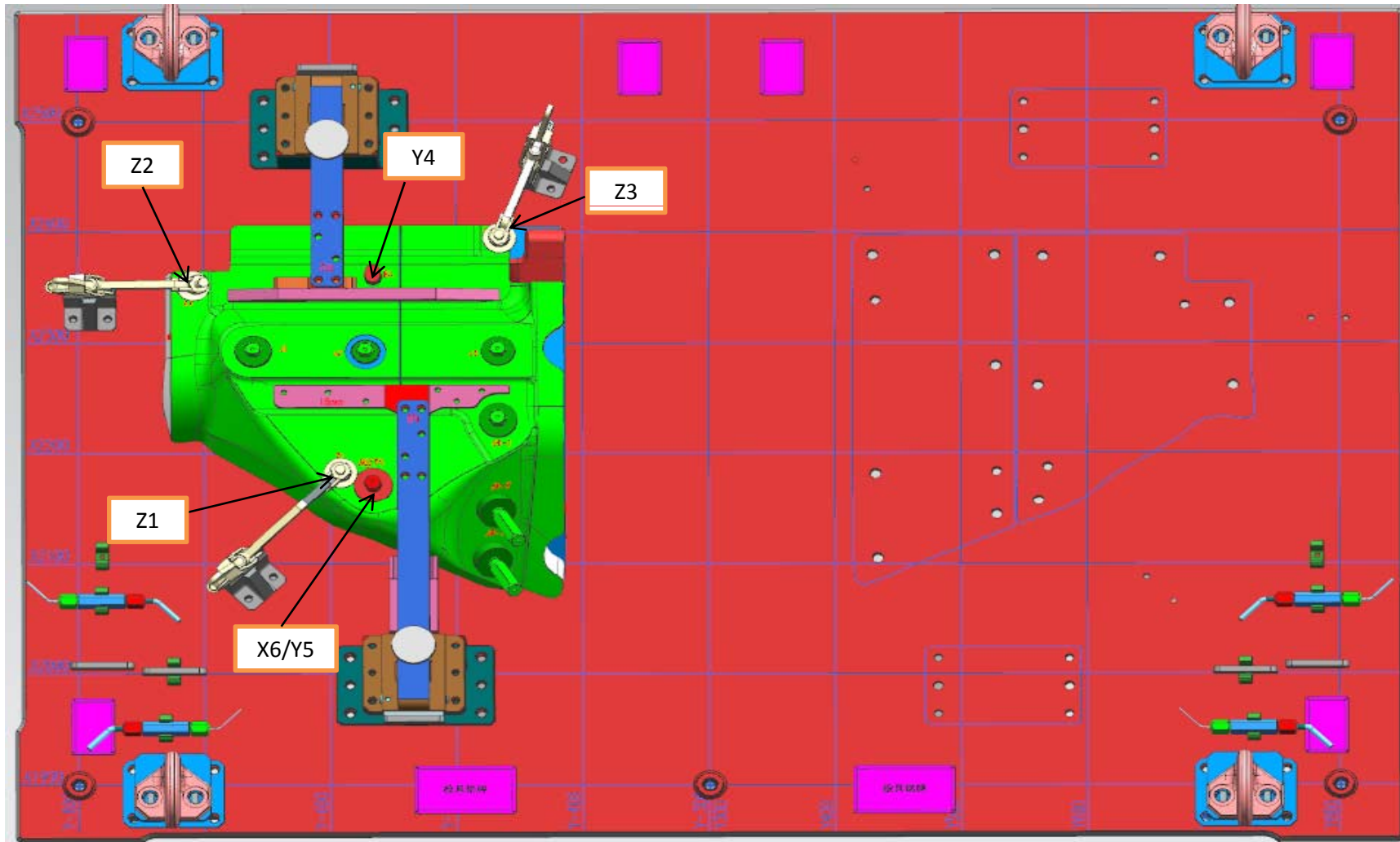


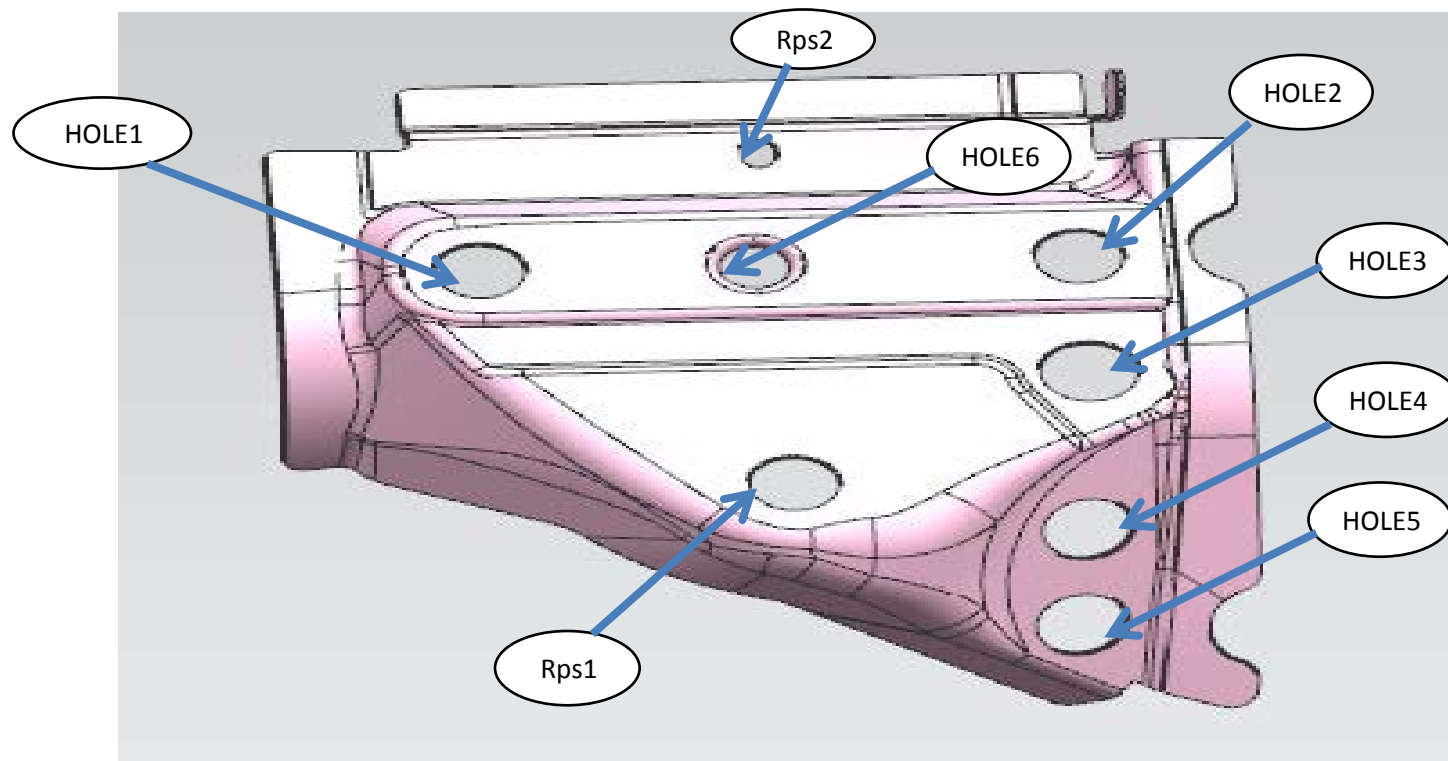
Project Name	CS11	CS11_Fully measured Report			
Part Number	8888004439				
CAD Number	8888066372_019				
Product Name	GEAN-PROD-TORQUE BOX RH				
Supplier	上海立衡科技				
VCC Material standards	VDA 239-CR440Y780T				
Actual Material	CR440Y780T				
Thickness	1. 4mm				
Coating thickness	GI50/50-U				
Detection time	2016/07/25				
CHECK RESULT检查结果					
CHECK DATE 检测日期	OK. RATIO合格率				
12/20/2016		Part code	P1	P2	P3
	TOTAL 全尺寸合格率	OK Ratio		98. 5%	
		OK Points		135	
		Total Points		137	
	CPT CPT合格率	OK Ratio		100%	
		OK Points		23	
		Total Points		23	
	SURF. 型面合格率	OK Ratio		99%	
		OK Points		73	
		Total Points		74	
	TRIM 修边合格率	OK Ratio		96%	
		OK Points		27	
		Total Points		28	
	HOLE 孔位孔径合格率	OK Ratio		100%	
		OK Points		12	
		Total Points		12	

# RPS Information



孔 统计表  
(Hole Statistical List)

ITEM	HOLE 1	HOLE2	HOLE3	HOLE4	HOLE5	HOLE6	Rps1	Rps2	
Nominal	30.20 (0~0.39)	30.00 (0~0.84)	33.0 (0~1.0)	33.0 (0~1.0)	33.0 (0~1.0)	24.0 (0~0.33)	30.2 (0~0.15)	12.1. (0~0.15) *16 (±0.5)	
Actual	30.51	30.52	33.44	33.55	33.60	24.22	30.22	12.25*16.03	
Deviation	0.31	0.52	0.44	0.55	0.60	0.22	0.02	0.15 ----- 0.03	

