

20 以内混合加减法专项练习(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+18-14=$	$2+11-10=$	$17-11+4=$	$11-5+3=$
$7+11-18=$	$8+4-9=$	$9+0-7=$	$12-10+1=$
$5+18-10=$	$9+7-4=$	$15+4-10=$	$5-4+12=$
$12-10+5=$	$6-2+0=$	$17-11+8=$	$17-4+5=$
$2-1+13=$	$13-7+4=$	$19-12+13=$	$18+2-11=$
$18-18+5=$	$17-14+14=$	$6+16-2=$	$17+15-15=$
$20+12-17=$	$17+13-10=$	$4+18-18=$	$14-8+7=$
$11+1-4=$	$5+11-0=$	$16-0+4=$	$20-20+11=$
$8+10-12=$	$9+12-7=$	$14-11+2=$	$9+14-14=$
$1+15-2=$	$11+7-13=$	$16-15+11=$	$11+8-1=$
$15+4-3=$	$14-12+6=$	$15-13+0=$	$16+8-10=$
$16-4+1=$	$3+14-14=$	$20-4+0=$	$15+1-0=$
$16-9+4=$	$9+7-3=$	$4+1-1=$	$17-10+4=$
$13-5+3=$	$4+8-10=$	$18+6-11=$	$17+2-0=$
$10+17-8=$	$5-1+10=$	$18-5+4=$	$17+9-20=$
$2+20-13=$	$16-16+10=$	$7+16-7=$	$13+5-1=$
$12-7+11=$	$14+12-16=$	$7+20-18=$	$11-2+8=$
$3+19-5=$	$1+19-6=$	$9-3+8=$	$3+14-2=$
$10-8+5=$	$19-15+5=$	$18-12+13=$	$2+20-6=$
$9-2+8=$	$5+12-10=$	$16-12+11=$	$17-12+8=$

20 以内混合加减法专项练习(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$0+20-20=$	$19+13-15=$	$7+20-9=$	$7-6+10=$
$3+7-0=$	$12+7-4=$	$19+3-16=$	$10+18-14=$
$9-2+3=$	$19-12+2=$	$12+10-5=$	$15-11+13=$
$17-16+16=$	$11+3-9=$	$19-17+1=$	$20-20+17=$
$5+18-18=$	$1-0+10=$	$12-0+4=$	$11+4-1=$
$14-7+10=$	$11+18-20=$	$2+15-14=$	$19+8-15=$
$14+0-3=$	$11+8-19=$	$3+4-6=$	$14+4-2=$
$2-0+3=$	$9-6+4=$	$12+0-0=$	$10-0+0=$
$16+13-16=$	$4-3+16=$	$15-5+3=$	$2+19-16=$
$16-9+7=$	$15+14-17=$	$17-15+5=$	$4+12-3=$
$1-1+4=$	$13-7+2=$	$9-6+0=$	$1-1+7=$
$14-12+11=$	$9-3+12=$	$10-6+6=$	$9+12-13=$
$4+16-9=$	$0+4-2=$	$17-10+7=$	$14-8+9=$
$20+6-8=$	$9-5+14=$	$17-17+12=$	$10+11-14=$
$13+11-20=$	$2+10-8=$	$17-6+1=$	$5-5+17=$
$2+14-9=$	$10+8-2=$	$16-16+6=$	$6-5+13=$
$17-14+0=$	$12-7+9=$	$11+7-1=$	$1+17-13=$
$14-5+9=$	$10+5-11=$	$9+16-16=$	$4+15-7=$
$19+9-14=$	$19-16+10=$	$9+17-16=$	$20-10+6=$
$14-14+15=$	$15+12-17=$	$6+18-10=$	$11+11-13=$

