

100 以内加减法竖式计算同步考核例题带答案

姓名: _____ 班级: _____ 日期: _____ 用时: _____ 分钟 得分: _____

$$\begin{array}{r}
 33 - 17 = & 27 - 11 = & 12 + 37 = & 29 + 48 = & 44 - 39 = \\
 3 \quad 3 & 2 \quad 7 & 1 \quad 2 & 2 \quad 9 & 4 \quad 4 \\
 - 1 \quad 7 & - 1 \quad 1 & + 3 \quad 7 & + 4 \quad 8 & - 3 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 36 + 46 = & 23 - 16 = & 22 + 23 = & 39 - 32 = & 36 - 26 = \\
 3 \quad 6 & 2 \quad 3 & 2 \quad 2 & 3 \quad 9 & 3 \quad 6 \\
 + 4 \quad 6 & - 1 \quad 6 & + 2 \quad 3 & - 3 \quad 2 & - 2 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 16 - 16 = & 47 - 32 = & 38 - 12 = & 32 - 24 = & 14 + 32 = \\
 1 \quad 6 & 4 \quad 7 & 3 \quad 8 & 3 \quad 2 & 1 \quad 4 \\
 - 1 \quad 6 & - 3 \quad 2 & - 1 \quad 2 & - 2 \quad 4 & + 3 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 41 - 38 = & 14 + 40 = & 28 + 39 = & 33 - 11 = & 47 - 32 = \\
 4 \quad 1 & 1 \quad 4 & 2 \quad 8 & 3 \quad 3 & 4 \quad 7 \\
 - 3 \quad 8 & + 4 \quad 0 & + 3 \quad 9 & - 1 \quad 1 & - 3 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 36 + 44 = & 31 + 45 = & 31 - 24 = & 30 + 34 = & 25 + 48 = \\
 3 \quad 6 & 3 \quad 1 & 3 \quad 1 & 3 \quad 0 & 2 \quad 5 \\
 + 4 \quad 4 & + 4 \quad 5 & - 2 \quad 4 & + 3 \quad 4 & + 4 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 12 + 44 = & 35 - 28 = & 46 - 10 = & 25 + 36 = & 11 + 45 = \\
 1 \quad 2 & 3 \quad 5 & 4 \quad 6 & 2 \quad 5 & 1 \quad 1 \\
 + 4 \quad 4 & - 2 \quad 8 & - 1 \quad 0 & + 3 \quad 6 & + 4 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 44 - 36 = \\
 4 \quad 4 \\
 - 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 33 - 26 = \\
 3 \quad 3 \\
 - 2 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 31 + 38 = \\
 3 \quad 1 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 28 - 24 = \\
 2 \quad 8 \\
 - 2 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 13 = \\
 4 \quad 9 \\
 - 1 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 15 + 25 = \\
 1 \quad 5 \\
 + 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 32 + 45 = \\
 3 \quad 2 \\
 + 4 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 23 + 43 = \\
 2 \quad 3 \\
 + 4 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 27 + 39 = \\
 2 \quad 7 \\
 + 3 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 + 33 = \\
 3 \quad 0 \\
 + 3 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 22 + 50 = \\
 2 \quad 2 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 11 + 17 = \\
 1 \quad 1 \\
 + 1 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 18 = \\
 4 \quad 9 \\
 - 1 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 26 + 47 = \\
 2 \quad 6 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 48 - 35 = \\
 4 \quad 8 \\
 - 3 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 46 - 35 = \\
 4 \quad 6 \\
 - 3 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 17 + 27 = \\
 1 \quad 7 \\
 + 2 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 18 - 15 = \\
 1 \quad 8 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 25 - 16 = \\
 2 \quad 5 \\
 - 1 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 + 46 = \\
 3 \quad 4 \\
 + 4 \quad 6 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 20 + 37 = \\
 2 \quad 0 \\
 + 3 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 45 - 19 = \\
 4 \quad 5 \\
 - 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 + 43 = \\
 3 \quad 0 \\
 + 4 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 29 - 12 = \\
 2 \quad 9 \\
 - 1 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 - 15 = \\
