

两位数加两位数计算同步监控习题带答案

姓名：_____ 班级：_____ 日期：_____ 用时：____分钟 得分：_____

$11+40 = \quad 81+70 = \quad 62+18 = \quad 49+77 = \quad 51+73 =$

$24+80 = \quad 45+96 = \quad 55+26 = \quad 97+21 = \quad 16+78 =$

$78+54 = \quad 65+38 = \quad 25+29 = \quad 11+89 = \quad 16+58 =$

$22+32 = \quad 73+27 = \quad 59+64 = \quad 90+39 = \quad 17+57 =$

$62+22 = \quad 16+85 = \quad 32+80 = \quad 52+25 = \quad 73+40 =$

$26+64 = \quad 19+46 = \quad 31+11 = \quad 76+61 = \quad 58+50 =$

$37+84 = \quad 71+29 = \quad 16+11 = \quad 66+70 = \quad 74+18 =$

$19+18 = \quad 40+96 = \quad 59+12 = \quad 75+48 = \quad 74+36 =$

$57+46 = \quad 25+82 = \quad 10+44 = \quad 79+91 = \quad 35+48 =$

$73+57 = \quad 16+51 = \quad 46+91 = \quad 45+49 = \quad 86+51 =$

$16+33 = \quad 20+15 = \quad 69+21 = \quad 39+48 = \quad 67+53 =$

$18+72 = \quad 77+38 = \quad 50+70 = \quad 71+10 = \quad 33+18 =$

$68+27 = \quad 13+44 = \quad 83+19 = \quad 32+25 = \quad 52+75 =$

$73+77 =$	$65+92 =$	$96+71 =$	$83+27 =$	$88+63 =$
$27+43 =$	$44+78 =$	$21+48 =$	$23+49 =$	$85+65 =$
$40+85 =$	$91+65 =$	$37+90 =$	$57+16 =$	$70+70 =$
$30+32 =$	$62+92 =$	$42+46 =$	$85+68 =$	$28+75 =$
$65+33 =$	$29+52 =$	$36+26 =$	$44+58 =$	$41+31 =$
$42+40 =$	$53+37 =$	$49+27 =$	$62+96 =$	$15+57 =$
$57+67 =$	$64+34 =$	$16+54 =$	$63+17 =$	$33+28 =$
$60+61 =$	$24+11 =$	$51+78 =$	$26+34 =$	$71+65 =$
$10+93 =$	$14+42 =$	$10+86 =$	$27+84 =$	$66+22 =$
$89+29 =$	$47+77 =$	$54+76 =$	$41+94 =$	$86+70 =$
$10+50 =$	$51+76 =$	$96+91 =$	$30+55 =$	$11+88 =$
$15+35 =$	$67+32 =$	$79+49 =$	$29+83 =$	$83+20 =$
$58+43 =$	$95+40 =$	$60+33 =$	$47+13 =$	$91+48 =$
$57+24 =$	$51+37 =$	$28+80 =$	$66+62 =$	$74+65 =$

$55+29 =$	$15+43 =$	$11+21 =$	$62+81 =$	$18+31 =$
-----------	-----------	-----------	-----------	-----------

$84+37 =$	$90+39 =$	$15+89 =$	$61+41 =$	$71+88 =$
-----------	-----------	-----------	-----------	-----------

$55+95 =$	$44+45 =$	$16+36 =$	$91+47 =$	$95+95 =$
-----------	-----------	-----------	-----------	-----------

$33+89 =$	$76+66 =$	$86+64 =$	$31+86 =$	$96+81 =$
-----------	-----------	-----------	-----------	-----------

$33+38 =$	$35+25 =$	$35+51 =$	$85+29 =$	$22+89 =$
-----------	-----------	-----------	-----------	-----------

$89+88 =$	$44+19 =$	$23+94 =$	$69+61 =$	$92+51 =$
-----------	-----------	-----------	-----------	-----------

$68+84 =$	$53+57 =$	$39+51 =$	$61+20 =$	$97+57 =$
-----------	-----------	-----------	-----------	-----------

$49+57 =$	$26+86 =$	$52+21 =$	$27+37 =$	$59+95 =$
-----------	-----------	-----------	-----------	-----------

$50+30 =$	$58+21 =$	$89+65 =$	$28+54 =$	$19+25 =$
-----------	-----------	-----------	-----------	-----------

$24+45 =$	$13+80 =$	$72+90 =$	$66+83 =$	$71+56 =$
-----------	-----------	-----------	-----------	-----------

$79+32 =$	$75+52 =$	$92+32 =$	$76+24 =$	$91+92 =$
-----------	-----------	-----------	-----------	-----------

$18+97 =$	$42+69 =$	$16+23 =$	$70+22 =$	$53+93 =$
-----------	-----------	-----------	-----------	-----------

