

二年级数学 100 以内加减法竖式计算题过关考核练习题大全附答案

姓名: _____ 班级: _____ 日期: _____ 用时: ____分钟 得分: _____

$$\begin{array}{r}
 25 + 43 = & 19 + 41 = & 30 - 25 = & 48 - 27 = & 11 + 13 = \\
 2 \quad 5 & 1 \quad 9 & 3 \quad 0 & 4 \quad 8 & 1 \quad 1 \\
 + 4 \quad 3 & + 4 \quad 1 & - 2 \quad 5 & - 2 \quad 7 & + 1 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 44 - 10 = & 42 - 16 = & 33 - 28 = & 27 - 10 = & 28 + 45 = \\
 4 \quad 4 & 4 \quad 2 & 3 \quad 3 & 2 \quad 7 & 2 \quad 8 \\
 - 1 \quad 0 & - 1 \quad 6 & - 2 \quad 8 & - 1 \quad 0 & + 4 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 26 - 14 = & 20 - 20 = & 21 + 37 = & 22 - 17 = & 30 - 22 = \\
 2 \quad 6 & 2 \quad 0 & 2 \quad 1 & 2 \quad 2 & 3 \quad 0 \\
 - 1 \quad 4 & - 2 \quad 0 & + 3 \quad 7 & - 1 \quad 7 & - 2 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 27 - 14 = & 21 + 35 = & 36 + 44 = & 32 - 18 = & 14 + 22 = \\
 2 \quad 7 & 2 \quad 1 & 3 \quad 6 & 3 \quad 2 & 1 \quad 4 \\
 - 1 \quad 4 & + 3 \quad 5 & + 4 \quad 4 & - 1 \quad 8 & + 2 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 35 + 43 = & 27 + 50 = & 25 + 47 = & 15 + 33 = & 39 - 28 = \\
 3 \quad 5 & 2 \quad 7 & 2 \quad 5 & 1 \quad 5 & 3 \quad 9 \\
 + 4 \quad 3 & + 5 \quad 0 & + 4 \quad 7 & + 3 \quad 3 & - 2 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 35 + 37 = & 17 + 45 = & 37 + 43 = & 15 + 33 = & 50 - 40 = \\
 3 \quad 5 & 1 \quad 7 & 3 \quad 7 & 1 \quad 5 & 5 \quad 0 \\
 + 3 \quad 7 & + 4 \quad 5 & + 4 \quad 3 & + 3 \quad 3 & - 4 \quad 0 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 23 + 37 = \\
 2 \quad 3 \\
 + 3 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 48 - 27 = \\
 4 \quad 8 \\
 - 2 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 + 45 = \\
 4 \quad 1 \\
 + 4 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 11 = \\
 3 \quad 6 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 + 49 = \\
 3 \quad 4 \\
 + 4 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 33 + 49 = \\
 3 \quad 3 \\
 + 4 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 44 + 47 = \\
 4 \quad 4 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 - 31 = \\
 4 \quad 3 \\
 - 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 - 32 = \\
 4 \quad 3 \\
 - 3 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 + 42 = \\
 3 \quad 6 \\
 + 4 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 27 + 37 = \\
 2 \quad 7 \\
 + 3 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 20 + 47 = \\
 2 \quad 0 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 42 + 48 = \\
 4 \quad 2 \\
 + 4 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 26 - 14 = \\
 2 \quad 6 \\
 - 1 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 + 38 = \\
 3 \quad 0 \\
 + 3 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 35 - 31 = \\
 3 \quad 5 \\
 - 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 15 = \\
 3 \quad 6 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 - 11 = \\
 1 \quad 6 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 36 = \\
 4 \quad 9 \\
 - 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 - 21 = \\
 4 \quad 1 \\
 - 2 \quad 1 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 41 + 46 = \\
 4 \quad 1 \\
 + 4 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 11 + 42 = \\
 1 \quad 1 \\
 + 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 25 = \\
 4 \quad 9 \\
 - 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 33 - 30 = \\
 3 \quad 3 \\
 - 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 15 = \\
 3 \quad 8 \\
 - 1 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 48 - 27 = \\
 4 \quad 8 \\
 - 2 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 44 - 29 = \\
 4 \quad 4 \\
 - 2 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 - 30 = \\
 3 \quad 7 \\
 - 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 13 - 10 = \\
 1 \quad 3 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 29 = \\
 3 \quad 8 \\
 - 2 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 13 + 14 = \\
 1 \quad 3 \\
 + 1 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 - 23 = \\
 3 \quad 7 \\
 - 2 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 31 - 19 = \\
 3 \quad 1 \\
 - 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 44 + 48 = \\
 4 \quad 4 \\
 + 4 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 18 + 29 = \\
 1 \quad 8 \\
 + 2 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 19 + 33 = \\
 1 \quad 9 \\
 + 3 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 39 - 19 = \\
 3 \quad 9 \\
 - 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 - 11 = \\
 3 \quad 7 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 - 43 = \\
 4 \quad 3 \\
 - 4 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 - 21 = \\
 3 \quad 4 \\
 - 2 \quad 1 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 21 - 13 = \\
 2 \quad 1 \\
 - 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 13 + 50 = \\
 1 \quad 3 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 21 + 35 = \\
 2 \quad 1 \\
 + 3 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 44 = \\
 4 \quad 9 \\
 - 4 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 21 + 49 = \\
 2 \quad 1 \\
 + 4 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 14 + 43 = \\
 1 \quad 4 \\
 + 4 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 29 - 13 = \\
 2 \quad 9 \\
 - 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 + 40 = \\
 3 \quad 7 \\
 + 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 45 - 41 = \\
 4 \quad 5 \\
 - 4 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 + 46 = \\
 4 \quad 3 \\
 + 4 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 11 + 30 = \\
 1 \quad 1 \\
 + 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 42 - 12 = \\
 4 \quad 2 \\
 - 1 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 14 + 32 = \\
 1 \quad 4 \\
 + 3 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 12 - 10 = \\
 1 \quad 2 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 16 = \\
 3 \quad 6 \\
 - 1 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 17 + 20 = \\
 1 \quad 7 \\
 + 2 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 11 + 30 = \\
 1 \quad 1 \\
 + 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 11 + 44 = \\
 1 \quad 1 \\
 + 4 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 20 + 40 = \\
 2 \quad 0 \\
 + 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 45 = \\
 4 \quad 6 \\
 - 4 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 36 - 21 = \\
 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 42 - 42 = \\
 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 + 40 = \\
 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 48 - 21 = \\
 4 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 - 31 = \\
 4 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r} - \\ \hline 2 & 1 \end{array} \quad \begin{array}{r} - \\ \hline 4 & 2 \end{array} \quad \begin{array}{r} + \\ \hline 4 & 0 \end{array} \quad \begin{array}{r} - \\ \hline 2 & 1 \end{array} \quad \begin{array}{r} - \\ \hline 3 & 1 \end{array}$$

