

20 以内混合加减法练习题(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-9+5=$	$14-9+2=$	$7+7-0=$	$3+8-7=$
$14-14+12=$	$2+18-15=$	$19-7+0=$	$11+8-16=$
$3+3-0=$	$17-15+12=$	$4+11-6=$	$11+4-14=$
$4+14-15=$	$15-8+9=$	$9+1-7=$	$3+11-5=$
$13+7-14=$	$19+1-12=$	$20+20-20=$	$15-12+15=$
$10-1+11=$	$4+10-7=$	$5+20-17=$	$10+19-13=$
$1+15-7=$	$19-15+1=$	$12-9+2=$	$0-0+2=$
$0+15-1=$	$3+0-3=$	$7+12-13=$	$19-14+0=$
$19-12+0=$	$15+19-16=$	$5+13-11=$	$12+7-15=$
$7+6-7=$	$18+19-19=$	$15-14+9=$	$7-0+6=$
$12-10+17=$	$18-6+1=$	$15+0-1=$	$12+4-8=$
$20-15+4=$	$3-1+7=$	$18-9+1=$	$16+13-15=$
$16+7-5=$	$6-0+5=$	$10-10+4=$	$1+17-12=$
$2-2+16=$	$16-3+0=$	$3+6-0=$	$7+10-14=$
$20+10-17=$	$13-4+3=$	$14+2-7=$	$15-10+12=$
$5+9-8=$	$10-0+9=$	$13-1+8=$	$16-11+0=$
$3+7-5=$	$5-3+3=$	$19+7-15=$	$10-3+11=$
$18-15+10=$	$13-5+8=$	$9-8+13=$	$18-6+2=$
$17-14+13=$	$6+7-3=$	$14-9+14=$	$14+11-16=$
$4-2+18=$	$2-1+11=$	$9+12-3=$	$17+12-10=$

20 以内混合加减法练习题(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7-0+1=$	$18-13+13=$	$3+18-19=$	$7+11-15=$
$20-17+9=$	$16+1-8=$	$9+7-14=$	$19+0-11=$
$7-7+15=$	$4-2+16=$	$14-11+6=$	$10-6+15=$
$16-12+16=$	$15-15+14=$	$11+4-9=$	$16+8-9=$
$18+16-14=$	$20+1-16=$	$11+3-1=$	$9-6+6=$
$19+4-14=$	$14-4+9=$	$13-7+11=$	$13-0+0=$
$19-19+7=$	$19-8+4=$	$10+10-19=$	$18-15+5=$
$11+14-18=$	$14-9+15=$	$15-13+14=$	$16-11+11=$
$15-14+15=$	$6+12-14=$	$19-0+1=$	$12-6+2=$
$12+5-3=$	$0+16-4=$	$20+1-17=$	$19-4+5=$
$10+17-8=$	$5-1+10=$	$18-5+4=$	$17+9-20=$
$17+6-18=$	$11+16-8=$	$17+10-14=$	$14+14-14=$
$17-9+6=$	$10-4+12=$	$11+11-5=$	$6+19-6=$
$3+4-1=$	$15+14-11=$	$18+2-6=$	$9+18-11=$
$10+14-17=$	$12-6+11=$	$19-14+5=$	$2+19-7=$
$18+18-20=$	$16-16+12=$	$11+3-5=$	$20-12+4=$
$18+13-16=$	$14-10+15=$	$15-12+7=$	$15-14+18=$
$5+18-18=$	$1-0+10=$	$12-0+4=$	$11+4-1=$
$16-10+12=$	$0+20-7=$	$20+11-19=$	$13+7-20=$
$9-4+0=$	$18-10+9=$	$0+12-9=$	$5-5+3=$