20 以内混合加减法专项练习(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$19-8+3=$	$10+12-15=$	$20-11+2=$	$12-12+6=$
$11-8+14=$	$6+17-11=$	$18+1-8=$	$16-8+8=$
$14-2+1=$	$5+9-5=$	$7+12-1=$	$7+12-7=$
$4+5-3=$	$14+11-20=$	$17+10-15=$	$12-7+7=$
$12-12+4=$	$11+8-17=$	$15-13+5=$	$7-0+12=$
$3+12-1=$	$20+10-12=$	$18+8-7=$	$8+8-7=$
$18+0-13=$	$8+13-13=$	$16+9-18=$	$18+10-18=$
$10-8+18=$	$9+10-4=$	$13+6-5=$	$18+2-20=$
$16+14-14=$	$8-7+18=$	$7+13-1=$	$11-7+13=$
$9-5+11=$	$6-5+18=$	$14-5+1=$	$12+13-8=$
$6+10-2=$	$6+15-1=$	$2+16-1=$	$4+4-2=$
$8+10-10=$	$8+16-15=$	$9-3+2=$	$14+12-19=$
$9+4-10=$	$11+15-9=$	$11-3+7=$	$20+13-17=$
$18-7+9=$	$14+11-8=$	$17-13+14=$	$4-4+14=$
$4+8-0=$	$18-3+2=$	$20-8+1=$	$12+1-6=$
$6-1+3=$	$0+9-6=$	$17+14-18=$	$12-8+12=$
$14-11+7=$	$11+1-5=$	$3+9-10=$	$3-1+1=$
$19-16+2=$	$5-3+9=$	$19+19-18=$	$11+0-7=$
$7+16-13=$	$6-3+8=$	$12-10+4=$	$8+3-2=$
$20-7+3=$	$19-18+18=$	$20-14+0=$	$7+10-12=$

20 以内混合加减法专项练习(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+10-8=$	$16+15-13=$	$10+6-6=$	$6+0-1=$
$11+2-9=$	$6-4+18=$	$3+9-3=$	$17+19-20=$
$10-5+3=$	$11+3-8=$	$14+12-7=$	$15-7+1=$
$5+8-1=$	$17+8-8=$	$9-7+15=$	$18-16+18=$
$16-10+1=$	$10+8-17=$	$6+13-13=$	$3-3+15=$
$15+14-18=$	$12-5+7=$	$3+16-8=$	$4-1+12=$
$17+1-4=$	$2-0+8=$	$6+10-10=$	$19-17+9=$
$17-13+11=$	$16-16+16=$	$5-0+4=$	$7+3-8=$
$4-2+18=$	$2-1+11=$	$9+12-3=$	$17+12-10=$
$20-14+4=$	$11-6+0=$	$12-6+6=$	$13+5-6=$
$12-4+11=$	$4+14-2=$	$19-11+2=$	$14+19-19=$
$5+10-2=$	$10+4-13=$	$16+6-7=$	$8+9-11=$
$7-7+7=$	$19+2-3=$	$12+7-14=$	$14-1+0=$
$10-10+8=$	$15+3-10=$	$0+3-3=$	$11+5-2=$
$20-18+3=$	$2+20-16=$	$8+9-9=$	$11-2+5=$
$20-14+7=$	$16-15+19=$	$1-1+16=$	$13+5-0=$
$16+20-20=$	$18-7+8=$	$6-3+2=$	$13-13+7=$
$20-11+11=$	$11+17-11=$	$13-5+9=$	$5-0+13=$
$18-12+7=$	$5-3+5=$	$20+2-16=$	$10-10+7=$
$18-15+16=$	$5-0+7=$	$13-13+18=$	$6-0+4=$