$73+26 =$	$11+33 =$	$53+56 =$	$59+68 =$	$41+88 =$
-----------	-----------	-----------	-----------	-----------

$95+66 =$	$32+26 =$	$90+51 =$	$12+85 =$	$20+24 =$
-----------	-----------	-----------	-----------	-----------

$32+80 =$	$32+86 =$	$31+59 =$	$66+11 =$	$63+46 =$
$62+31 =$	$74+65 =$	$12+87 =$	$35+46 =$	$79+40 =$
$34+44 =$	$44+77 =$	$34+41 =$	$42+17 =$	$85+11 =$
$91+34 =$	$40+17 =$	$38+81 =$	$72+45 =$	$86+48 =$
$94+33 =$	$64+61 =$	$13+10 =$	$17+19 =$	$96+47 =$
$59+69 =$	$79+35 =$	$34+57 =$	$56+77 =$	$16+23 =$
$57+37 =$	$33+39 =$	$46+96 =$	$94+28 =$	$99+38 =$
$27+37 =$	$85+35 =$	$71+83 =$	$49+42 =$	$96+15 =$
$55+54 =$	$16+47 =$	$41+16 =$	$41+13 =$	$55+66 =$
$40+49 =$	$81+19 =$	$36+89 =$	$88+10 =$	$18+72 =$
$74+94 =$	$12+91 =$	$27+57 =$	$83+25 =$	$57+60 =$
$42+64 =$	$26+80 =$	$68+58 =$	$90+46 =$	$81+19 =$
$61+38 =$	$54+23 =$	$93+53 =$	$10+44 =$	$79+78 =$
$14+69 =$	$47+35 =$	$83+82 =$	$70+28 =$	$34+72 =$

$71+41 =$	$61+68 =$	$23+23 =$	$89+53 =$	$15+85 =$
$32+88 =$	$11+41 =$	$18+10 =$	$43+70 =$	$10+97 =$
$68+75 =$	$90+92 =$	$72+64 =$	$49+99 =$	$23+54 =$
$52+98 =$	$88+66 =$	$40+60 =$	$67+17 =$	$60+63 =$
$66+26 =$	$32+11 =$	$18+77 =$	$36+97 =$	$87+95 =$
$73+36 =$	$37+22 =$	$38+35 =$	$35+53 =$	$34+88 =$
$13+40 =$	$72+96 =$	$56+36 =$	$11+47 =$	$37+37 =$
$38+40 =$	$96+77 =$	$63+39 =$	$52+36 =$	$53+76 =$
$96+50 =$	$66+59 =$	$88+54 =$	$93+17 =$	$68+11 =$
$88+38 =$	$49+36 =$	$44+62 =$	$55+50 =$	$56+80 =$
$89+49 =$	$23+10 =$	$17+42 =$	$25+35 =$	$99+48 =$
$79+30 =$	$59+40 =$	$76+48 =$	$51+94 =$	$89+50 =$
$58+36 =$	$83+24 =$	$52+16 =$	$52+18 =$	$61+29 =$
$65+94 =$	$94+52 =$	$62+30 =$	$12+33 =$	$59+69 =$

