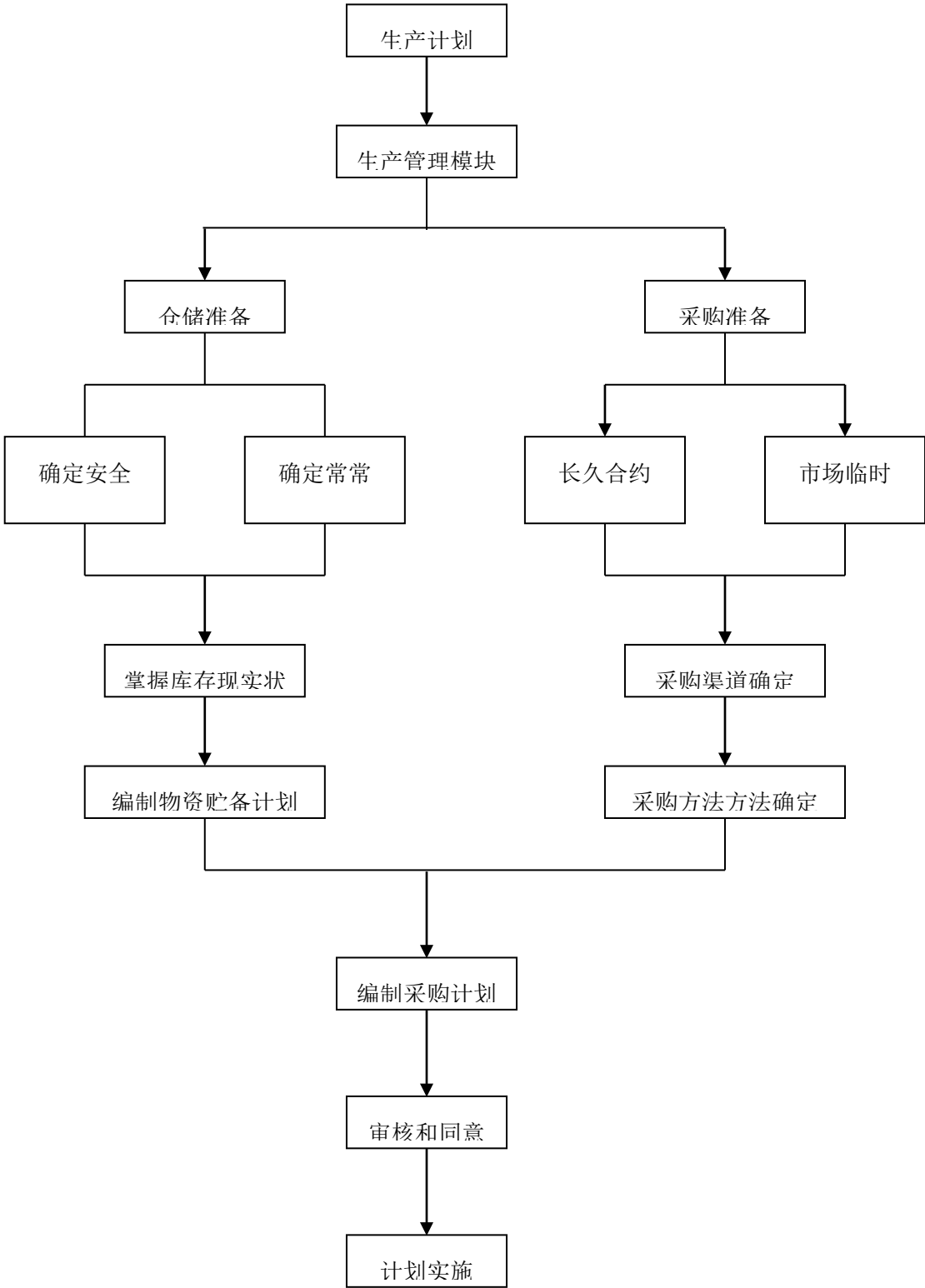
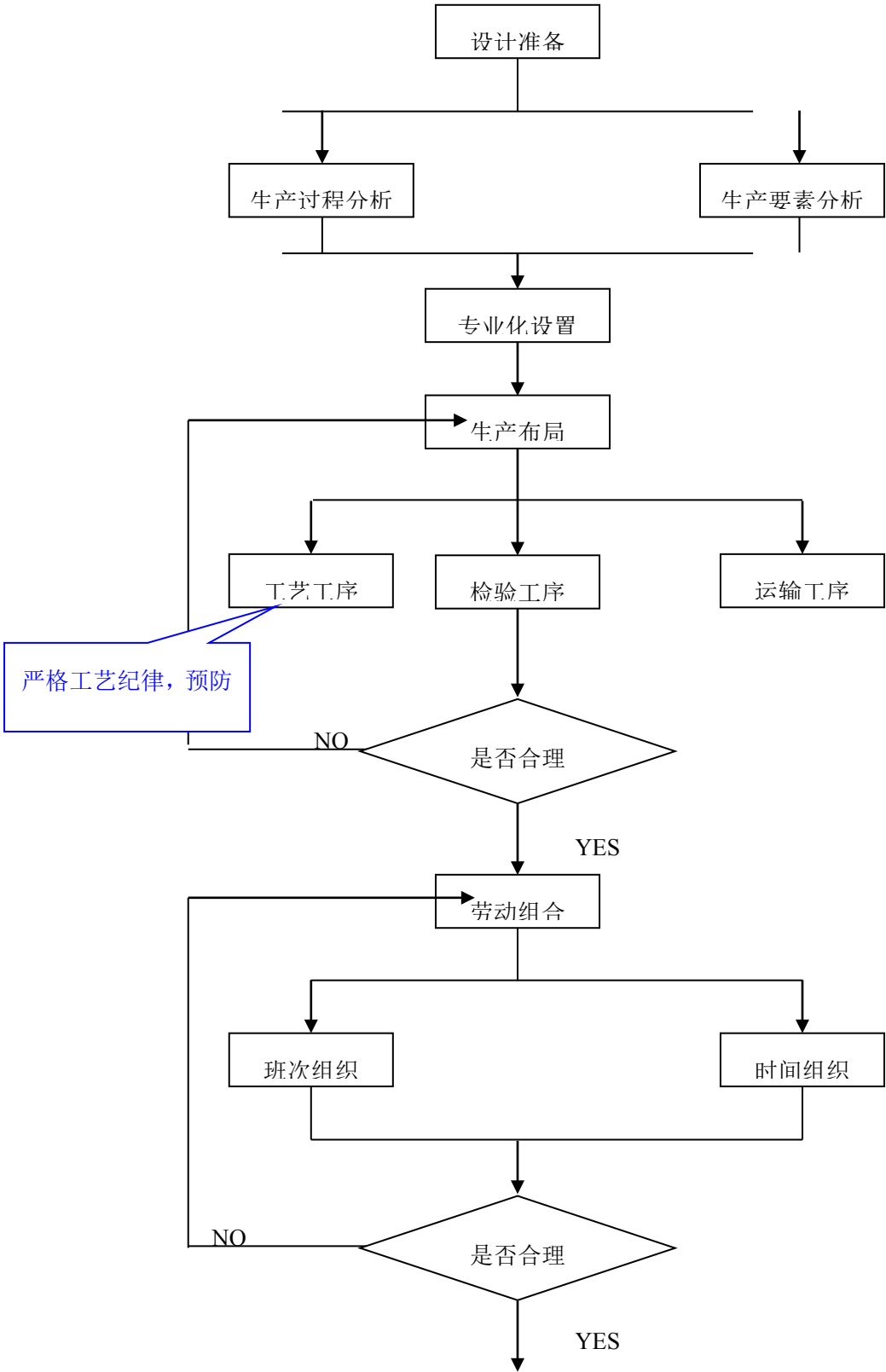


