

20 以内混合加减法练习题(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$5+10-0=$	$13-12+8=$	$7-1+9=$	$14-11+11=$
$19-18+0=$	$5-4+3=$	$20+3-16=$	$7-5+16=$
$7-3+0=$	$9+8-4=$	$13+19-12=$	$5-5+1=$
$6-2+4=$	$12-7+8=$	$17-0+0=$	$5+15-14=$
$11-0+1=$	$15+10-6=$	$8+11-12=$	$7+13-4=$
$9+16-5=$	$9+14-6=$	$9+7-6=$	$20-13+10=$
$16-16+19=$	$4+8-8=$	$8+7-2=$	$14-4+2=$
$14-9+6=$	$19+0-10=$	$2-2+20=$	$17-13+1=$
$9-1+10=$	$9-9+15=$	$18-11+0=$	$19+11-20=$
$16-10+3=$	$16-5+3=$	$6+2-7=$	$0+20-18=$
$15+0-14=$	$14+1-11=$	$6+18-5=$	$10-2+8=$
$10+17-16=$	$4-4+7=$	$11+19-10=$	$19-2+1=$
$11-4+2=$	$5-2+15=$	$13+7-6=$	$3+19-20=$
$15-11+2=$	$10+3-8=$	$18+15-20=$	$7-7+10=$
$15+17-20=$	$0+8-2=$	$11-8+13=$	$5-5+8=$
$12-5+13=$	$16+5-11=$	$0+8-6=$	$4-0+13=$
$20+14-14=$	$6-3+16=$	$9+5-9=$	$13-8+6=$
$17+9-16=$	$17-17+15=$	$14+8-11=$	$3-2+3=$
$19-17+3=$	$8+8-5=$	$13+3-9=$	$17-7+9=$
$8+12-20=$	$16-14+13=$	$17-17+9=$	$10+11-20=$

20 以内混合加减法练习题(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14-6+7=$	$18+8-14=$	$12+20-14=$	$11+9-14=$
$18-4+6=$	$20-13+2=$	$20+8-20=$	$9+7-5=$
$18+5-3=$	$14+20-16=$	$14-7+1=$	$1+17-9=$
$12+5-3=$	$0+16-4=$	$20+1-17=$	$19-4+5=$
$3+15-7=$	$19-10+10=$	$13-4+1=$	$13+1-12=$
$1+15-0=$	$7-2+13=$	$17-13+3=$	$7+3-1=$
$12+4-11=$	$13+9-8=$	$5-2+10=$	$16-14+7=$
$15-15+20=$	$4+15-15=$	$13-11+3=$	$8+17-18=$
$19-8+2=$	$19-15+15=$	$9-2+1=$	$5+9-11=$
$12+7-2=$	$11+19-14=$	$17+2-4=$	$13+18-12=$
$16+13-9=$	$16+0-15=$	$12+0-2=$	$4-3+7=$
$10+3-13=$	$17-5+0=$	$10-10+5=$	$9-4+10=$
$14-13+2=$	$6-6+7=$	$7-0+11=$	$9-0+1=$
$5-5+14=$	$2+2-1=$	$2-1+7=$	$0+12-4=$
$19-4+2=$	$18-15+17=$	$1+16-16=$	$18-16+11=$
$15+18-20=$	$8-1+0=$	$4-3+3=$	$11+20-12=$
$4+7-11=$	$18-12+10=$	$2-1+16=$	$18+16-19=$
$17-9+3=$	$13+8-10=$	$12+14-11=$	$17+18-16=$
$9+0-0=$	$10-9+5=$	$13-9+7=$	$15-9+5=$
$15-10+10=$	$5+16-19=$	$14+16-18=$	$17-2+5=$

