

20 以内混合加减法练习题(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$0+10-7=$	$20-17+4=$	$10-4+4=$	$12-10+18=$
$11+1-4=$	$5+11-0=$	$16-0+4=$	$20-20+11=$
$4+7-6=$	$17-4+0=$	$18-13+15=$	$2+19-14=$
$16-3+4=$	$16-13+16=$	$6-3+0=$	$17+14-16=$
$20+6-7=$	$15-7+7=$	$9-8+7=$	$7-7+2=$
$18+0-7=$	$13-1+5=$	$4+13-14=$	$12-9+6=$
$10+9-1=$	$18-3+5=$	$11-6+9=$	$13+1-10=$
$7+17-8=$	$7+13-12=$	$11+15-12=$	$14+8-16=$
$9-1+10=$	$9-9+15=$	$18-11+0=$	$19+11-20=$
$5+0-5=$	$20-7+0=$	$14-10+7=$	$16+7-13=$
$8+6-1=$	$20-2+1=$	$18+8-10=$	$0+18-13=$
$2+14-9=$	$10+8-2=$	$16-16+6=$	$6-5+13=$
$6+20-19=$	$10+4-10=$	$6+19-8=$	$12+8-15=$
$18-13+3=$	$15+8-14=$	$15-15+8=$	$15+8-7=$
$10+20-12=$	$16-13+13=$	$18-11+4=$	$16-11+10=$
$14-3+6=$	$12-10+6=$	$13+8-18=$	$20-12+8=$
$6-2+6=$	$15+14-14=$	$7+11-7=$	$9+11-8=$
$13+2-2=$	$12+9-16=$	$15+11-6=$	$13-9+6=$
$19+10-18=$	$7-2+12=$	$7-7+8=$	$10-1+7=$
$12-1+1=$	$13+13-18=$	$12-5+11=$	$19-16+4=$

20 以内混合加减法练习题(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-3+13=$	$4+12-15=$	$6+6-11=$	$12+18-12=$
$19-18+12=$	$5-2+16=$	$20-17+2=$	$5-5+7=$
$7+20-10=$	$0+0-0=$	$7-6+11=$	$7+18-14=$
$12+17-20=$	$19+4-6=$	$17-2+3=$	$4+17-18=$
$11-8+1=$	$8+7-3=$	$4+11-12=$	$7+14-13=$
$9-5+8=$	$13-10+14=$	$4+19-17=$	$7-7+16=$
$14-0+3=$	$14-7+7=$	$10-6+16=$	$16+11-15=$
$1+4-3=$	$20-4+2=$	$1+9-9=$	$16+12-8=$
$2-0+12=$	$17-16+18=$	$12-12+2=$	$11-6+5=$
$4+6-3=$	$4+12-2=$	$10+15-12=$	$10+13-8=$
$19-10+9=$	$3+4-5=$	$13-7+8=$	$10-1+6=$
$11+9-9=$	$19+5-11=$	$6+15-10=$	$1+4-0=$
$4+16-6=$	$10-5+12=$	$13-3+6=$	$17+11-19=$
$17-7+0=$	$16+7-11=$	$13-5+4=$	$7+16-4=$
$16-15+13=$	$0+13-8=$	$3-3+19=$	$12+0-8=$
$13+12-14=$	$19-13+10=$	$12+19-16=$	$4+16-4=$
$9-5+11=$	$6-5+18=$	$14-5+1=$	$12+13-8=$
$12-3+7=$	$6+13-16=$	$7-7+3=$	$13-1+0=$
$19-19+11=$	$6+9-4=$	$9-9+5=$	$15-7+12=$
$17+1-4=$	$2-0+8=$	$6+10-10=$	$19-17+9=$

