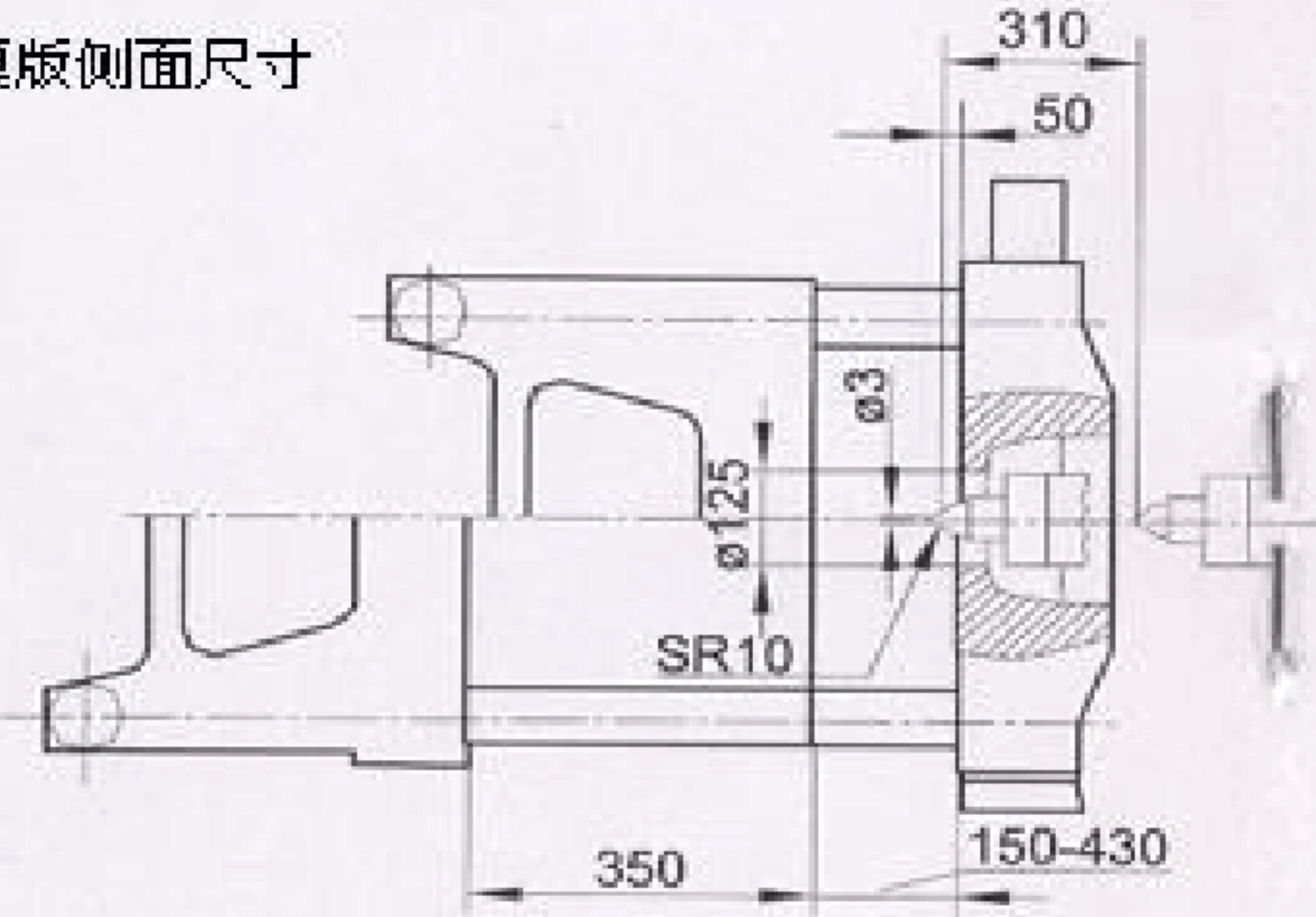
注射装置	INJECTION UNIT		A	B	C
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螺杆直径	Screw Diameter	mm	36	40	45
螺杆长径比	Screw L/D Ratio	L/D	23.3	20	18.7
理论容量	Shot Size(Theoretical)	cm³	173	214	270
注射重量	Injection Weight(PS)	g	157	195	246
注射压力	Injection Pressure	Mpa	197	160	126
螺杆转速	Screw Speed	rpm	0～195		
合模装置	CLAMPING UNIT				
合模力	Clamp Tonnage	KN	1200		
移模行程	Toggle Stroke	mm	350		
拉杆内距	Space Between Tie Bars	mm	410x410		
最大模厚	Max.Mold Height	mm	430		
最小模厚	Min.Mold Height	mm	150		
顶出行程	Ejector Stroke	mm	120		
顶出力	Ejector Tonnage	KN	33		
顶出杆根数	Ejector Number	Piece	5		
其它	OTHERS				
最大油泵压力	Max.Pump Pressure	MPa	16		
油泵马达	Pump Motor Power	kw	11		
电热功率	Heater Power	kw	9.75		
外形尺寸	Machine Dimension(LxWxH)	m	4.92x1.33x1.95		
重量	Machine Weight	t	4.56		
料斗容积	Hopper Capacity	kg	25		
油箱容积	Oil Tank Capacity	L	240		

