

20 以内混合加减法口算天天练(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-15+9=$	$5+16-8=$	$16+16-15=$	$4+8-7=$
$1+20-11=$	$15+10-5=$	$4+0-2=$	$14-14+2=$
$19-6+4=$	$18-6+8=$	$9-6+10=$	$1+12-13=$
$17-14+6=$	$7+7-12=$	$1-1+9=$	$2-2+15=$
$1+18-18=$	$16+3-7=$	$2-0+17=$	$7-1+13=$
$10-8+17=$	$17-11+9=$	$9+6-14=$	$12-8+5=$
$18+7-9=$	$16-14+0=$	$15-1+2=$	$13-10+15=$
$4-4+2=$	$0+11-4=$	$11+12-16=$	$13+2-7=$
$1+17-10=$	$15+15-18=$	$6+0-3=$	$3-3+13=$
$14+0-1=$	$12+12-14=$	$5+13-16=$	$10+17-10=$
$15-15+3=$	$13+11-16=$	$20+11-14=$	$19+2-12=$
$0+3-2=$	$5-2+4=$	$1-1+10=$	$6+12-16=$
$19-19+15=$	$15-11+3=$	$12-9+3=$	$2+16-12=$
$1+9-7=$	$19-12+11=$	$17-13+7=$	$10+12-7=$
$9-5+8=$	$13-10+14=$	$4+19-17=$	$7-7+16=$
$7+17-9=$	$11-8+4=$	$20-16+13=$	$6-5+5=$
$10+11-5=$	$10+8-13=$	$10+4-12=$	$4-3+2=$
$16+9-16=$	$18-9+2=$	$18-18+4=$	$18+5-14=$
$19-18+0=$	$5-4+3=$	$20+3-16=$	$7-5+16=$
$19+14-17=$	$2+7-3=$	$17+3-7=$	$9-9+8=$

20 以内混合加减法口算天天练(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2-1+1=$	$8+4-10=$	$13-11+12=$	$11+5-8=$
$9-3+1=$	$8+14-3=$	$6+17-12=$	$18-8+3=$
$16-2+2=$	$20+11-15=$	$15-11+12=$	$13-2+8=$
$5-5+14=$	$2+2-1=$	$2-1+7=$	$0+12-4=$
$18+14-17=$	$9-5+0=$	$16+14-15=$	$2+19-19=$
$20-20+6=$	$19+5-14=$	$15-5+0=$	$19-19+20=$
$10+7-5=$	$14-3+5=$	$4+13-10=$	$10+18-9=$
$7-7+14=$	$3+14-3=$	$20+9-19=$	$0-0+19=$
$13+1-11=$	$13+11-9=$	$18-18+15=$	$6+10-8=$
$14+6-19=$	$18+0-8=$	$1+11-6=$	$15-1+5=$
$19+2-1=$	$13+9-12=$	$19+4-12=$	$7-1+1=$
$10-9+6=$	$16+1-2=$	$18-4+1=$	$8+14-19=$
$14-10+6=$	$1+15-12=$	$9+14-16=$	$15-4+5=$
$7+11-12=$	$12+1-10=$	$11+10-16=$	$1+20-13=$
$12-11+3=$	$9+12-15=$	$8+13-9=$	$5+15-15=$
$18+1-16=$	$20+10-11=$	$15+6-3=$	$2-0+18=$
$19-9+9=$	$19+7-9=$	$11+12-7=$	$1+11-1=$
$10+20-12=$	$16-13+13=$	$18-11+4=$	$16-11+10=$
$12+10-10=$	$16-12+12=$	$18+9-13=$	$14-8+5=$
$1+15-0=$	$7-2+13=$	$17-13+3=$	$7+3-1=$