$$\begin{array}{r} 27 & - & 16 & = \\ & 2 & 7 & \\ - & 1 & 6 & \\ \hline & & 1 & 0 \end{array} \quad \begin{array}{r} 28 & - & 10 & = \\ & 2 & 8 & \\ - & 1 & 0 & \\ \hline & & 1 & 8 \end{array} \quad \begin{array}{r} 14 & + & 39 & = \\ & 1 & 4 & \\ + & 3 & 9 & \\ \hline & & 3 & 9 \end{array} \quad \begin{array}{r} 27 & - & 20 & = \\ & 2 & 7 & \\ - & 2 & 0 & \\ \hline & & 2 & 7 \end{array} \quad \begin{array}{r} 25 & + & 48 & = \\ & 2 & 5 & \\ + & 4 & 8 & \\ \hline & & 4 & 8 \end{array}$$

$$\begin{array}{r} 47 & - & 45 & = \\ & 4 & 7 & \\ - & 4 & 5 & \\ \hline & & 2 & 2 \end{array} \quad \begin{array}{r} 43 & - & 39 & = \\ & 4 & 3 & \\ - & 3 & 9 & \\ \hline & & 1 & 4 \end{array} \quad \begin{array}{r} 43 & + & 48 & = \\ & 4 & 3 & \\ + & 4 & 8 & \\ \hline & & 4 & 8 \end{array} \quad \begin{array}{r} 39 & - & 31 & = \\ & 3 & 9 & \\ - & 3 & 1 & \\ \hline & & 2 & 8 \end{array} \quad \begin{array}{r} 34 & - & 28 & = \\ & 3 & 4 & \\ - & 2 & 8 & \\ \hline & & 2 & 6 \end{array}$$