模版正面尺寸



模版侧面尺寸

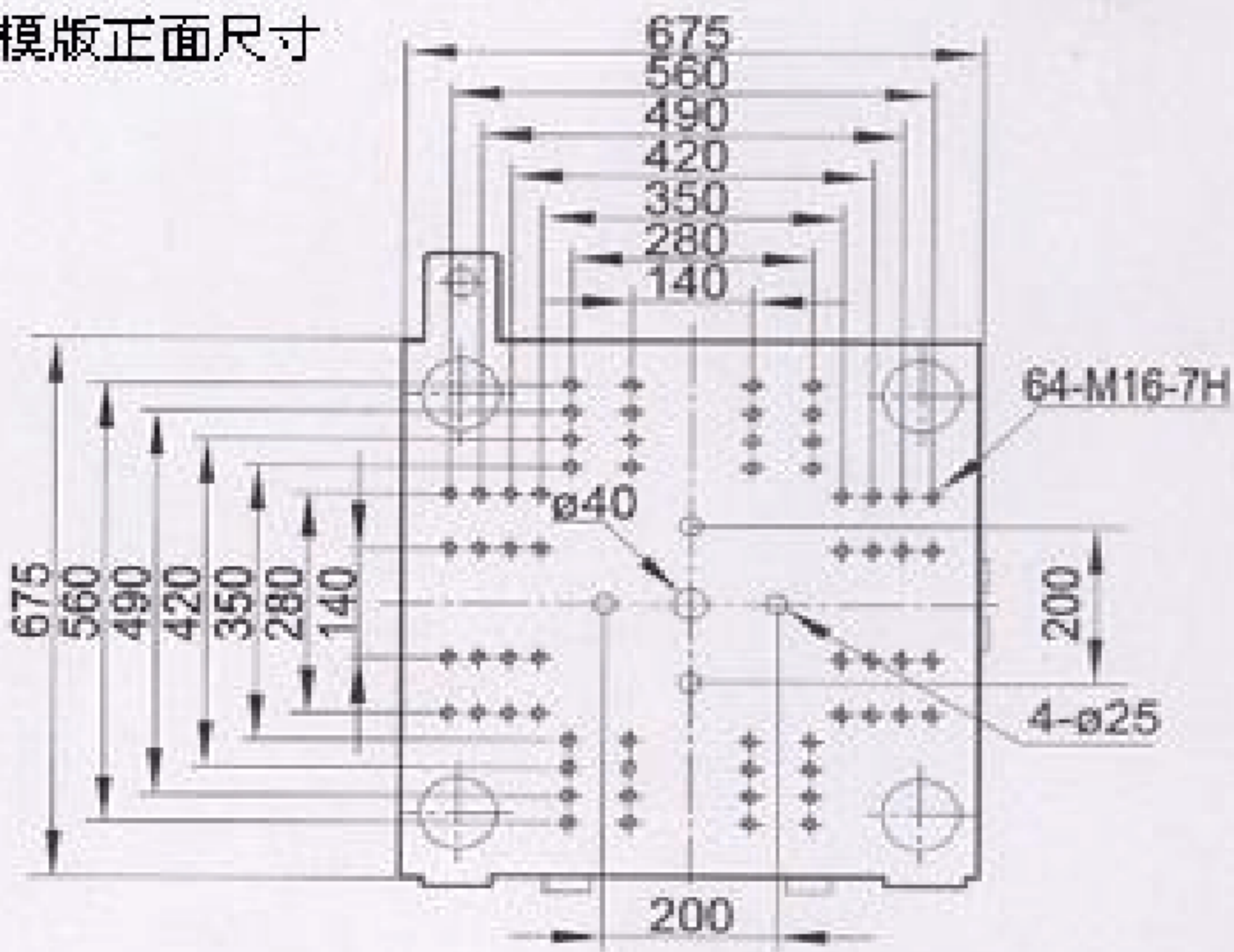


HTF160J/TJ

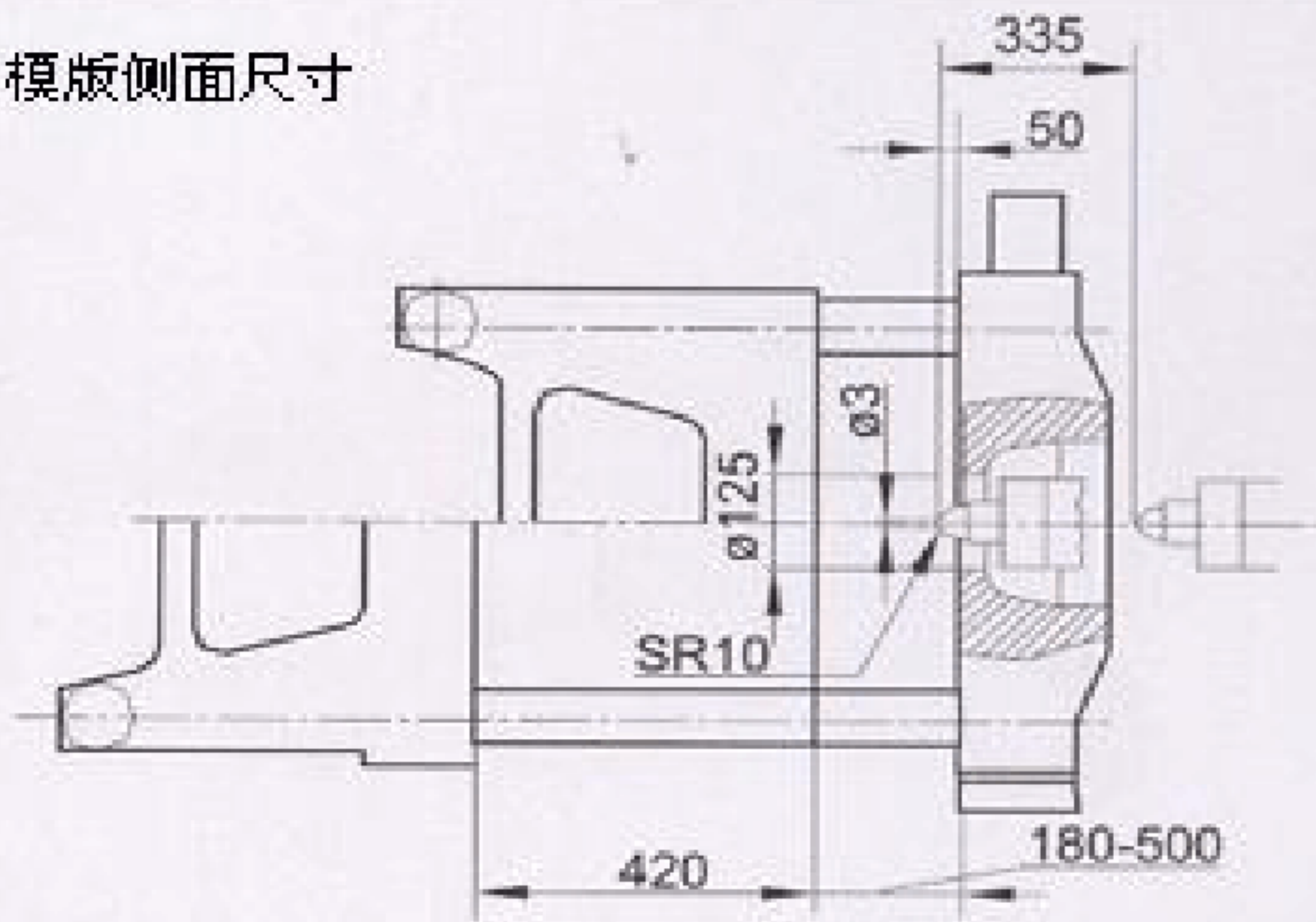
注射装置	INJECTION UNIT		A	B	C
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螺杆直径	Screw Diameter	mm	40	45	48
螺杆长径比	Screw L/D Ratio	L/D	22.5	20	18.8
理论容量	Shot Size(Theoretical)	cm³	253	320	364
注射重量	Injection Weight(PS)	g	230	291	331
注射压力	Injection Pressure	Mpa	202	159	140
螺杆转速	Screw Speed	rpm	0~175		
合模装置	CLAMPING UNIT				
合模力	Clamp Tonnage	KN	1600		
移模行程	Toggle Stroke	mm	420		
拉杆内距	Space Between Tie Bars	mm	455x455		
最大模厚	Max.Mold Height	mm	500		
最小模厚	Min.Mold Height	mm	180		
顶出行程	Ejector Stroke	mm	140		
顶出力	Ejector Tonnage	KN	33		
顶出杆根数	Ejector Number	Piece	5		
其它	OTHERS				
最大油泵压力	Max.Pump Pressure	MPa	17.5		
油泵马达	Pump Motor Power	kw	15		
电热功率	Heater Power	kw	9.75		
外形尺寸	Machine Dimension(LxWxH)	m	5.4x1.45x2.05		
重量	Machine Weight	t	5.2		
料斗容积	Hopper Capacity	kg	25		
油箱容积	Oil Tank Capacity	L	320		