20 以内混合加减法练习题(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$8-2+12=$	$3-0+10=$	$16-7+2=$	$10+10-17=$
$8+6-8=$	$17-4+7=$	$6+3-4=$	$16-8+2=$
$6-1+13=$	$19-15+16=$	$16+2-10=$	$17+7-5=$
$17+4-5=$	$11-10+11=$	$2-2+1=$	$1-0+0=$
$7-5+17=$	$9+12-5=$	$10+13-20=$	$18-17+10=$
$19-5+1=$	$4+18-4=$	$12+9-7=$	$1+17-15=$
$10-5+9=$	$8-7+8=$	$15-12+17=$	$20-8+7=$
$18-15+6=$	$10+3-3=$	$8-2+7=$	$12-7+1=$
$4+14-9=$	$9+10-1=$	$14+11-10=$	$6-6+15=$
$6+20-10=$	$7-6+13=$	$18+13-20=$	$0+15-13=$
$13+7-13=$	$16+9-5=$	$7+16-9=$	$17-4+2=$
$8-0+1=$	$12-12+17=$	$11-2+4=$	$20-16+9=$
$7-5+4=$	$6-0+12=$	$2-2+2=$	$8+10-6=$
$4-3+12=$	$20-20+16=$	$16+3-9=$	$6+4-6=$
$14-7+5=$	$10+10-18=$	$10+10-3=$	$14-10+3=$
$4+7-11=$	$18-12+10=$	$2-1+16=$	$18+16-19=$
$16+9-16=$	$18-9+2=$	$18-18+4=$	$18+5-14=$
$18-7+5=$	$5-3+17=$	$16+5-5=$	$8+5-11=$
$0-0+14=$	$0+18-7=$	$15-3+8=$	$6+14-9=$
$12-9+7=$	$20-10+1=$	$4+4-7=$	$13-6+12=$

20 以内混合加减法练习题(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+20-19=$	$12-9+9=$	$3+9-2=$	$14-6+6=$
$16+20-16=$	$14-5+3=$	$10-4+0=$	$13+11-15=$
$2+17-15=$	$6-4+13=$	$18+3-18=$	$13-6+13=$
$19-6+7=$	$3-2+13=$	$14-10+13=$	$10+11-7=$
$18+14-17=$	$9-5+0=$	$16+14-15=$	$2+19-19=$
$19-18+6=$	$19-13+1=$	$19-9+1=$	$19+7-11=$
$15+18-13=$	$15+8-6=$	$6-6+19=$	$7-6+5=$
$1+20-4=$	$10+14-19=$	$19+2-8=$	$4+17-9=$
$19-14+15=$	$3+15-9=$	$14-9+10=$	$19+6-18=$
$12-10+12=$	$17+8-11=$	$14-12+15=$	$14+14-12=$
$13+9-4=$	$17-16+10=$	$5-0+3=$	$2+11-3=$
$3+16-1=$	$13+2-4=$	$5+6-11=$	$3-2+17=$
$8-7+17=$	$8-2+14=$	$12+6-15=$	$9-7+18=$
$19-14+4=$	$9+5-5=$	$11-8+15=$	$9+8-3=$
$17-14+4=$	$4+15-2=$	$2+18-12=$	$16+18-17=$
$15-0+2=$	$20-5+2=$	$11-10+4=$	$10-9+7=$
$11+18-14=$	$2+11-10=$	$17-11+4=$	$11-5+3=$
$3+3-6=$	$16-16+18=$	$8-3+12=$	$2+12-13=$
$13+19-19=$	$7-3+15=$	$11-7+7=$	$13+10-4=$
$8+4-7=$	$19-2+0=$	$18-10+6=$	$5-1+11=$

