

20 以内加减法大全(每页 100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+13=$	$11+2=$	$13-1=$	$19-8=$	$8-7=$
$15-14=$	$16-1=$	$12+3=$	$2+11=$	$14-6=$
$2+3=$	$3+16=$	$1+8=$	$18-18=$	$7+1=$
$13-6=$	$3+7=$	$9+1=$	$4+12=$	$8+3=$
$4+12=$	$2-2=$	$18-7=$	$1+15=$	$16-6=$
$5+5=$	$15-13=$	$19-8=$	$16-9=$	$15-3=$
$2+15=$	$11+7=$	$2+6=$	$12+8=$	$8+6=$
$13-12=$	$14-5=$	$4-4=$	$7+11=$	$1+15=$
$10+3=$	$10+9=$	$14+5=$	$1+4=$	$17-9=$
$13+6=$	$7-6=$	$8-8=$	$17-14=$	$12+1=$
$19-3=$	$9-4=$	$6-1=$	$10+7=$	$16-7=$
$12-9=$	$19-8=$	$2+12=$	$1+10=$	$16-10=$
$7+7=$	$1+1=$	$18-10=$	$10+5=$	$4+12=$
$14-14=$	$5+3=$	$17-12=$	$19-18=$	$2+12=$
$10+1=$	$15-10=$	$13+4=$	$1+2=$	$11+6=$
$3-2=$	$8-6=$	$18-2=$	$17-9=$	$19-8=$
$6+10=$	$10+1=$	$18-5=$	$4+11=$	$20-2=$
$1+14=$	$1-1=$	$5+12=$	$17-13=$	$14-2=$
$15-12=$	$20-9=$	$10+4=$	$3+13=$	$1+8=$
$8+1=$	$1+6=$	$8+9=$	$5+8=$	$4+15=$

20 以内加减法大全(每页 100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-6=$	$7+10=$	$18-11=$	$15-2=$	$5+1=$
$9+2=$	$20-2=$	$20-13=$	$2+2=$	$14+6=$
$20-11=$	$7+4=$	$20-16=$	$13+1=$	$18+1=$
$2+15=$	$10-4=$	$6+13=$	$13+3=$	$19-14=$
$12-5=$	$17-1=$	$1+5=$	$7+9=$	$3+1=$
$19-1=$	$8+1=$	$1+15=$	$16-16=$	$8+1=$
$2+17=$	$2+15=$	$14+2=$	$11-9=$	$3+10=$
$3+6=$	$11-4=$	$13+7=$	$8+10=$	$8-3=$
$9+7=$	$4+3=$	$9-8=$	$16-4=$	$10+10=$
$7-4=$	$4+9=$	$13-8=$	$4+7=$	$4-1=$
$18-14=$	$2+2=$	$17-6=$	$6+14=$	$7+4=$
$15+3=$	$1+10=$	$4+6=$	$1+13=$	$11-7=$
$1+16=$	$5+13=$	$13-6=$	$12-4=$	$1+3=$
$10+10=$	$17-13=$	$11-4=$	$2+13=$	$9-9=$
$2+17=$	$7+13=$	$7+6=$	$10+10=$	$8-8=$
$19-2=$	$19-14=$	$2+9=$	$13-2=$	$8-2=$
$13+1=$	$9-1=$	$11+3=$	$18-1=$	$7+9=$
$5-1=$	$15+5=$	$12-1=$	$13-13=$	$12-11=$
$4+3=$	$16+3=$	$17-6=$	$20-5=$	$5+5=$
$8+7=$	$9+8=$	$4+13=$	$11+4=$	$19-4=$