20 以内混合加减法练习题(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9+1-3=$	$16-15+18=$	$5-2+14=$	$18+13-12=$
$14-14+12=$	$2+18-15=$	$19-7+0=$	$11+8-16=$
$15+1-2=$	$18-12+8=$	$2+19-10=$	$4+11-11=$
$18-18+5=$	$17-14+14=$	$6+16-2=$	$17+15-15=$
$4+8-11=$	$1+12-2=$	$18-6+6=$	$14+1-2=$
$0+18-17=$	$14+18-13=$	$12-12+19=$	$6+6-7=$
$15+4-11=$	$17-11+5=$	$5+3-2=$	$15-1+1=$
$15+4-3=$	$14-12+6=$	$15-13+0=$	$16+8-10=$
$19+8-8=$	$13-9+4=$	$7-6+1=$	$16-5+5=$
$13-8+0=$	$6-4+4=$	$12+6-9=$	$8+13-17=$
$15+16-11=$	$18-9+8=$	$10-7+8=$	$7+11-3=$
$20-17+5=$	$11-3+9=$	$4+5-9=$	$12-11+11=$
$6-2+6=$	$15+14-14=$	$7+11-7=$	$9+11-8=$
$15-13+8=$	$20-19+2=$	$3+18-13=$	$7+17-6=$
$9+18-9=$	$17-6+8=$	$17-5+6=$	$10-10+13=$
$10-8+7=$	$18+11-13=$	$3-2+16=$	$12+9-15=$
$13-8+9=$	$17-13+9=$	$14+1-14=$	$16+10-10=$
$16-15+13=$	$0+13-8=$	$3-3+19=$	$12+0-8=$
$13+20-17=$	$20-9+4=$	$8+1-2=$	$10-7+5=$
$18-10+0=$	$5+20-11=$	$12+16-14=$	$12-11+18=$

20 以内混合加减法练习题(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14-0+0=$	$4+10-0=$	$20-11+5=$	$2-1+15=$
$7+20-17=$	$15+11-12=$	$1-0+16=$	$6+20-18=$
$12+20-16=$	$13-5+1=$	$16-1+4=$	$6+7-11=$
$16+16-17=$	$20-13+6=$	$13+17-16=$	$1+13-3=$
$13-4+5=$	$12+12-19=$	$14-12+9=$	$20+11-16=$
$4+6-1=$	$1+14-10=$	$10+11-18=$	$10-9+2=$
$16-13+2=$	$11-3+1=$	$4+10-6=$	$17+10-11=$
$2+19-1=$	$4+9-9=$	$6-4+15=$	$18-18+14=$
$9-2+11=$	$2+16-6=$	$11-4+5=$	$7-7+20=$
$10-5+9=$	$8-7+8=$	$15-12+17=$	$20-8+7=$
$20-20+4=$	$9+0-5=$	$11-0+3=$	$14+3-15=$
$15-4+1=$	$17-11+13=$	$8+12-7=$	$12+5-12=$
$8-6+2=$	$11+7-18=$	$15+11-16=$	$17-17+18=$
$14+6-11=$	$16-10+2=$	$9+16-15=$	$20+10-15=$
$6+10-0=$	$18-0+1=$	$12-4+1=$	$19+0-2=$
$16-12+16=$	$15-15+14=$	$11+4-9=$	$16+8-9=$
$2-0+5=$	$14+13-16=$	$13+7-18=$	$15-13+15=$
$6+10-2=$	$6+15-1=$	$2+16-1=$	$4+4-2=$
$11-4+0=$	$16+9-17=$	$8+18-7=$	$3+19-18=$
$4-3+8=$	$6-2+13=$	$7+17-5=$	$4-4+13=$