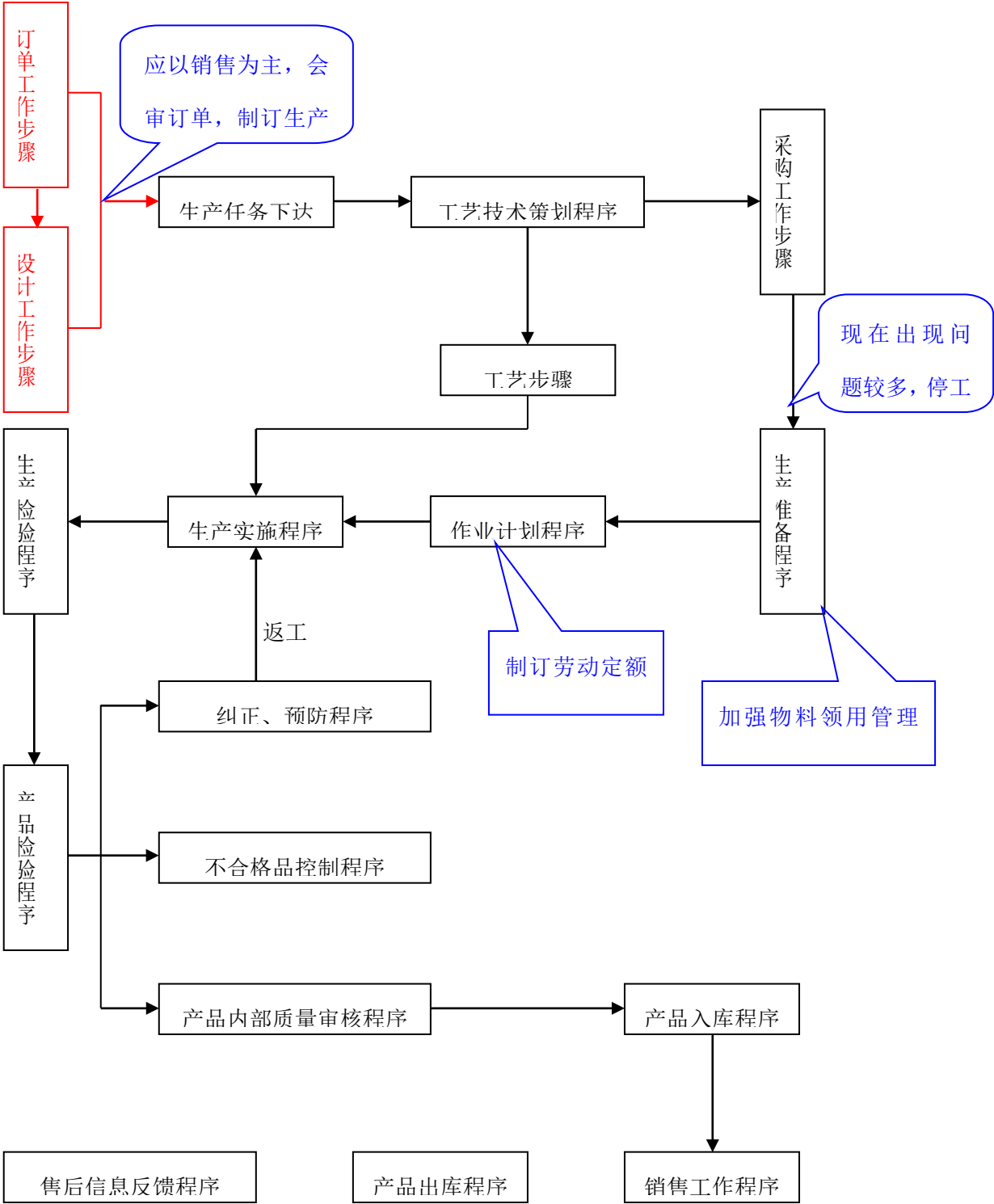
物资供给计划工作步骤



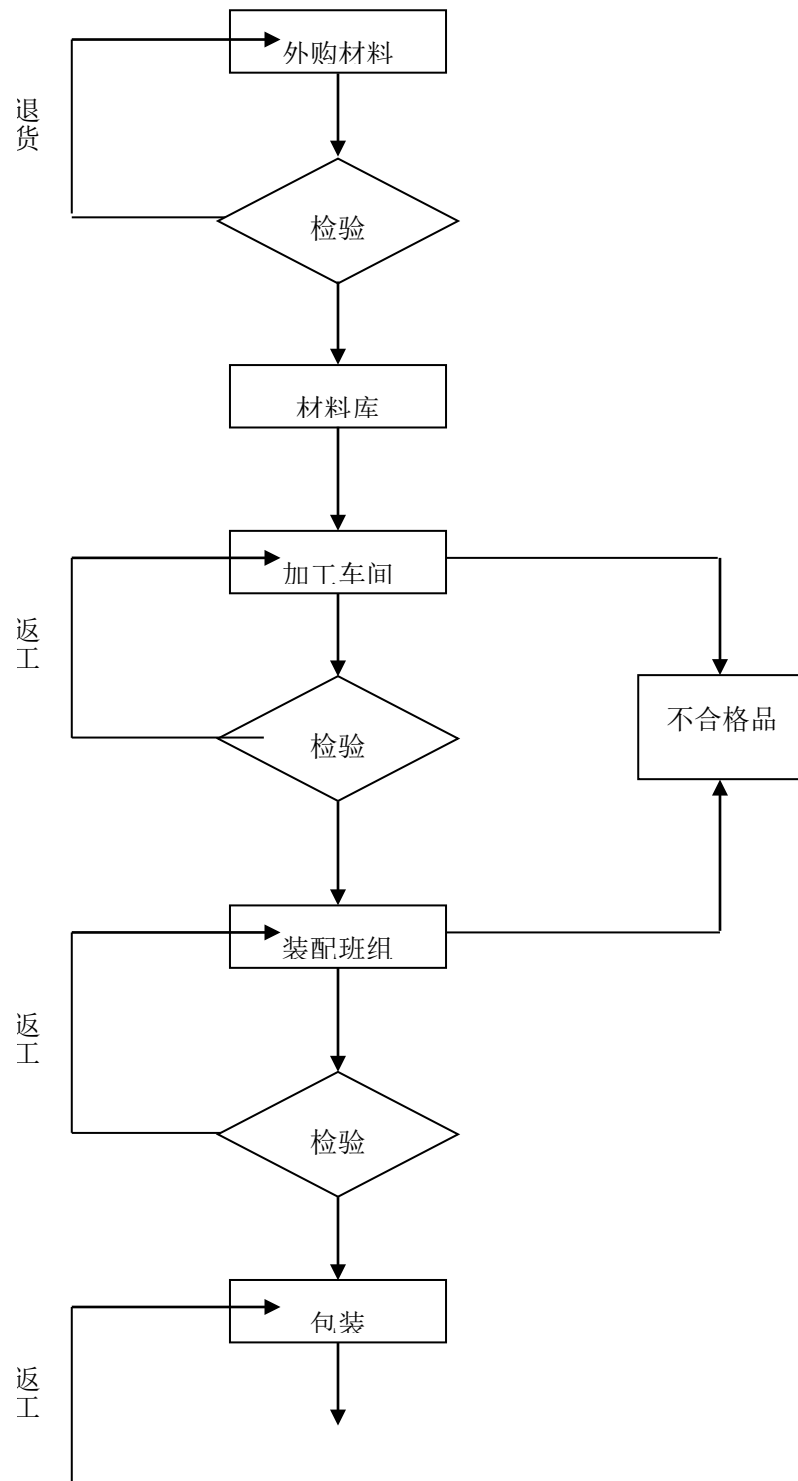