20 以内加减法大全(每页 100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+10=$	$11-10=$	$3+16=$	$13-13=$	$10-1=$
$4+7=$	$20-12=$	$11-3=$	$20-5=$	$7+7=$
$4+6=$	$7+9=$	$4+7=$	$11+4=$	$1+19=$
$7+10=$	$1+9=$	$13+7=$	$8+7=$	$14+4=$
$19-13=$	$20-9=$	$12-11=$	$5+10=$	$19-17=$
$10+5=$	$19+1=$	$1+6=$	$20-3=$	$9+4=$
$9+11=$	$9-9=$	$5+2=$	$19-12=$	$1+17=$
$20-17=$	$14+2=$	$20-5=$	$11+9=$	$6+4=$
$15-1=$	$14-1=$	$19-7=$	$8-6=$	$18-14=$
$1+17=$	$17-16=$	$14+6=$	$1+9=$	$11-6=$
$3+13=$	$4+14=$	$14+4=$	$15-12=$	$13-5=$
$10-8=$	$6+2=$	$8+3=$	$15+3=$	$14-3=$
$12-7=$	$13+2=$	$13+4=$	$1+18=$	$6+3=$
$3+1=$	$5+11=$	$9+11=$	$18-6=$	$2+6=$
$16-14=$	$8+2=$	$18-4=$	$9+9=$	$18-2=$
$20-19=$	$9-7=$	$13+2=$	$14-10=$	$10+1=$
$6-3=$	$4-3=$	$19-8=$	$18-5=$	$1+2=$
$18-12=$	$6+11=$	$20-14=$	$3+12=$	$10+9=$
$13-12=$	$17-5=$	$10-10=$	$15-14=$	$12-1=$
$14-8=$	$18-6=$	$17+2=$	$13+2=$	$16-13=$

20 以内加减法大全(每页 100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

12-1=	12+1=	17-14=	13+6=	12+7=
1+10=	18-5=	16-14=	12+1=	15-6=
1+2=	3+17=	2+2=	8+6=	17-14=
12-2=	7-6=	16+1=	8-2=	13+2=
8+3=	18-4=	3+10=	15-8=	20-19=
12-3=	18-13=	17-5=	8+7=	19-15=
15-3=	8-8=	7+9=	20-7=	9+8=
10-2=	19-12=	1+15=	4-1=	15-10=
14-12=	12-8=	13-6=	17-10=	4+6=
1+19=	10-5=	19-15=	5+14=	3+9=
4+15=	3+16=	8-1=	16-12=	5+2=
13-6=	2-1=	18-9=	17-4=	13-4=
11+3=	10-2=	15-9=	7+4=	17-10=
7-1=	20-1=	12-7=	7+12=	11-7=
8+4=	16+2=	5-2=	7-6=	8+10=
8+2=	19-6=	15+4=	20-10=	9-4=
19-4=	3-3=	7-7=	9-7=	20-4=
19-6=	7+5=	20-6=	15+4=	9-6=
2+11=	12+4=	15-15=	20-3=	6-3=
3+8=	5-3=	11-9=	14-9=	12-1=

20 以内加减法大全(每页 100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+12=$	$8+5=$	$5+9=$	$7-4=$	$7-5=$
$6+8=$	$8-3=$	$14+2=$	$8+1=$	$2+10=$
$5+4=$	$4+13=$	$18-18=$	$15-12=$	$3+4=$
$9-7=$	$1+11=$	$1+11=$	$17+1=$	$15-8=$
$8+10=$	$4+1=$	$9+2=$	$1+8=$	$1+8=$
$19-5=$	$5+12=$	$16-11=$	$6+7=$	$17-12=$
$15-6=$	$17-13=$	$20-8=$	$3-1=$	$8+7=$
$17-5=$	$15+2=$	$2-1=$	$6+13=$	$16-2=$
$5+13=$	$4-3=$	$4+12=$	$5+9=$	$18-10=$
$16-11=$	$3+13=$	$7-6=$	$18-13=$	$10+7=$
$20-5=$	$4+2=$	$14-4=$	$4+3=$	$5-1=$
$12+5=$	$9+4=$	$8+6=$	$4+14=$	$6-3=$
$7-6=$	$10-4=$	$18-15=$	$3-3=$	$13+6=$
$16-10=$	$5+6=$	$1+10=$	$16-2=$	$14+3=$
$4+6=$	$9+4=$	$3+1=$	$16-10=$	$10+6=$
$13-10=$	$7+2=$	$1+13=$	$4-1=$	$15-6=$
$2+8=$	$16-6=$	$17+2=$	$1-1=$	$19-5=$
$16+3=$	$2+2=$	$16-4=$	$18-14=$	$12+5=$
$19-7=$	$14-3=$	$2+7=$	$20-1=$	$13-3=$
$3+12=$	$7-1=$	$6+14=$	$4+7=$	$11-10=$