20 以内混合加减法口算天天练(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13+10-18=$	$10+9-16=$	$7+14-7=$	$7-3+3=$
$5-2+0=$	$6+17-18=$	$0+8-3=$	$13+6-11=$
$16+2-7=$	$9-8+9=$	$15+13-18=$	$6+3-9=$
$8-3+4=$	$3-3+14=$	$15+9-13=$	$7+10-5=$
$0+15-1=$	$3+0-3=$	$7+12-13=$	$19-14+0=$
$16+4-18=$	$9+9-10=$	$5-3+8=$	$17-14+8=$
$4+7-11=$	$18-12+10=$	$2-1+16=$	$18+16-19=$
$4-0+16=$	$16+7-6=$	$13+12-10=$	$8-4+0=$
$16+6-5=$	$3+17-6=$	$20-13+9=$	$7-4+6=$
$15+1-9=$	$1+14-9=$	$20+13-19=$	$3+15-3=$
$17+4-4=$	$17-8+10=$	$10-6+10=$	$20+18-20=$
$19-11+8=$	$16-15+9=$	$15-10+5=$	$19+14-16=$
$16-6+3=$	$8-7+13=$	$11+1-6=$	$12+8-5=$
$3+16-16=$	$13+11-7=$	$17-5+7=$	$17+6-10=$
$17+3-20=$	$2+16-10=$	$4+12-6=$	$9+4-13=$
$19+1-1=$	$17-2+1=$	$11+8-0=$	$0+5-2=$
$4+14-1=$	$11+8-5=$	$20+0-15=$	$13+20-20=$
$8+18-13=$	$14-11+0=$	$17-5+5=$	$16+6-12=$
$16+3-6=$	$14-10+1=$	$13+12-8=$	$0+7-3=$
$2+13-4=$	$2+18-6=$	$5+19-7=$	$14-13+1=$

20 以内混合加减法口算天天练(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$8-4+8=$	$14+2-0=$	$14-10+9=$	$5+11-12=$
$3+5-3=$	$15+2-17=$	$11+9-0=$	$10-4+3=$
$18-16+16=$	$12-12+3=$	$19-9+2=$	$2+15-5=$
$14+12-15=$	$2+6-2=$	$16-1+5=$	$17-10+6=$
$19+4-9=$	$16-15+1=$	$14+12-12=$	$12-1+0=$
$7-2+9=$	$10+19-14=$	$3+13-8=$	$7+19-10=$
$4-0+7=$	$3+17-5=$	$4+4-6=$	$12+10-12=$
$8-4+10=$	$7+10-6=$	$3+19-10=$	$18-2+0=$
$18-13+3=$	$15+8-14=$	$15-15+8=$	$15+8-7=$
$2-0+6=$	$2+17-5=$	$13+20-13=$	$7-2+14=$
$11-5+4=$	$15-14+4=$	$16-5+9=$	$19-19+14=$
$17-17+20=$	$16-5+0=$	$5-5+10=$	$15+3-2=$
$20+1-7=$	$11-4+9=$	$20-14+13=$	$14-14+16=$
$15+5-2=$	$14-14+3=$	$14-1+4=$	$7+9-15=$
$7-2+6=$	$7+20-20=$	$12+16-13=$	$8-0+7=$
$6-3+1=$	$9+10-13=$	$8-8+5=$	$14+1-7=$
$6+14-13=$	$15+12-16=$	$9+0-3=$	$0+19-11=$
$5-0+0=$	$6+0-5=$	$7-0+3=$	$1+20-10=$
$1+6-1=$	$8+19-13=$	$1+18-13=$	$8-1+10=$
$15-15+0=$	$13-6+6=$	$20+11-11=$	$18-16+4=$