生产过程组织设计步骤

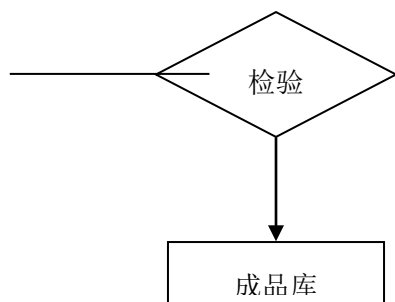


生产过程各职能模块配合步骤

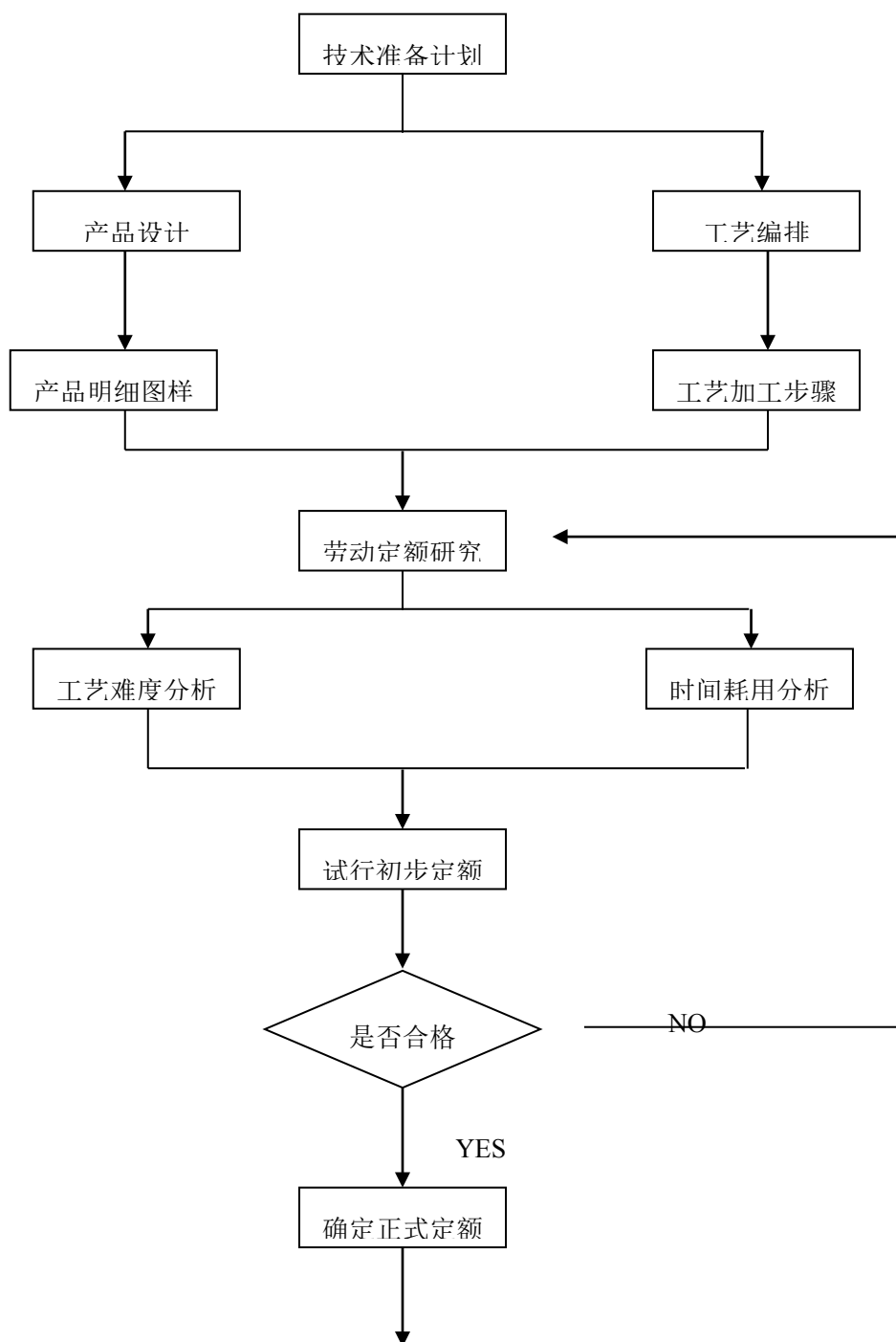


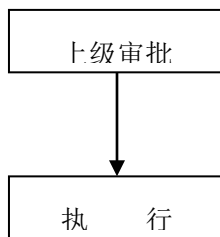
