

20 以内混合加减法练习题(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$15-8+8=$

$7-6+16=$

$17+1-8=$

$5+15-1=$

$17+12-9=$

$16-16+3=$

$20+0-1=$

$17+0-3=$

$7-2+5=$

$15+4-14=$

$9+13-19=$

$19-12+9=$

$3+15-1=$

$19+0-6=$

$18-0+2=$

$6+19-14=$

$18-12+12=$

$20-17+7=$

$16-4+2=$

$8+12-0=$

$1+17-0=$

$13-11+10=$

$16+4-0=$

$5+14-2=$

$14-14+19=$

$18+5-16=$

$9+11-6=$

$11+8-3=$

$16-12+9=$

$13+6-4=$

$18+13-17=$

$19-7+1=$

$8+11-15=$

$20-19+3=$

$17-16+17=$

$4-2+15=$

$10+6-10=$

$19-3+3=$

$20-15+8=$

$1-0+1=$

$16+6-16=$

$12+3-7=$

$13+14-20=$

$5+20-5=$

$20-17+12=$

$20-18+9=$

$17-8+0=$

$8+12-17=$

$11+5-3=$

$20-18+7=$

$4-0+2=$

$18-4+5=$

$6+6-8=$

$11+6-1=$

$8+12-3=$

$13-4+10=$

$8-0+4=$

$11-3+6=$

$0+13-7=$

$7-1+2=$

$1+5-5=$

$2+13-7=$

$7+14-2=$

$9+5-10=$

$20-18+15=$

$18+9-20=$

$10+16-14=$

$7-3+13=$

$13+9-5=$

$9+15-6=$

$2+17-2=$

$13-9+3=$

$18-15+7=$

$10+15-13=$

$9-0+5=$

$6+14-7=$

$16+5-12=$

$19+2-19=$

$10+12-18=$

$9-9+13=$

20 以内混合加减法练习题(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2-2+16=$	$16-3+0=$	$3+6-0=$	$7+10-14=$
$11+18-14=$	$2+11-10=$	$17-11+4=$	$11-5+3=$
$13+12-14=$	$19-13+10=$	$12+19-16=$	$4+16-4=$
$13+15-9=$	$18+1-5=$	$13+5-10=$	$11-11+0=$
$8+2-2=$	$9+17-14=$	$17-17+4=$	$10+8-16=$
$16-13+6=$	$16-7+9=$	$10+8-10=$	$8-8+8=$
$16+12-14=$	$12-8+7=$	$14-13+6=$	$20-7+5=$
$1+17-1=$	$16+10-16=$	$5+12-8=$	$20-18+0=$
$4+8-11=$	$1+12-2=$	$18-6+6=$	$14+1-2=$
$8-7+0=$	$5-5+4=$	$4+19-3=$	$6+10-6=$
$16-9+8=$	$6-6+12=$	$20-19+15=$	$19+2-4=$
$16+11-18=$	$9-0+9=$	$20-18+18=$	$8-5+13=$
$5+11-13=$	$6-4+11=$	$9+10-16=$	$7+6-3=$
$19+2-1=$	$13+9-12=$	$19+4-12=$	$7-1+1=$
$0+12-7=$	$10-1+4=$	$13+13-13=$	$15+2-15=$
$19+10-18=$	$7-2+12=$	$7-7+8=$	$10-1+7=$
$19-7+7=$	$19-6+2=$	$7+9-1=$	$15+2-9=$
$18-10+0=$	$5+20-11=$	$12+16-14=$	$12-11+18=$
$13+1-5=$	$11+15-20=$	$7+15-3=$	$13-6+5=$
$2+3-0=$	$7+1-1=$	$4+14-13=$	$11+20-17=$

