

20 以内混合加减法练习题(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19+17-18=$	$12+3-13=$	$18+20-20=$	$19+10-20=$
$5-0+15=$	$20-8+4=$	$6+12-2=$	$11-8+7=$
$20-18+4=$	$12+3-15=$	$15-2+6=$	$15+6-14=$
$13+2-9=$	$19-14+2=$	$8-6+3=$	$9-3+9=$
$13-2+0=$	$20-19+18=$	$14+3-10=$	$5+20-10=$
$11-11+15=$	$19-14+12=$	$5+14-6=$	$10+12-20=$
$13-11+11=$	$18-12+4=$	$13-13+4=$	$11+3-3=$
$0+12-7=$	$10-1+4=$	$13+13-13=$	$15+2-15=$
$1-1+1=$	$18+3-19=$	$16-12+5=$	$13+14-13=$
$12+10-6=$	$14-5+10=$	$8+1-3=$	$10-0+1=$
$19-7+7=$	$19-6+2=$	$7+9-1=$	$15+2-9=$
$11+13-14=$	$19-2+2=$	$18+3-9=$	$4+20-7=$
$15+16-11=$	$18-9+8=$	$10-7+8=$	$7+11-3=$
$9-6+5=$	$17-10+11=$	$13-3+0=$	$13+15-17=$
$18-15+6=$	$10+3-3=$	$8-2+7=$	$12-7+1=$
$18+0-15=$	$11+8-13=$	$17+17-18=$	$9+16-10=$
$14+4-6=$	$18-16+0=$	$2+18-0=$	$12+14-13=$
$8-3+3=$	$10-4+11=$	$8-6+13=$	$11-10+1=$
$17-16+8=$	$1+3-1=$	$16-4+4=$	$9+1-4=$
$16-10+12=$	$0+20-7=$	$20+11-19=$	$13+7-20=$

20 以内混合加减法练习题(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16-13+0=$	$6+7-7=$	$7-2+11=$	$9-6+15=$
$1+9-7=$	$19-12+11=$	$17-13+7=$	$10+12-7=$
$16+3-10=$	$4+13-0=$	$20-17+14=$	$17-14+16=$
$10+6-14=$	$12+11-10=$	$14-10+16=$	$18-10+12=$
$11-6+14=$	$19-13+4=$	$20-19+14=$	$0+16-2=$
$15-15+3=$	$13+11-16=$	$20+11-14=$	$19+2-12=$
$20-18+2=$	$3+19-15=$	$3+15-6=$	$4+5-7=$
$12-6+13=$	$11+7-4=$	$6+16-15=$	$3+13-13=$
$17+4-4=$	$17-8+10=$	$10-6+10=$	$20+18-20=$
$18+16-14=$	$20+1-16=$	$11+3-1=$	$9-6+6=$
$8+10-0=$	$13+17-20=$	$17-7+4=$	$14+4-13=$
$2-0+12=$	$17-16+18=$	$12-12+2=$	$11-6+5=$
$17-17+6=$	$5-3+15=$	$16+7-16=$	$11+3-0=$
$2+8-4=$	$19-16+15=$	$8+10-5=$	$6+14-11=$
$4+14-9=$	$9+10-1=$	$14+11-10=$	$6-6+15=$
$10-7+0=$	$17-11+12=$	$8+15-7=$	$18+8-15=$
$18+7-9=$	$16-14+0=$	$15-1+2=$	$13-10+15=$
$12-1+6=$	$14-14+4=$	$5+14-9=$	$12-5+2=$
$10-7+13=$	$16-14+1=$	$3+13-15=$	$12+16-12=$
$0+17-13=$	$4+6-2=$	$13-12+4=$	$18-18+13=$