$$\begin{array}{r} 31 & - & 12 & = \\ & 3 & 1 & \\ - & 1 & 2 & \\ \hline & & 1 & 9 \end{array} \quad \begin{array}{r} 15 & - & 12 & = \\ & 1 & 5 & \\ - & 1 & 2 & \\ \hline & & 1 & 3 \end{array} \quad \begin{array}{r} 39 & + & 50 & = \\ & 3 & 9 & \\ + & 5 & 0 & \\ \hline & & 4 & 9 \end{array} \quad \begin{array}{r} 19 & + & 36 & = \\ & 1 & 9 & \\ + & 3 & 6 & \\ \hline & & 4 & 5 \end{array} \quad \begin{array}{r} 35 & - & 35 & = \\ & 3 & 5 & \\ - & 3 & 5 & \\ \hline & & 2 & 0 \end{array}$$

$$\begin{array}{r} 30 & + & 33 & = \\ & 3 & 0 & \\ + & 3 & 3 & \\ \hline & & 1 & 3 \end{array} \quad \begin{array}{r} 27 & - & 14 & = \\ & 2 & 7 & \\ - & 1 & 4 & \\ \hline & & 1 & 3 \end{array} \quad \begin{array}{r} 17 & + & 48 & = \\ & 1 & 7 & \\ + & 4 & 8 & \\ \hline & & 4 & 5 \end{array} \quad \begin{array}{r} 11 & + & 42 & = \\ & 1 & 1 & \\ + & 4 & 2 & \\ \hline & & 4 & 3 \end{array} \quad \begin{array}{r} 45 & - & 36 & = \\ & 4 & 5 & \\ - & 3 & 6 & \\ \hline & & 1 & 9 \end{array}$$

$$\begin{array}{r} 18 & + & 49 & = \\ & 1 & 8 & \\ + & 4 & 9 & \\ \hline & & 1 & 8 \end{array} \quad \begin{array}{r} 16 & + & 40 & = \\ & 1 & 6 & \\ + & 4 & 0 & \\ \hline & & 1 & 0 \end{array} \quad \begin{array}{r} 10 & + & 31 & = \\ & 1 & 0 & \\ + & 3 & 1 & \\ \hline & & 4 & 1 \end{array} \quad \begin{array}{r} 46 & - & 12 & = \\ & 4 & 6 & \\ - & 1 & 2 & \\ \hline & & 3 & 4 \end{array} \quad \begin{array}{r} 39 & - & 35 & = \\ & 3 & 9 & \\ - & 3 & 5 & \\ \hline & & 4 & 4 \end{array}$$

$$\begin{array}{r} 48 & - & 40 & = \\ & 4 & 8 & \\ - & 4 & 0 & \\ \hline & & 4 & 8 \end{array} \quad \begin{array}{r} 36 & + & 42 & = \\ & 3 & 6 & \\ + & 4 & 2 & \\ \hline & & 4 & 0 \end{array} \quad \begin{array}{r} 39 & + & 40 & = \\ & 3 & 9 & \\ + & 4 & 0 & \\ \hline & & 4 & 9 \end{array} \quad \begin{array}{r} 36 & + & 37 & = \\ & 3 & 6 & \\ + & 3 & 7 & \\ \hline & & 4 & 9 \end{array} \quad \begin{array}{r} 13 & + & 38 & = \\ & 1 & 3 & \\ + & 3 & 8 & \\ \hline & & 4 & 1 \end{array}$$