模版正面尺寸



模版侧面尺寸

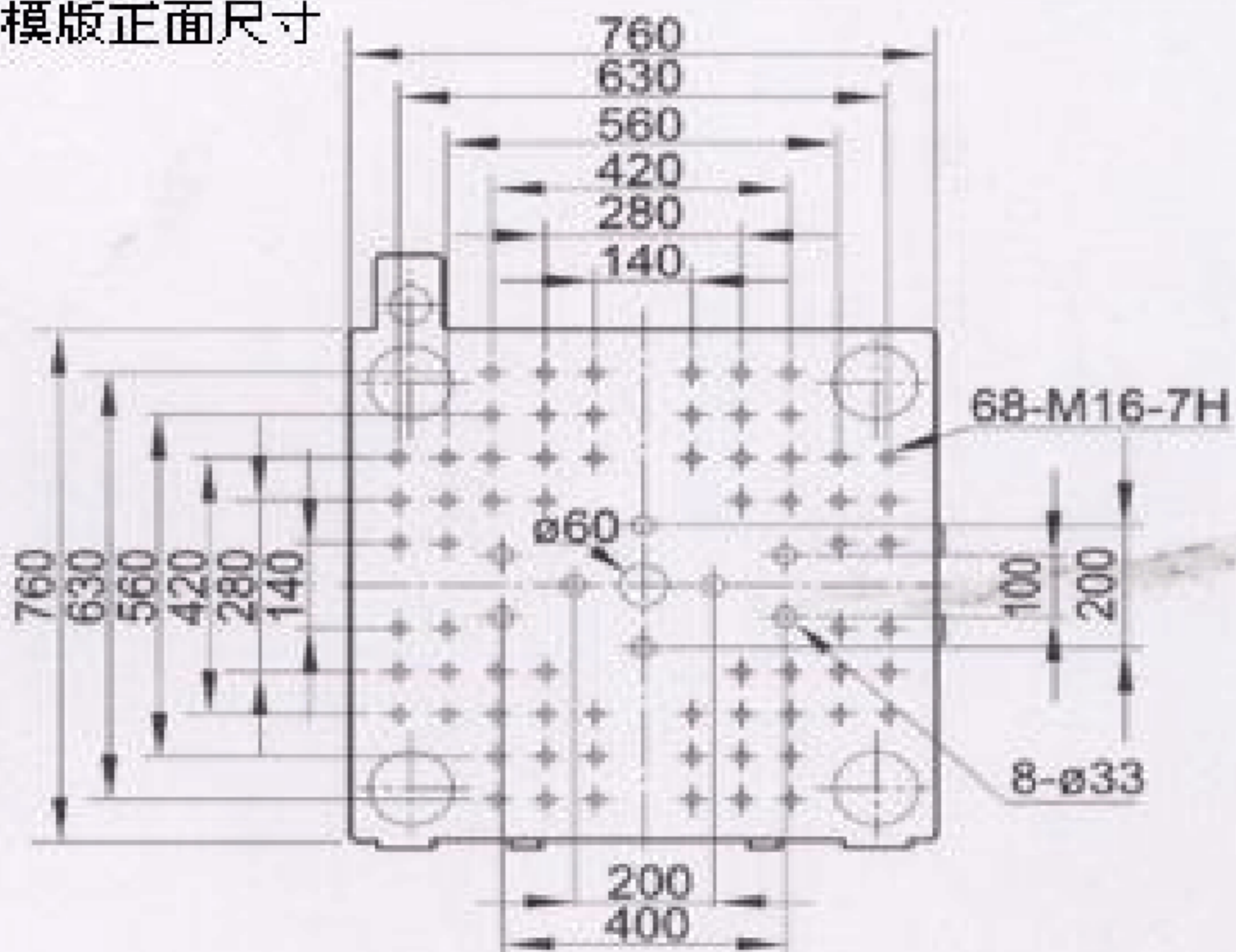


HTF200J/TJ

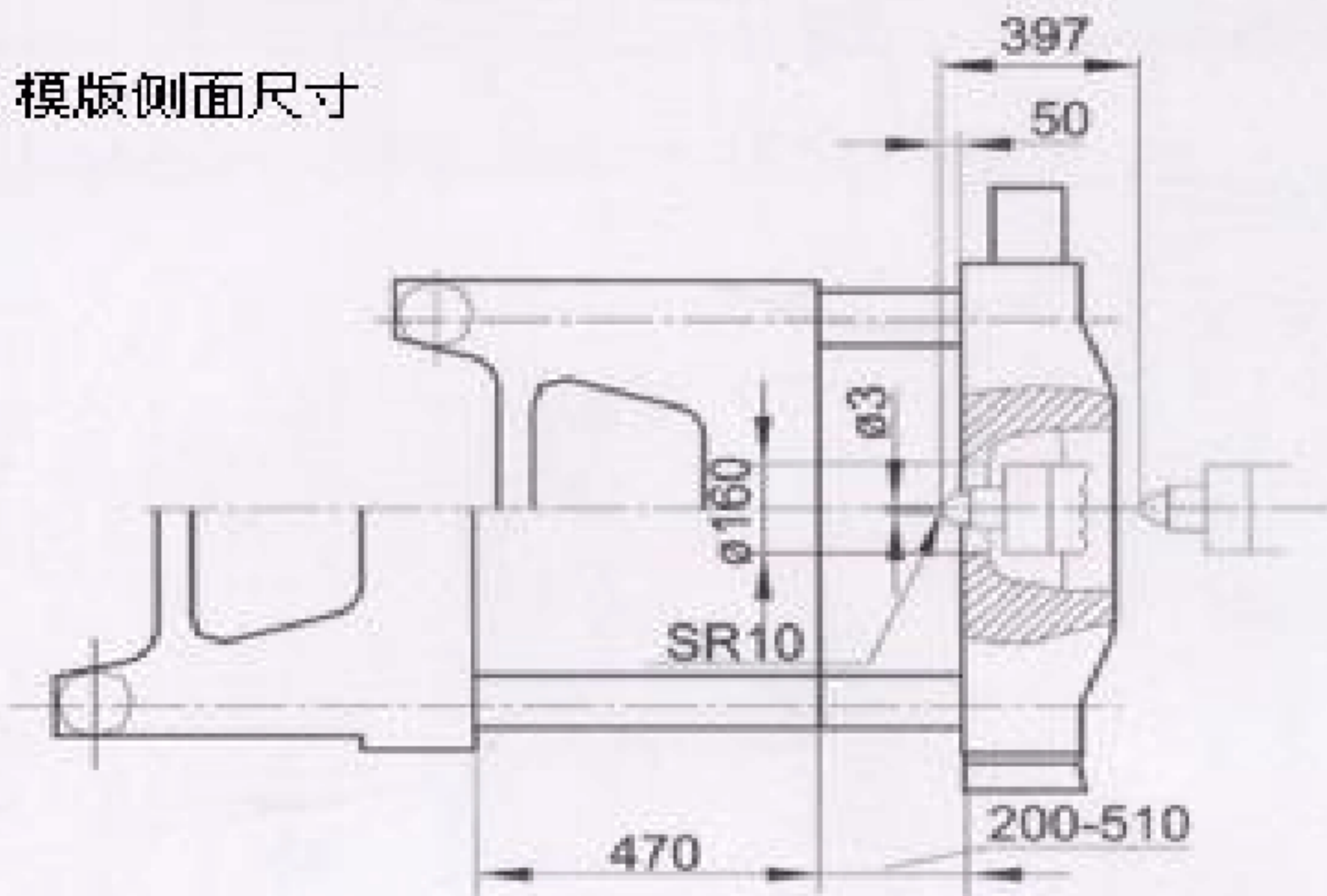
注射装置	INJECTION UNIT		A	B	C
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螺杆直径	Screw Diameter	mm	45	50	55
螺杆长径比	Screw L/D Ratio	L/D	22.2	20	18.2
理论容量	Shot Size(Theoretical)	cm³	334	412	499
注射重量	Injection Weight(PS)	g	304	375	454
注射压力	Injection Pressure	Mpa	210	170	141
螺杆转速	Screw Speed	rpm	0～165		
合模装置	CLAMPING UNIT				
合模力	Clamp Tonnage	KN	2000		
移模行程	Toggle Stroke	mm	470		
拉杆内距	Space Between Tie Bars	mm	510x510		
最大模厚	Max.Mold Height	mm	510		
最小模厚	Min.Mold Height	mm	200		
顶出行程	Ejector Stroke	mm	130		
顶出力	Ejector Tonnage	KN	62		
顶出杆根数	Ejector Number	Piece	9		
其它	OTHERS				
最大油泵压力	Max.Pump Pressure	MPa	17.5		
油泵马达	Pump Motor Power	kw	18.5		
电热功率	Heater Power	kw	14.25		
外形尺寸	Machine Dimension(LxWxH)	m	5.3x1.6x2.1		
重量	Machine Weight	t	6.8		
料斗容积	Hopper Capacity	kg	50		
油箱容积	Oil Tank Capacity	L	390		