20 以内混合加减法练习题(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2+14-3=$	$7+1-5=$	$10-0+5=$	$8+9-0=$
$4+8-11=$	$1+12-2=$	$18-6+6=$	$14+1-2=$
$6+3-1=$	$14-5+6=$	$7+19-16=$	$10+7-11=$
$10+14-5=$	$5+10-9=$	$4+9-10=$	$20-19+19=$
$12+4-10=$	$8-4+6=$	$16-8+9=$	$10+8-7=$
$10+7-5=$	$14-3+5=$	$4+13-10=$	$10+18-9=$
$14-8+12=$	$7-3+12=$	$14+2-3=$	$15-3+7=$
$16+11-17=$	$15-11+14=$	$13-12+18=$	$7-3+14=$
$7+11-12=$	$12+1-10=$	$11+10-16=$	$1+20-13=$
$11-7+5=$	$8+13-10=$	$9-8+12=$	$20-15+11=$
$8-6+14=$	$7+15-12=$	$17+0-12=$	$17+13-11=$
$20+15-19=$	$20+8-10=$	$9+19-17=$	$20-17+3=$
$4+14-0=$	$7-4+16=$	$16-6+0=$	$2-2+0=$
$14-14+7=$	$4+20-18=$	$18-5+2=$	$17+8-14=$
$20-8+6=$	$8-4+5=$	$16+12-17=$	$7+12-4=$
$18-6+0=$	$6-1+1=$	$15-3+3=$	$6-1+14=$
$7+11-13=$	$18-18+11=$	$18+11-20=$	$6+14-19=$
$6+10-2=$	$6+15-1=$	$2+16-1=$	$4+4-2=$
$5-1+9=$	$7+8-1=$	$2-1+14=$	$18+7-7=$
$7+3-0=$	$7-0+5=$	$7+10-11=$	$2+18-2=$

20 以内混合加减法练习题(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19-16+6=$	$2-2+8=$	$0+14-5=$	$1-1+12=$
$10+1-6=$	$17-9+2=$	$8-8+13=$	$11-4+12=$
$18-14+3=$	$11-1+1=$	$14+0-9=$	$16+0-8=$
$16+20-19=$	$11-9+11=$	$13+11-19=$	$2-1+18=$
$14-12+3=$	$12-0+3=$	$15+6-2=$	$6+15-9=$
$19-10+8=$	$16+2-16=$	$9-8+1=$	$17+19-18=$
$20-15+1=$	$18-12+11=$	$11+9-20=$	$18-13+5=$
$9+20-12=$	$18-16+6=$	$15+13-9=$	$6-3+11=$
$12-5+12=$	$8-0+9=$	$1-1+19=$	$8-6+0=$
$2+6-4=$	$16+5-13=$	$16+3-2=$	$9-7+12=$
$4+3-4=$	$20+6-18=$	$15-14+3=$	$11-10+10=$
$18-13+4=$	$5+11-1=$	$9-0+10=$	$13-3+4=$
$16-5+7=$	$6+2-4=$	$10-8+15=$	$4+20-14=$
$18+7-16=$	$11+10-6=$	$10-10+11=$	$18-14+9=$
$4-3+9=$	$10-10+0=$	$6-4+7=$	$12-7+2=$
$7+15-14=$	$15+10-11=$	$6+11-5=$	$15-15+12=$
$13+13-10=$	$8-4+3=$	$5+0-3=$	$11-8+12=$
$18-15+15=$	$12+0-4=$	$19-19+2=$	$9+13-18=$
$9-2+8=$	$5+12-10=$	$16-12+11=$	$17-12+8=$
$19-14+13=$	$18-9+7=$	$8+16-20=$	$5-4+0=$