20 以内混合加减法练习题(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18+1-18=$	$11-5+0=$	$0+19-10=$	$5+10-13=$
$13+15-10=$	$17-13+0=$	$3+13-5=$	$5+6-3=$
$19-14+9=$	$8+8-8=$	$13+10-8=$	$13-3+3=$
$11-7+4=$	$3+12-12=$	$17+5-8=$	$5-1+5=$
$13-5+3=$	$4+8-10=$	$18+6-11=$	$17+2-0=$
$18-6+0=$	$6-1+1=$	$15-3+3=$	$6-1+14=$
$10-10+12=$	$5+3-5=$	$8+13-5=$	$6+8-1=$
$4+16-6=$	$10-5+12=$	$13-3+6=$	$17+11-19=$
$8+18-13=$	$14-11+0=$	$17-5+5=$	$16+6-12=$
$4-0+0=$	$19+12-12=$	$2-0+7=$	$18+4-16=$
$3+7-4=$	$14+2-8=$	$17+2-8=$	$8+8-11=$
$1-1+5=$	$7-7+17=$	$7-1+6=$	$18-13+1=$
$20-16+11=$	$18+5-19=$	$7-3+5=$	$7-1+3=$
$0+11-11=$	$18-2+1=$	$10+7-15=$	$18-2+4=$
$8-8+17=$	$19-17+7=$	$11+11-11=$	$1+13-9=$
$18-11+2=$	$4+12-12=$	$17-0+1=$	$19+13-16=$
$9+2-10=$	$10-6+1=$	$10+12-17=$	$17+15-20=$
$4+6-0=$	$19-14+6=$	$15-11+7=$	$9-8+8=$
$15+6-1=$	$10-9+1=$	$19-4+0=$	$7+14-11=$
$1+11-4=$	$18-16+1=$	$10+14-6=$	$0+12-0=$

20 以内混合加减法练习题(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$1-1+1=$	$18+3-19=$	$16-12+5=$	$13+14-13=$
$14+10-4=$	$20-18+6=$	$5+1-3=$	$16-0+2=$
$7+12-6=$	$19+11-11=$	$16+11-7=$	$12+17-18=$
$17-16+8=$	$1+3-1=$	$16-4+4=$	$9+1-4=$
$16+12-20=$	$1+11-9=$	$12-10+2=$	$5-2+13=$
$18+7-16=$	$11+10-6=$	$10-10+11=$	$18-14+9=$
$9+15-17=$	$12-8+13=$	$8-3+1=$	$4-4+5=$
$19-6+3=$	$2+9-1=$	$6+11-7=$	$11-8+6=$
$10-10+8=$	$15+3-10=$	$0+3-3=$	$11+5-2=$
$2-0+5=$	$14+13-16=$	$13+7-18=$	$15-13+15=$
$1+14-0=$	$11-10+3=$	$6-0+13=$	$16-11+5=$
$17-11+14=$	$12-7+3=$	$7+8-7=$	$12+11-11=$
$9-3+14=$	$13-2+1=$	$19-14+8=$	$20-19+16=$
$10+17-8=$	$5-1+10=$	$18-5+4=$	$17+9-20=$
$15+18-13=$	$15+8-6=$	$6-6+19=$	$7-6+5=$
$20-20+0=$	$9-5+5=$	$15+3-7=$	$5-5+2=$
$1+15-2=$	$11+7-13=$	$16-15+11=$	$11+8-1=$
$4+19-19=$	$16-12+4=$	$3+18-5=$	$17-10+2=$
$19-6+1=$	$20-18+14=$	$14+19-17=$	$4-4+20=$
$17-0+2=$	$20-16+12=$	$3-1+8=$	$4+9-0=$