模版正面尺寸



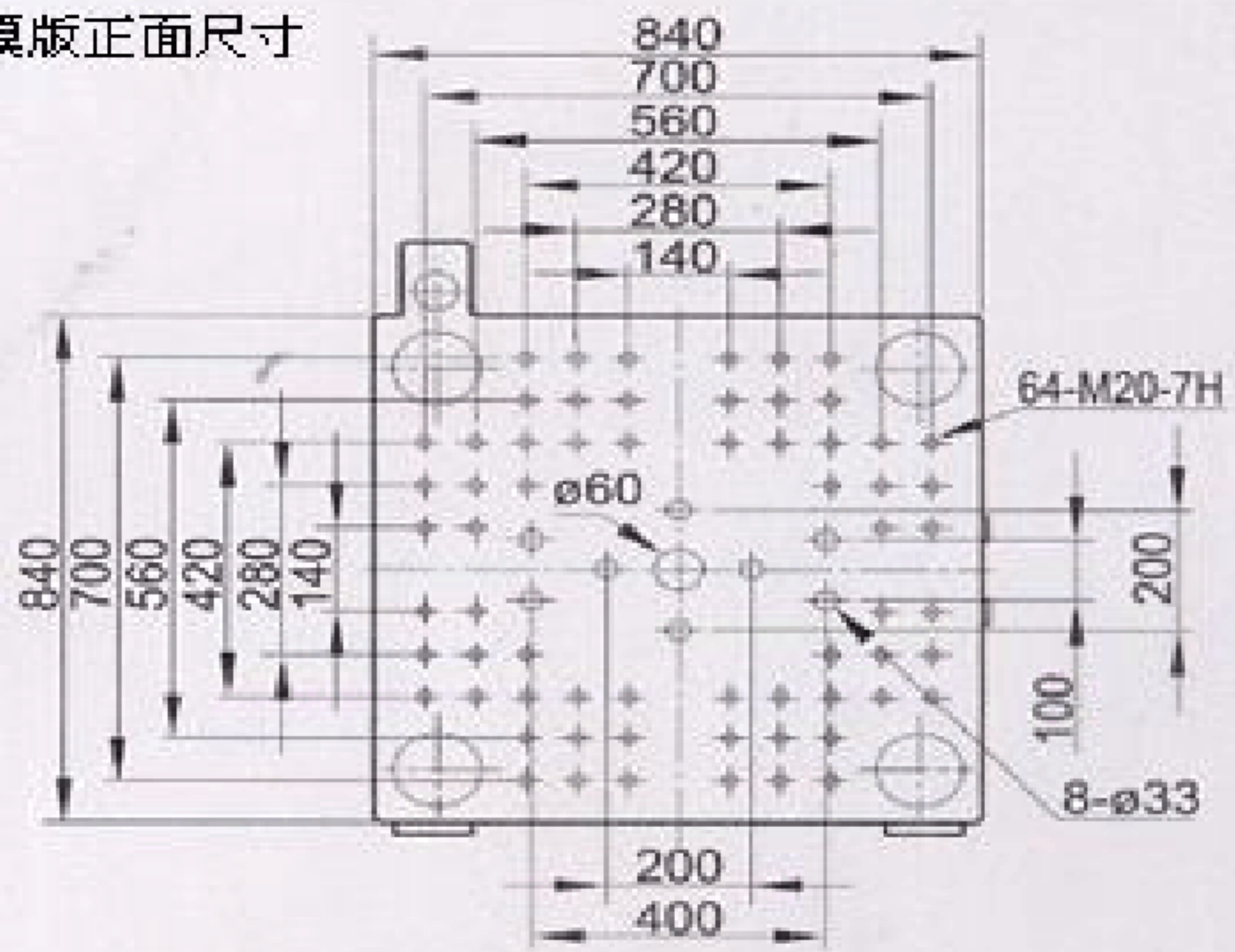
模版侧面尺寸



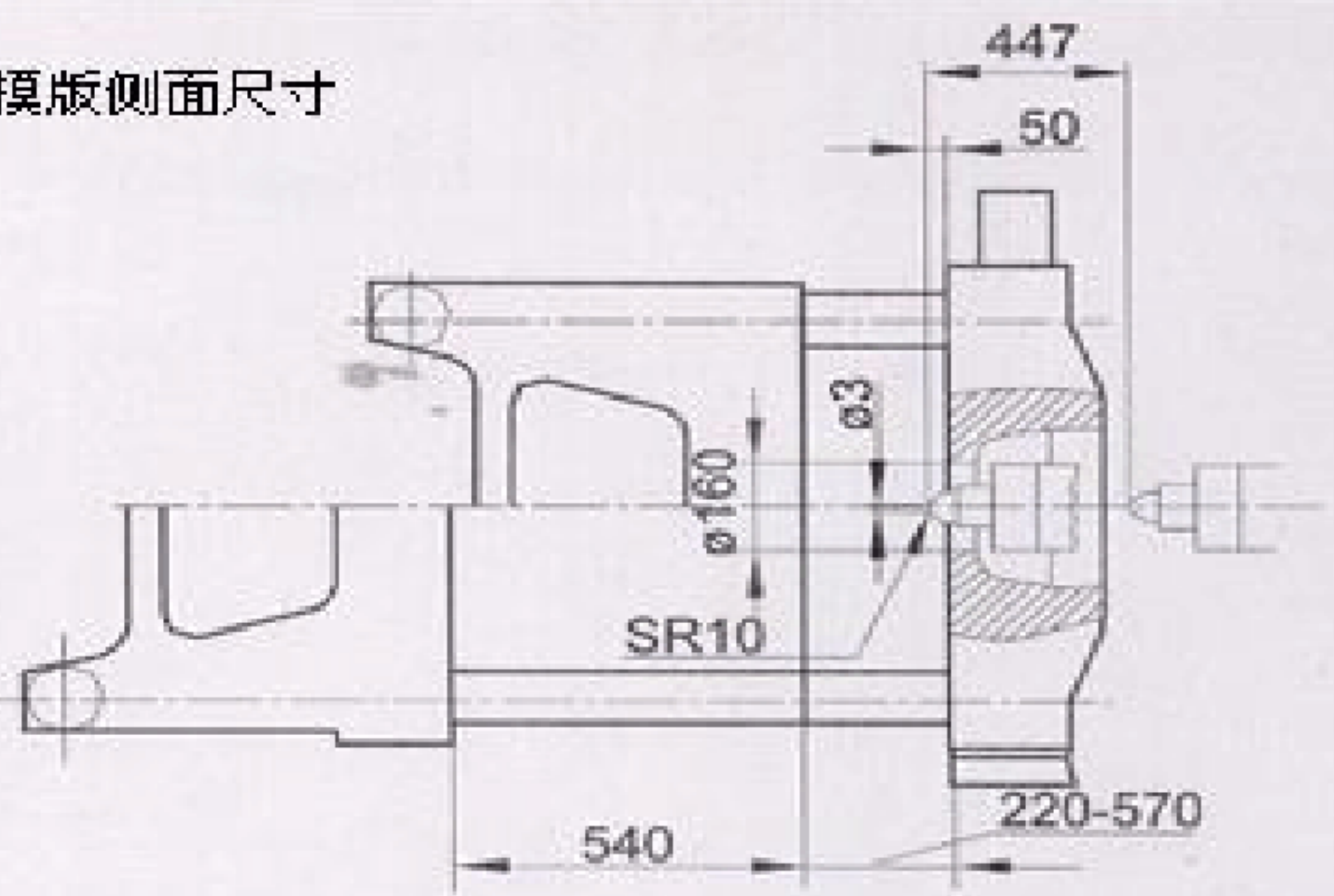
HTF250J/TJ

螺杆直径	Screw Diameter	mm	50	55	60
螺杆长径比	Screw L/D Ratio	L/D	22	20	18.3
理论容量	Shot Size(Theoretical)	cm³	442	535	636
注射重量	Injection Weight(PS)	g	402	487	579
注射压力	Injection Pressure	Mpa	205	169	142
螺杆转速	Screw Speed	rpm	0~180		
合模装置	CLAMPING UNIT				
合模力	Clamp Tonnage	KN	2500		
移模行程	Toggle Stroke	mm	540		
拉杆内距	Space Between Tie Bars	mm	570x570		
最大模厚	Max.Mold Height	mm	570		
最小模厚	Min.Mold Height	mm	220		
顶出行程	Ejector Stroke	mm	130		
顶出力	Ejector Tonnage	KN	62		
顶出杆根数	Ejector Number	Piece	9		
其它	OTHERS				
最大油泵压力	Max.Pump Pressure	MPa	17.5		
油泵马达	Pump Motor Power	kw	22		
电热功率	Heater Power	kw	16.65		
外形尺寸	Machine Dimension(LxWxH)	m	6.02x1.7x2.1		
重量	Machine Weight	t	8.1		
料斗容积	Hopper Capacity	kg	50		
油箱容积	Oil Tank Capacity	L	630		