20 以内混合加减法练习题(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-16+15=$	$10+5-5=$	$15+12-11=$	$0+18-10=$
$12-5+8=$	$5+18-8=$	$12+10-14=$	$13+3-15=$
$13+14-9=$	$19-19+13=$	$7-2+4=$	$13-3+10=$
$8+19-16=$	$12-1+9=$	$8-3+6=$	$13-12+7=$
$5+11-13=$	$6-4+11=$	$9+10-16=$	$7+6-3=$
$4+5-8=$	$14-5+11=$	$13-12+10=$	$17+2-10=$
$11+17-13=$	$6+12-10=$	$5+16-7=$	$6-3+13=$
$12-0+8=$	$15-8+12=$	$7+2-4=$	$8+0-1=$
$7-0+1=$	$18-13+13=$	$3+18-19=$	$7+11-15=$
$3-3+4=$	$11-10+2=$	$2+9-11=$	$8-6+10=$
$12-11+12=$	$8-0+10=$	$18+11-19=$	$19-15+6=$
$9-2+11=$	$2+16-6=$	$11-4+5=$	$7-7+20=$
$15-11+16=$	$11-5+6=$	$18+8-19=$	$14-3+4=$
$1+5-5=$	$2+13-7=$	$7+14-2=$	$9+5-10=$
$14-11+17=$	$4+16-20=$	$6-1+11=$	$19-14+14=$
$12+14-20=$	$5-3+6=$	$8-4+15=$	$5+16-16=$
$10-9+6=$	$16+1-2=$	$18-4+1=$	$8+14-19=$
$7-7+14=$	$3+14-3=$	$20+9-19=$	$0-0+19=$
$17+1-4=$	$2-0+8=$	$6+10-10=$	$19-17+9=$
$12+5-3=$	$0+16-4=$	$20+1-17=$	$19-4+5=$

20 以内混合加减法练习题(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20+5-15=$	$15-9+3=$	$11-8+9=$	$2+16-17=$
$9-9+4=$	$7+15-10=$	$13-11+8=$	$9-7+16=$
$7+6-4=$	$4-1+7=$	$7-0+2=$	$12+8-11=$
$10+13-7=$	$12-10+13=$	$8+14-17=$	$13+6-14=$
$19-14+9=$	$8+8-8=$	$13+10-8=$	$13-3+3=$
$16-6+3=$	$8-7+13=$	$11+1-6=$	$12+8-5=$
$18-17+16=$	$6+18-18=$	$17-15+17=$	$19-13+8=$
$5+9-7=$	$8-2+5=$	$16-15+6=$	$14-2+4=$
$13-12+5=$	$14-13+19=$	$18-8+0=$	$10+10-13=$
$4-1+15=$	$19-10+1=$	$14+1-9=$	$3-2+18=$
$11+5-13=$	$17+0-6=$	$5+17-19=$	$0+4-1=$
$11+15-17=$	$9-3+0=$	$9+13-16=$	$7+15-7=$
$15-13+13=$	$17+12-13=$	$3+17-13=$	$16-14+2=$
$8-0+4=$	$11-3+6=$	$0+13-7=$	$7-1+2=$
$12+14-7=$	$6-6+8=$	$16-16+4=$	$13-6+7=$
$15-4+7=$	$10+0-0=$	$1+3-3=$	$14-3+8=$
$16-12+16=$	$15-15+14=$	$11+4-9=$	$16+8-9=$
$15+7-10=$	$7+5-5=$	$18-7+6=$	$0+15-9=$
$6+18-4=$	$4+19-4=$	$16+3-4=$	$19-6+6=$
$19-1+2=$	$10+12-8=$	$13-10+6=$	$14+12-18=$

20 以内混合加减法练习题(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+1-0=$	$17-15+9=$	$17+7-17=$	$5-5+12=$
$1-1+6=$	$12+8-10=$	$16+2-11=$	$20+0-10=$
$13+2-8=$	$11+10-3=$	$6-3+12=$	$15+7-11=$
$13+16-19=$	$4-4+16=$	$6-6+9=$	$2+4-1=$
$13-4+5=$	$12+12-19=$	$14-12+9=$	$20+11-16=$
$12-6+10=$	$13-5+0=$	$13+14-10=$	$8+18-17=$
$15+20-18=$	$19-9+6=$	$16-8+5=$	$9-5+4=$
$5-5+11=$	$16+8-14=$	$5+18-19=$	$10-10+6=$
$10+8-3=$	$5+14-16=$	$4+18-17=$	$5+7-10=$
$11-4+0=$	$16+9-17=$	$8+18-7=$	$3+19-18=$
$20-7+6=$	$11+2-4=$	$6+3-2=$	$14+5-2=$
$11+1-4=$	$5+11-0=$	$16-0+4=$	$20-20+11=$
$10+9-7=$	$10-4+2=$	$17+1-6=$	$3+15-15=$
$2-2+16=$	$16-3+0=$	$3+6-0=$	$7+10-14=$
$19+13-12=$	$19+6-14=$	$8+4-6=$	$11-10+15=$
$12+3-5=$	$19-11+10=$	$17-9+12=$	$4+15-18=$
$11+17-18=$	$18-18+6=$	$19-8+6=$	$13+5-12=$
$17-15+6=$	$6+13-11=$	$5-0+12=$	$14-9+12=$
$4+16-0=$	$20-4+4=$	$16-6+5=$	$20-6+6=$
$12-12+4=$	$11+8-17=$	$15-13+5=$	$7-0+12=$