 3 \quad 7 \\
 - 1 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 35 - 32 = \\
 3 \quad 5 \\
 - 3 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 12 + 13 = \\
 1 \quad 2 \\
 + 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 10 + 46 = \\
 1 \quad 0 \\
 + 4 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 35 + 39 = \\
 3 \quad 5 \\
 + 3 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 40 + 45 = \\
 4 \quad 0 \\
 + 4 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 12 + 47 = \\
 1 \quad 2 \\
 + 4 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 40 - 40 = \\
 4 \quad 0 \\
 - 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 15 = \\
 4 \quad 6 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 36 + 42 = \\
 3 \quad 6 \\
 + 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 + 48 = \\
 3 \quad 8 \\
 + 4 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 36 + 44 = \\
 3 \quad 6 \\
 + 4 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 13 + 15 = \\
 1 \quad 3 \\
 + 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 47 - 32 = \\
 4 \quad 7 \\
 - 3 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 11 = \\
 4 \quad 6 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 39 - 32 = \\
 3 \quad 9 \\
 - 3 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 45 - 37 = \\
 4 \quad 5 \\
 - 3 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 30 - 20 = \\
 3 \quad 0 \\
 - 2 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 47 + 50 = \\
 4 \quad 7 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 24 - 24 = \\
 2 \quad 4 \\
 - 2 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 + 30 = \\
 1 \quad 6 \\
 + 3 \quad 0 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 38 + 39 = \\
 3 \quad 8 \\
 + 3 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 22 = \\
 3 \quad 8 \\
 - 2 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 11 + 15 = \\
 1 \quad 1 \\
 + 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 - 11 = \\
 1 \quad 6 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 13 = \\
 4 \quad 6 \\
 - 1 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 29 - 15 = \\
 2 \quad 9 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 + 23 = \\
 2 \quad 2 \\
 + 2 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 17 = \\
 4 \quad 9 \\
 - 1 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 23 - 16 = \\
 2 \quad 3 \\
 - 1 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 32 - 23 = \\
 3 \quad 2 \\
 - 2 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 22 + 45 = \\
 2 \quad 2 \\
 + 4 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 35 - 18 = \\
 3 \quad 5 \\
 - 1 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 37 + 43 = \\
 3 \quad 7 \\
 + 4 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 45 = \\
 4 \quad 6 \\
 - 4 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 - 12 = \\
 2 \quad 2 \\
 - 1 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 42 - 16 = \\
 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 15 + 22 = \\
 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 33 - 24 = \\
 3 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 31 + 40 = \\
 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 19 - 14 = \\
 1 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r} - 1 6 \\ + 2 2 \\ \hline \end{array} \quad \begin{array}{r} - 2 4 \\ + 4 0 \\ \hline \end{array} \quad \begin{array}{r} - 1 4 \\ + 1 4 \\ \hline \end{array}$$