20 以内混合加减法专项练习(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+9-9=$	$19+5-11=$	$6+15-10=$	$1+4-0=$
$16-7+6=$	$1+18-19=$	$4-0+1=$	$12+1-2=$
$2+6-4=$	$16+5-13=$	$16+3-2=$	$9-7+12=$
$20-3+2=$	$19-15+8=$	$13-11+15=$	$14+4-12=$
$11-11+7=$	$9+1-2=$	$16-14+9=$	$9+4-1=$
$20+0-5=$	$17+0-1=$	$9+3-0=$	$13+7-8=$
$11-7+8=$	$2+13-5=$	$19-6+0=$	$10+9-0=$
$15+0-14=$	$14+1-11=$	$6+18-5=$	$10-2+8=$
$19+14-20=$	$15+6-13=$	$17-16+5=$	$15-5+9=$
$8+7-12=$	$9+10-9=$	$12-12+12=$	$1-1+2=$
$15+1-2=$	$18-12+8=$	$2+19-10=$	$4+11-11=$
$1+0-1=$	$12+13-6=$	$8+13-11=$	$12-4+7=$
$6+18-4=$	$4+19-4=$	$16+3-4=$	$19-6+6=$
$13+19-19=$	$7-3+15=$	$11-7+7=$	$13+10-4=$
$14+12-15=$	$2+6-2=$	$16-1+5=$	$17-10+6=$
$14-14+19=$	$18+5-16=$	$9+11-6=$	$11+8-3=$
$10+17-16=$	$4-4+7=$	$11+19-10=$	$19-2+1=$
$4+7-6=$	$17-4+0=$	$18-13+15=$	$2+19-14=$
$0+19-1=$	$19+7-19=$	$6+16-14=$	$5+20-12=$
$0+15-1=$	$3+0-3=$	$7+12-13=$	$19-14+0=$

20 以内混合加减法专项练习(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$1+5-5=$	$2+13-7=$	$7+14-2=$	$9+5-10=$
$16-7+7=$	$7-2+1=$	$12+8-17=$	$9-2+6=$
$12-1+1=$	$13+13-18=$	$12-5+11=$	$19-16+4=$
$15+6-16=$	$3+15-17=$	$5+12-7=$	$15+2-8=$
$10-7+2=$	$19-19+17=$	$20-11+6=$	$18-16+13=$
$2-1+5=$	$18-9+0=$	$16+4-6=$	$11-1+3=$
$9-9+7=$	$9+6-13=$	$16-16+7=$	$3+14-16=$
$3+18-3=$	$8-6+18=$	$14+16-16=$	$18+14-20=$
$1+15-13=$	$14+5-4=$	$5+16-18=$	$5+14-5=$
$15-9+12=$	$5+0-4=$	$6+7-12=$	$10-10+2=$
$9+3-10=$	$12-9+14=$	$17-15+3=$	$0+8-0=$
$16+13-9=$	$16+0-15=$	$12+0-2=$	$4-3+7=$
$2-0+12=$	$17-16+18=$	$12-12+2=$	$11-6+5=$
$4+14-1=$	$11+8-5=$	$20+0-15=$	$13+20-20=$
$17+13-13=$	$8+15-6=$	$5+12-11=$	$19-15+4=$
$11+8-15=$	$15-9+11=$	$12-12+10=$	$16-2+5=$
$7+7-1=$	$2-0+16=$	$12-9+5=$	$15-10+2=$
$12-12+7=$	$11-5+12=$	$4-3+0=$	$10-10+14=$
$5+11-7=$	$16+11-19=$	$8+13-6=$	$17-7+7=$
$5+19-18=$	$16+9-10=$	$19+2-11=$	$6+19-10=$

20 以内混合加减法专项练习(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14-0+0=$	$4+10-0=$	$20-11+5=$	$2-1+15=$
$16-12+0=$	$8+12-10=$	$13-9+10=$	$18+2-16=$
$18-15+7=$	$10+15-13=$	$9-0+5=$	$6+14-7=$
$11+17-12=$	$15-13+3=$	$16+20-18=$	$9+15-8=$
$7+9-8=$	$18-5+6=$	$18+15-17=$	$4+7-2=$
$12-4+5=$	$3+19-11=$	$9-5+12=$	$14-14+6=$
$4+18-7=$	$12+8-20=$	$9+12-20=$	$13+3-3=$
$11-6+14=$	$19-13+4=$	$20-19+14=$	$0+16-2=$
$8+11-13=$	$7+5-12=$	$17+11-11=$	$12+6-10=$
$8-3+10=$	$18+17-19=$	$15+5-13=$	$7-7+12=$
$17+3-19=$	$16-9+2=$	$16+7-9=$	$8+7-1=$
$19+2-1=$	$13+9-12=$	$19+4-12=$	$7-1+1=$
$12-7+5=$	$11+17-9=$	$17+1-2=$	$18+13-11=$
$7-2+6=$	$7+20-20=$	$12+16-13=$	$8-0+7=$
$10-1+9=$	$15+0-2=$	$16+2-14=$	$18-17+12=$
$18+16-18=$	$18+2-18=$	$13-6+11=$	$14-1+7=$
$10+7-13=$	$1+19-9=$	$3-0+5=$	$11+9-2=$
$16+9-14=$	$20-3+3=$	$15-13+18=$	$9-9+11=$
$5-1+8=$	$15+15-19=$	$13-5+6=$	$2+15-8=$
$8-3+8=$	$17-12+7=$	$13+11-13=$	$11+14-5=$