20 以内混合加减法练习题(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14+0-1=$	$12+12-14=$	$5+13-16=$	$10+17-10=$
$6-1+3=$	$0+9-6=$	$17+14-18=$	$12-8+12=$
$20-18+10=$	$19+5-5=$	$20-10+8=$	$13-6+10=$
$13+6-16=$	$8+20-17=$	$14-7+3=$	$10-6+3=$
$15-15+17=$	$11+16-17=$	$19-9+3=$	$6-1+9=$
$10-8+17=$	$17-11+9=$	$9+6-14=$	$12-8+5=$
$14-11+15=$	$6+10-14=$	$5+6-1=$	$9+17-13=$
$16+14-14=$	$8-7+18=$	$7+13-1=$	$11-7+13=$
$16-12+1=$	$19-16+7=$	$10-8+11=$	$8+9-13=$
$13-0+4=$	$9-4+6=$	$3-3+5=$	$12-6+1=$
$3+16-16=$	$13+11-7=$	$17-5+7=$	$17+6-10=$
$16+5-3=$	$11-1+9=$	$7+9-10=$	$7+6-2=$
$4+15-12=$	$7-4+17=$	$16+11-13=$	$15-13+1=$
$8+19-19=$	$14-13+10=$	$17+3-11=$	$7+0-4=$
$20+12-17=$	$17+13-10=$	$4+18-18=$	$14-8+7=$
$9-0+3=$	$16-14+16=$	$19+0-5=$	$7-4+1=$
$4+14-1=$	$11+8-5=$	$20+0-15=$	$13+20-20=$
$20-19+12=$	$8+13-19=$	$19+11-10=$	$16-15+4=$
$6-0+1=$	$2+14-8=$	$13-9+8=$	$7-3+11=$
$9+8-0=$	$8-7+15=$	$4+16-15=$	$19-15+3=$

20 以内混合加减法练习题(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20-12+5=$	$12+11-6=$	$9+5-12=$	$10-8+9=$
$13+0-9=$	$5+4-5=$	$14+18-16=$	$10+16-7=$
$2+20-4=$	$6+8-3=$	$4-3+19=$	$12-9+16=$
$1+14-0=$	$11-10+3=$	$6-0+13=$	$16-11+5=$
$3-0+3=$	$17-5+4=$	$13-12+9=$	$18-12+6=$
$14+10-18=$	$8-5+9=$	$15+18-18=$	$11-11+6=$
$20-16+1=$	$19+1-19=$	$10-10+17=$	$8+16-12=$
$2-0+13=$	$19+8-13=$	$14-6+10=$	$13-6+4=$
$20-14+4=$	$11-6+0=$	$12-6+6=$	$13+5-6=$
$11+1-3=$	$5-3+18=$	$9-2+10=$	$12-4+0=$
$9-8+0=$	$12+8-12=$	$2+18-13=$	$9+8-10=$
$17-16+4=$	$8-8+16=$	$12-10+11=$	$16+14-18=$
$15-8+8=$	$7-6+16=$	$17+1-8=$	$5+15-1=$
$8-3+13=$	$4-1+13=$	$8+7-15=$	$6+19-13=$
$11+17-17=$	$1+5-3=$	$1-0+12=$	$9-8+6=$
$15-13+13=$	$17+12-13=$	$3+17-13=$	$16-14+2=$
$14+15-12=$	$10+5-12=$	$20-13+8=$	$17-7+1=$
$5-3+7=$	$19-12+8=$	$10-10+19=$	$9+12-18=$
$0+15-1=$	$3+0-3=$	$7+12-13=$	$19-14+0=$
$8-2+4=$	$10-8+2=$	$15+10-17=$	$16-10+8=$