20 以内加减法大全(每页 100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16+3=$	$20-11=$	$9+10=$	$1+13=$	$6-5=$
$11-1=$	$6+14=$	$7-5=$	$2+16=$	$3+14=$
$15+3=$	$9+7=$	$9-7=$	$20-11=$	$12-3=$
$5+11=$	$16-14=$	$4+3=$	$3+4=$	$2+14=$
$18-11=$	$7+1=$	$17-5=$	$2+6=$	$6+4=$
$11-6=$	$18-17=$	$18-1=$	$1+14=$	$3+16=$
$6-3=$	$19-18=$	$10+5=$	$14-4=$	$15-2=$
$9-7=$	$1+3=$	$13-4=$	$7-3=$	$10+5=$
$11-8=$	$18-1=$	$4+6=$	$3+17=$	$11-6=$
$7-6=$	$19-15=$	$17-8=$	$7+5=$	$6+6=$
$9-9=$	$4+13=$	$6+2=$	$2+12=$	$14-6=$
$15+5=$	$11-1=$	$11+5=$	$19-4=$	$3+3=$
$9-6=$	$5-2=$	$7+2=$	$16+2=$	$19-13=$
$20-11=$	$18-17=$	$15+1=$	$7-6=$	$3+9=$
$15-5=$	$1+12=$	$17-3=$	$1+16=$	$5+15=$
$4+1=$	$14+6=$	$16-12=$	$13-6=$	$19-13=$
$12+8=$	$3+8=$	$1+7=$	$14+6=$	$4-4=$
$15-15=$	$11+1=$	$17-4=$	$2+5=$	$11+1=$
$12-6=$	$16-16=$	$19-14=$	$11-3=$	$2-1=$
$12+7=$	$4+8=$	$10+6=$	$18-12=$	$11-9=$

20 以内加减法大全(每页 100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

20-6=	11-7=	18-5=	12-7=	16+4=
16-12=	13-9=	17-9=	11-1=	15-13=
17-4=	6+1=	11-10=	3+9=	12-4=
18-5=	2+18=	5+1=	12+5=	20-16=
18+1=	8-8=	11-6=	5+1=	7-6=
10-5=	19-17=	15-2=	3+10=	4-3=
18-3=	11-6=	10+1=	3+14=	14-7=
7-5=	5-2=	7+3=	12-2=	8+2=
1+9=	3-1=	9+6=	14-4=	18-17=
11-4=	5+4=	13-2=	4+14=	7-2=
11-3=	8+3=	7-1=	14-1=	6+7=
7+2=	12-12=	5-5=	6+11=	7+5=
16-3=	16-2=	13-5=	1+5=	13-11=
16-5=	6+3=	6+3=	15-2=	12-4=
2+11=	5-3=	12-3=	15-10=	14-1=
12-3=	14-14=	4-2=	3+7=	20-17=
20-10=	9+3=	8+11=	6-2=	10+2=
7+8=	14+4=	11+4=	1+1=	10+3=
9+1=	16-9=	18-17=	15-8=	10-1=
20-1=	5-5=	16+3=	9-1=	8-4=

20 以内加减法大全(每页 100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$5+15=$	$17-17=$	$14-5=$	$20-18=$	$7+7=$
$5-5=$	$2+16=$	$7+8=$	$13+6=$	$18-13=$
$5+1=$	$1+2=$	$18-3=$	$17-9=$	$3+8=$
$1+19=$	$18-15=$	$6+11=$	$13+3=$	$15-9=$
$9+3=$	$12+7=$	$16+3=$	$1+1=$	$1-1=$
$14-6=$	$20-3=$	$1+2=$	$8-3=$	$12+2=$
$6+11=$	$3+9=$	$16-2=$	$8-6=$	$4+9=$
$6+7=$	$1+15=$	$3+10=$	$20-8=$	$4+8=$
$7+4=$	$11-8=$	$17+1=$	$12-12=$	$16-16=$
$8-8=$	$11-2=$	$15-8=$	$11+7=$	$2+3=$
$10+1=$	$20-11=$	$13-11=$	$6+4=$	$12-5=$
$14-10=$	$12-12=$	$5+5=$	$17-8=$	$16-13=$
$5+11=$	$4+5=$	$5+15=$	$17-15=$	$18-7=$
$11+8=$	$1+2=$	$5+8=$	$4-3=$	$19-12=$
$2+16=$	$7+11=$	$19-17=$	$6+3=$	$6+12=$
$11-10=$	$1+19=$	$8+8=$	$20-13=$	$13-12=$
$2+14=$	$18-9=$	$5+3=$	$19-19=$	$9-1=$
$1+2=$	$11+4=$	$18-13=$	$18+2=$	$11+4=$
$13-1=$	$2+7=$	$5+13=$	$10+3=$	$4+10=$
$6-6=$	$20-5=$	$7+9=$	$4+5=$	$5+13=$