20 以内混合加减法练习题(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-0+8=$	$15+9-14=$	$0-0+13=$	$11+6-4=$
$9-9+4=$	$7+15-10=$	$13-11+8=$	$9-7+16=$
$12+3-11=$	$18-9+4=$	$10-2+1=$	$10+2-3=$
$3+16-11=$	$18-11+5=$	$12+13-13=$	$6-0+9=$
$15-7+2=$	$6+17-3=$	$18-16+9=$	$15-14+0=$
$19-4+2=$	$18-15+17=$	$1+16-16=$	$18-16+11=$
$1-1+4=$	$13-7+2=$	$9-6+0=$	$1-1+7=$
$20+6-17=$	$15-12+16=$	$11-4+1=$	$20-3+0=$
$1+20-4=$	$10+14-19=$	$19+2-8=$	$4+17-9=$
$1+20-3=$	$19-12+10=$	$18+10-19=$	$8+10-1=$
$16-6+1=$	$15-13+9=$	$17+3-18=$	$13-0+2=$
$19-8+2=$	$19-15+15=$	$9-2+1=$	$5+9-11=$
$10+2-0=$	$8+16-9=$	$9+8-1=$	$11+9-7=$
$4+12-1=$	$11-5+2=$	$17-12+11=$	$17-10+0=$
$5-2+6=$	$13-12+0=$	$3+10-11=$	$15-13+16=$
$11+1-7=$	$8+7-4=$	$11-10+9=$	$4+17-15=$
$0+11-3=$	$2+17-10=$	$9-1+7=$	$18-4+2=$
$14-7+5=$	$10+10-18=$	$10+10-3=$	$14-10+3=$
$2+6-4=$	$16+5-13=$	$16+3-2=$	$9-7+12=$
$7+6-1=$	$8+11-3=$	$19-5+4=$	$18-18+10=$

20 以内混合加减法练习题(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$8+9-6=$	$15+3-16=$	$15-3+2=$	$16-16+9=$
$5-1+14=$	$19+7-14=$	$4+13-7=$	$3+14-8=$
$13+20-16=$	$11-0+5=$	$5-1+2=$	$14-7+0=$
$20-15+4=$	$3-1+7=$	$18-9+1=$	$16+13-15=$
$9-2+8=$	$5+12-10=$	$16-12+11=$	$17-12+8=$
$15-11+8=$	$11+6-14=$	$7+15-9=$	$14+3-3=$
$20+8-15=$	$16-13+9=$	$13-2+4=$	$8-6+9=$
$4+0-0=$	$12+6-13=$	$4-3+1=$	$13+8-2=$
$16+3-6=$	$14-10+1=$	$13+12-8=$	$0+7-3=$
$0+10-7=$	$20-17+4=$	$10-4+4=$	$12-10+18=$
$8-1+6=$	$12-8+8=$	$10+10-20=$	$17+6-17=$
$10+17-19=$	$6-1+2=$	$3-0+12=$	$11+16-10=$
$17-8+9=$	$20-17+8=$	$17-11+0=$	$13+15-15=$
$18-14+13=$	$5-3+1=$	$6-5+10=$	$14-13+4=$
$8+1-0=$	$17-5+1=$	$6-2+9=$	$6+16-11=$
$11+18-15=$	$8-2+10=$	$14-1+3=$	$19-18+5=$
$20-17+9=$	$16+1-8=$	$9+7-14=$	$19+0-11=$
$19-18+13=$	$17-14+15=$	$14-2+5=$	$7+2-8=$
$19-9+4=$	$5-3+12=$	$16+13-14=$	$6-4+0=$
$10-7+2=$	$19-19+17=$	$20-11+6=$	$18-16+13=$

20 以内混合加减法练习题(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-11+7=$	$9-9+18=$	$7+17-12=$	$1-0+14=$
$11-4+3=$	$14+14-19=$	$11-11+5=$	$11+8-11=$
$0+7-5=$	$9+14-11=$	$15+1-16=$	$14-12+17=$
$7+2-3=$	$14-9+4=$	$18-8+4=$	$17+9-9=$
$19-18+0=$	$5-4+3=$	$20+3-16=$	$7-5+16=$
$14+12-11=$	$11-11+13=$	$10+15-11=$	$10-8+14=$
$8+14-4=$	$7-1+5=$	$16+15-18=$	$11+2-6=$
$2-0+12=$	$17-16+18=$	$12-12+2=$	$11-6+5=$
$14-14+12=$	$2+18-15=$	$19-7+0=$	$11+8-16=$
$10-5+14=$	$18+7-13=$	$20-6+2=$	$16-12+7=$
$13+5-8=$	$0+19-2=$	$7+7-7=$	$20-18+11=$
$19-5+6=$	$6+14-14=$	$17-14+2=$	$16-4+6=$
$18+5-3=$	$14+20-16=$	$14-7+1=$	$1+17-9=$
$15+0-6=$	$0+19-15=$	$18-14+15=$	$14+10-17=$
$9+1-3=$	$16-15+18=$	$5-2+14=$	$18+13-12=$
$20-19+7=$	$18-14+2=$	$20-11+4=$	$12+15-8=$
$20-19+11=$	$15+0-9=$	$6-4+14=$	$13-1+4=$
$15-0+0=$	$12+11-18=$	$19-17+8=$	$18-16+2=$
$14-11+8=$	$11-0+4=$	$3-2+19=$	$12-11+8=$
$4-4+4=$	$19-18+1=$	$1+17-7=$	$5+18-17=$