$$\begin{array}{r}
 49 - 13 = \\
 4 \quad 9 \\
 - 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 - 10 = \\
 3 \quad 0 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 - 32 = \\
 4 \quad 3 \\
 - 3 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 45 - 43 = \\
 4 \quad 5 \\
 - 4 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 15 + 34 = \\
 1 \quad 5 \\
 + 3 \quad 4 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 20 - 13 = \\
 2 \quad 0 \\
 - 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 19 = \\
 3 \quad 6 \\
 - 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 25 + 38 = \\
 2 \quad 5 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 - 15 = \\
 3 \quad 0 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 36 = \\
 4 \quad 6 \\
 - 3 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 24 + 38 = \\
 2 \quad 4 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 42 - 42 = \\
 4 \quad 2 \\
 - 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 14 + 38 = \\
 1 \quad 4 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 + 41 = \\
 3 \quad 4 \\
 + 4 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 + 24 = \\
 1 \quad 6 \\
 + 2 \quad 4 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 10 + 15 = \\
 1 \quad 0 \\
 + 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 17 = \\
 3 \quad 6 \\
 - 1 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 47 - 31 = \\
 4 \quad 7 \\
 - 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 21 + 25 = \\
 2 \quad 1 \\
 + 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 - 25 = \\
 4 \quad 1 \\
 - 2 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 21 + 23 = \\
 2 \quad 1 \\
 + 2 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 17 + 47 = \\
 1 \quad 7 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 47 + 49 = \\
 4 \quad 7 \\
 + 4 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 36 = \\
 3 \quad 6 \\
 - 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 28 - 13 = \\
 2 \quad 8 \\
 - 1 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 42 - 22 = \\
 4 \quad 2 \\
 - 2 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 50 - 42 = \\
 5 \quad 0 \\
 - 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 + 49 = \\
 2 \quad 2 \\
 + 4 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 28 - 22 = \\
 2 \quad 8 \\
 - 2 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 31 + 47 = \\
 3 \quad 1 \\
 + 4 \quad 7 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 30 + 44 = \\
 3 \quad 0 \\
 + 4 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 24 + 41 = \\
 2 \quad 4 \\
 + 4 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 33 - 26 = \\
 3 \quad 3 \\
 - 2 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 21 - 19 = \\
 2 \quad 1 \\
 - 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 + 35 = \\
 1 \quad 6 \\
 + 3 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 20 + 29 = \\
 2 \quad 0 \\
 + 2 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 29 + 44 = \\
 2 \quad 9 \\
 + 4 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 + 42 = \\
 4 \quad 1 \\
 + 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 29 + 42 = \\
 2 \quad 9 \\
 + 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 14 + 36 = \\
 1 \quad 4 \\
 + 3 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 24 - 22 = \\
 2 \quad 4 \\
 - 2 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 35 = \\
 3 \quad 6 \\
 - 3 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 + 47 = \\
 2 \quad 2 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 - 15 = \\
 4 \quad 1 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 37 = \\
 4 \quad 6 \\
 - 3 \quad 7 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 16 + 29 = \\
 1 \quad 6 \\
 + 2 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 40 - 14 = \\
 4 \quad 0 \\
 - 1 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 25 = \\
 3 \quad 8 \\
 - 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 - 13 = \\
 1 \quad 6 \\
 - 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 + 46 = \\
 3 \quad 8 \\
 + 4 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 20 + 31 = \\
 2 \quad 0 \\
 + 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 17 + 40 = \\
 1 \quad 7 \\
 + 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 - 38 = \\
 4 \quad 3 \\
 - 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 26 - 20 = \\
 2 \quad 6 \\
 - 2 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 45 + 49 = \\
 4 \quad 5 \\
 + 4 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 34 + 44 = \\
 3 \quad 4 \\
 + 4 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 23 - 23 = \\
 2 \quad 3 \\
 - 2 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 30 = \\
 3 \quad 6 \\
 - 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 19 + 39 = \\
 1 \quad 9 \\
 + 3 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 15 + 16 = \\
 1 \quad 5 \\
 + 1 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 34 - 14 = \\
 27 - 21 = \\
 19 + 47 = \\
 44 - 17 = \\
 11 + 32 = \\
 \hline
 \end{array}$$

$$\begin{array}{r} 3 \quad 4 \\ - \quad 1 \quad 4 \\ \hline \end{array}
 \begin{array}{r} 2 \quad 7 \\ - \quad 2 \quad 1 \\ \hline \end{array}
 \begin{array}{r} 1 \quad 9 \\ + \quad 4 \quad 7 \\ \hline \end{array}
 \begin{array}{r} 4 \quad 4 \\ - \quad 1 \quad 7 \\ \hline \end{array}
 \begin{array}{r} 1 \quad 1 \\ + \quad 3 \quad 2 \\ \hline \end{array}$$