20 以内混合加减法练习题(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13+6-10=$	$11+9-4=$	$10-9+4=$	$7-0+0=$
$7+11-4=$	$11-3+11=$	$19-13+14=$	$9-0+0=$
$0+10-2=$	$18-0+0=$	$4+11-1=$	$1+10-8=$
$16-16+17=$	$7+2-6=$	$14+8-5=$	$14+3-2=$
$13+20-17=$	$20-9+4=$	$8+1-2=$	$10-7+5=$
$8-4+8=$	$14+2-0=$	$14-10+9=$	$5+11-12=$
$7-3+2=$	$8+15-13=$	$17-12+1=$	$7+13-0=$
$19-17+14=$	$12-5+4=$	$14-14+14=$	$15-6+8=$
$9-3+1=$	$8+14-3=$	$6+17-12=$	$18-8+3=$
$5+13-18=$	$2+18-4=$	$3-1+4=$	$5-5+13=$
$18-7+1=$	$8+11-7=$	$7+4-5=$	$5+17-14=$
$14-14+12=$	$2+18-15=$	$19-7+0=$	$11+8-16=$
$12+3-14=$	$4-0+3=$	$8-0+12=$	$18+15-16=$
$2+14-9=$	$10+8-2=$	$16-16+6=$	$6-5+13=$
$6-0+0=$	$13-12+2=$	$17+7-10=$	$1-0+4=$
$10+17-16=$	$4-4+7=$	$11+19-10=$	$19-2+1=$
$15-14+16=$	$16-14+4=$	$16+3-16=$	$15-5+5=$
$17+12-17=$	$17-13+4=$	$13-2+5=$	$3+16-2=$
$15-0+0=$	$12+11-18=$	$19-17+8=$	$18-16+2=$
$3+5-3=$	$15+2-17=$	$11+9-0=$	$10-4+3=$

20 以内混合加减法练习题(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7-7+9=$	$14+6-17=$	$12-8+11=$	$11-0+8=$
$2+3-0=$	$7+1-1=$	$4+14-13=$	$11+20-17=$
$15-15+16=$	$7-4+3=$	$19+2-20=$	$14-5+7=$
$7+6-7=$	$18+19-19=$	$15-14+9=$	$7-0+6=$
$20-15+4=$	$3-1+7=$	$18-9+1=$	$16+13-15=$
$9-9+7=$	$9+6-13=$	$16-16+7=$	$3+14-16=$
$8+7-9=$	$7-7+1=$	$17-1+3=$	$18-11+8=$
$4+6-3=$	$4+12-2=$	$10+15-12=$	$10+13-8=$
$16+5-18=$	$18+1-10=$	$9+0-9=$	$19-18+15=$
$6+1-0=$	$10-7+6=$	$14+0-13=$	$15-10+3=$
$9-5+7=$	$2+8-3=$	$4+12-16=$	$2+1-2=$
$11+5-16=$	$6-1+15=$	$2+17-9=$	$19-19+4=$
$16-3+5=$	$14-5+4=$	$5+20-16=$	$13-12+16=$
$18-14+14=$	$11-10+0=$	$9-9+0=$	$9+4-3=$
$0+11-3=$	$2+17-10=$	$9-1+7=$	$18-4+2=$
$16-4+1=$	$3+14-14=$	$20-4+0=$	$15+1-0=$
$19-4+2=$	$18-15+17=$	$1+16-16=$	$18-16+11=$
$14-3+6=$	$12-10+6=$	$13+8-18=$	$20-12+8=$
$14-11+8=$	$11-0+4=$	$3-2+19=$	$12-11+8=$
$7-1+12=$	$20+3-10=$	$9+5-4=$	$17-12+6=$