20 以内混合加减法练习题(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-2+4=$	$12-7+8=$	$17-0+0=$	$5+15-14=$
$2+17-15=$	$6-4+13=$	$18+3-18=$	$13-6+13=$
$5-1+9=$	$7+8-1=$	$2-1+14=$	$18+7-7=$
$4+5-3=$	$14+11-20=$	$17+10-15=$	$12-7+7=$
$8+20-19=$	$9-1+11=$	$5+6-4=$	$9-8+4=$
$13-5+10=$	$11-1+2=$	$20+2-8=$	$11+0-8=$
$20+6-8=$	$9-5+14=$	$17-17+12=$	$10+11-14=$
$20-13+7=$	$20-19+1=$	$3-3+0=$	$8-8+2=$
$6+20-10=$	$7-6+13=$	$18+13-20=$	$0+15-13=$
$15-2+7=$	$13+18-20=$	$20+0-20=$	$2+20-10=$
$8-6+2=$	$11+7-18=$	$15+11-16=$	$17-17+18=$
$13-10+7=$	$11-6+13=$	$8+7-11=$	$10-1+3=$
$20-15+13=$	$12-2+8=$	$14+10-11=$	$16+9-19=$
$16+13-16=$	$4-3+16=$	$15-5+3=$	$2+19-16=$
$3+8-0=$	$14-2+0=$	$4+13-9=$	$1-0+8=$
$12-12+8=$	$11-9+3=$	$17+8-20=$	$19-11+0=$
$11+10-18=$	$7+4-11=$	$15-12+13=$	$6+18-11=$
$1-0+13=$	$0+14-14=$	$16+6-18=$	$17+2-14=$
$17-14+13=$	$6+7-3=$	$14-9+14=$	$14+11-16=$
$7-6+18=$	$17+4-18=$	$10+10-10=$	$17-17+16=$

20 以内混合加减法练习题(100 题)九

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$16+5-17=$	$17-10+12=$	$1+19-15=$	$18-12+1=$
$17-16+11=$	$18-18+18=$	$13-11+9=$	$17-3+5=$
$19-1+2=$	$10+12-8=$	$13-10+6=$	$14+12-18=$
$20-3+1=$	$19+3-12=$	$20-6+3=$	$17-14+11=$
$15+15-20=$	$10+11-3=$	$15-10+1=$	$16-13+17=$
$10+13-9=$	$20+4-6=$	$5-2+3=$	$12-4+3=$
$16-16+20=$	$8+1-4=$	$20-14+14=$	$8-0+3=$
$7-1+11=$	$8+11-6=$	$17-13+13=$	$11+13-16=$
$5-4+5=$	$6-6+1=$	$13+3-5=$	$13-7+3=$
$2-1+5=$	$18-9+0=$	$16+4-6=$	$11-1+3=$
$8+12-11=$	$20+9-15=$	$16-14+10=$	$8+16-7=$
$2-1+17=$	$4+10-2=$	$15-4+0=$	$11+19-15=$
$15-7+10=$	$16-11+9=$	$9+9-18=$	$0+13-11=$
$19-17+4=$	$7-3+8=$	$9-8+19=$	$17-9+4=$
$11+10-13=$	$4+13-6=$	$7+9-11=$	$16+5-9=$
$16-11+15=$	$0+10-0=$	$14-4+7=$	$20+7-10=$
$1+10-6=$	$7+5-4=$	$17+4-17=$	$9+9-15=$
$14-3+1=$	$3-3+11=$	$20-19+6=$	$12-9+8=$
$12-4+11=$	$4+14-2=$	$19-11+2=$	$14+19-19=$
$10+1-9=$	$14+18-17=$	$19-16+1=$	$3-3+8=$