20 以内混合加减法口算天天练(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$10-10+8=$	$15+3-10=$	$0+3-3=$	$11+5-2=$
$18-17+4=$	$8+10-18=$	$6+2-1=$	$12+9-13=$
$18-18+5=$	$17-14+14=$	$6+16-2=$	$17+15-15=$
$20+6-8=$	$9-5+14=$	$17-17+12=$	$10+11-14=$
$15-7+11=$	$13-5+11=$	$4+13-8=$	$8+10-16=$
$8+12-1=$	$2+20-17=$	$6+5-5=$	$13-7+5=$
$6+8-9=$	$8+8-4=$	$6-3+6=$	$5+1-2=$
$18-7+5=$	$5-3+17=$	$16+5-5=$	$8+5-11=$
$2-1+17=$	$4+10-2=$	$15-4+0=$	$11+19-15=$
$10-8+5=$	$19-15+5=$	$18-12+13=$	$2+20-6=$
$10-2+5=$	$12-3+4=$	$9-0+2=$	$3-2+2=$
$9+8-6=$	$12-10+9=$	$4+12-10=$	$8-7+1=$
$15-1+3=$	$6-4+3=$	$3+11-7=$	$18-8+9=$
$14-9+6=$	$19+0-10=$	$2-2+20=$	$17-13+1=$
$14+0-3=$	$11+8-19=$	$3+4-6=$	$14+4-2=$
$4+8-0=$	$18-3+2=$	$20-8+1=$	$12+1-6=$
$18+6-18=$	$13-2+7=$	$8+3-0=$	$12+7-9=$
$0+11-1=$	$16+15-15=$	$2+16-8=$	$20-9+2=$
$4+10-10=$	$11+5-1=$	$6-1+12=$	$20-12+6=$
$10-2+0=$	$19+12-16=$	$10+19-18=$	$16-13+1=$

20 以内混合加减法口算天天练(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14+0-7=$	$15-9+4=$	$5-5+9=$	$12-12+5=$
$14-11+13=$	$9-1+0=$	$8+10-17=$	$10+10-15=$
$10+13-9=$	$20+4-6=$	$5-2+3=$	$12-4+3=$
$4+7-6=$	$17-4+0=$	$18-13+15=$	$2+19-14=$
$13-8+9=$	$17-13+9=$	$14+1-14=$	$16+10-10=$
$20-14+4=$	$11-6+0=$	$12-6+6=$	$13+5-6=$
$10-7+12=$	$10-2+12=$	$7+6-5=$	$7+14-8=$
$14+14-15=$	$10-6+11=$	$16-6+10=$	$8-8+14=$
$16+8-8=$	$12-8+9=$	$10+3-7=$	$15+10-14=$
$7-0+1=$	$18-13+13=$	$3+18-19=$	$7+11-15=$
$19+1-8=$	$18+1-4=$	$13+2-5=$	$19-16+11=$
$2+10-2=$	$11+9-12=$	$12-7+13=$	$16+18-18=$
$12+9-10=$	$15+9-20=$	$15-11+4=$	$16-2+4=$
$4+3-0=$	$4+4-4=$	$17-13+12=$	$16-7+3=$
$10+8-12=$	$18-10+8=$	$6+19-9=$	$12+9-17=$
$11+15-11=$	$13-4+2=$	$6-3+5=$	$16-7+4=$
$5+16-15=$	$13+15-8=$	$17-14+7=$	$2+14-1=$
$10-9+10=$	$6+15-12=$	$6+11-16=$	$4+9-6=$
$10+17-19=$	$6-1+2=$	$3-0+12=$	$11+16-10=$
$8+16-5=$	$4+15-1=$	$14-11+5=$	$7-5+3=$