$$\begin{array}{r} 25 + 48 = \\ 2 \ 5 \\ + 4 \ 8 \\ \hline \end{array} \quad \begin{array}{r} 48 - 21 = \\ 4 \ 8 \\ - 2 \ 1 \\ \hline \end{array} \quad \begin{array}{r} 43 - 37 = \\ 4 \ 3 \\ - 3 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 45 - 25 = \\ 4 \ 5 \\ - 2 \ 5 \\ \hline \end{array} \quad \begin{array}{r} 41 - 15 = \\ 4 \ 1 \\ - 1 \ 5 \\ \hline \end{array}$$

$$\begin{array}{r} 42 - 22 = \\ 4 \ 2 \\ - 2 \ 2 \\ \hline \end{array} \quad \begin{array}{r} 26 + 43 = \\ 2 \ 6 \\ + 4 \ 3 \\ \hline \end{array} \quad \begin{array}{r} 24 + 27 = \\ 2 \ 4 \\ + 2 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 26 + 47 = \\ 2 \ 6 \\ + 4 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 50 - 17 = \\ 5 \ 0 \\ - 1 \ 7 \\ \hline \end{array}$$

$$\begin{array}{r} 26 + 41 = \\ 2 \ 6 \\ + 4 \ 1 \\ \hline \end{array} \quad \begin{array}{r} 19 - 17 = \\ 1 \ 9 \\ - 1 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 38 + 46 = \\ 3 \ 8 \\ + 4 \ 6 \\ \hline \end{array} \quad \begin{array}{r} 33 + 34 = \\ 3 \ 3 \\ + 3 \ 4 \\ \hline \end{array} \quad \begin{array}{r} 14 + 47 = \\ 1 \ 4 \\ + 4 \ 7 \\ \hline \end{array}$$

$$\begin{array}{r} 18 + 27 = \\ 1 \ 8 \\ + 2 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 33 + 43 = \\ 3 \ 3 \\ + 4 \ 3 \\ \hline \end{array} \quad \begin{array}{r} 40 - 26 = \\ 4 \ 0 \\ - 2 \ 6 \\ \hline \end{array} \quad \begin{array}{r} 26 - 21 = \\ 2 \ 6 \\ - 2 \ 1 \\ \hline \end{array} \quad \begin{array}{r} 17 - 10 = \\ 1 \ 7 \\ - 1 \ 0 \\ \hline \end{array}$$

$$\begin{array}{r} 37 - 21 = \\ 3 \ 7 \\ - 2 \ 1 \\ \hline \end{array} \quad \begin{array}{r} 18 + 27 = \\ 1 \ 8 \\ + 2 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 41 - 33 = \\ 4 \ 1 \\ - 3 \ 3 \\ \hline \end{array} \quad \begin{array}{r} 40 - 33 = \\ 4 \ 0 \\ - 3 \ 3 \\ \hline \end{array} \quad \begin{array}{r} 27 - 22 = \\ 2 \ 7 \\ - 2 \ 2 \\ \hline \end{array}$$

$$\begin{array}{r} 34 - 17 = \\ 3 \ 4 \\ - 1 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 20 + 23 = \\ 2 \ 0 \\ + 2 \ 3 \\ \hline \end{array} \quad \begin{array}{r} 16 + 30 = \\ 1 \ 6 \\ + 3 \ 0 \\ \hline \end{array} \quad \begin{array}{r} 32 - 17 = \\ 3 \ 2 \\ - 1 \ 7 \\ \hline \end{array} \quad \begin{array}{r} 10 + 21 = \\ 1 \ 0 \\ + 2 \ 1 \\ \hline \end{array}$$

$$\begin{array}{r}
 14 + 50 = \\
 1 \quad 4 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 + 36 = \\
 3 \quad 4 \\
 + 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 45 - 26 = \\
 4 \quad 5 \\
 - 2 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 25 + 26 = \\
 2 \quad 5 \\
 + 2 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 23 + 44 = \\
 2 \quad 3 \\
 + 4 \quad 4 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 43 - 30 = \\
 4 \quad 3 \\
 - 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 33 - 12 = \\
 3 \quad 3 \\
 - 1 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 50 - 30 = \\
 5 \quad 0 \\
 - 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 35 - 11 = \\
 3 \quad 5 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 17 + 42 = \\
 1 \quad 7 \\
 + 4 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 49 - 39 = \\
 4 \quad 9 \\
 - 3 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 13 + 25 = \\
 1 \quad 3 \\
 + 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 32 - 31 = \\
 3 \quad 2 \\
 - 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 31 = \\
 3 \quad 8 \\
 - 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 11 + 18 = \\
 1 \quad 1 \\
 + 1 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 43 + 45 = \\
 4 \quad 3 \\
 + 4 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 20 + 23 = \\
 2 \quad 0 \\
 + 2 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 - 19 = \\
 3 \quad 4 \\
 - 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 26 - 21 = \\
 2 \quad 6 \\
 - 2 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 + 39 = \\
 1 \quad 6 \\
 + 3 \quad 9 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 26 - 15 = \\
 2 \quad 6 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 33 + 36 = \\
 3 \quad 3 \\
 + 3 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 44 - 28 = \\
 4 \quad 4 \\
 - 2 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 35 + 42 = \\
 3 \quad 5 \\
 + 4 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 31 + 43 = \\
 3 \quad 1 \\
 + 4 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 14 + 35 = \\
 1 \quad 4 \\
 + 3 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 18 + 46 = \\
 1 \quad 8 \\
 + 4 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 23 = \\
 3 \quad 8 \\
 - 2 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 26 = \\
 3 \quad 8 \\
 - 2 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 38 = \\
 4 \quad 6 \\
 - 3 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 43 - 31 = \\
 4 \quad 3 \\
 - 3 \quad 1
 \end{array}
 \begin{array}{r}
 27 + 40 = \\
 2 \quad 7 \\
 + 4 \quad 0
 \end{array}
 \begin{array}{r}
 40 - 21 = \\
 4 \quad 0 \\
 - 2 \quad 1
 \end{array}
 \begin{array}{r}
 42 - 27 = \\
 4 \quad 2 \\
 - 2 \quad 7
 \end{array}
 \begin{array}{r}
 35 + 46 = \\
 3 \quad 5 \\
 + 4 \quad 6
 \end{array}$$