20 以内混合加减法练习题(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7-7+13=$	$11+2-8=$	$0+10-9=$	$4+15-14=$
$17-14+1=$	$17+10-12=$	$19+14-19=$	$12-7+4=$
$19-16+8=$	$1+18-7=$	$16+0-9=$	$7+17-18=$
$3+17-14=$	$8+20-20=$	$8-4+12=$	$13+1-6=$
$14+10-10=$	$4+18-11=$	$10-5+7=$	$20-14+10=$
$15-12+2=$	$1+14-4=$	$10-10+15=$	$14-1+2=$
$4+5-6=$	$17+13-12=$	$15+14-16=$	$2+16-14=$
$12-7+11=$	$14+12-16=$	$7+20-18=$	$11-2+8=$
$20+6-7=$	$15-7+7=$	$9-8+7=$	$7-7+2=$
$17+13-16=$	$5+3-0=$	$7-4+14=$	$7+0-2=$
$17+4-5=$	$11-10+11=$	$2-2+1=$	$1-0+0=$
$13-0+4=$	$9-4+6=$	$3-3+5=$	$12-6+1=$
$14-13+15=$	$18-12+3=$	$9-7+9=$	$18-17+18=$
$15+5-20=$	$0-0+18=$	$15+6-8=$	$4+8-3=$
$19-17+10=$	$0+20-19=$	$9-9+2=$	$5-5+6=$
$18-7+2=$	$3+3-4=$	$3-2+0=$	$0+11-5=$
$15+8-10=$	$15+4-17=$	$13-4+0=$	$15-10+4=$
$16+10-11=$	$17-10+5=$	$7-7+5=$	$12-8+4=$
$20-20+19=$	$15-9+10=$	$18+14-12=$	$0+14-6=$
$8+2-7=$	$18+3-13=$	$16-8+3=$	$20+6-16=$