模版正面尺寸



模版侧面尺寸

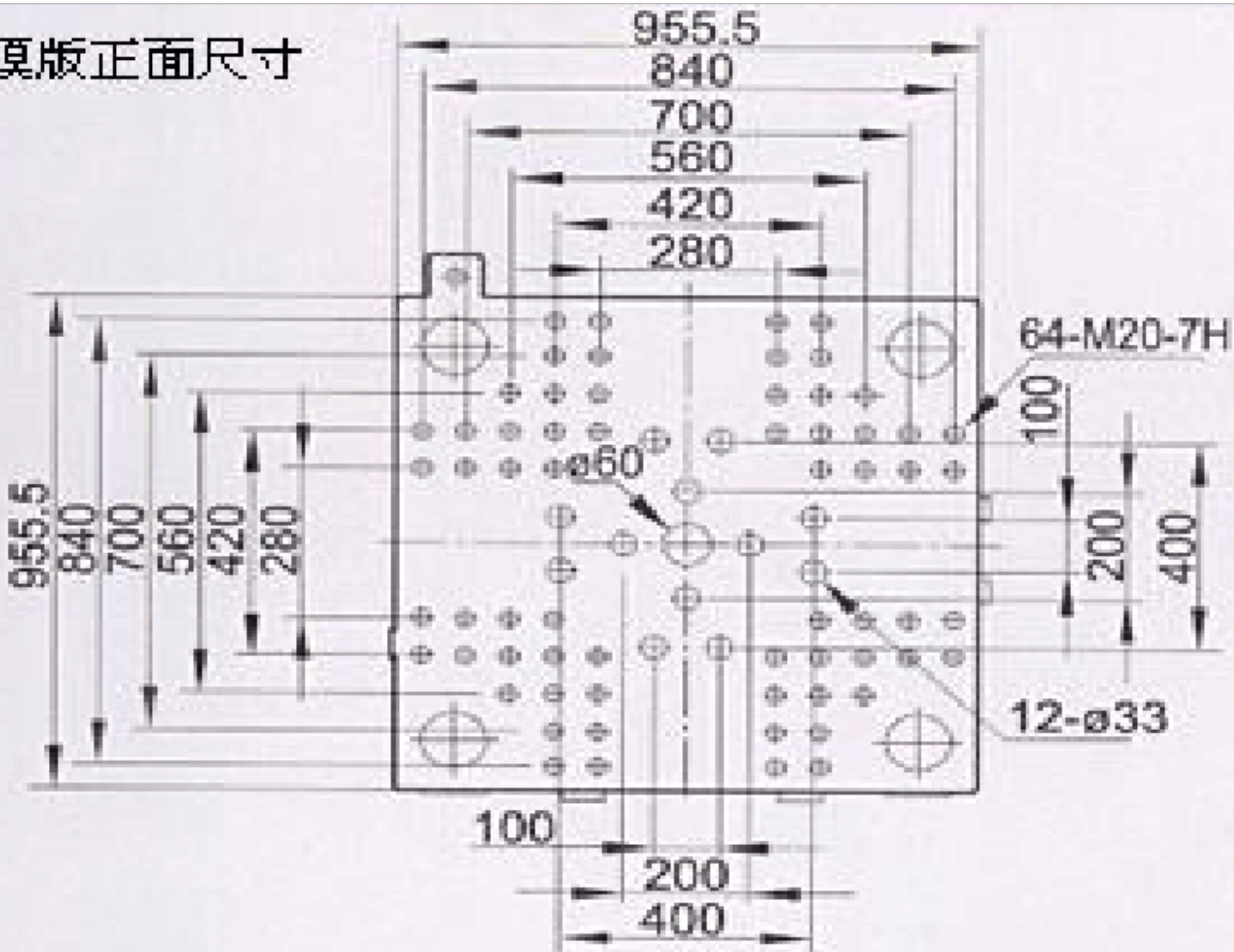


HTF300J/TJ

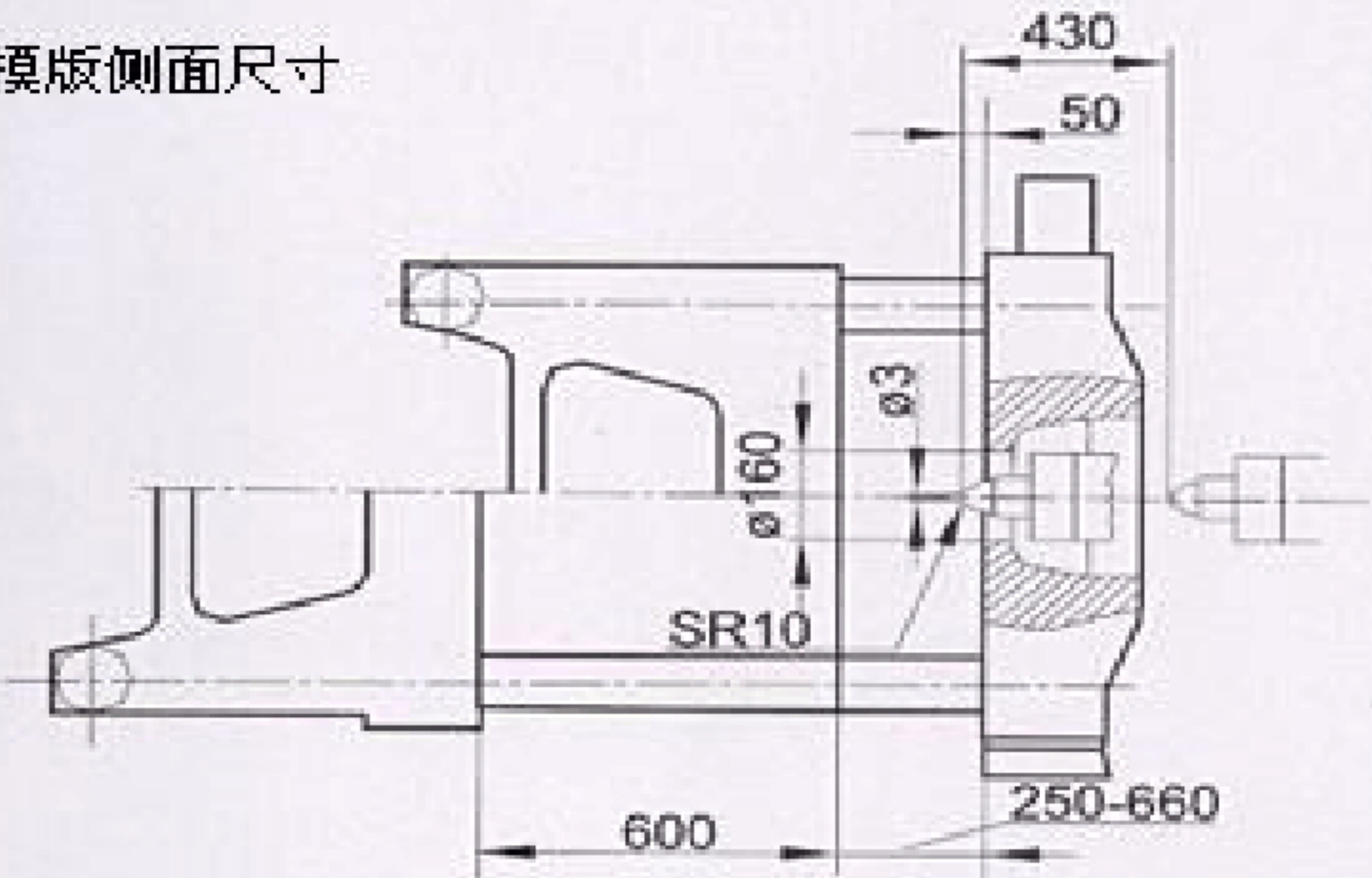
注射装置	INJECTION UNIT		A	B	C
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螺杆直径	Screw Diameter	mm	60	65	70
螺杆长径比	Screw L/D Ratio	L/D	21.7	20	18.6
理论容量	Shot Size(Theoretical)	cm³	727	853	989
注射重量	Injection Weight(PS)	g	662	776	900
注射压力	Injection Pressure	Mpa	213	182	157
螺杆转速	Screw Speed	rpm	0~185		
合模装置	CLAMPING UNIT				
合模力	Clamp Tonnage	KN	3000		
移模行程	Toggle Stroke	mm	600		
拉杆内距	Space Between Tie Bars	mm	660x660		
最大模厚	Max.Mold Height	mm	660		
最小模厚	Min.Mold Height	mm	250		
顶出行程	Ejector Stroke	mm	160		
顶出力	Ejector Tonnage	KN	62		
顶出杆根数	Ejector Number	Piece	13		
其它	OTHERS				
最大油泵压力	Max.Pump Pressure	MPa	16		
油泵马达	Pump Motor Power	kw	30		
电热功率	Heater Power	kw	19.65		
外形尺寸	Machine Dimension(LxWxH)	m	6.5x2.0x2.4		
重量	Machine Weight	t	12.5		
料斗容积	Hopper Capacity	kg	50		
油箱容积	Oil Tank Capacity	L	670		