20 以内混合加减法口算天天练(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+15-13=$	$0+11-9=$	$18-13+14=$	$15-10+8=$
$2+8-2=$	$16+17-16=$	$19+6-13=$	$18+16-15=$
$13-5+10=$	$11-1+2=$	$20+2-8=$	$11+0-8=$
$11-8+2=$	$15+6-12=$	$11-9+2=$	$16-3+1=$
$4-1+5=$	$9+14-12=$	$19+8-10=$	$19-9+8=$
$12+19-19=$	$15-4+4=$	$6-2+8=$	$17-17+5=$
$19-5+6=$	$6+14-14=$	$17-14+2=$	$16-4+6=$
$10+13-7=$	$12-10+13=$	$8+14-17=$	$13+6-14=$
$4-4+4=$	$19-18+1=$	$1+17-7=$	$5+18-17=$
$9-5+16=$	$12+13-11=$	$7-5+10=$	$8+17-13=$
$19-14+3=$	$14-5+2=$	$3-3+17=$	$20+0-4=$
$19+17-18=$	$12+3-13=$	$18+20-20=$	$19+10-20=$
$10-3+12=$	$6+3-7=$	$19-12+3=$	$1+16-7=$
$4-4+11=$	$17+7-9=$	$14+11-15=$	$0+14-1=$
$12-11+7=$	$12+1-11=$	$13-11+4=$	$12+18-15=$
$10+17-8=$	$5-1+10=$	$18-5+4=$	$17+9-20=$
$13+15-18=$	$6+12-6=$	$8+5-1=$	$8+1-6=$
$20-20+0=$	$9-5+5=$	$15+3-7=$	$5-5+2=$
$3-3+4=$	$11-10+2=$	$2+9-11=$	$8-6+10=$
$20-6+4=$	$15+6-20=$	$20+3-14=$	$6+18-15=$

20 以内混合加减法口算天天练(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-8+1=$	$16+12-18=$	$2+8-0=$	$8+14-6=$
$19+0-13=$	$13+15-16=$	$17+19-17=$	$7-1+7=$
$3-3+10=$	$11-11+16=$	$17-14+10=$	$4+18-9=$
$15-4+7=$	$10+0-0=$	$1+3-3=$	$14-3+8=$
$13-3+1=$	$12+14-14=$	$4-3+13=$	$15+2-3=$
$1+20-4=$	$10+14-19=$	$19+2-8=$	$4+17-9=$
$14-14+9=$	$17-9+11=$	$16+5-8=$	$12-8+1=$
$19-19+7=$	$19-8+4=$	$10+10-19=$	$18-15+5=$
$19-5+3=$	$15-7+5=$	$12-1+2=$	$12-12+18=$
$7+11-18=$	$8+4-9=$	$9+0-7=$	$12-10+1=$
$18-10+10=$	$5-5+20=$	$0+7-2=$	$13-8+5=$
$17-11+14=$	$12-7+3=$	$7+8-7=$	$12+11-11=$
$17+10-17=$	$9-0+8=$	$12+3-9=$	$17-8+8=$
$18-3+4=$	$4+0-3=$	$15-6+1=$	$19-12+1=$
$8-1+8=$	$3+5-6=$	$17-14+5=$	$12+8-0=$
$7-1+12=$	$20+3-10=$	$9+5-4=$	$17-12+6=$
$3+15-1=$	$19+0-6=$	$18-0+2=$	$6+19-14=$
$16-8+11=$	$11+12-19=$	$17+2-13=$	$7-5+11=$
$11-0+1=$	$15+10-6=$	$8+11-12=$	$7+13-4=$
$16-14+8=$	$18-11+9=$	$11-2+2=$	$0+16-3=$

20 以内混合加减法口算天天练(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$12-5+8=$	$5+18-8=$	$12+10-14=$	$13+3-15=$
$4-2+18=$	$2-1+11=$	$9+12-3=$	$17+12-10=$
$15+7-18=$	$17-8+2=$	$1+11-5=$	$8-5+4=$
$16-14+11=$	$3+16-14=$	$11+10-11=$	$10-7+4=$
$15-14+2=$	$14-0+6=$	$17-5+3=$	$14+12-14=$
$19+0-4=$	$4+20-8=$	$1-1+13=$	$1+8-3=$
$11+5-9=$	$9-1+6=$	$10-5+2=$	$20+1-19=$
$11-5+7=$	$13-12+1=$	$15+3-13=$	$11-4+6=$
$11+10-13=$	$4+13-6=$	$7+9-11=$	$16+5-9=$
$14+14-8=$	$1-1+11=$	$18+7-14=$	$6-3+15=$
$17-12+12=$	$10+11-6=$	$20-9+3=$	$6-5+15=$
$17+3-10=$	$11-1+0=$	$15+6-15=$	$10+6-8=$
$18+6-19=$	$0+20-3=$	$8-0+2=$	$19-19+5=$
$2-1+2=$	$20-9+5=$	$8-1+12=$	$1-1+18=$
$17+9-16=$	$17-17+15=$	$14+8-11=$	$3-2+3=$
$16-9+6=$	$6+19-5=$	$10-8+1=$	$12+12-7=$
$13+5-8=$	$0+19-2=$	$7+7-7=$	$20-18+11=$
$19+8-8=$	$13-9+4=$	$7-6+1=$	$16-5+5=$
$0+9-5=$	$16-15+7=$	$6+3-6=$	$20-13+11=$
$6+13-9=$	$1+4-2=$	$9-5+1=$	$15-11+9=$