20 以内混合加减法练习题(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14+10-5=$	$11-9+16=$	$14-13+14=$	$10-9+13=$
$0+18-9=$	$19-18+17=$	$11-11+4=$	$16+20-17=$
$14-10+12=$	$19-17+6=$	$11-10+13=$	$10-5+10=$
$17-17+2=$	$3-3+12=$	$19-11+4=$	$19-8+0=$
$2-1+17=$	$4+10-2=$	$15-4+0=$	$11+19-15=$
$11+8-18=$	$18-13+10=$	$5+4-1=$	$12-2+4=$
$15-1+3=$	$6-4+3=$	$3+11-7=$	$18-8+9=$
$16+6-5=$	$3+17-6=$	$20-13+9=$	$7-4+6=$
$12+10-10=$	$16-12+12=$	$18+9-13=$	$14-8+5=$
$19-17+3=$	$8+8-5=$	$13+3-9=$	$17-7+9=$
$16-7+11=$	$1+16-5=$	$7+3-5=$	$11-1+8=$
$15-2+3=$	$8+6-5=$	$9-2+9=$	$15-13+11=$
$2+8-4=$	$19-16+15=$	$8+10-5=$	$6+14-11=$
$18+8-13=$	$9+20-10=$	$2-0+4=$	$9+12-2=$
$13+8-20=$	$12+2-10=$	$3-0+6=$	$11+11-18=$
$12+0-12=$	$9+15-7=$	$20+3-13=$	$0+18-2=$
$16-5+4=$	$17-2+4=$	$7-6+17=$	$15-15+4=$
$20-6+0=$	$9+3-5=$	$10-4+10=$	$17-12+9=$
$19-18+13=$	$17-14+15=$	$14-2+5=$	$7+2-8=$
$4+11-13=$	$0+14-0=$	$9+7-0=$	$9+18-15=$

20 以内混合加减法练习题(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-5+7=$	$2+8-3=$	$4+12-16=$	$2+1-2=$
$16-7+5=$	$3+20-19=$	$17-4+3=$	$11+11-15=$
$12+11-4=$	$10-1+1=$	$18-17+17=$	$8+17-12=$
$8-6+1=$	$14+4-0=$	$1+18-4=$	$18-3+1=$
$20-11+11=$	$11+17-11=$	$13-5+9=$	$5-0+13=$
$16+8-16=$	$18+9-18=$	$18-10+4=$	$2+8-9=$
$17+7-11=$	$8-8+1=$	$3-3+2=$	$10-1+10=$
$15+7-18=$	$17-8+2=$	$1+11-5=$	$8-5+4=$
$0+17-13=$	$4+6-2=$	$13-12+4=$	$18-18+13=$
$2+15-6=$	$9-5+15=$	$6+16-5=$	$2-2+11=$
$19-19+9=$	$13+11-18=$	$11-7+1=$	$3+16-5=$
$9-6+5=$	$17-10+11=$	$13-3+0=$	$13+15-17=$
$18+7-20=$	$19-12+7=$	$18-10+5=$	$11-2+1=$
$19-19+19=$	$11-9+10=$	$7+9-6=$	$12+9-2=$
$4-4+11=$	$17+7-9=$	$14+11-15=$	$0+14-1=$
$3+19-17=$	$16-7+1=$	$14+9-8=$	$9-2+12=$
$14-6+7=$	$18+8-14=$	$12+20-14=$	$11+9-14=$
$17+13-16=$	$5+3-0=$	$7-4+14=$	$7+0-2=$
$3+19-5=$	$1+19-6=$	$9-3+8=$	$3+14-2=$
$6-5+19=$	$17-14+12=$	$16-6+8=$	$17+6-13=$

20 以内混合加减法练习题(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$10-2+6=$	$16-12+10=$	$18-10+11=$	$8+18-15=$
$7+16-13=$	$6-3+8=$	$12-10+4=$	$8+3-2=$
$12-0+1=$	$9+19-19=$	$15+5-11=$	$9+18-20=$
$14+4-14=$	$4+15-8=$	$5-4+1=$	$13-5+2=$
$11-11+7=$	$9+1-2=$	$16-14+9=$	$9+4-1=$
$15-10+14=$	$16+6-10=$	$20+6-13=$	$12-9+10=$
$13-2+6=$	$17+9-10=$	$2-2+12=$	$20+14-16=$
$8-6+14=$	$7+15-12=$	$17+0-12=$	$17+13-11=$
$17+10-17=$	$9-0+8=$	$12+3-9=$	$17-8+8=$
$17-14+6=$	$7+7-12=$	$1-1+9=$	$2-2+15=$
$16-9+8=$	$6-6+12=$	$20-19+15=$	$19+2-4=$
$14-14+13=$	$10-3+9=$	$9+11-20=$	$19-11+7=$
$3+15-7=$	$19-10+10=$	$13-4+1=$	$13+1-12=$
$18-16+8=$	$9-6+8=$	$7+11-2=$	$20+5-14=$
$20-15+1=$	$18-12+11=$	$11+9-20=$	$18-13+5=$
$4-0+4=$	$1+9-1=$	$2-2+6=$	$13+13-20=$
$16+5-17=$	$17-10+12=$	$1+19-15=$	$18-12+1=$
$15+6-19=$	$18-8+6=$	$17-15+15=$	$19-1+1=$
$15-4+1=$	$17-11+13=$	$8+12-7=$	$12+5-12=$
$5-2+2=$	$15+15-12=$	$14+15-14=$	$13+8-17=$