模版正面尺寸



模版侧面尺寸



HTF360J/TJ

注射装置	INJECTION UNIT		A	B	C
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螺杆直径	Screw Diameter	mm	65	70	75
螺杆长径比	Screw L/D Ratio	L/D	21.5	20	18.7
理论容量	Shot Size(Theoretical)	cm³	1068	1239	1423
注射重量	Injection Weight(PS)	g	972	1127	1295
注射压力	Injection Pressure	Mpa	208	180	156
螺杆转速	Screw Speed	rpm	0~185		
合模装置	CLAMPING UNIT				
合模力	Clamp Tonnage	KN	3600		
移模行程	Toggle Stroke	mm	660		
拉杆内距	Space Between Tie Bars	mm	710x710		
最大模厚	Max.Mold Height	mm	710		
最小模厚	Min.Mold Height	mm	250		
顶出行程	Ejector Stroke	mm	160		
顶出力	Ejector Tonnage	KN	110		
顶出杆根数	Ejector Number	Piece	13		
其它	OTHERS				
最大油泵压力	Max.Pump Pressure	MPa	17.5		
油泵马达	Pump Motor Power	kw	37		
电热功率	Heater Power	kw	24.85		
外形尺寸	Machine Dimension(LxWxH)	m	6.9x2.1x2.5		
重量	Machine Weight	t	15		
料斗容积	Hopper Capacity	kg	100		
油箱容积	Oil Tank Capacity	L	922		

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