$34+40 = \quad 95+62 = \quad 55+49 = \quad 72+92 = \quad 65+96 =$

$64+34 = \quad 80+27 = \quad 85+22 = \quad 21+15 = \quad 13+36 =$

$18+12 = \quad 31+93 = \quad 55+75 = \quad 24+58 = \quad 76+20 =$

$53+27 = \quad 22+82 = \quad 72+26 = \quad 45+20 = \quad 44+57 =$

$20+38 = \quad 94+91 = \quad 10+94 = \quad 78+45 = \quad 51+69 =$

$28+47 = \quad 65+48 = \quad 29+68 = \quad 29+42 = \quad 71+18 =$

$37+87 = \quad 75+54 = \quad 19+17 = \quad 94+79 = \quad 26+64 =$

$19+88 = \quad 47+86 = \quad 66+12 = \quad 21+26 = \quad 47+38 =$

$89+46 = \quad 32+57 = \quad 64+54 = \quad 93+45 = \quad 45+65 =$

$62+23 = \quad 35+30 = \quad 47+16 = \quad 96+71 = \quad 91+96 =$

$66+52 = \quad 38+86 = \quad 97+97 = \quad 75+94 = \quad 36+20 =$

$23+31 = \quad 66+84 = \quad 66+40 = \quad 68+87 = \quad 66+97 =$

$79+53 = \quad 27+14 = \quad 51+85 = \quad 46+42 = \quad 27+78 =$

$48+68 = \quad 20+24 = \quad 50+67 = \quad 96+66 = \quad 11+51 =$

30+60 =	93+92 =	46+34 =	98+48 =	22+65 =
60+35 =	23+82 =	50+95 =	66+33 =	44+42 =
30+15 =	43+19 =	64+95 =	70+10 =	33+81 =
54+71 =	45+55 =	84+22 =	32+53 =	91+64 =
23+56 =	72+93 =	30+65 =	17+77 =	34+27 =
68+35 =	27+64 =	39+92 =	77+13 =	33+40 =
39+27 =	65+88 =	67+41 =	10+13 =	30+58 =
21+66 =	98+60 =	19+34 =	19+72 =	72+54 =
70+38 =	20+64 =	69+79 =	93+88 =	13+88 =
52+18 =	30+23 =	27+42 =	89+85 =	98+80 =
29+94 =	98+49 =	24+83 =	71+96 =	11+89 =
97+61 =	94+48 =	15+24 =	74+33 =	80+41 =
95+89 =	79+62 =	84+67 =	38+74 =	78+85 =
68+62 =	82+71 =	20+42 =	96+15 =	83+37 =

$21+58 =$	$86+13 =$	$11+42 =$	$12+87 =$	$76+59 =$
$44+37 =$	$34+20 =$	$46+87 =$	$97+67 =$	$29+45 =$
$94+23 =$	$13+36 =$	$72+50 =$	$13+71 =$	$43+64 =$
$51+18 =$	$21+32 =$	$77+91 =$	$78+28 =$	$60+74 =$
$41+93 =$	$83+84 =$	$49+11 =$	$91+36 =$	$69+15 =$
$61+76 =$	$99+76 =$	$15+88 =$	$93+68 =$	$10+23 =$
$14+74 =$	$34+60 =$	$19+39 =$	$60+55 =$	$69+76 =$
$43+32 =$	$56+22 =$	$99+12 =$	$63+65 =$	$54+18 =$
$77+54 =$	$69+65 =$	$84+64 =$	$89+37 =$	$55+37 =$
$48+59 =$	$42+97 =$	$21+93 =$	$46+28 =$	$39+10 =$
$46+42 =$	$50+65 =$	$66+87 =$	$90+50 =$	$27+36 =$
$45+25 =$	$37+36 =$	$77+62 =$	$43+75 =$	$27+68 =$
$62+21 =$	$92+57 =$	$67+84 =$	$74+65 =$	$23+10 =$
$22+15 =$	$79+49 =$	$98+77 =$	$80+50 =$	$30+24 =$