$$\begin{array}{r} 32 \quad + \quad 38 \quad = \\ \quad 3 \quad \quad 2 \\ + \quad 3 \quad \quad 8 \\ \hline \end{array}
 \begin{array}{r} 14 \quad + \quad 23 \quad = \\ \quad 1 \quad \quad 4 \\ + \quad 2 \quad \quad 3 \\ \hline \end{array}
 \begin{array}{r} 12 \quad + \quad 32 \quad = \\ \quad 1 \quad \quad 2 \\ + \quad 3 \quad \quad 2 \\ \hline \end{array}
 \begin{array}{r} 36 \quad + \quad 37 \quad = \\ \quad 3 \quad \quad 6 \\ + \quad 3 \quad \quad 7 \\ \hline \end{array}
 \begin{array}{r} 47 \quad - \quad 16 \quad = \\ \quad 4 \quad \quad 7 \\ - \quad 1 \quad \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 23 \quad + \quad 24 \quad = \\ \quad 2 \quad \quad 3 \\ + \quad 2 \quad \quad 4 \\ \hline \end{array}
 \begin{array}{r} 36 \quad + \quad 50 \quad = \\ \quad 3 \quad \quad 6 \\ + \quad 5 \quad \quad 0 \\ \hline \end{array}
 \begin{array}{r} 10 \quad + \quad 29 \quad = \\ \quad 1 \quad \quad 0 \\ + \quad 2 \quad \quad 9 \\ \hline \end{array}
 \begin{array}{r} 26 \quad + \quad 28 \quad = \\ \quad 2 \quad \quad 6 \\ + \quad 2 \quad \quad 8 \\ \hline \end{array}
 \begin{array}{r} 28 \quad - \quad 20 \quad = \\ \quad 2 \quad \quad 8 \\ - \quad 2 \quad \quad 0 \\ \hline \end{array}$$

$$\begin{array}{r} 48 \quad - \quad 34 \quad = \\ \quad 4 \quad \quad 8 \\ - \quad 3 \quad \quad 4 \\ \hline \end{array}
 \begin{array}{r} 15 \quad + \quad 24 \quad = \\ \quad 1 \quad \quad 5 \\ + \quad 2 \quad \quad 4 \\ \hline \end{array}
 \begin{array}{r} 44 \quad - \quad 16 \quad = \\ \quad 4 \quad \quad 4 \\ - \quad 1 \quad \quad 6 \\ \hline \end{array}
 \begin{array}{r} 43 \quad + \quad 48 \quad = \\ \quad 4 \quad \quad 3 \\ + \quad 4 \quad \quad 8 \\ \hline \end{array}
 \begin{array}{r} 25 \quad - \quad 11 \quad = \\ \quad 2 \quad \quad 5 \\ - \quad 1 \quad \quad 1 \\ \hline \end{array}$$

$$\begin{array}{r} 22 \quad + \quad 35 \quad = \\ \quad 2 \quad \quad 2 \\ + \quad 3 \quad \quad 5 \\ \hline \end{array}
 \begin{array}{r} 17 \quad + \quad 31 \quad = \\ \quad 1 \quad \quad 7 \\ + \quad 3 \quad \quad 1 \\ \hline \end{array}
 \begin{array}{r} 28 \quad - \quad 28 \quad = \\ \quad 2 \quad \quad 8 \\ - \quad 2 \quad \quad 8 \\ \hline \end{array}
 \begin{array}{r} 30 \quad + \quad 39 \quad = \\ \quad 3 \quad \quad 0 \\ + \quad 3 \quad \quad 9 \\ \hline \end{array}
 \begin{array}{r} 25 \quad + \quad 26 \quad = \\ \quad 2 \quad \quad 5 \\ + \quad 2 \quad \quad 6 \\ \hline \end{array}$$

$$\begin{array}{r} 46 \quad - \quad 26 \quad = \\ \quad 4 \quad \quad 6 \\ - \quad 2 \quad \quad 6 \\ \hline \end{array}
 \begin{array}{r} 30 \quad - \quad 26 \quad = \\ \quad 3 \quad \quad 0 \\ - \quad 2 \quad \quad 6 \\ \hline \end{array}
 \begin{array}{r} 39 \quad - \quad 22 \quad = \\ \quad 3 \quad \quad 9 \\ - \quad 2 \quad \quad 2 \\ \hline \end{array}
 \begin{array}{r} 23 \quad - \quad 16 \quad = \\ \quad 2 \quad \quad 3 \\ - \quad 1 \quad \quad 6 \\ \hline \end{array}
 \begin{array}{r} 39 \quad - \quad 14 \quad = \\ \quad 3 \quad \quad 9 \\ - \quad 1 \quad \quad 4 \\ \hline \end{array}$$