20 以内混合加减法练习题(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$10-3+5=$	$3-1+14=$	$12-8+10=$	$6+13-19=$
$20+5-8=$	$8-4+11=$	$16-10+5=$	$10-10+18=$
$11-7+16=$	$17-15+2=$	$3+11-8=$	$6+8-11=$
$5-1+14=$	$19+7-14=$	$4+13-7=$	$3+14-8=$
$16+5-17=$	$17-10+12=$	$1+19-15=$	$18-12+1=$
$4+19-19=$	$16-12+4=$	$3+18-5=$	$17-10+2=$
$20+14-14=$	$6-3+16=$	$9+5-9=$	$13-8+6=$
$9+15-17=$	$12-8+13=$	$8-3+1=$	$4-4+5=$
$4+16-6=$	$10-5+12=$	$13-3+6=$	$17+11-19=$
$7+20-11=$	$17-1+2=$	$12+20-15=$	$15+12-14=$
$18-18+8=$	$12-10+3=$	$14+3-0=$	$5-2+11=$
$7-4+9=$	$17+5-10=$	$10-0+4=$	$16-10+7=$
$11+8-9=$	$17-16+0=$	$3-1+3=$	$13-12+19=$
$7-6+6=$	$12-2+6=$	$15-14+10=$	$10-9+0=$
$17+3-19=$	$16-9+2=$	$16+7-9=$	$8+7-1=$
$5+19-18=$	$16+9-10=$	$19+2-11=$	$6+19-10=$
$2+19-1=$	$4+9-9=$	$6-4+15=$	$18-18+14=$
$12-0+0=$	$2+20-3=$	$18+2-17=$	$2+13-1=$
$14-7+13=$	$6-6+2=$	$14-0+4=$	$0-0+1=$
$7-2+7=$	$4+15-6=$	$12+16-11=$	$8-3+0=$

20 以内混合加减法练习题(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16+3-6=$	$14-10+1=$	$13+12-8=$	$0+7-3=$
$17-9+3=$	$13+8-10=$	$12+14-11=$	$17+18-16=$
$20+1-6=$	$13-9+1=$	$16-10+9=$	$6+7-13=$
$1-0+18=$	$4-3+5=$	$13-5+7=$	$3+12-14=$
$18+13-13=$	$5-2+17=$	$10-9+9=$	$13+8-15=$
$20-20+1=$	$8+10-11=$	$7-6+9=$	$13-13+3=$
$16-0+3=$	$9+14-19=$	$12+1-7=$	$14-7+4=$
$16+11-14=$	$18+7-12=$	$0+20-8=$	$13-5+12=$
$10-6+2=$	$6+7-4=$	$10+9-12=$	$0+19-6=$
$20-11+9=$	$15-8+1=$	$17+2-9=$	$7-5+14=$
$1+10-6=$	$7+5-4=$	$17+4-17=$	$9+9-15=$
$4+7-10=$	$10+7-7=$	$6+18-6=$	$16+17-14=$
$19-18+12=$	$5-2+16=$	$20-17+2=$	$5-5+7=$
$1-1+0=$	$3-0+1=$	$20-20+8=$	$19-13+7=$
$18+6-18=$	$13-2+7=$	$8+3-0=$	$12+7-9=$
$15+14-13=$	$12+20-17=$	$8-8+20=$	$20-7+4=$
$7+11-18=$	$8+4-9=$	$9+0-7=$	$12-10+1=$
$19+15-16=$	$7+12-0=$	$11-10+6=$	$0+16-13=$
$13+6-16=$	$8+20-17=$	$14-7+3=$	$10-6+3=$
$5+18-18=$	$1-0+10=$	$12-0+4=$	$11+4-1=$