生产制程控制步骤





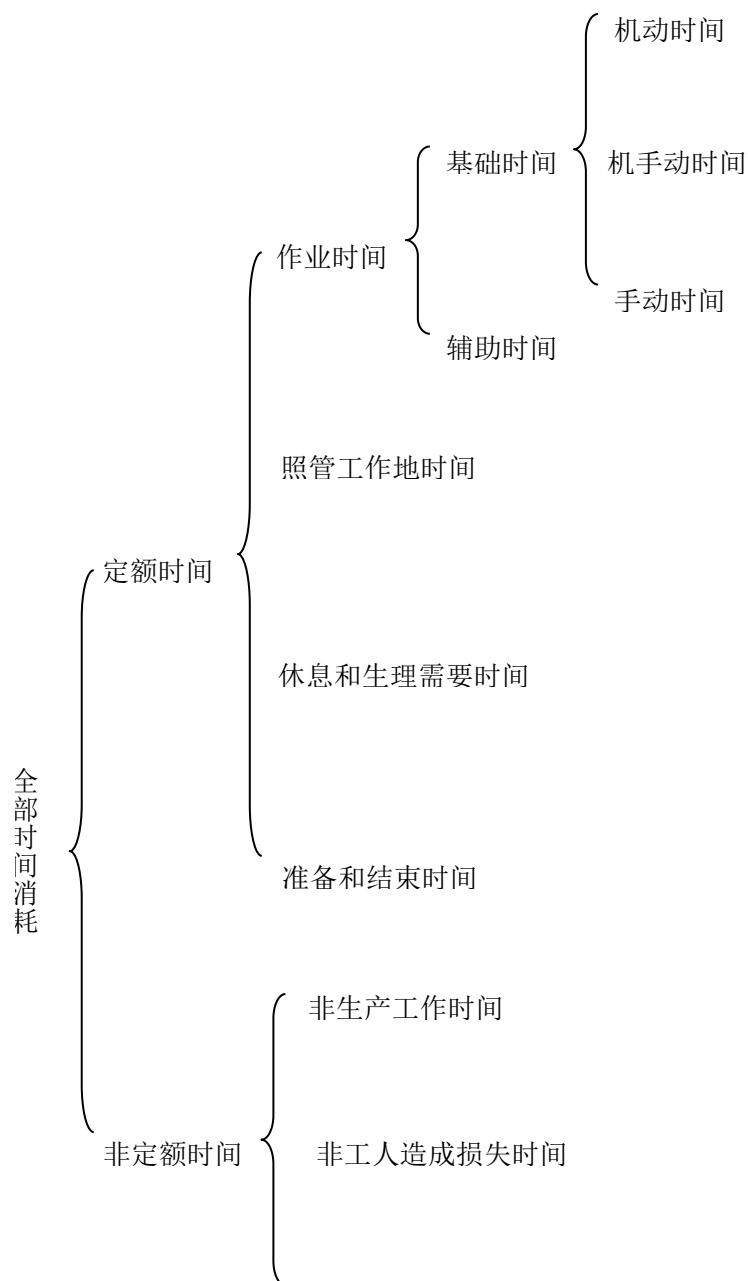
劳动定额管理程序





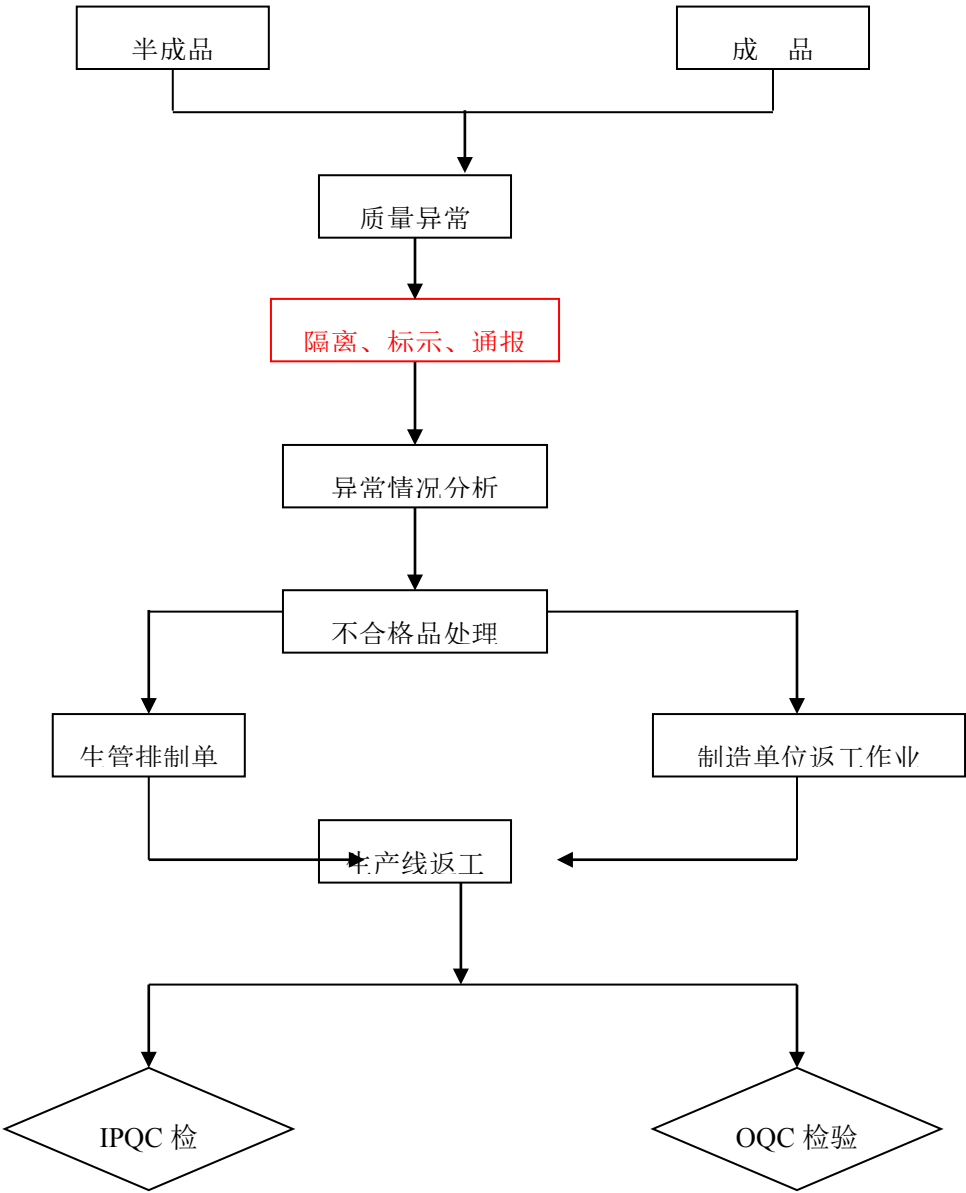