20 以内混合加减法口算天天练(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$4+4-0=$	$9-3+11=$	$11-3+10=$	$20+15-18=$
$11-11+15=$	$19-14+12=$	$5+14-6=$	$10+12-20=$
$8-2+12=$	$3-0+10=$	$16-7+2=$	$10+10-17=$
$8-5+14=$	$12+10-3=$	$2+14-16=$	$15-9+14=$
$3+8-6=$	$14+6-0=$	$16-3+2=$	$16+6-19=$
$0+11-11=$	$18-2+1=$	$10+7-15=$	$18-2+4=$
$8-7+6=$	$6+3-8=$	$0+12-6=$	$16+4-10=$
$7+6-7=$	$18+19-19=$	$15-14+9=$	$7-0+6=$
$11+17-18=$	$18-18+6=$	$19-8+6=$	$13+5-12=$
$10-2+4=$	$16-13+14=$	$4+15-10=$	$15-10+11=$
$8-6+14=$	$7+15-12=$	$17+0-12=$	$17+13-11=$
$16-6+1=$	$15-13+9=$	$17+3-18=$	$13-0+2=$
$11+11-7=$	$18+6-10=$	$0+16-7=$	$18-11+6=$
$5+18-10=$	$9+7-4=$	$15+4-10=$	$5-4+12=$
$2-1+12=$	$10-8+12=$	$17-15+7=$	$20-11+8=$
$20+5-15=$	$15-9+3=$	$11-8+9=$	$2+16-17=$
$12-0+7=$	$11+13-11=$	$19-19+10=$	$3-1+5=$
$12-12+11=$	$4+18-12=$	$17-3+4=$	$5-3+16=$
$3+15-7=$	$19-10+10=$	$13-4+1=$	$13+1-12=$
$20-13+7=$	$20-19+1=$	$3-3+0=$	$8-8+2=$

20 以内混合加减法口算天天练(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20-12+9=$	$12+17-15=$	$17-4+1=$	$15-0+4=$
$11+2-9=$	$6-4+18=$	$3+9-3=$	$17+19-20=$
$5+15-7=$	$7-5+18=$	$7-6+0=$	$6+20-17=$
$3+17-9=$	$10-7+17=$	$5+12-2=$	$7+18-15=$
$15-4+9=$	$14-5+8=$	$14-12+13=$	$20-14+3=$
$8-3+10=$	$18+17-19=$	$15+5-13=$	$7-7+12=$
$15-13+13=$	$17+12-13=$	$3+17-13=$	$16-14+2=$
$14+12-11=$	$11-11+13=$	$10+15-11=$	$10-8+14=$
$18-16+14=$	$11-2+6=$	$9+4-0=$	$20+1-14=$
$6-4+6=$	$18-15+12=$	$8-4+13=$	$17-8+1=$
$18-7+9=$	$14+11-8=$	$17-13+14=$	$4-4+14=$
$9+8-5=$	$9-7+14=$	$16-15+2=$	$12-4+8=$
$17+11-15=$	$12+7-1=$	$20+2-20=$	$14+7-14=$
$16+17-19=$	$12-1+8=$	$3+16-4=$	$8-2+0=$
$15-2+0=$	$1+13-10=$	$17+11-14=$	$9-4+7=$
$12+4-11=$	$13+9-8=$	$5-2+10=$	$16-14+7=$
$4+10-5=$	$11+3-13=$	$16-11+7=$	$9+15-20=$
$8+3-3=$	$14+14-10=$	$17-8+6=$	$9-9+6=$
$18+2-1=$	$14+0-4=$	$13-13+15=$	$14-9+13=$
$16-15+13=$	$0+13-8=$	$3-3+19=$	$12+0-8=$