$$\begin{array}{r} 20 \quad - \quad 16 \quad = \\ \quad 2 \quad \quad 0 \\ - \quad 1 \quad \quad 6 \\ \hline \end{array}
 \begin{array}{r} 46 \quad - \quad 38 \quad = \\ \quad 4 \quad \quad 6 \\ - \quad 3 \quad \quad 8 \\ \hline \end{array}
 \begin{array}{r} 37 \quad - \quad 12 \quad = \\ \quad 3 \quad \quad 7 \\ - \quad 1 \quad \quad 2 \\ \hline \end{array}
 \begin{array}{r} 33 \quad - \quad 23 \quad = \\ \quad 3 \quad \quad 3 \\ - \quad 2 \quad \quad 3 \\ \hline \end{array}
 \begin{array}{r} 44 \quad - \quad 29 \quad = \\ \quad 4 \quad \quad 4 \\ - \quad 2 \quad \quad 9 \\ \hline \end{array}$$

$$\begin{array}{r}
 29 + 34 = \\
 2 \quad 9 \\
 + 3 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 10 + 38 = \\
 1 \quad 0 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 19 + 29 = \\
 1 \quad 9 \\
 + 2 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 47 - 22 = \\
 4 \quad 7 \\
 - 2 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 12 + 15 = \\
 1 \quad 2 \\
 + 1 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 49 - 45 = \\
 4 \quad 9 \\
 - 4 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 - 16 = \\
 2 \quad 2 \\
 - 1 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 43 - 21 = \\
 4 \quad 3 \\
 - 2 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 26 - 11 = \\
 2 \quad 6 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 - 22 = \\
 4 \quad 1 \\
 - 2 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 24 + 40 = \\
 2 \quad 4 \\
 + 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 26 + 50 = \\
 2 \quad 6 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 21 + 26 = \\
 2 \quad 1 \\
 + 2 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 + 42 = \\
 3 \quad 7 \\
 + 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 45 - 35 = \\
 4 \quad 5 \\
 - 3 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 50 - 10 = \\
 5 \quad 0 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 44 + 50 = \\
 4 \quad 4 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 21 - 21 = \\
 2 \quad 1 \\
 - 2 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 + 43 = \\
 2 \quad 2 \\
 + 4 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 39 = \\
 4 \quad 9 \\
 - 3 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 16 + 50 = \\
 1 \quad 6 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 25 - 25 = \\
 2 \quad 5 \\
 - 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 20 + 38 = \\
 2 \quad 0 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 18 + 40 = \\
 1 \quad 8 \\
 + 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 31 = \\
 3 \quad 6 \\
 - 3 \quad 1 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 38 - 37 = \\
 3 \quad 8 \\
 - 3 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 + 50 = \\
 3 \quad 6 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 29 + 37 = \\
 2 \quad 9 \\
 + 3 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 24 + 50 = \\
 2 \quad 4 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 18 + 42 = \\
 1 \quad 8 \\
 + 4 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 16 + 21 = \\
 1 \ 6 \\
 + 2 \ 1 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 22 + 40 = \\
 2 \ 2 \\
 + 4 \ 0 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 24 + 36 = \\
 2 \ 4 \\
 + 3 \ 6 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 36 + 47 = \\
 3 \ 6 \\
 + 4 \ 7 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 31 + 43 = \\
 3 \ 1 \\
 + 4 \ 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 21 + 28 = \\
 2 \ 1 \\
 + 2 \ 8 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 22 + 38 = \\
 2 \ 2 \\
 + 3 \ 8 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 18 + 20 = \\
 1 \ 8 \\
 + 2 \ 0 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 23 - 17 = \\
 2 \ 3 \\
 - 1 \ 7 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 32 + 44 = \\
 3 \ 2 \\
 + 4 \ 4 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 23 - 15 = \\
 2 \ 3 \\
 - 1 \ 5 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 27 + 32 = \\
 2 \ 7 \\
 + 3 \ 2 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 10 + 50 = \\
 1 \ 0 \\
 + 5 \ 0 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 34 + 43 = \\
 3 \ 4 \\
 + 4 \ 3 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 35 - 22 = \\
 3 \ 5 \\