20 以内混合加减法练习题(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20-7+6=$	$11+2-4=$	$6+3-2=$	$14+5-2=$
$8-7+17=$	$8-2+14=$	$12+6-15=$	$9-7+18=$
$9+3-11=$	$6-2+14=$	$16-6+2=$	$4+1-0=$
$12-12+4=$	$11+8-17=$	$15-13+5=$	$7-0+12=$
$18-15+16=$	$5-0+7=$	$13-13+18=$	$6-0+4=$
$14-3+1=$	$3-3+11=$	$20-19+6=$	$12-9+8=$
$3+8-1=$	$20-2+0=$	$15+12-13=$	$11-6+7=$
$19-1+2=$	$10+12-8=$	$13-10+6=$	$14+12-18=$
$19-16+2=$	$5-3+9=$	$19+19-18=$	$11+0-7=$
$3+16-16=$	$13+11-7=$	$17-5+7=$	$17+6-10=$
$20-5+3=$	$2+11-6=$	$18-6+4=$	$1+17-3=$
$10+9-7=$	$10-4+2=$	$17+1-6=$	$3+15-15=$
$16+3-6=$	$14-10+1=$	$13+12-8=$	$0+7-3=$
$10-7+14=$	$11-7+12=$	$9+8-14=$	$17-12+5=$
$15-0+3=$	$11+3-6=$	$11-7+11=$	$13-13+1=$
$12+11-20=$	$2+14-4=$	$19-11+5=$	$20-9+6=$
$15-14+2=$	$14-0+6=$	$17-5+3=$	$14+12-14=$
$18-16+15=$	$10+5-5=$	$15+12-11=$	$0+18-10=$
$19-10+9=$	$3+4-5=$	$13-7+8=$	$10-1+6=$
$7+0-3=$	$18-17+7=$	$12-6+3=$	$5+12-15=$

20 以内混合加减法练习题(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$8-1+6=$	$12-8+8=$	$10+10-20=$	$17+6-17=$
$6+12-13=$	$19-12+4=$	$8+10-15=$	$6+11-12=$
$16+20-19=$	$11-9+11=$	$13+11-19=$	$2-1+18=$
$18+1-18=$	$11-5+0=$	$0+19-10=$	$5+10-13=$
$8-1+4=$	$13+16-9=$	$13-12+14=$	$8+6-7=$
$0+4-4=$	$5-4+11=$	$7+14-17=$	$19-17+12=$
$14+16-20=$	$7+4-6=$	$12-12+13=$	$9+10-18=$
$10+0-8=$	$11-9+14=$	$18-17+5=$	$12+10-8=$
$13-9+15=$	$13-13+6=$	$20+9-12=$	$18+3-3=$
$3-2+15=$	$7-3+16=$	$7+11-9=$	$12+9-5=$
$8-6+4=$	$11+16-16=$	$4+18-19=$	$18-10+7=$
$0-0+7=$	$6+12-4=$	$19-13+2=$	$20-14+2=$
$15-14+17=$	$5+18-11=$	$5+12-3=$	$0+15-10=$
$11+1-4=$	$5+11-0=$	$16-0+4=$	$20-20+11=$
$14+10-10=$	$4+18-11=$	$10-5+7=$	$20-14+10=$
$0+15-6=$	$17+4-10=$	$20-12+3=$	$6-4+9=$
$15-15+16=$	$7-4+3=$	$19+2-20=$	$14-5+7=$
$16+5-12=$	$19+2-19=$	$10+12-18=$	$9-9+13=$
$15+0-6=$	$0+19-15=$	$18-14+15=$	$14+10-17=$
$20-7+3=$	$19-18+18=$	$20-14+0=$	$7+10-12=$