20 以内混合加减法练习题(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$17-1+4=$	$12+3-3=$	$17+17-19=$	$13+8-1=$
$14-10+6=$	$1+15-12=$	$9+14-16=$	$15-4+5=$
$12-3+11=$	$13-7+6=$	$3+20-16=$	$14-3+2=$
$4+7-8=$	$15+14-19=$	$13-8+15=$	$5-4+2=$
$1+14-7=$	$13+1-7=$	$19+6-15=$	$6-6+17=$
$8+10-12=$	$9+12-7=$	$14-11+2=$	$9+14-14=$
$13-4+6=$	$19-5+5=$	$14+1-0=$	$4+4-5=$
$17+10-16=$	$17+13-19=$	$14+17-12=$	$18-7+7=$
$16+1-11=$	$9-4+9=$	$10-4+6=$	$5-4+10=$
$16+14-20=$	$16+15-16=$	$16+1-7=$	$17-12+14=$
$17-6+6=$	$11-8+3=$	$16-15+5=$	$16+18-15=$
$2+10-10=$	$6-6+4=$	$13-8+12=$	$11-11+17=$
$11+1-7=$	$8+7-4=$	$11-10+9=$	$4+17-15=$
$7-1+12=$	$20+3-10=$	$9+5-4=$	$17-12+6=$
$15+4-4=$	$5-4+4=$	$16-9+11=$	$18-7+4=$
$19+2-16=$	$1-0+2=$	$17-7+8=$	$4-1+6=$
$20-13+13=$	$9-1+12=$	$2+19-5=$	$2+9-9=$
$17+0-4=$	$20-17+10=$	$11+11-10=$	$13+6-2=$
$4+11-4=$	$15-12+1=$	$6-0+6=$	$20-18+12=$
$8-4+2=$	$16+17-18=$	$15+2-10=$	$5-0+1=$

20 以内混合加减法练习题(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-3+9=$	$20+1-11=$	$8-2+13=$	$3+16-13=$
$7+10-8=$	$16+15-13=$	$10+6-6=$	$6+0-1=$
$3+7-2=$	$8+8-16=$	$13-6+0=$	$4+13-15=$
$9+1-5=$	$15-6+0=$	$18+8-20=$	$20-5+0=$
$15+5-20=$	$0-0+18=$	$15+6-8=$	$4+8-3=$
$10+13-9=$	$20+4-6=$	$5-2+3=$	$12-4+3=$
$19-16+13=$	$4+14-17=$	$17-16+6=$	$15-9+7=$
$19+9-19=$	$7+20-15=$	$14-13+0=$	$20-20+9=$
$13+1-0=$	$2+9-8=$	$15-8+10=$	$10+16-8=$
$16-7+6=$	$1+18-19=$	$4-0+1=$	$12+1-2=$
$11-8+17=$	$9+9-9=$	$12+13-14=$	$0+18-11=$
$10-10+12=$	$5+3-5=$	$8+13-5=$	$6+8-1=$
$12+5-3=$	$0+16-4=$	$20+1-17=$	$19-4+5=$
$20-18+15=$	$18+9-20=$	$10+16-14=$	$7-3+13=$
$18-4+6=$	$20-13+2=$	$20+8-20=$	$9+7-5=$
$8-5+7=$	$12+2-4=$	$11+14-20=$	$17-16+1=$
$12+4-11=$	$13+9-8=$	$5-2+10=$	$16-14+7=$
$8-7+6=$	$6+3-8=$	$0+12-6=$	$16+4-10=$
$12-5+13=$	$16+5-11=$	$0+8-6=$	$4-0+13=$
$15-5+6=$	$3+20-13=$	$4-0+15=$	$17-4+4=$