20 以内混合加减法专项练习(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14+3-7=$	$0+9-2=$	$3+13-6=$	$4+19-18=$
$3+16-16=$	$13+11-7=$	$17-5+7=$	$17+6-10=$
$13-5+10=$	$11-1+2=$	$20+2-8=$	$11+0-8=$
$14-13+11=$	$9+15-13=$	$19-18+11=$	$16+7-20=$
$19+6-19=$	$15+15-15=$	$6-0+11=$	$17-8+7=$
$9+7-15=$	$3-1+17=$	$18-5+7=$	$17+4-3=$
$18-14+3=$	$11-1+1=$	$14+0-9=$	$16+0-8=$
$4+14-0=$	$7-4+16=$	$16-6+0=$	$2-2+0=$
$20-12+9=$	$12+17-15=$	$17-4+1=$	$15-0+4=$
$19+10-18=$	$7-2+12=$	$7-7+8=$	$10-1+7=$
$16+4-5=$	$13-4+9=$	$13+10-15=$	$5-1+4=$
$18+5-6=$	$16-9+0=$	$17+16-18=$	$9-4+2=$
$15+8-18=$	$12+8-14=$	$12+7-17=$	$16+18-19=$
$20+6-7=$	$15-7+7=$	$9-8+7=$	$7-7+2=$
$8+16-5=$	$4+15-1=$	$14-11+5=$	$7-5+3=$
$2+17-15=$	$6-4+13=$	$18+3-18=$	$13-6+13=$
$9-3+14=$	$13-2+1=$	$19-14+8=$	$20-19+16=$
$18-14+13=$	$5-3+1=$	$6-5+10=$	$14-13+4=$
$15-3+1=$	$16+4-2=$	$19-10+6=$	$17-1+0=$
$9-9+16=$	$7+14-16=$	$17+18-18=$	$15+9-10=$

20 以内混合加减法专项练习(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$8-8+17=$	$19-17+7=$	$11+11-11=$	$1+13-9=$
$10-9+6=$	$16+1-2=$	$18-4+1=$	$8+14-19=$
$16+0-5=$	$15+0-5=$	$14+9-16=$	$20-17+13=$
$17+5-9=$	$2+7-9=$	$7+14-18=$	$18-15+14=$
$16-16+14=$	$16-12+3=$	$18-9+6=$	$13-8+2=$
$19-17+4=$	$7-3+8=$	$9-8+19=$	$17-9+4=$
$16+10-11=$	$17-10+5=$	$7-7+5=$	$12-8+4=$
$8-1+8=$	$3+5-6=$	$17-14+5=$	$12+8-0=$
$14+8-20=$	$12-9+0=$	$13+7-10=$	$13+9-7=$
$18+12-15=$	$14-14+10=$	$4-1+9=$	$14-4+3=$
$6+5-8=$	$19-11+12=$	$2-0+9=$	$2+20-7=$
$13+4-16=$	$5+7-2=$	$17+9-6=$	$4-3+17=$
$9+14-18=$	$13-8+7=$	$12-9+11=$	$11-6+15=$
$11+14-13=$	$6-3+7=$	$16-8+6=$	$9+10-7=$
$10+0-8=$	$11-9+14=$	$18-17+5=$	$12+10-8=$
$16+6-5=$	$3+17-6=$	$20-13+9=$	$7-4+6=$
$10-7+9=$	$7-2+10=$	$15+20-16=$	$12+2-2=$
$7-5+7=$	$16-8+7=$	$15+18-15=$	$10+11-16=$
$2+8-2=$	$16+17-16=$	$19+6-13=$	$18+16-15=$
$3+7-5=$	$5-3+3=$	$19+7-15=$	$10-3+11=$