20 以内混合加减法练习题(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19-18+13=$	$17-14+15=$	$14-2+5=$	$7+2-8=$
$15-8+2=$	$3+6-4=$	$13-9+11=$	$19-9+7=$
$6+13-9=$	$1+4-2=$	$9-5+1=$	$15-11+9=$
$10-7+1=$	$16+16-12=$	$8-7+14=$	$15-8+11=$
$17-16+2=$	$14-14+1=$	$17+2-12=$	$3+18-11=$
$16-7+7=$	$7-2+1=$	$12+8-17=$	$9-2+6=$
$11-4+3=$	$14+14-19=$	$11-11+5=$	$11+8-11=$
$4-1+4=$	$18+3-5=$	$3-2+8=$	$8+8-12=$
$19-8+1=$	$15-8+3=$	$15-7+4=$	$11-10+14=$
$7-3+7=$	$6-6+6=$	$16-10+14=$	$7-3+10=$
$14+8-8=$	$17-12+0=$	$12+12-4=$	$16-4+5=$
$18-14+13=$	$5-3+1=$	$6-5+10=$	$14-13+4=$
$19+0-3=$	$8+14-2=$	$11-11+8=$	$8-7+5=$
$4+5-8=$	$14-5+11=$	$13-12+10=$	$17+2-10=$
$16-16+17=$	$7+2-6=$	$14+8-5=$	$14+3-2=$
$1+20-11=$	$15+10-5=$	$4+0-2=$	$14-14+2=$
$13+11-20=$	$2+10-8=$	$17-6+1=$	$5-5+17=$
$17+15-18=$	$4+8-6=$	$16+5-10=$	$16-14+3=$
$15-11+6=$	$19+1-15=$	$20+14-19=$	$15+8-17=$
$8+11-13=$	$7+5-12=$	$17+11-11=$	$12+6-10=$

20 以内混合加减法练习题(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$10-6+7=$	$12+8-3=$	$20+6-19=$	$5-4+6=$
$5-2+12=$	$17-17+19=$	$13+5-11=$	$2-0+14=$
$1+4-3=$	$20-4+2=$	$1+9-9=$	$16+12-8=$
$1-0+18=$	$4-3+5=$	$13-5+7=$	$3+12-14=$
$10-7+12=$	$10-2+12=$	$7+6-5=$	$7+14-8=$
$8+20-19=$	$9-1+11=$	$5+6-4=$	$9-8+4=$
$2+15-6=$	$9-5+15=$	$6+16-5=$	$2-2+11=$
$17+7-13=$	$14+18-19=$	$14-11+12=$	$12+10-13=$
$0+12-7=$	$10-1+4=$	$13+13-13=$	$15+2-15=$
$5-1+8=$	$15+15-19=$	$13-5+6=$	$2+15-8=$
$1+4-5=$	$9-8+16=$	$13+5-3=$	$3-2+1=$
$9-3+1=$	$8+14-3=$	$6+17-12=$	$18-8+3=$
$17+18-15=$	$17+3-16=$	$13-13+10=$	$8+2-8=$
$20-6+0=$	$9+3-5=$	$10-4+10=$	$17-12+9=$
$14+11-13=$	$11-8+0=$	$20-17+15=$	$11+19-17=$
$12-7+5=$	$11+17-9=$	$17+1-2=$	$18+13-11=$
$16-7+11=$	$1+16-5=$	$7+3-5=$	$11-1+8=$
$5+5-9=$	$10-10+3=$	$16+2-0=$	$10+16-20=$
$20+0-5=$	$17+0-1=$	$9+3-0=$	$13+7-8=$
$9-8+18=$	$12-7+12=$	$20+2-11=$	$12+8-1=$

20 以内混合加减法练习题(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$4+7-6=$	$17-4+0=$	$18-13+15=$	$2+19-14=$
$4-4+9=$	$13+3-13=$	$13-9+0=$	$10+9-4=$
$13+0-10=$	$7+4-2=$	$8-2+2=$	$19+5-8=$
$20-15+2=$	$9-8+5=$	$7+12-19=$	$10-3+6=$
$13-2+0=$	$20-19+18=$	$14+3-10=$	$5+20-10=$
$16-8+11=$	$11+12-19=$	$17+2-13=$	$7-5+11=$
$20+1-6=$	$13-9+1=$	$16-10+9=$	$6+7-13=$
$12+9-10=$	$15+9-20=$	$15-11+4=$	$16-2+4=$
$12-11+3=$	$9+12-15=$	$8+13-9=$	$5+15-15=$
$18-14+6=$	$13+4-2=$	$20-12+7=$	$9-8+17=$
$14+14-8=$	$1-1+11=$	$18+7-14=$	$6-3+15=$
$20-20+0=$	$9-5+5=$	$15+3-7=$	$5-5+2=$
$2+11-11=$	$16+4-16=$	$16-16+1=$	$7-6+8=$
$15-2+7=$	$13+18-20=$	$20+0-20=$	$2+20-10=$
$17+1-4=$	$2-0+8=$	$6+10-10=$	$19-17+9=$
$20-3+2=$	$19-15+8=$	$13-11+15=$	$14+4-12=$
$14-13+11=$	$9+15-13=$	$19-18+11=$	$16+7-20=$
$3+4-1=$	$15+14-11=$	$18+2-6=$	$9+18-11=$
$19+15-16=$	$7+12-0=$	$11-10+6=$	$0+16-13=$
$19-13+5=$	$7+5-3=$	$14+8-17=$	$6-5+16=$