20 以内混合加减法练习题(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-3+1=$	$8+14-3=$	$6+17-12=$	$18-8+3=$
$8-6+8=$	$2+5-5=$	$15-13+10=$	$10+13-10=$
$15+7-18=$	$17-8+2=$	$1+11-5=$	$8-5+4=$
$14-7+10=$	$11+18-20=$	$2+15-14=$	$19+8-15=$
$19-17+10=$	$0+20-19=$	$9-9+2=$	$5-5+6=$
$12+11-16=$	$7+11-8=$	$13+0-1=$	$10+9-13=$
$4-1+14=$	$19+0-14=$	$8-4+4=$	$8+19-9=$
$13+15-18=$	$6+12-6=$	$8+5-1=$	$8+1-6=$
$11+6-0=$	$9-1+5=$	$17-13+2=$	$5+12-6=$
$16-2+3=$	$10-5+13=$	$11+2-0=$	$16+7-3=$
$9-5+11=$	$6-5+18=$	$14-5+1=$	$12+13-8=$
$9-9+4=$	$7+15-10=$	$13-11+8=$	$9-7+16=$
$13-12+5=$	$14-13+19=$	$18-8+0=$	$10+10-13=$
$11+13-5=$	$6+14-4=$	$16-14+17=$	$8-4+9=$
$14+0-1=$	$12+12-14=$	$5+13-16=$	$10+17-10=$
$11+5-3=$	$20-18+7=$	$4-0+2=$	$18-4+5=$
$6-3+1=$	$9+10-13=$	$8-8+5=$	$14+1-7=$
$17-8+3=$	$14-5+5=$	$19-19+1=$	$3-1+11=$
$12+15-14=$	$20-20+7=$	$11-3+2=$	$16-13+12=$
$8-3+11=$	$18+9-7=$	$10-1+8=$	$18-14+11=$

20 以内混合加减法练习题(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14-10+2=$	$9+9-3=$	$7-0+7=$	$15-8+13=$
$17+3-1=$	$12+4-9=$	$14-8+1=$	$13+10-20=$
$19-10+8=$	$16+2-16=$	$9-8+1=$	$17+19-18=$
$16+13-16=$	$4-3+16=$	$15-5+3=$	$2+19-16=$
$17-11+1=$	$17-11+10=$	$12-10+15=$	$16-12+13=$
$0-0+7=$	$6+12-4=$	$19-13+2=$	$20-14+2=$
$17-12+12=$	$10+11-6=$	$20-9+3=$	$6-5+15=$
$13-3+7=$	$11+11-2=$	$17-12+2=$	$19+3-4=$
$20-14+7=$	$16-15+19=$	$1-1+16=$	$13+5-0=$
$17+3-20=$	$2+16-10=$	$4+12-6=$	$9+4-13=$
$14-12+5=$	$12+10-2=$	$19-3+0=$	$15-5+8=$
$10-7+0=$	$17-11+12=$	$8+15-7=$	$18+8-15=$
$7+8-6=$	$15+1-7=$	$11+17-16=$	$17-9+9=$
$1+18-18=$	$16+3-7=$	$2-0+17=$	$7-1+13=$
$13-9+5=$	$5-0+8=$	$13-10+17=$	$4+13-2=$
$12-10+5=$	$6-2+0=$	$17-11+8=$	$17-4+5=$
$18+0-17=$	$6-4+8=$	$9-3+10=$	$9+13-3=$
$10-5+4=$	$10+17-20=$	$14+9-11=$	$6-6+14=$
$14+10-5=$	$11-9+16=$	$14-13+14=$	$10-9+13=$
$10-8+18=$	$9+10-4=$	$13+6-5=$	$18+2-20=$