$$\begin{array}{r}
 13 + 17 = \\
 1 \quad 3 \\
 + 1 \quad 7
 \end{array}
 \begin{array}{r}
 17 + 21 = \\
 1 \quad 7 \\
 + 2 \quad 1
 \end{array}
 \begin{array}{r}
 17 + 41 = \\
 1 \quad 7 \\
 + 4 \quad 1
 \end{array}
 \begin{array}{r}
 28 - 11 = \\
 2 \quad 8 \\
 - 1 \quad 1
 \end{array}
 \begin{array}{r}
 31 - 19 = \\
 3 \quad 1 \\
 - 1 \quad 9
 \end{array}$$

$$\begin{array}{r}
 50 - 33 = \\
 5 \quad 0 \\
 - 3 \quad 3
 \end{array}
 \begin{array}{r}
 31 - 15 = \\
 3 \quad 1 \\
 - 1 \quad 5
 \end{array}
 \begin{array}{r}
 41 + 46 = \\
 4 \quad 1 \\
 + 4 \quad 6
 \end{array}
 \begin{array}{r}
 42 - 19 = \\
 4 \quad 2 \\
 - 1 \quad 9
 \end{array}
 \begin{array}{r}
 27 + 40 = \\
 2 \quad 7 \\
 + 4 \quad 0
 \end{array}$$

$$\begin{array}{r}
 10 + 46 = \\
 1 \quad 0 \\
 + 4 \quad 6
 \end{array}
 \begin{array}{r}
 17 + 21 = \\
 1 \quad 7 \\
 + 2 \quad 1
 \end{array}
 \begin{array}{r}
 28 - 14 = \\
 2 \quad 8 \\
 - 1 \quad 4
 \end{array}
 \begin{array}{r}
 25 - 14 = \\
 2 \quad 5 \\
 - 1 \quad 4
 \end{array}
 \begin{array}{r}
 24 + 25 = \\
 2 \quad 4 \\
 + 2 \quad 5
 \end{array}$$

$$\begin{array}{r}
 43 - 20 = \\
 4 \quad 3 \\
 - 2 \quad 0
 \end{array}
 \begin{array}{r}
 10 + 22 = \\
 1 \quad 0 \\
 + 2 \quad 2
 \end{array}
 \begin{array}{r}
 36 + 49 = \\
 3 \quad 6 \\
 + 4 \quad 9
 \end{array}
 \begin{array}{r}
 25 + 44 = \\
 2 \quad 5 \\
 + 4 \quad 4
 \end{array}
 \begin{array}{r}
 13 + 34 = \\
 1 \quad 3 \\
 + 3 \quad 4
 \end{array}$$