20 以内混合加减法练习题(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14-14+13=$	$10-3+9=$	$9+11-20=$	$19-11+7=$
$13+13-10=$	$8-4+3=$	$5+0-3=$	$11-8+12=$
$19-17+15=$	$11-11+11=$	$12-1+7=$	$5+9-14=$
$8-5+8=$	$8-3+2=$	$5-4+7=$	$13-10+8=$
$16+11-14=$	$18+7-12=$	$0+20-8=$	$13-5+12=$
$6-6+16=$	$6+17-16=$	$10-6+0=$	$12+6-18=$
$7+5-2=$	$12+15-12=$	$18+6-5=$	$8-1+11=$
$7-2+0=$	$15+1-5=$	$0-0+11=$	$6-2+7=$
$8+12-11=$	$20+9-15=$	$16-14+10=$	$8+16-7=$
$9+4-10=$	$11+15-9=$	$11-3+7=$	$20+13-17=$
$17-14+17=$	$9-8+3=$	$14-4+6=$	$17-6+9=$
$2+13-14=$	$8+8-15=$	$19-18+9=$	$10-10+9=$
$16-2+2=$	$20+11-15=$	$15-11+12=$	$13-2+8=$
$10-7+13=$	$16-14+1=$	$3+13-15=$	$12+16-12=$
$13-3+8=$	$16+19-15=$	$14+3-4=$	$15-6+4=$
$20+3-4=$	$17-0+3=$	$16-12+15=$	$12+7-0=$
$20-14+9=$	$10-8+6=$	$13-6+2=$	$17-15+18=$
$13-9+5=$	$5-0+8=$	$13-10+17=$	$4+13-2=$
$18-8+8=$	$6+18-19=$	$12-1+4=$	$0+13-6=$
$1-1+6=$	$12+8-10=$	$16+2-11=$	$20+0-10=$

20 以内混合加减法练习题(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19-14+4=$	$9+5-5=$	$11-8+15=$	$9+8-3=$
$4+14-0=$	$7-4+16=$	$16-6+0=$	$2-2+0=$
$9+15-15=$	$17-15+10=$	$19-16+3=$	$16-16+5=$
$17-13+11=$	$16-16+16=$	$5-0+4=$	$7+3-8=$
$10-10+8=$	$15+3-10=$	$0+3-3=$	$11+5-2=$
$20-13+7=$	$20-19+1=$	$3-3+0=$	$8-8+2=$
$19+7-10=$	$20+10-19=$	$14-13+16=$	$1-0+9=$
$11-6+8=$	$11-9+5=$	$2+1-0=$	$13+3-4=$
$15-0+2=$	$20-5+2=$	$11-10+4=$	$10-9+7=$
$4-1+11=$	$9+18-8=$	$12+13-16=$	$16+4-9=$
$7-5+17=$	$9+12-5=$	$10+13-20=$	$18-17+10=$
$17-10+9=$	$19+11-13=$	$0-0+15=$	$11-3+12=$
$18+8-13=$	$9+20-10=$	$2-0+4=$	$9+12-2=$
$15-2+2=$	$6+12-12=$	$16-10+13=$	$11+6-13=$
$7+2-3=$	$14-9+4=$	$18-8+4=$	$17+9-9=$
$3+16-11=$	$18-11+5=$	$12+13-13=$	$6-0+9=$
$15-15+0=$	$13-6+6=$	$20+11-11=$	$18-16+4=$
$20-18+3=$	$2+20-16=$	$8+9-9=$	$11-2+5=$
$15-2+0=$	$1+13-10=$	$17+11-14=$	$9-4+7=$
$11-11+14=$	$9+12-19=$	$5+5-4=$	$19-14+7=$