20 以内混合加减法练习题(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+7-10=$	$13+9-10=$	$14+14-11=$	$16+9-8=$
$7-4+9=$	$17+5-10=$	$10-0+4=$	$16-10+7=$
$14-3+6=$	$12-10+6=$	$13+8-18=$	$20-12+8=$
$20+4-11=$	$10+4-6=$	$12-6+8=$	$0+12-2=$
$13+2-8=$	$11+10-3=$	$6-3+12=$	$15+7-11=$
$2+11-0=$	$15+11-11=$	$16-15+8=$	$12+12-18=$
$19-16+17=$	$18+5-15=$	$4+6-6=$	$19+12-13=$
$15+4-11=$	$17-11+5=$	$5+3-2=$	$15-1+1=$
$19-19+19=$	$11-9+10=$	$7+9-6=$	$12+9-2=$
$16+5-18=$	$18+1-10=$	$9+0-9=$	$19-18+15=$
$11+14-13=$	$6-3+7=$	$16-8+6=$	$9+10-7=$
$13-3+9=$	$13-0+3=$	$15-3+6=$	$10+16-6=$
$6+1-0=$	$10-7+6=$	$14+0-13=$	$15-10+3=$
$9+14-5=$	$13+11-17=$	$16-11+3=$	$9-4+12=$
$17+5-9=$	$2+7-9=$	$7+14-18=$	$18-15+14=$
$2+10-2=$	$11+9-12=$	$12-7+13=$	$16+18-18=$
$10+17-9=$	$11-9+15=$	$9+16-13=$	$10-6+4=$
$12-7+5=$	$11+17-9=$	$17+1-2=$	$18+13-11=$
$18-6+7=$	$12+4-2=$	$13+10-17=$	$9+5-11=$
$17-13+11=$	$16-16+16=$	$5-0+4=$	$7+3-8=$

20 以内混合加减法练习题(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-5+4=$	$15+7-16=$	$19+9-10=$	$14-13+7=$
$13+1-0=$	$2+9-8=$	$15-8+10=$	$10+16-8=$
$4+5-3=$	$14+11-20=$	$17+10-15=$	$12-7+7=$
$1+15-13=$	$14+5-4=$	$5+16-18=$	$5+14-5=$
$13+16-19=$	$4-4+16=$	$6-6+9=$	$2+4-1=$
$20-20+1=$	$8+10-11=$	$7-6+9=$	$13-13+3=$
$4+5-6=$	$17+13-12=$	$15+14-16=$	$2+16-14=$
$10+7-5=$	$14-3+5=$	$4+13-10=$	$10+18-9=$
$15-14+19=$	$14+11-5=$	$2+14-10=$	$6+8-0=$
$3+15-1=$	$19+0-6=$	$18-0+2=$	$6+19-14=$
$6+20-10=$	$7-6+13=$	$18+13-20=$	$0+15-13=$
$6+6-8=$	$11+6-1=$	$8+12-3=$	$13-4+10=$
$16+20-16=$	$14-5+3=$	$10-4+0=$	$13+11-15=$
$15-14+7=$	$3-1+9=$	$3+11-11=$	$18-18+12=$
$11+19-11=$	$6+14-20=$	$19+3-20=$	$13-8+13=$
$16+5-17=$	$17-10+12=$	$1+19-15=$	$18-12+1=$
$5+10-1=$	$6-1+10=$	$1-1+3=$	$5+11-4=$
$6+12-15=$	$19+15-19=$	$6-2+3=$	$12-8+6=$
$1-0+18=$	$4-3+5=$	$13-5+7=$	$3+12-14=$
$17+10-17=$	$9-0+8=$	$12+3-9=$	$17-8+8=$

20 以内混合加减法练习题(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2-0+5=$	$14+13-16=$	$13+7-18=$	$15-13+15=$
$8+18-13=$	$14-11+0=$	$17-5+5=$	$16+6-12=$
$15+6-16=$	$3+15-17=$	$5+12-7=$	$15+2-8=$
$12-9+4=$	$8+9-17=$	$16-10+10=$	$20-5+4=$
$17-8+9=$	$20-17+8=$	$17-11+0=$	$13+15-15=$
$13+9-5=$	$9+15-6=$	$2+17-2=$	$13-9+3=$
$14+5-12=$	$1+9-4=$	$11-7+3=$	$4-2+6=$
$17+7-13=$	$14+18-19=$	$14-11+12=$	$12+10-13=$
$14+12-15=$	$2+6-2=$	$16-1+5=$	$17-10+6=$
$0+19-1=$	$19+7-19=$	$6+16-14=$	$5+20-12=$
$20+8-15=$	$16-13+9=$	$13-2+4=$	$8-6+9=$
$2+8-4=$	$19-16+15=$	$8+10-5=$	$6+14-11=$
$15-4+3=$	$12+6-2=$	$1-0+11=$	$13-8+14=$
$7+10-8=$	$16+15-13=$	$10+6-6=$	$6+0-1=$
$14-11+15=$	$6+10-14=$	$5+6-1=$	$9+17-13=$
$18-6+0=$	$6-1+1=$	$15-3+3=$	$6-1+14=$
$12+11-4=$	$10-1+1=$	$18-17+17=$	$8+17-12=$
$4+14-3=$	$15-1+4=$	$0+19-5=$	$11-6+12=$
$15+8-8=$	$19+10-10=$	$18-18+17=$	$16-4+8=$
$4+14-1=$	$11+8-5=$	$20+0-15=$	$13+20-20=$