$$\begin{array}{r}
 43 + 47 = \\
 4 \quad 3 \\
 + 4 \quad 7
 \end{array}
 \begin{array}{r}
 17 + 32 = \\
 1 \quad 7 \\
 + 3 \quad 2
 \end{array}
 \begin{array}{r}
 12 + 29 = \\
 1 \quad 2 \\
 + 2 \quad 9
 \end{array}
 \begin{array}{r}
 41 - 10 = \\
 4 \quad 1 \\
 - 1 \quad 0
 \end{array}
 \begin{array}{r}
 13 + 30 = \\
 1 \quad 3 \\
 + 3 \quad 0
 \end{array}$$

$$\begin{array}{r}
 44 - 13 = \\
 28 + 31 = \\
 12 + 44 = \\
 12 + 30 = \\
 14 + 19 =
 \end{array}$$

$$\begin{array}{r} 4 & 4 \\ - & 1 & 3 \\ \hline \end{array}
 \quad
 \begin{array}{r} 2 & 8 \\ + & 3 & 1 \\ \hline \end{array}
 \quad
 \begin{array}{r} 1 & 2 \\ + & 4 & 4 \\ \hline \end{array}
 \quad
 \begin{array}{r} 1 & 2 \\ + & 3 & 0 \\ \hline \end{array}
 \quad
 \begin{array}{r} 1 & 4 \\ + & 1 & 9 \\ \hline \end{array}$$

$$\begin{array}{r} 26 & - & 18 & = \\ & 2 & 6 \\ - & 1 & 8 \\ \hline \end{array}
 \quad
 \begin{array}{r} 34 & - & 32 & = \\ & 3 & 4 \\ - & 3 & 2 \\ \hline \end{array}
 \quad
 \begin{array}{r} 33 & - & 12 & = \\ & 3 & 3 \\ - & 1 & 2 \\ \hline \end{array}
 \quad
 \begin{array}{r} 28 & + & 40 & = \\ & 2 & 8 \\ + & 4 & 0 \\ \hline \end{array}
 \quad
 \begin{array}{r} 19 & + & 21 & = \\ & 1 & 9 \\ + & 2 & 1 \\ \hline \end{array}$$

$$\begin{array}{r} 41 & - & 15 & = \\ & 4 & 1 \\ - & 1 & 5 \\ \hline \end{array}
 \quad
 \begin{array}{r} 47 & - & 10 & = \\ & 4 & 7 \\ - & 1 & 0 \\ \hline \end{array}
 \quad
 \begin{array}{r} 26 & + & 47 & = \\ & 2 & 6 \\ + & 4 & 7 \\ \hline \end{array}
 \quad
 \begin{array}{r} 40 & - & 16 & = \\ & 4 & 0 \\ - & 1 & 6 \\ \hline \end{array}
 \quad
 \begin{array}{r} 37 & - & 10 & = \\ & 3 & 7 \\ - & 1 & 0 \\ \hline \end{array}$$

$$\begin{array}{r} 31 & - & 31 & = \\ & 3 & 1 \\ - & 3 & 1 \\ \hline \end{array}
 \quad
 \begin{array}{r} 39 & + & 41 & = \\ & 3 & 9 \\ + & 4 & 1 \\ \hline \end{array}
 \quad
 \begin{array}{r} 38 & + & 46 & = \\ & 3 & 8 \\ + & 4 & 6 \\ \hline \end{array}
 \quad
 \begin{array}{r} 28 & - & 17 & = \\ & 2 & 8 \\ - & 1 & 7 \\ \hline \end{array}
 \quad
 \begin{array}{r} 28 & - & 12 & = \\ & 2 & 8 \\ - & 1 & 2 \\ \hline \end{array}$$