20 以内混合加减法口算天天练(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6+12-15=$	$19+15-19=$	$6-2+3=$	$12-8+6=$
$1+10-6=$	$7+5-4=$	$17+4-17=$	$9+9-15=$
$9-2+8=$	$5+12-10=$	$16-12+11=$	$17-12+8=$
$16-9+4=$	$9+7-3=$	$4+1-1=$	$17-10+4=$
$18-14+13=$	$5-3+1=$	$6-5+10=$	$14-13+4=$
$16-11+15=$	$0+10-0=$	$14-4+7=$	$20+7-10=$
$7+20-10=$	$0+0-0=$	$7-6+11=$	$7+18-14=$
$18-17+19=$	$18+3-10=$	$5-1+0=$	$20-16+8=$
$20-9+8=$	$16+8-5=$	$2+9-0=$	$17-6+0=$
$0-0+4=$	$18-15+13=$	$9-7+8=$	$12-11+2=$
$18-15+7=$	$10+15-13=$	$9-0+5=$	$6+14-7=$
$11+17-13=$	$6+12-10=$	$5+16-7=$	$6-3+13=$
$4+16-9=$	$0+4-2=$	$17-10+7=$	$14-8+9=$
$12-9+7=$	$20-10+1=$	$4+4-7=$	$13-6+12=$
$7-5+17=$	$9+12-5=$	$10+13-20=$	$18-17+10=$
$0+9-0=$	$18-17+9=$	$0+16-5=$	$16-13+7=$
$9-2+3=$	$19-12+2=$	$12+10-5=$	$15-11+13=$
$15-14+19=$	$14+11-5=$	$2+14-10=$	$6+8-0=$
$15-15+9=$	$20-20+5=$	$10+6-1=$	$4-1+1=$
$17+4-5=$	$11-10+11=$	$2-2+1=$	$1-0+0=$

20 以内混合加减法口算天天练(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$15+7-10=$	$7+5-5=$	$18-7+6=$	$0+15-9=$
$4-3+12=$	$20-20+16=$	$16+3-9=$	$6+4-6=$
$12+17-20=$	$19+4-6=$	$17-2+3=$	$4+17-18=$
$10+14-12=$	$10+12-14=$	$17+12-11=$	$13-10+11=$
$2-1+5=$	$18-9+0=$	$16+4-6=$	$11-1+3=$
$16+0-3=$	$6-6+11=$	$13-1+2=$	$11-6+4=$
$16-15+3=$	$12-5+5=$	$6+1-2=$	$0+10-8=$
$11-4+4=$	$18+8-16=$	$6+14-12=$	$12-0+2=$
$4-1+4=$	$18+3-5=$	$3-2+8=$	$8+8-12=$
$15+5-10=$	$11-10+19=$	$12+16-15=$	$19+5-9=$
$5+11-2=$	$4+12-0=$	$19-3+4=$	$14-9+5=$
$0-0+6=$	$17-10+1=$	$4-0+11=$	$7+20-8=$
$3+8-1=$	$20-2+0=$	$15+12-13=$	$11-6+7=$
$15+14-18=$	$12-5+7=$	$3+16-8=$	$4-1+12=$
$14-13+2=$	$6-6+7=$	$7-0+11=$	$9-0+1=$
$10+9-1=$	$18-3+5=$	$11-6+9=$	$13+1-10=$
$19+9-15=$	$14-7+6=$	$19-15+11=$	$20-13+5=$
$7+11-4=$	$11-3+11=$	$19-13+14=$	$9-0+0=$
$13+2-9=$	$19-14+2=$	$8-6+3=$	$9-3+9=$
$18+12-15=$	$14-14+10=$	$4-1+9=$	$14-4+3=$

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