20 以内混合加减法练习题(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6+12-13=$	$19-12+4=$	$8+10-15=$	$6+11-12=$
$7+15-14=$	$15+10-11=$	$6+11-5=$	$15-15+12=$
$1-0+19=$	$12-7+6=$	$7-4+0=$	$19-15+2=$
$1+15-7=$	$19-15+1=$	$12-9+2=$	$0-0+2=$
$3+12-2=$	$15+2-5=$	$17+2-7=$	$11-9+6=$
$17-0+2=$	$20-16+12=$	$3-1+8=$	$4+9-0=$
$0+5-4=$	$1-1+15=$	$14+9-7=$	$6+9-7=$
$6+10-2=$	$6+15-1=$	$2+16-1=$	$4+4-2=$
$16-13+2=$	$11-3+1=$	$4+10-6=$	$17+10-11=$
$6+7-9=$	$3-1+2=$	$4+11-9=$	$9+2-4=$
$18+5-6=$	$16-9+0=$	$17+16-18=$	$9-4+2=$
$4+2-5=$	$2+20-18=$	$15+20-17=$	$16-14+15=$
$4+6-8=$	$14-13+17=$	$12+11-17=$	$5+16-12=$
$7+20-11=$	$17-1+2=$	$12+20-15=$	$15+12-14=$
$7+1-8=$	$15-2+4=$	$8-0+5=$	$4+10-8=$
$13+14-9=$	$19-19+13=$	$7-2+4=$	$13-3+10=$
$18+7-9=$	$16-14+0=$	$15-1+2=$	$13-10+15=$
$16-10+12=$	$0+20-7=$	$20+11-19=$	$13+7-20=$
$3-0+17=$	$1-1+20=$	$20+3-6=$	$14-11+3=$
$15+1-2=$	$18-12+8=$	$2+19-10=$	$4+11-11=$

20 以内混合加减法练习题(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19-0+0=$	$16-12+6=$	$14-10+4=$	$13-12+6=$
$7-4+7=$	$4-2+12=$	$14-12+12=$	$18+17-17=$
$14+3-7=$	$0+9-2=$	$3+13-6=$	$4+19-18=$
$10+17-9=$	$11-9+15=$	$9+16-13=$	$10-6+4=$
$16+14-17=$	$19-17+13=$	$13-10+13=$	$11-1+5=$
$6+4-3=$	$20-12+11=$	$1+13-2=$	$20-10+2=$
$16-6+6=$	$15-15+18=$	$15+10-10=$	$20-20+13=$
$15+15-16=$	$19-7+2=$	$4+14-18=$	$2+7-0=$
$17-6+3=$	$15+7-12=$	$5+4-3=$	$12-10+14=$
$6-2+15=$	$17+9-19=$	$19-13+11=$	$8-5+3=$
$7+17-9=$	$11-8+4=$	$20-16+13=$	$6-5+5=$
$18-18+20=$	$13+9-20=$	$13-9+9=$	$14+6-6=$
$20-17+5=$	$11-3+9=$	$4+5-9=$	$12-11+11=$
$12+19-19=$	$15-4+4=$	$6-2+8=$	$17-17+5=$
$10+5-3=$	$5+17-16=$	$12-11+14=$	$5+14-18=$
$19-10+3=$	$5+18-15=$	$15+19-20=$	$16+9-6=$
$15-10+0=$	$15+3-18=$	$18-17+3=$	$14-14+18=$
$11+5-16=$	$6-1+15=$	$2+17-9=$	$19-19+4=$
$9+15-17=$	$12-8+13=$	$8-3+1=$	$4-4+5=$
$19-16+16=$	$4+20-12=$	$3+9-5=$	$18-5+3=$

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