$$\begin{array}{r} 43 & - & 16 & = \\ & 4 & 3 \\ - & 1 & 6 \\ \hline \end{array}
 \quad
 \begin{array}{r} 45 & + & 46 & = \\ & 4 & 5 \\ + & 4 & 6 \\ \hline \end{array}
 \quad
 \begin{array}{r} 24 & + & 28 & = \\ & 2 & 4 \\ + & 2 & 8 \\ \hline \end{array}
 \quad
 \begin{array}{r} 13 & + & 47 & = \\ & 1 & 3 \\ + & 4 & 7 \\ \hline \end{array}
 \quad
 \begin{array}{r} 31 & - & 31 & = \\ & 3 & 1 \\ - & 3 & 1 \\ \hline \end{array}$$

$$\begin{array}{r} 43 & - & 27 & = \\ & 4 & 3 \\ - & 2 & 7 \\ \hline \end{array}
 \quad
 \begin{array}{r} 35 & - & 28 & = \\ & 3 & 5 \\ - & 2 & 8 \\ \hline \end{array}
 \quad
 \begin{array}{r} 10 & + & 41 & = \\ & 1 & 0 \\ + & 4 & 1 \\ \hline \end{array}
 \quad
 \begin{array}{r} 31 & - & 14 & = \\ & 3 & 1 \\ - & 1 & 4 \\ \hline \end{array}
 \quad
 \begin{array}{r} 31 & + & 35 & = \\ & 3 & 1 \\ + & 3 & 5 \\ \hline \end{array}$$

$$\begin{array}{r} 13 & + & 26 & = \\ & 1 & 3 \\ + & 2 & 6 \\ \hline \end{array}
 \quad
 \begin{array}{r} 47 & + & 49 & = \\ & 4 & 7 \\ + & 4 & 9 \\ \hline \end{array}
 \quad
 \begin{array}{r} 25 & + & 42 & = \\ & 2 & 5 \\ + & 4 & 2 \\ \hline \end{array}
 \quad
 \begin{array}{r} 18 & + & 36 & = \\ & 1 & 8 \\ + & 3 & 6 \\ \hline \end{array}
 \quad
 \begin{array}{r} 12 & + & 48 & = \\ & 1 & 2 \\ + & 4 & 8 \\ \hline \end{array}$$

$$\begin{array}{r}
 23 - 22 = \\
 2 \quad 3 \\
 - 2 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 + 50 = \\
 4 \quad 6 \\
 + 5 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 29 + 40 = \\
 2 \quad 9 \\
 + 4 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 45 - 10 = \\
 4 \quad 5 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 25 + 35 = \\
 2 \quad 5 \\
 + 3 \quad 5 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 17 + 31 = \\
 1 \quad 7 \\
 + 3 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 - 13 = \\
 1 \quad 6 \\
 - 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 23 - 19 = \\
 2 \quad 3 \\
 - 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 11 + 38 = \\
 1 \quad 1 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 40 - 30 = \\
 4 \quad 0 \\
 - 3 \quad 0 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 38 - 17 = \\
 3 \quad 8 \\
 - 1 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 34 + 41 = \\
 3 \quad 4 \\
 + 4 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 32 - 10 = \\
 3 \quad 2 \\
 - 1 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 + 38 = \\
 1 \quad 6 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 50 - 28 = \\
 5 \quad 0 \\
 - 2 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 20 + 25 = \\
 2 \quad 0 \\
 + 2 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 12 + 19 = \\
 1 \quad 2 \\
 + 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 27 = \\
 4 \quad 9 \\
 - 2 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 29 = \\
 4 \quad 6 \\
 - 2 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 42 + 43 = \\
 4 \quad 2 \\
 + 4 \quad 3 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 47 - 32 = \\
 4 \quad 7 \\
 - 3 \quad 2 \\
 \hline
 \end{array}
 \begin{array}{r}
 16 + 17 = \\
 1 \quad 6 \\
 + 1 \quad 7 \\
 \hline
 \end{array}
 \begin{array}{r}
 35 + 38 = \\
 3 \quad 5 \\
 + 3 \quad 8 \\
 \hline
 \end{array}
 \begin{array}{r}
 44 - 16 = \\
 4 \quad 4 \\
 - 1 \quad 6 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 - 32 = \\
 4 \quad 1 \\
 - 3 \quad 2 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 24 + 35 = \\
 2 \quad 4 \\
 + 3 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 49 - 44 = \\
 4 \quad 9 \\
 - 4 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 14 + 19 = \\
 1 \quad 4 \\
 + 1 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 17 - 13 = \\
 1 \quad 7 \\
 - 1 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 41 - 40 = \\
 4 \quad 1 \\
 - 4 \quad 0 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 21 + 30 = \\
 2 \quad 1 \\
 + 3 \quad 0 \\
 \hline
 \end{array}
 \begin{array}{r}
 17 + 34 = \\
 1 \quad 7 \\
 + 3 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 48 - 11 = \\
 4 \quad 8 \\
 - 1 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 46 - 30 = \\
 4 \quad 6 \\
 - 3 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 48 - 44 = \\
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 \end{array}$$