20 以内混合加减法练习题(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$3+15-7=$	$19-10+10=$	$13-4+1=$	$13+1-12=$
$20-6+4=$	$15+6-20=$	$20+3-14=$	$6+18-15=$
$11+1-11=$	$3+14-13=$	$14-11+10=$	$8+7-8=$
$19+2-16=$	$1-0+2=$	$17-7+8=$	$4-1+6=$
$20+12-17=$	$17+13-10=$	$4+18-18=$	$14-8+7=$
$8-3+4=$	$3-3+14=$	$15+9-13=$	$7+10-5=$
$15-4+3=$	$12+6-2=$	$1-0+11=$	$13-8+14=$
$5+18-10=$	$9+7-4=$	$15+4-10=$	$5-4+12=$
$0+10-7=$	$20-17+4=$	$10-4+4=$	$12-10+18=$
$5+15-0=$	$18+12-11=$	$8-6+17=$	$20+15-20=$
$20+3-4=$	$17-0+3=$	$16-12+15=$	$12+7-0=$
$19-0+0=$	$16-12+6=$	$14-10+4=$	$13-12+6=$
$2-0+5=$	$14+13-16=$	$13+7-18=$	$15-13+15=$
$19-16+2=$	$5-3+9=$	$19+19-18=$	$11+0-7=$
$13-13+14=$	$8-5+10=$	$13-4+11=$	$19-6+5=$
$7+7-1=$	$2-0+16=$	$12-9+5=$	$15-10+2=$
$17-9+6=$	$10-4+12=$	$11+11-5=$	$6+19-6=$
$15+6-19=$	$18-8+6=$	$17-15+15=$	$19-1+1=$
$13+15-18=$	$6+12-6=$	$8+5-1=$	$8+1-6=$
$12+14-9=$	$10+8-1=$	$19+0-18=$	$11-6+10=$

20 以内混合加减法练习题(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$15-1+3=$	$6-4+3=$	$3+11-7=$	$18-8+9=$
$7-2+0=$	$15+1-5=$	$0-0+11=$	$6-2+7=$
$13+0-9=$	$5+4-5=$	$14+18-16=$	$10+16-7=$
$0+18-17=$	$14+18-13=$	$12-12+19=$	$6+6-7=$
$17-14+1=$	$17+10-12=$	$19+14-19=$	$12-7+4=$
$12-12+11=$	$4+18-12=$	$17-3+4=$	$5-3+16=$
$14+16-20=$	$7+4-6=$	$12-12+13=$	$9+10-18=$
$10-9+10=$	$6+15-12=$	$6+11-16=$	$4+9-6=$
$9+18-9=$	$17-6+8=$	$17-5+6=$	$10-10+13=$
$15+14-18=$	$12-5+7=$	$3+16-8=$	$4-1+12=$
$19-17+3=$	$8+8-5=$	$13+3-9=$	$17-7+9=$
$7-4+7=$	$4-2+12=$	$14-12+12=$	$18+17-17=$
$14-14+13=$	$10-3+9=$	$9+11-20=$	$19-11+7=$
$5+10-2=$	$10+4-13=$	$16+6-7=$	$8+9-11=$
$6-2+10=$	$12+17-17=$	$18-1+1=$	$11+3-2=$
$15+1-3=$	$8-4+1=$	$14-7+2=$	$17-1+1=$
$19-14+3=$	$14-5+2=$	$3-3+17=$	$20+0-4=$
$17+4-11=$	$18-4+0=$	$18+6-20=$	$17-17+0=$
$16+15-20=$	$11+11-12=$	$7+13-7=$	$5+16-2=$
$4-0+7=$	$3+17-5=$	$4+4-6=$	$12+10-12=$

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