20 以内混合加减法专项练习(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16+11-17=$	$15-11+14=$	$13-12+18=$	$7-3+14=$
$4-1+8=$	$9+20-19=$	$15-3+0=$	$8-3+14=$
$18-11+2=$	$4+12-12=$	$17-0+1=$	$19+13-16=$
$13-2+3=$	$6-6+18=$	$1+10-0=$	$17-7+10=$
$13-9+2=$	$4+13-5=$	$4+15-0=$	$8+10-2=$
$6+12-15=$	$19+15-19=$	$6-2+3=$	$12-8+6=$
$19-19+12=$	$18-3+3=$	$0+6-3=$	$18-15+11=$
$3+3-0=$	$17-15+12=$	$4+11-6=$	$11+4-14=$
$12-9+1=$	$5+14-1=$	$8+19-12=$	$5-4+18=$
$1+19-17=$	$8-6+7=$	$12+13-9=$	$10-1+0=$
$16+11-14=$	$18+7-12=$	$0+20-8=$	$13-5+12=$
$1-1+0=$	$3-0+1=$	$20-20+8=$	$19-13+7=$
$4+14-9=$	$9+10-1=$	$14+11-10=$	$6-6+15=$
$5+8-12=$	$7+2-9=$	$20-18+16=$	$18-4+3=$
$5-5+5=$	$18-8+2=$	$19-17+17=$	$9+18-7=$
$13+3-16=$	$12+15-15=$	$18-2+2=$	$13+20-19=$
$20+1-7=$	$11-4+9=$	$20-14+13=$	$14-14+16=$
$14+10-12=$	$17-16+15=$	$15-9+9=$	$5+17-20=$
$20+4-13=$	$9-2+13=$	$3-2+9=$	$19+7-18=$
$11-8+11=$	$19+5-10=$	$0+16-15=$	$6+17-10=$

20 以内混合加减法专项练习(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$4-1+5=$	$9+14-12=$	$19+8-10=$	$19-9+8=$
$10+15-7=$	$10+3-10=$	$11-11+2=$	$15+4-15=$
$13-1+3=$	$15-6+9=$	$20+4-16=$	$4+17-12=$
$19-16+12=$	$3+7-9=$	$5+17-18=$	$18+2-12=$
$2+10-10=$	$6-6+4=$	$13-8+12=$	$11-11+17=$
$18+7-16=$	$11+10-6=$	$10-10+11=$	$18-14+9=$
$0+15-6=$	$17+4-10=$	$20-12+3=$	$6-4+9=$
$15-4+7=$	$10+0-0=$	$1+3-3=$	$14-3+8=$
$12+14-20=$	$5-3+6=$	$8-4+15=$	$5+16-16=$
$18-16+14=$	$11-2+6=$	$9+4-0=$	$20+1-14=$
$16-12+16=$	$15-15+14=$	$11+4-9=$	$16+8-9=$
$15-14+2=$	$14-0+6=$	$17-5+3=$	$14+12-14=$
$4-0+5=$	$6+18-20=$	$12+4-5=$	$18-15+4=$
$14-14+12=$	$2+18-15=$	$19-7+0=$	$11+8-16=$
$12-2+1=$	$15+11-13=$	$19-13+0=$	$9+10-15=$
$8-6+6=$	$9-5+13=$	$9+6-11=$	$19+3-11=$
$2+3-0=$	$7+1-1=$	$4+14-13=$	$11+20-17=$
$11-2+7=$	$12-8+3=$	$8+8-14=$	$6+20-16=$
$4+7-1=$	$2-2+3=$	$15+9-6=$	$14-8+0=$
$20+0-8=$	$18-7+0=$	$0+6-0=$	$12-10+0=$