 - 2 \ 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 22 + 26 = \\
 2 \ 2 \\
 + 2 \ 6 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 49 - 14 = \\
 4 \ 9 \\
 - 1 \ 4 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 11 + 21 = \\
 1 \ 1 \\
 + 2 \ 1 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 43 + 44 = \\
 4 \ 3 \\
 + 4 \ 4 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 20 + 23 = \\
 2 \ 0 \\
 + 2 \ 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 34 - 29 = \\
 3 \ 4 \\
 - 2 \ 9 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 44 - 36 = \\
 4 \ 4 \\
 - 3 \ 6 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 26 + 49 = \\
 2 \ 6 \\
 + 4 \ 9 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 25 + 30 = \\
 2 \ 5 \\
 + 3 \ 0 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 25 - 17 = \\
 2 \ 5 \\
 - 1 \ 7 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 26 - 16 = \\
 2 \ 6 \\
 - 1 \ 6 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 32 - 32 = \\
 3 \ 2 \\
 - 3 \ 2 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 41 - 14 = \\
 4 \ 1 \\
 - 1 \ 4 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 31 - 24 = \\
 3 \ 1 \\
 - 2 \ 4 \\
 \hline
 \end{array}
 \quad
 \begin{array}{r}
 38 - 16 = \\
 3 \ 8 \\
 - 1 \ 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 37 + 40 = \\
 3 \quad 7 \\
 + 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 10 = \\
 4 \quad 6 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 29 - 25 = \\
 2 \quad 9 \\
 - 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 28 + 45 = \\
 2 \quad 8 \\
 + 4 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 23 + 35 = \\
 2 \quad 3 \\
 + 3 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 28 - 10 = \\
 2 \quad 8 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 + 46 = \\
 3 \quad 4 \\
 + 4 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 14 + 18 = \\
 1 \quad 4 \\
 + 1 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 25 - 25 = \\
 2 \quad 5 \\
 - 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 10 + 15 = \\
 1 \quad 0 \\
 + 1 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 30 + 36 = \\
 3 \quad 0 \\
 + 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 18 - 12 = \\
 1 \quad 8 \\
 - 1 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 31 + 33 = \\
 3 \quad 1 \\
 + 3 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 47 - 36 = \\
 4 \quad 7 \\
 - 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 28 + 41 = \\
 2 \quad 8 \\
 + 4 \quad 1 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 18 + 33 = \\
 1 \quad 8 \\
 + 3 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 - 10 = \\
 1 \quad 6 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 47 + 49 = \\
 4 \quad 7 \\
 + 4 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 38 = \\
 4 \quad 6 \\
 - 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 - 15 = \\
 3 \quad 7 \\
 - 1 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 34 - 29 = \\
 3 \quad 4 \\
 - 2 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 10 - 10 = \\
 1 \quad 0 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 + 33 = \\
 2 \quad 2 \\
 + 3 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 20 + 47 = \\
 2 \quad 0 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 + 49 = \\
 3 \quad 0 \\
 + 4 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 21 + 39 = \\
 2 \quad 1 \\
 + 3 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 23 + 47 = \\
 2 \quad 3 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 21 - 18 = \\
 2 \quad 1 \\
 - 1 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 48 - 25 = \\
 4 \quad 8 \\
 - 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 26 + 27 = \\
 2 \quad 6 \\
 + 2 \quad 7 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 38 + 46 = \\
 3 \quad 8 \\
 + 4 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 14 + 32 = \\
 1 \quad 4 \\
 + 3 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 33 + 42 = \\
 3 \quad 3 \\
 + 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 15 + 23 = \\
 1 \quad 5 \\
 + 2 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 - 19 = \\
 3 \quad 6 \\
 - 1 \quad 9 \\
 \hline
 \end{array}$$

以上内容仅为本文档的试下载部分，为可阅读页数的一半内容。如要下载或阅读全文，请访问：<https://d.book118.com/678017111005007003>