$$\begin{array}{r}
 13 + 40 = \\
 1 \quad 3 \\
 + 4 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 17 + 25 = \\
 1 \quad 7 \\
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 \end{array}
 \begin{array}{r}
 32 - 31 = \\
 3 \quad 2 \\
 - 3 \quad 1 \\
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 \end{array}
 \begin{array}{r}
 36 - 29 = \\
 3 \quad 6 \\
 - 2 \quad 9 \\
 \hline
 \end{array}
 \begin{array}{r}
 20 + 28 = \\
 2 \quad 0 \\
 + 2 \quad 8 \\
 \hline
 \end{array}$$

$$\begin{array}{r}
 48 - 24 = \\
 4 \quad 8 \\
 - 2 \quad 4 \\
 \hline
 \end{array}
 \begin{array}{r}
 38 - 21 = \\
 3 \quad 8 \\
 - 2 \quad 1 \\
 \hline
 \end{array}
 \begin{array}{r}
 22 + 35 = \\
 2 \quad 2 \\
 + 3 \quad 5 \\
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 \end{array}
 \begin{array}{r}
 17 + 26 = \\
 1 \quad 7 \\
 + 2 \quad 6 \\
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 \end{array}
 \begin{array}{r}
 45 - 31 = \\
 4 \quad 5 \\
 - 3 \quad 1 \\
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 \end{array}$$

$$\begin{array}{r}
 10 + 45 = \\
 1 \quad 0 \\
 + 4 \quad 5 \\
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 \end{array}
 \begin{array}{r}
 32 + 35 = \\
 3 \quad 2 \\
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 16 + 37 = \\
 1 \quad 6 \\
 + 3 \quad 7 \\
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 11 + 23 = \\
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 + 2 \quad 3 \\
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 \end{array}
 \begin{array}{r}
 25 - 24 = \\
 2 \quad 5 \\
 - 2 \quad 4 \\
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 \end{array}$$

$$\begin{array}{r}
 49 - 46 = \\
 4 \quad 9 \\
 - 4 \quad 6 \\
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 \end{array}
 \begin{array}{r}
 18 + 19 = \\
 1 \quad 8 \\
 + 1 \quad 9 \\
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 \end{array}
 \begin{array}{r}
 21 - 20 = \\
 2 \quad 1 \\
 - 2 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 35 + 39 = \\
 3 \quad 5 \\
 + 3 \quad 9 \\
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 \end{array}
 \begin{array}{r}
 15 - 11 = \\
 1 \quad 5 \\
 - 1 \quad 1 \\
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 \end{array}$$

$$\begin{array}{r}
 48 + 49 = \\
 4 \quad 8 \\
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 \end{array}
 \begin{array}{r}
 32 - 22 = \\
 3 \quad 2 \\
 - 2 \quad 2 \\
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 \end{array}
 \begin{array}{r}
 17 + 31 = \\
 1 \quad 7 \\
 + 3 \quad 1 \\
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 \end{array}
 \begin{array}{r}
 14 + 35 = \\
 1 \quad 4 \\
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 \end{array}
 \begin{array}{r}
 25 - 13 = \\
 2 \quad 5 \\
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$$\begin{array}{r}
 38 - 22 = \\
 3 \quad 8 \\
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 \end{array}
 \begin{array}{r}
 41 - 30 = \\
 4 \quad 1 \\
 - 3 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 19 - 10 = \\
 1 \quad 9 \\
 - 1 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 40 - 38 = \\
 4 \quad 0 \\
 - 3 \quad 8 \\
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 \end{array}
 \begin{array}{r}
 20 + 49 = \\
 2 \quad 0 \\
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 \end{array}$$