20 以内混合加减法练习题(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20-14+11=$	$3+18-10=$	$11-10+17=$	$15-8+6=$
$2-1+12=$	$10-8+12=$	$17-15+7=$	$20-11+8=$
$15+14-18=$	$12-5+7=$	$3+16-8=$	$4-1+12=$
$2-0+3=$	$9-6+4=$	$12+0-0=$	$10-0+0=$
$20+3-4=$	$17-0+3=$	$16-12+15=$	$12+7-0=$
$14-0+2=$	$18-12+9=$	$4-2+8=$	$8+14-16=$
$0-0+14=$	$0+18-7=$	$15-3+8=$	$6+14-9=$
$1-1+6=$	$12+8-10=$	$16+2-11=$	$20+0-10=$
$11+10-12=$	$10-2+11=$	$19+5-6=$	$4-1+0=$
$3+8-6=$	$14+6-0=$	$16-3+2=$	$16+6-19=$
$13+11-20=$	$2+10-8=$	$17-6+1=$	$5-5+17=$
$15-9+12=$	$5+0-4=$	$6+7-12=$	$10-10+2=$
$2-2+13=$	$13-7+7=$	$17-16+14=$	$13-10+5=$
$9-3+14=$	$13-2+1=$	$19-14+8=$	$20-19+16=$
$9-1+10=$	$9-9+15=$	$18-11+0=$	$19+11-20=$
$8+19-16=$	$12-1+9=$	$8-3+6=$	$13-12+7=$
$20+6-7=$	$15-7+7=$	$9-8+7=$	$7-7+2=$
$15-4+7=$	$10+0-0=$	$1+3-3=$	$14-3+8=$
$11-7+5=$	$8+13-10=$	$9-8+12=$	$20-15+11=$
$5-4+13=$	$7-0+8=$	$9-8+15=$	$13-12+13=$

20 以内混合加减法练习题(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$15-15+17=$	$11+16-17=$	$19-9+3=$	$6-1+9=$
$6+14-18=$	$4-1+10=$	$15+1-15=$	$17+17-17=$
$14-11+7=$	$11+1-5=$	$3+9-10=$	$3-1+1=$
$10-6+8=$	$18-14+7=$	$11+11-14=$	$11+5-4=$
$10-3+12=$	$6+3-7=$	$19-12+3=$	$1+16-7=$
$13+2-2=$	$12+9-16=$	$15+11-6=$	$13-9+6=$
$8-3+8=$	$17-12+7=$	$13+11-13=$	$11+14-5=$
$4+16-9=$	$0+4-2=$	$17-10+7=$	$14-8+9=$
$4-4+2=$	$0+11-4=$	$11+12-16=$	$13+2-7=$
$14+10-12=$	$17-16+15=$	$15-9+9=$	$5+17-20=$
$17-10+9=$	$19+11-13=$	$0-0+15=$	$11-3+12=$
$10+14-5=$	$5+10-9=$	$4+9-10=$	$20-19+19=$
$14+6-11=$	$16-10+2=$	$9+16-15=$	$20+10-15=$
$3+15-7=$	$19-10+10=$	$13-4+1=$	$13+1-12=$
$3-2+4=$	$12+0-1=$	$5+12-16=$	$20-13+0=$
$10-7+1=$	$16+16-12=$	$8-7+14=$	$15-8+11=$
$5-1+7=$	$13+13-12=$	$4-2+5=$	$4+15-11=$
$11+5-16=$	$6-1+15=$	$2+17-9=$	$19-19+4=$
$4-3+4=$	$14+6-8=$	$18-6+3=$	$2+16-16=$
$9-5+16=$	$12+13-11=$	$7-5+10=$	$8+17-13=$