20 以内混合加减法练习题(100 题)十一

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$11+14-15=$

$4-2+3=$

$8+11-19=$

$12-1+5=$

$9+16-5=$

$9+14-6=$

$9+7-6=$

$20-13+10=$

$9+8-5=$

$9-7+14=$

$16-15+2=$

$12-4+8=$

$12+11-20=$

$2+14-4=$

$19-11+5=$

$20-9+6=$

$16-5+1=$

$2+12-7=$

$6+16-6=$

$10-4+14=$

$20-12+5=$

$12+11-6=$

$9+5-12=$

$10-8+9=$

$1+4-5=$

$9-8+16=$

$13+5-3=$

$3-2+1=$

$0-0+3=$

$10+19-16=$

$17+0-9=$

$8-8+0=$

$19+1-8=$

$18+1-4=$

$13+2-5=$

$19-16+11=$

$7-2+15=$

$13-10+3=$

$6+1-7=$

$1+11-3=$

$15+4-3=$

$14-12+6=$

$15-13+0=$

$16+8-10=$

$9-3+1=$

$8+14-3=$

$6+17-12=$

$18-8+3=$

$14-14+9=$

$17-9+11=$

$16+5-8=$

$12-8+1=$

$16+7-5=$

$6-0+5=$

$10-10+4=$

$1+17-12=$

$19-8+1=$

$15-8+3=$

$15-7+4=$

$11-10+14=$

$10-9+17=$

$13-3+5=$

$16+7-12=$

$12-8+14=$

$15+7-20=$

$18-11+12=$

$10+7-2=$

$4+1-3=$

$13-11+0=$

$4+17-1=$

$15-8+4=$

$19+1-11=$

$17+12-17=$

$17-13+4=$

$13-2+5=$

$3+16-2=$

$20-14+4=$

$11-6+0=$

$12-6+6=$

$13+5-6=$

20 以内混合加减法练习题(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+20-10=$	$0+0-0=$	$7-6+11=$	$7+18-14=$
$16-8+12=$	$20+3-9=$	$20+14-18=$	$3-1+6=$
$13-1+3=$	$15-6+9=$	$20+4-16=$	$4+17-12=$
$6+7-9=$	$3-1+2=$	$4+11-9=$	$9+2-4=$
$8+14-11=$	$7-0+4=$	$10-6+13=$	$8+3-8=$
$16-9+6=$	$6+19-5=$	$10-8+1=$	$12+12-7=$
$14+1-15=$	$11+10-9=$	$9-8+2=$	$20-13+12=$
$16+9-16=$	$18-9+2=$	$18-18+4=$	$18+5-14=$
$0-0+7=$	$6+12-4=$	$19-13+2=$	$20-14+2=$
$19-6+4=$	$18-6+8=$	$9-6+10=$	$1+12-13=$
$12-1+1=$	$13+13-18=$	$12-5+11=$	$19-16+4=$
$10-5+9=$	$8-7+8=$	$15-12+17=$	$20-8+7=$
$17-17+6=$	$5-3+15=$	$16+7-16=$	$11+3-0=$
$10-8+17=$	$17-11+9=$	$9+6-14=$	$12-8+5=$
$8-4+2=$	$16+17-18=$	$15+2-10=$	$5-0+1=$
$18+7-20=$	$19-12+7=$	$18-10+5=$	$11-2+1=$
$4+7-11=$	$18-12+10=$	$2-1+16=$	$18+16-19=$
$12+10-9=$	$18+2-14=$	$11-2+3=$	$18+10-13=$
$14+4-8=$	$20-20+18=$	$20-14+5=$	$16-8+10=$
$14-6+7=$	$18+8-14=$	$12+20-14=$	$11+9-14=$

20 以内混合加减法练习题(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$15-14+15=$

$6+12-14=$

$19-0+1=$

$12-6+2=$

$7+11-13=$

$18-18+11=$

$18+11-20=$

$6+14-19=$

$7-0+13=$

$8-7+2=$

$16-16+13=$

$10+4-9=$

$2+17-11=$

$20-15+10=$

$10-4+9=$

$19-11+9=$

$4-1+4=$

$18+3-5=$

$3-2+8=$

$8+8-12=$

$4+11-13=$

$0+14-0=$

$9+7-0=$

$9+18-15=$

$14+11-13=$

$11-8+0=$

$20-17+15=$

$11+19-17=$

$14+10-5=$

$11-9+16=$

$14-13+14=$

$10-9+13=$

$4+18-5=$

$0+19-19=$

$20+12-16=$

$17+14-13=$

$15-11+6=$

$19+1-15=$

$20+14-19=$

$15+8-17=$

$17-2+0=$

$18-13+11=$

$16-15+12=$

$6+15-17=$

$20-16+0=$

$10-0+3=$

$6-1+0=$

$4+20-17=$

$13-3+8=$

$16+19-15=$

$14+3-4=$

$15-6+4=$

$7+17-9=$

$11-8+4=$

$20-16+13=$

$6-5+5=$

$13-8+0=$

$6-4+4=$

$12+6-9=$

$8+13-17=$

$20-8+6=$

$8-4+5=$

$16+12-17=$

$7+12-4=$

$16-12+16=$

$15-15+14=$

$11+4-9=$

$16+8-9=$

$18+0-15=$

$11+8-13=$

$17+17-18=$

$9+16-10=$

$8+19-19=$

$14-13+10=$

$17+3-11=$

$7+0-4=$

$14-0+0=$

$4+10-0=$

$20-11+5=$

$2-1+15=$

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