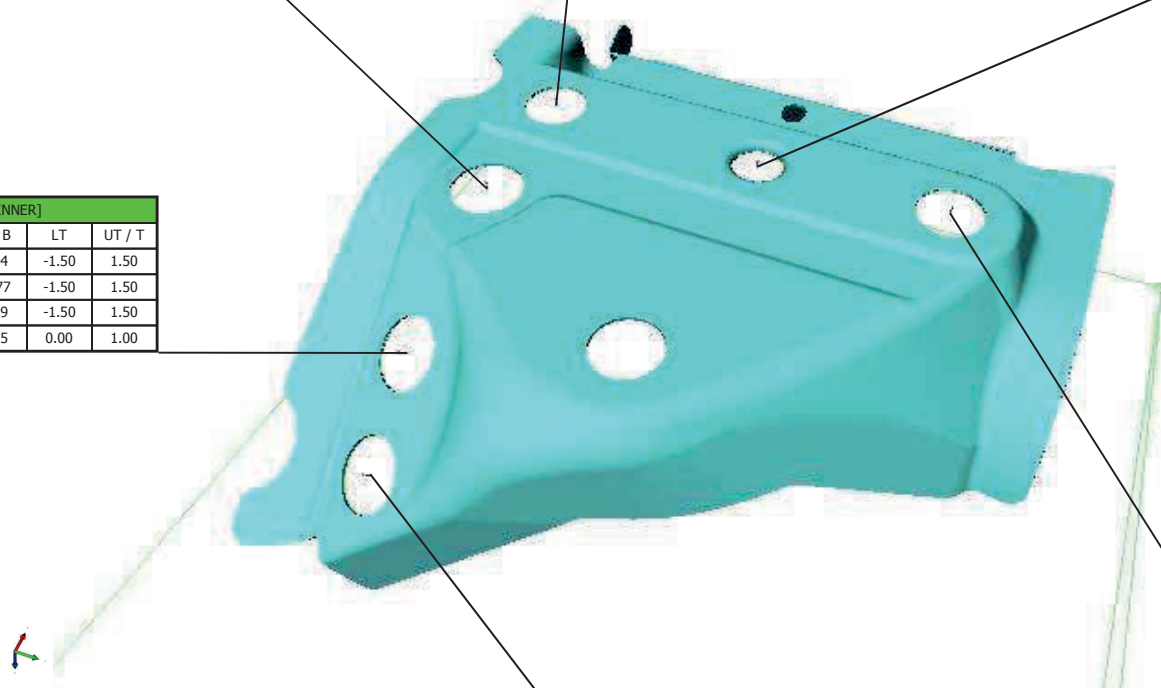


H_3 [CIRCLE/INNER]					
	A	N	D / B	LT	UT / T
X/R	2218.05	2218.20	-0.15	-1.50	1.50
Y/A	465.90	466.00	-0.10	-1.50	1.50
Z/H	343.60	343.60	0.00	-1.50	1.50
Dia	33.44	33.00	0.44	0.00	1.00

H_2 [CIRCLE/INNER]					
	A	N	D / B	LT	UT / T
X/R	2280.82	2280.80	0.02	-1.50	1.50
Y/A	466.04	466.00	0.04	-1.50	1.50
Z/H	341.04	341.04	0.00	-1.50	1.50
Dia	30.52	30.00	0.52	0.00	0.84

H_6 [CIRCLE/INNER]					
	A	N	D / B	LT	UT / T
X/R	2280.53	2280.65	-0.12	-1.00	1.00
Y/A	571.08	571.00	0.08	-1.00	1.00
Z/H	344.64	344.64	0.00	-1.00	1.00
Dia	24.22	24.00	0.22	0.00	0.33

H_4 [CIRCLE/INNER]					
	A	N	D / B	LT	UT / T
X/R	2141.85	2141.51	0.34	-1.50	1.50
Y/A	468.94	469.71	-0.77	-1.50	1.50
Z/H	370.49	370.40	0.09	-1.50	1.50
Dia	33.55	33.00	0.55	0.00	1.00



H_5 [CIRCLE/INNER]					
	A	N	D / B	LT	UT / T
X/R	2099.23	2098.89	0.34	-1.50	1.50
Y/A	472.55	472.94	-0.39	-1.50	1.50
Z/H	399.72	399.79	-0.07	-1.50	1.50
Dia	33.60	33.00	0.60	0.00	1.00

H_1 [CIRCLE/INNER]					
	A	N	D / B	LT	UT / T
X/R	2280.74	2280.65	0.09	-0.75	0.75
Y/A	660.10	660.00	0.10	-0.75	0.75
Z/H	341.04	341.04	0.00	-0.75	0.75
Dia	30.51	30.20	0.31	0.00	0.39

**PROJECT NAME :** CS11

**Part NO:** 8888004439

**PART NAME:** GEAN-PROD-TORQUE BOX RH

**INSPECTORS:** SunXiang

**INSPECTION DATE :** 20-12-2016

**INSPECTION ITEMS:** HOLE

X
  Y
  Z

**PAGE:** 4

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