20 以内加减法大全(每页 100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$3+3=$	$8-7=$	$4-1=$	$14-11=$	$19-6=$
$10+5=$	$3+1=$	$11-1=$	$9-3=$	$3+7=$
$8+6=$	$11+8=$	$19+1=$	$19-10=$	$3+2=$
$14-7=$	$6+8=$	$6-6=$	$18-17=$	$5-2=$
$17+1=$	$18-16=$	$3-3=$	$5-4=$	$15-12=$
$11-4=$	$9-2=$	$6+9=$	$12+3=$	$15-8=$
$12-12=$	$11-8=$	$2+1=$	$20-17=$	$8-4=$
$12+6=$	$16-8=$	$1+4=$	$7-3=$	$6+11=$
$13-1=$	$7+10=$	$11-4=$	$14-11=$	$16-6=$
$14-14=$	$7+12=$	$12-7=$	$12+2=$	$12-2=$
$5+2=$	$8+9=$	$20-10=$	$20-1=$	$8-5=$
$6+8=$	$13-7=$	$9-6=$	$8-7=$	$10+9=$
$6-6=$	$11+5=$	$18-9=$	$6+2=$	$5+15=$
$10+2=$	$17-7=$	$2+11=$	$10+5=$	$2+2=$
$19-6=$	$4-2=$	$20-12=$	$20-8=$	$18+2=$
$13+5=$	$19-19=$	$19-12=$	$3-2=$	$5+2=$
$12-5=$	$1+11=$	$16-10=$	$7+1=$	$17-13=$
$8-5=$	$6-2=$	$12-4=$	$7-1=$	$8+7=$
$8-4=$	$19-4=$	$6-1=$	$3-1=$	$8-1=$
$2+6=$	$2+11=$	$19-14=$	$13+2=$	$10-5=$

20 以内加减法大全(每页 100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11-6=$	$2+16=$	$3+3=$	$15+4=$	$19-19=$
$20-6=$	$3+2=$	$2+5=$	$14-13=$	$1+2=$
$13+5=$	$14-5=$	$11+9=$	$17+2=$	$20-4=$
$14-11=$	$12+2=$	$13+5=$	$4+6=$	$20-2=$
$4-4=$	$17-5=$	$14-12=$	$15-6=$	$17-10=$
$1+18=$	$14-9=$	$3+6=$	$10-4=$	$20-15=$
$12-4=$	$6+4=$	$2+4=$	$12-1=$	$16-15=$
$15-2=$	$2+9=$	$10+3=$	$4+3=$	$19-18=$
$11-10=$	$13+4=$	$19-2=$	$6+4=$	$16-4=$
$14+6=$	$7+2=$	$16-2=$	$1+6=$	$18-3=$
$1+12=$	$18-14=$	$13-11=$	$3+11=$	$16+3=$
$11+8=$	$15-4=$	$2+13=$	$15-11=$	$7+12=$
$20-8=$	$4+6=$	$12-10=$	$3+1=$	$15+4=$
$9+4=$	$20-18=$	$8+10=$	$9+6=$	$4+3=$
$8+9=$	$13-8=$	$11+4=$	$14+3=$	$11+1=$
$7-4=$	$15-8=$	$3+13=$	$7+6=$	$6+14=$
$9-3=$	$8+1=$	$13-13=$	$9+11=$	$16-14=$
$15+5=$	$14+6=$	$10-2=$	$9+10=$	$14-7=$
$12+8=$	$11+6=$	$1+17=$	$5-5=$	$14-8=$
$1+11=$	$9+8=$	$7-7=$	$12-6=$	$9-7=$

