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### Medium Voltage Drives

Design Considerations in Demanding and Special Applications



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### Medium Voltage AC Drives Markets served





Mining and minerals



Chemical, oil and gas



Marine



Metals



Cement



Power



Water



Special applications, e.g. test stands



### Industrial and General Purpose Drives Introduction

- All sectors have relatively simple applications:
  - Fans, pumps etc.
- Main argument for using a MV drive is process efficiency and removing mechanical regulation devices
- The improvements in process quality is also a big driver

#### However:

- Reliability, availability, etc. are important
- But maybe less so: often the drive can be bypassed in case of emergency
- This portion of the market is very cost driven



### Industrial and General Purpose Drives Introduction

- Drives in this segment are mostly:
  - IGBT based
  - 2 Quadrant
  - Square torque loads
  - Driving DOL machines or machines with nominal frequencies in the range 50 or 60 Hz





### Special Purpose Medium Voltage AC Drives Markets served









Mining and minerals

Chemical, oil and gas

Marine

Metals









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POWE

Wateı

Special applications, e.g. test stands



### Special Purpose Drives Introduction

- Special purpose drives can not be replaced by DOL machines
- The drives are critical to the system operation and availability and reliability are often critical. When the drive stops operation the process often stands
- Quite often the machines are specially designed and optimised for the process
- Drives and systems are engineered to order according to customer specifications
- Constant torque, four quadrant operation and wide field weakening range requirements are common

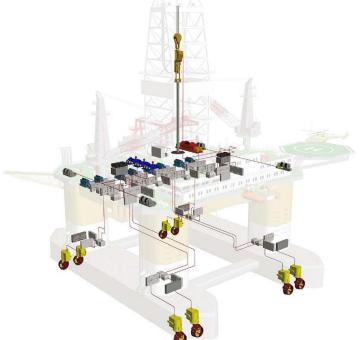


## Special Purpose Drives Markets: Marine

Propulsion



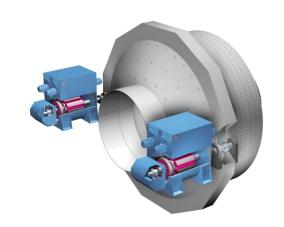
**Dynamic Positioning** 





### **Special Purpose Drives** Markets: Minerals and Mining

Grinding mills





Mine hoists



And more...



## Special Purpose Drives Markets: Metals

Hot rolling mills



Profile mills



Cold rolling mills





### **Drive System Requirements**



#### **Availability**

#### Network event ridethrough

- Drive must remain connected even if there is a temporary short circuit on the supply network
- Severe power quality events (+20% and -25% voltage fluctuation requirements are common). In special cases even more is possible
- Unbalanced grid conditions
- Very weak grids

#### Redundancy

 Operation must be guaranteed even with a hardware failure

#### Fuseless design

Fuses are prone to ageing and nuisance trips





#### **Safety**

- Arc proof design
  - No danger to operating personnel irrespective of fault condition
- 4 Quadrant braking capability
  - Crash stop: Marine
  - Mine hoists
  - Conveyors, especially down hill
- Safety functions
  - Safe torque-off
  - Emergency off / stop
  - etc.



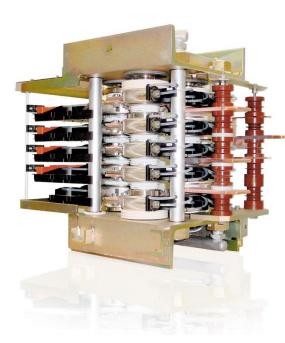


#### **High dynamic performance**

- Ridethrough
  - Very fast reversal of torque to keep dc link charged using process kinetic energy
- Process Requirements
  - Metals rolling plants
  - Marine propulsion: ice breakers

#### **Maintenance**

- Quick repair times
- Containment of the fault energy





#### **Operating conditions**

- Overload
  - Requirements of up to 300% are common
- Output frequency
  - Low frequency operation, 1.75 Hz field weakening point.
  - Rated torque at less than 1 Hz
  - High starting torque
  - Operation up to 5x nominal speed



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