20 以内混合加减法练习题(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16-9+7=$	$15+14-17=$	$17-15+5=$	$4+12-3=$
$7-2+15=$	$13-10+3=$	$6+1-7=$	$1+11-3=$
$15+4-0=$	$15+5-5=$	$12+8-2=$	$14+5-14=$
$18-15+9=$	$5+16-8=$	$16+16-15=$	$4+8-7=$
$9-1+8=$	$16+14-10=$	$4-3+14=$	$16+16-18=$
$15-8+8=$	$7-6+16=$	$17+1-8=$	$5+15-1=$
$16-6+3=$	$8-7+13=$	$11+1-6=$	$12+8-5=$
$4+16-3=$	$8-1+7=$	$19-8+7=$	$1-1+17=$
$19+12-18=$	$20-18+13=$	$18-14+10=$	$11-6+1=$
$10+5-6=$	$16-5+8=$	$13-11+18=$	$7-3+9=$
$17-6+7=$	$0+12-12=$	$11+0-2=$	$7+18-20=$
$14-8+3=$	$13+4-11=$	$14+7-6=$	$3+2-2=$
$12-10+5=$	$6-2+0=$	$17-11+8=$	$17-4+5=$
$0-0+6=$	$17-10+1=$	$4-0+11=$	$7+20-8=$
$9-2+7=$	$16+11-16=$	$7+13-6=$	$20-10+3=$
$13+0-9=$	$5+4-5=$	$14+18-16=$	$10+16-7=$
$5+11-7=$	$16+11-19=$	$8+13-6=$	$17-7+7=$
$16+15-20=$	$11+11-12=$	$7+13-7=$	$5+16-2=$
$4+4-0=$	$9-3+11=$	$11-3+10=$	$20+15-18=$
$4-2+10=$	$4+11-8=$	$19-10+2=$	$19+8-12=$

20 以内混合加减法练习题(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$1+17-0=$	$13-11+10=$	$16+4-0=$	$5+14-2=$
$15-2+3=$	$8+6-5=$	$9-2+9=$	$15-13+11=$
$14-10+6=$	$1+15-12=$	$9+14-16=$	$15-4+5=$
$13+7-13=$	$16+9-5=$	$7+16-9=$	$17-4+2=$
$11-8+1=$	$8+7-3=$	$4+11-12=$	$7+14-13=$
$17+11-15=$	$12+7-1=$	$20+2-20=$	$14+7-14=$
$14+4-14=$	$4+15-8=$	$5-4+1=$	$13-5+2=$
$13-1+7=$	$19+1-10=$	$16+6-20=$	$10-7+11=$
$11+7-3=$	$2+18-16=$	$11-7+15=$	$16+6-11=$
$19-6+3=$	$2+9-1=$	$6+11-7=$	$11-8+6=$
$17+3-19=$	$16-9+2=$	$16+7-9=$	$8+7-1=$
$14-12+3=$	$12-0+3=$	$15+6-2=$	$6+15-9=$
$16+8-8=$	$12-8+9=$	$10+3-7=$	$15+10-14=$
$7+11-0=$	$4-2+13=$	$17+3-8=$	$1+18-11=$
$11+15-13=$	$0+11-9=$	$18-13+14=$	$15-10+8=$
$19-19+7=$	$19-8+4=$	$10+10-19=$	$18-15+5=$
$18+10-16=$	$1+8-7=$	$3-2+6=$	$19+16-18=$
$3+16-15=$	$15+12-20=$	$17-15+14=$	$19-5+2=$
$4+7-10=$	$10+7-7=$	$6+18-6=$	$16+17-14=$
$13-0+1=$	$8+9-16=$	$13+2-13=$	$19-1+0=$

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