20 以内加减法大全(每页 100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2+4=$	$15-9=$	$10+9=$	$12+3=$	$5+4=$
$8+3=$	$1+8=$	$9+3=$	$17-3=$	$18-12=$
$1+13=$	$20-8=$	$3-1=$	$7+3=$	$1+16=$
$15-15=$	$14-4=$	$16-16=$	$12+6=$	$5+6=$
$12+2=$	$18-14=$	$12+8=$	$19-5=$	$12+4=$
$14-4=$	$15-14=$	$8+4=$	$1+19=$	$5+12=$
$19-19=$	$16+1=$	$4-1=$	$5+15=$	$17-11=$
$7-3=$	$15-6=$	$19-17=$	$12-10=$	$4+2=$
$5+3=$	$19-13=$	$14-10=$	$4+15=$	$7+8=$
$1-1=$	$15-15=$	$6+7=$	$2+3=$	$13-3=$
$13-4=$	$16-5=$	$13-7=$	$10+9=$	$1+10=$
$10-10=$	$6+13=$	$17-1=$	$13-10=$	$20-13=$
$1+10=$	$3+6=$	$20-11=$	$11-6=$	$4+6=$
$20-3=$	$14-12=$	$11-10=$	$5-2=$	$13-7=$
$7+6=$	$12-4=$	$5+6=$	$4+16=$	$15+1=$
$6-2=$	$1+15=$	$8+8=$	$5+4=$	$7+11=$
$4+11=$	$12-2=$	$12-12=$	$19-2=$	$12-9=$
$15+4=$	$18+1=$	$15-10=$	$14-5=$	$11-10=$
$13-11=$	$3+13=$	$12-5=$	$6+3=$	$20-6=$
$10-3=$	$10+8=$	$6-3=$	$8+5=$	$13+1=$

20 以内加减法大全(每页 100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

15-14=	19-4=	12-9=	5+14=	1+7=
9+10=	4+15=	6-4=	15+5=	16-5=
6+9=	13-12=	3+12=	4+9=	2+7=
19-17=	4+4=	18-13=	14+2=	2+9=
19-11=	9-6=	20-1=	6+2=	1+19=
8-3=	10+4=	17+3=	17-2=	18-4=
5+14=	13+3=	7-6=	3+2=	3+8=
18-4=	20-5=	16-7=	8+4=	3-1=
15-10=	10-6=	15-10=	16+1=	10+10=
5+8=	8+8=	4+14=	20-12=	5+12=
4-4=	5+3=	17-8=	17-5=	9-3=
19-10=	17-6=	9-4=	19-9=	20-3=
11-9=	8-2=	20-3=	9-9=	18-8=
3+11=	17-10=	14-7=	6+9=	11-2=
20-4=	7+4=	11-5=	4-2=	16-7=
1+15=	4+3=	14-10=	12-9=	4+14=
1+3=	2+13=	9+7=	11-2=	6+13=
4+7=	12+5=	4+3=	2+14=	1+6=
2-2=	20-10=	13-12=	12+2=	12-2=
12+6=	18-2=	10-2=	11+6=	3+17=

20 以内加减法大全(每页 100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11-7=$	$11+3=$	$11+6=$	$4+13=$	$3+15=$
$16-8=$	$7-7=$	$8-5=$	$18-16=$	$6+6=$
$20-3=$	$15-11=$	$15+3=$	$17-6=$	$6+1=$
$13-5=$	$6+13=$	$15+4=$	$5+15=$	$11-3=$
$16-15=$	$1+14=$	$1-1=$	$18+1=$	$6-5=$
$14-13=$	$6-1=$	$4+1=$	$10-4=$	$15-1=$
$20-4=$	$14-8=$	$6+4=$	$5-2=$	$2+2=$
$18-13=$	$16+3=$	$5+7=$	$17-4=$	$20-1=$
$1+5=$	$5+13=$	$17-11=$	$1+2=$	$17-6=$
$4+13=$	$16-10=$	$9+4=$	$9-8=$	$13-9=$
$18-16=$	$20-17=$	$13+1=$	$10-9=$	$2+16=$
$17-12=$	$19-16=$	$9+5=$	$20-19=$	$15-12=$
$6+1=$	$8-5=$	$8-6=$	$11-1=$	$11-8=$
$5+10=$	$2+14=$	$17-2=$	$1+3=$	$13-1=$
$14-1=$	$11-11=$	$15-14=$	$10+1=$	$20-10=$
$1+11=$	$13-4=$	$1+12=$	$20-16=$	$11-3=$
$1+17=$	$10+4=$	$11+2=$	$1+14=$	$16-15=$
$18-2=$	$12+1=$	$15-2=$	$13-5=$	$9+8=$
$14+4=$	$12-9=$	$3-2=$	$2+9=$	$9-5=$
$13-5=$	$5+1=$	$6+13=$	$4+2=$	$12+2=$

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