20 以内混合加减法专项练习(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13+10-11=$	$4+8-2=$	$5-0+14=$	$19+13-18=$
$20-12+10=$	$8-8+3=$	$5+16-13=$	$15-6+7=$
$7-7+15=$	$4-2+16=$	$14-11+6=$	$10-6+15=$
$14+5-12=$	$1+9-4=$	$11-7+3=$	$4-2+6=$
$15-15+0=$	$13-6+6=$	$20+11-11=$	$18-16+4=$
$8-2+8=$	$18-11+3=$	$2-1+6=$	$13+0-3=$
$10+8-3=$	$5+14-16=$	$4+18-17=$	$5+7-10=$
$18-6+7=$	$12+4-2=$	$13+10-17=$	$9+5-11=$
$20-9+8=$	$16+8-5=$	$2+9-0=$	$17-6+0=$
$11+1-7=$	$8+7-4=$	$11-10+9=$	$4+17-15=$
$7+20-17=$	$15+11-12=$	$1-0+16=$	$6+20-18=$
$7-5+12=$	$16-8+0=$	$16-16+2=$	$18-16+17=$
$11+14-15=$	$4-2+3=$	$8+11-19=$	$12-1+5=$
$10-6+2=$	$6+7-4=$	$10+9-12=$	$0+19-6=$
$16+6-16=$	$12+3-7=$	$13+14-20=$	$5+20-5=$
$2-0+0=$	$10+2-11=$	$19-19+8=$	$17-13+5=$
$15-11+6=$	$19+1-15=$	$20+14-19=$	$15+8-17=$
$11+10-19=$	$5+7-1=$	$14-9+1=$	$1-0+3=$
$13-11+7=$	$18-16+5=$	$10-6+5=$	$11-5+9=$
$9-3+5=$	$14+12-10=$	$8-2+9=$	$9-9+10=$

20 以内混合加减法专项练习(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16-2+3=$	$10-5+13=$	$11+2-0=$	$16+7-3=$
$16+5-18=$	$18+1-10=$	$9+0-9=$	$19-18+15=$
$1+11-4=$	$18-16+1=$	$10+14-6=$	$0+12-0=$
$1+4-3=$	$20-4+2=$	$1+9-9=$	$16+12-8=$
$13-11+0=$	$4+17-1=$	$15-8+4=$	$19+1-11=$
$3-3+10=$	$11-11+16=$	$17-14+10=$	$4+18-9=$
$0+11-11=$	$18-2+1=$	$10+7-15=$	$18-2+4=$
$8-6+14=$	$7+15-12=$	$17+0-12=$	$17+13-11=$
$8+18-10=$	$8-7+7=$	$12-4+4=$	$19-9+10=$
$19-16+9=$	$12+1-8=$	$12+4-7=$	$15+6-10=$
$19-14+9=$	$8+8-8=$	$13+10-8=$	$13-3+3=$
$15-12+11=$	$17+8-18=$	$4-2+7=$	$8-8+12=$
$18-18+8=$	$12-10+3=$	$14+3-0=$	$5-2+11=$
$14-11+16=$	$8-7+4=$	$17-13+10=$	$14-12+18=$
$12-11+7=$	$12+1-11=$	$13-11+4=$	$12+18-15=$
$19-14+15=$	$3+15-9=$	$14-9+10=$	$19+6-18=$
$15+7-10=$	$7+5-5=$	$18-7+6=$	$0+15-9=$
$10+9-7=$	$10-4+2=$	$17+1-6=$	$3+15-15=$
$10-1+11=$	$4+10-7=$	$5+20-17=$	$10+19-13=$
$5+6-7=$	$7+15-15=$	$4+16-8=$	$5+14-7=$

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