$76+51 = \quad 25+29 = \quad 60+89 = \quad 16+51 = \quad 55+64 =$

$81+29 = \quad 56+97 = \quad 57+73 = \quad 88+19 = \quad 85+98 =$

$55+22 = \quad 21+37 = \quad 69+92 = \quad 40+29 = \quad 84+48 =$

$22+42 = \quad 40+71 = \quad 31+32 = \quad 52+37 = \quad 91+12 =$

$27+23 = \quad 49+52 = \quad 18+78 = \quad 21+11 = \quad 16+75 =$

$75+62 = \quad 80+47 = \quad 90+68 = \quad 36+79 = \quad 95+96 =$

$11+38 = \quad 87+30 = \quad 16+40 = \quad 17+13 = \quad 71+69 =$

$49+76 = \quad 80+30 = \quad 16+95 = \quad 16+96 = \quad 79+43 =$

$39+13 = \quad 92+93 = \quad 96+95 = \quad 84+79 = \quad 74+29 =$

$49+24 = \quad 43+46 = \quad 86+50 = \quad 74+92 = \quad 75+43 =$

$21+76 = \quad 26+15 = \quad 70+94 = \quad 67+24 = \quad 74+57 =$

$77+42 = \quad 50+90 = \quad 15+43 = \quad 10+58 = \quad 56+37 =$

$66+56 = \quad 61+38 = \quad 51+78 = \quad 36+54 = \quad 29+56 =$

$79+19 = \quad 64+57 = \quad 91+60 = \quad 64+90 = \quad 72+99 =$

$50+39 = \quad 54+15 = \quad 24+87 = \quad 83+58 = \quad 81+86 =$

$67+49 = \quad 99+98 = \quad 30+15 = \quad 95+87 = \quad 59+82 =$

$98+71 = \quad 93+76 = \quad 47+70 = \quad 78+66 = \quad 13+58 =$

$93+81 = \quad 96+45 = \quad 29+30 = \quad 69+10 = \quad 94+24 =$

$32+50 = \quad 78+64 = \quad 81+10 = \quad 39+45 = \quad 43+74 =$

$30+55 = \quad 95+63 = \quad 66+52 = \quad 10+17 = \quad 99+11 =$

$22+30 = \quad 83+36 = \quad 55+13 = \quad 19+31 = \quad 48+70 =$

$91+30 = \quad 36+36 = \quad 36+78 = \quad 41+93 = \quad 53+56 =$

$62+46 = \quad 47+71 = \quad 56+48 = \quad 41+10 = \quad 83+73 =$

$55+89 = \quad 43+79 = \quad 20+99 = \quad 24+73 = \quad 12+57 =$

$56+72 = \quad 73+25 = \quad 49+42 = \quad 37+74 = \quad 13+76 =$

$40+44 = \quad 21+59 = \quad 81+23 = \quad 85+35 = \quad 49+92 =$

$31+73 = \quad 35+40 = \quad 68+68 = \quad 38+91 = \quad 19+49 =$

$16+14 = \quad 78+33 = \quad 86+72 = \quad 99+13 = \quad 93+18 =$

$58+55 = \quad 27+34 = \quad 27+87 = \quad 53+89 = \quad 58+37 =$

$62+21 = \quad 26+85 = \quad 67+96 = \quad 15+86 = \quad 64+38 =$

$72+87 = \quad 90+34 = \quad 70+39 = \quad 77+76 = \quad 35+54 =$

$11+65 = \quad 42+43 = \quad 20+40 = \quad 55+81 = \quad 83+38 =$

$17+24 = \quad 61+89 = \quad 79+65 = \quad 81+11 = \quad 46+56 =$

$46+27 = \quad 69+52 = \quad 48+10 = \quad 36+66 = \quad 26+71 =$

$77+82 = \quad 88+53 = \quad 46+72 = \quad 91+46 = \quad 70+35 =$

$68+35 = \quad 88+58 = \quad 86+41 = \quad 48+56 = \quad 36+96 =$

$15+34 = \quad 46+32 = \quad 87+69 = \quad 36+30 = \quad 84+13 =$

$69+92 = \quad 78+79 = \quad 26+31 = \quad 52+26 = \quad 53+27 =$

$62+96 = \quad 22+74 = \quad 53+99 = \quad 48+45 = \quad 59+67 =$

$51+99 = \quad 54+83 = \quad 62+36 = \quad 14+79 = \quad 16+40 =$

$69+10 = \quad 39+44 = \quad 33+96 = \quad 37+86 = \quad 86+40 =$

$71+12 = \quad 36+56 = \quad 17+74 = \quad 19+99 = \quad 29+49 =$

$10+56 = \quad 28+58 = \quad 36+59 = \quad 97+33 = \quad 15+77 =$

$70+20 = \quad 44+29 = \quad 33+55 = \quad 72+33 = \quad 51+15 =$

$42+70 = \quad 98+56 = \quad 20+11 = \quad 13+94 = \quad 11+73 =$

$90+25 = \quad 82+50 = \quad 66+43 = \quad 28+34 = \quad 39+93 =$

$80+46 = \quad 36+71 = \quad 37+70 = \quad 21+76 = \quad 90+71 =$

$15+56 = \quad 10+12 = \quad 93+68 = \quad 98+89 = \quad 13+35 =$

$26+63 = \quad 66+70 = \quad 17+46 = \quad 83+52 = \quad 63+82 =$

$24+41 = \quad 97+85 = \quad 80+77 = \quad 28+94 = \quad 93+41 =$

$86+57 = \quad 59+85 = \quad 40+71 = \quad 14+54 = \quad 52+88 =$

$20+14 = \quad 13+69 = \quad 25+70 = \quad 86+79 = \quad 76+10 =$

$37+44 = \quad 22+87 = \quad 72+28 = \quad 93+57 = \quad 23+41 =$

$12+83 = \quad 63+37 = \quad 21+25 = \quad 86+11 = \quad 24+46 =$

$23+82 = \quad 15+43 = \quad 17+94 = \quad 97+42 = \quad 10+32 =$

$32+37 = \quad 81+39 = \quad 59+20 = \quad 29+97 = \quad 69+84 =$

20+13 =	27+73 =	27+90 =	10+19 =	87+12 =
14+84 =	60+66 =	98+18 =	20+19 =	25+14 =
70+85 =	92+41 =	43+61 =	22+20 =	12+69 =
53+67 =	18+50 =	39+16 =	96+89 =	17+71 =
87+50 =	53+82 =	99+69 =	95+32 =	33+65 =
52+39 =	83+56 =	28+98 =	62+10 =	54+86 =
51+48 =	42+11 =	26+71 =	78+47 =	26+71 =
63+39 =	40+21 =	71+64 =	81+75 =	57+42 =
65+97 =	18+55 =	57+34 =	43+10 =	73+44 =
64+69 =	92+66 =	89+99 =	81+37 =	70+41 =
10+39 =	20+28 =	24+32 =	95+13 =	91+42 =
21+22 =	83+99 =	19+25 =	70+13 =	95+97 =
25+41 =	40+19 =	38+58 =	97+15 =	59+54 =
15+50 =	26+61 =	13+58 =	16+29 =	75+41 =

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