$$\begin{array}{r}
 42 - 20 = \\
 4 \quad 2 \\
 - 2 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 46 - 38 = \\
 4 \quad 6 \\
 - 3 \quad 8 \\
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 \end{array}
 \begin{array}{r}
 24 + 44 = \\
 2 \quad 4 \\
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 \end{array}
 \begin{array}{r}
 26 + 42 = \\
 2 \quad 6 \\
 + 4 \quad 2 \\
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 \end{array}
 \begin{array}{r}
 19 - 15 = \\
 1 \quad 9 \\
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 \end{array}$$

$$\begin{array}{r}
 16 + 20 = \\
 1 \quad 6 \\
 + 2 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 50 - 26 = \\
 5 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 19 + 46 = \\
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 \begin{array}{r}
 14 + 37 = \\
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 \end{array}
 \begin{array}{r}
 44 - 17 = \\
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 \end{array}$$

$$\begin{array}{r}
 10 + 24 = \\
 1 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 32 + 41 = \\
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 + 4 \quad 1 \\
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 \end{array}
 \begin{array}{r}
 44 - 13 = \\
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 \end{array}
 \begin{array}{r}
 42 + 50 = \\
 4 \quad 2 \\
 + 5 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 12 + 20 = \\
 1 \quad 2 \\
 + 2 \quad 0 \\
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 \end{array}$$

$$\begin{array}{r}
 11 + 26 = \\
 1 \quad 1 \\
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 \end{array}
 \begin{array}{r}
 30 - 27 = \\
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 \end{array}
 \begin{array}{r}
 49 - 24 = \\
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 \end{array}
 \begin{array}{r}
 33 - 28 = \\
 3 \quad 3 \\
 - 2 \quad 8 \\
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 \end{array}
 \begin{array}{r}
 50 - 23 = \\
 5 \quad 0 \\
 - 2 \quad 3 \\
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 \end{array}$$

$$\begin{array}{r}
 12 + 27 = \\
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 + 2 \quad 7 \\
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 \end{array}
 \begin{array}{r}
 48 - 16 = \\
 4 \quad 8 \\
 - 1 \quad 6 \\
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 \end{array}
 \begin{array}{r}
 39 - 33 = \\
 3 \quad 9 \\
 - 3 \quad 3 \\
 \hline
 \end{array}
 \begin{array}{r}
 39 - 15 = \\
 3 \quad 9 \\
 - 1 \quad 5 \\
 \hline
 \end{array}
 \begin{array}{r}
 18 + 36 = \\
 1 \quad 8 \\
 + 3 \quad 6 \\
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 \end{array}$$

$$\begin{array}{r}
 48 - 26 = \\
 4 \quad 8 \\
 - 2 \quad 6 \\
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 \end{array}
 \begin{array}{r}
 39 - 10 = \\
 3 \quad 9 \\
 - 1 \quad 0 \\
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 \end{array}
 \begin{array}{r}
 49 - 49 = \\
 4 \quad 9 \\
 - 4 \quad 9 \\
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 \end{array}
 \begin{array}{r}
 23 + 47 = \\
 2 \quad 3 \\
 + 4 \quad 7 \\
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 \end{array}
 \begin{array}{r}
 11 + 37 = \\
 1 \quad 1 \\
 + 3 \quad 7 \\
 \hline
 \end{array}$$

以上内容仅为本文档的试下载部分，为可阅读页数的一半内容。如要下载或阅读全文，请访问：<https://d.book118.com/685001132333012001>