20 以内混合加减法练习题(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19-17+3=$	$8+8-5=$	$13+3-9=$	$17-7+9=$
$17-2+0=$	$18-13+11=$	$16-15+12=$	$6+15-17=$
$9-7+0=$	$17-9+7=$	$4+2-6=$	$18+2-10=$
$13-2+3=$	$6-6+18=$	$1+10-0=$	$17-7+10=$
$7+18-5=$	$16-1+2=$	$0-0+17=$	$9-7+5=$
$20-14+4=$	$11-6+0=$	$12-6+6=$	$13+5-6=$
$12-5+12=$	$8-0+9=$	$1-1+19=$	$8-6+0=$
$17+13-20=$	$9+5-2=$	$13-13+19=$	$16+16-19=$
$19+0-13=$	$13+15-16=$	$17+19-17=$	$7-1+7=$
$4-1+15=$	$19-10+1=$	$14+1-9=$	$3-2+18=$
$16+9-14=$	$20-3+3=$	$15-13+18=$	$9-9+11=$
$8-6+4=$	$11+16-16=$	$4+18-19=$	$18-10+7=$
$10+7-13=$	$1+19-9=$	$3-0+5=$	$11+9-2=$
$16+6-5=$	$3+17-6=$	$20-13+9=$	$7-4+6=$
$14-3+3=$	$4+9-1=$	$11-5+13=$	$18-14+8=$
$10-10+8=$	$15+3-10=$	$0+3-3=$	$11+5-2=$
$10-5+14=$	$18+7-13=$	$20-6+2=$	$16-12+7=$
$20-19+9=$	$17+3-12=$	$14+4-4=$	$17-12+3=$
$7+11-0=$	$4-2+13=$	$17+3-8=$	$1+18-11=$
$7-1+11=$	$8+11-6=$	$17-13+13=$	$11+13-16=$

20 以内混合加减法练习题(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13+15-9=$	$18+1-5=$	$13+5-10=$	$11-11+0=$
$19-18+0=$	$5-4+3=$	$20+3-16=$	$7-5+16=$
$5-4+5=$	$6-6+1=$	$13+3-5=$	$13-7+3=$
$8-7+17=$	$8-2+14=$	$12+6-15=$	$9-7+18=$
$18-18+19=$	$13+1-3=$	$8-4+7=$	$20+11-18=$
$11+18-14=$	$2+11-10=$	$17-11+4=$	$11-5+3=$
$9-5+6=$	$5+4-6=$	$17-16+3=$	$13-11+5=$
$3+5-3=$	$15+2-17=$	$11+9-0=$	$10-4+3=$
$14+8-20=$	$12-9+0=$	$13+7-10=$	$13+9-7=$
$15-7+10=$	$16-11+9=$	$9+9-18=$	$0+13-11=$
$18-16+16=$	$12-12+3=$	$19-9+2=$	$2+15-5=$
$0+15-6=$	$17+4-10=$	$20-12+3=$	$6-4+9=$
$18-10+10=$	$5-5+20=$	$0+7-2=$	$13-8+5=$
$12-12+4=$	$11+8-17=$	$15-13+5=$	$7-0+12=$
$13-5+3=$	$4+8-10=$	$18+6-11=$	$17+2-0=$
$16-16+11=$	$18-7+3=$	$9-2+0=$	$15-7+3=$
$15-0+3=$	$11+3-6=$	$11-7+11=$	$13-13+1=$
$5+10-6=$	$15-8+0=$	$9-4+15=$	$20-19+0=$
$10+13-7=$	$12-10+13=$	$8+14-17=$	$13+6-14=$
$10-2+10=$	$17+8-6=$	$19+1-6=$	$19-11+3=$

20 以内混合加减法练习题(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$4+16-0=$	$20-4+4=$	$16-6+5=$	$20-6+6=$
$8+18-10=$	$8-7+7=$	$12-4+4=$	$19-9+10=$
$20-18+4=$	$12+3-15=$	$15-2+6=$	$15+6-14=$
$9+20-9=$	$6+10-1=$	$13-9+12=$	$6+18-14=$
$9-7+6=$	$12+18-19=$	$20-9+1=$	$12+16-20=$
$4-0+7=$	$3+17-5=$	$4+4-6=$	$12+10-12=$
$9-0+3=$	$16-14+16=$	$19+0-5=$	$7-4+1=$
$14-12+11=$	$9-3+12=$	$10-6+6=$	$9+12-13=$
$0+9-7=$	$13-0+6=$	$4-4+19=$	$19+10-12=$
$8-6+1=$	$14+4-0=$	$1+18-4=$	$18-3+1=$
$13+4-15=$	$15+7-7=$	$16+18-16=$	$5+19-4=$
$10+0-3=$	$17+17-20=$	$18+1-0=$	$13+8-14=$
$19-6+1=$	$20-18+14=$	$14+19-17=$	$4-4+20=$
$16-9+4=$	$9+7-3=$	$4+1-1=$	$17-10+4=$
$0+1-1=$	$12-6+0=$	$15-11+1=$	$16+4-12=$
$3-3+6=$	$19-9+5=$	$19-18+19=$	$20-8+2=$
$19-17+14=$	$12-5+4=$	$14-14+14=$	$15-6+8=$
$1+4-3=$	$20-4+2=$	$1+9-9=$	$16+12-8=$
$19-16+13=$	$4+14-17=$	$17-16+6=$	$15-9+7=$
$16-2+2=$	$20+11-15=$	$15-11+12=$	$13-2+8=$

20 以内混合加减法练习题(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13+3-16=$	$12+15-15=$	$18-2+2=$	$13+20-19=$
$12-4+5=$	$3+19-11=$	$9-5+12=$	$14-14+6=$
$9+10-11=$	$13+9-6=$	$9-9+9=$	$5+14-3=$
$15-0+5=$	$16+10-20=$	$14-12+14=$	$0+17-2=$
$13+3-2=$	$2+0-2=$	$10-5+1=$	$11+3-14=$
$13-11+7=$	$18-16+5=$	$10-6+5=$	$11-5+9=$
$4+4-0=$	$9-3+11=$	$11-3+10=$	$20+15-18=$
$18-11+7=$	$9-9+18=$	$7+17-12=$	$1-0+14=$
$3+6-1=$	$3+13-4=$	$10+2-7=$	$10-7+3=$
$2+19-12=$	$4-1+17=$	$6+11-14=$	$11+13-4=$
$1+5-5=$	$2+13-7=$	$7+14-2=$	$9+5-10=$
$15-6+11=$	$15+0-4=$	$12-6+14=$	$14-13+18=$
$17-17+1=$	$1+7-8=$	$5+16-10=$	$15+5-12=$
$11-11+14=$	$9+12-19=$	$5+5-4=$	$19-14+7=$
$14+17-17=$	$10-1+5=$	$18-18+16=$	$9+9-17=$
$16+5-12=$	$19+2-19=$	$10+12-18=$	$9-9+13=$
$8-2+12=$	$3-0+10=$	$16-7+2=$	$10+10-17=$
$8+7-6=$	$15-9+8=$	$11+14-7=$	$4-4+1=$
$1+4-5=$	$9-8+16=$	$13+5-3=$	$3-2+1=$
$6-4+17=$	$19+2-18=$	$5+12-9=$	$8+11-16=$

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