说明：完善劳动生产定额管理，对于一车间这么装备制造型车间尤为关键。

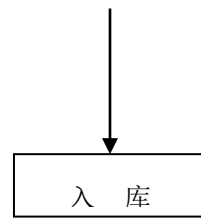
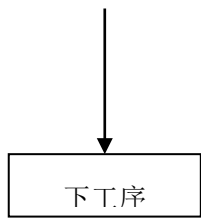
劳动工时消耗组成图



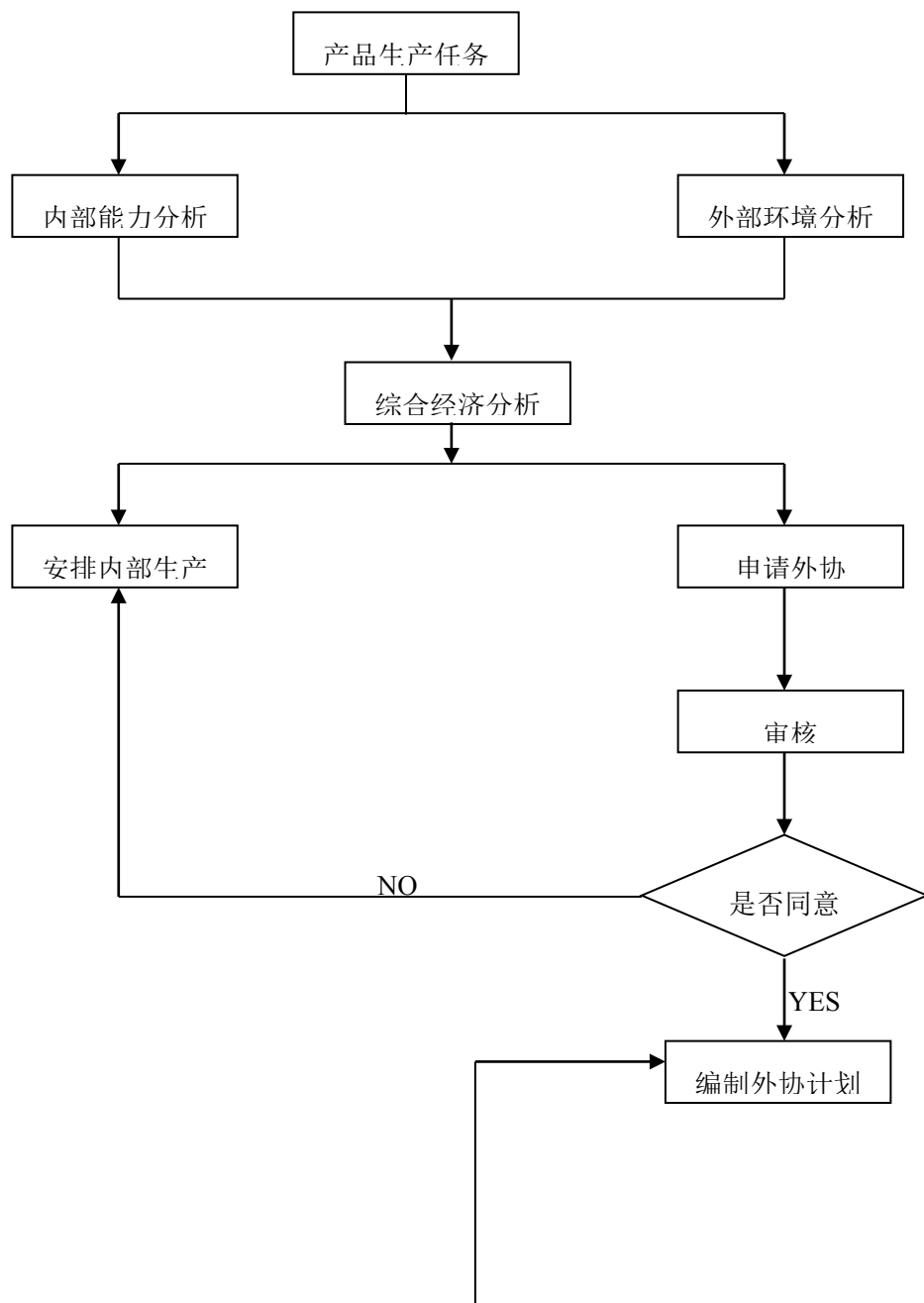
工人造成损失时间

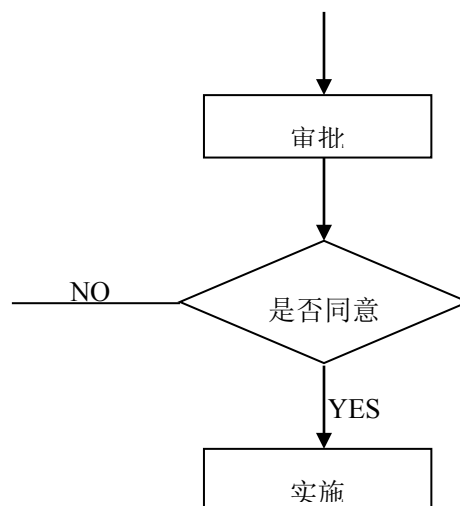
返工处理作业步骤图



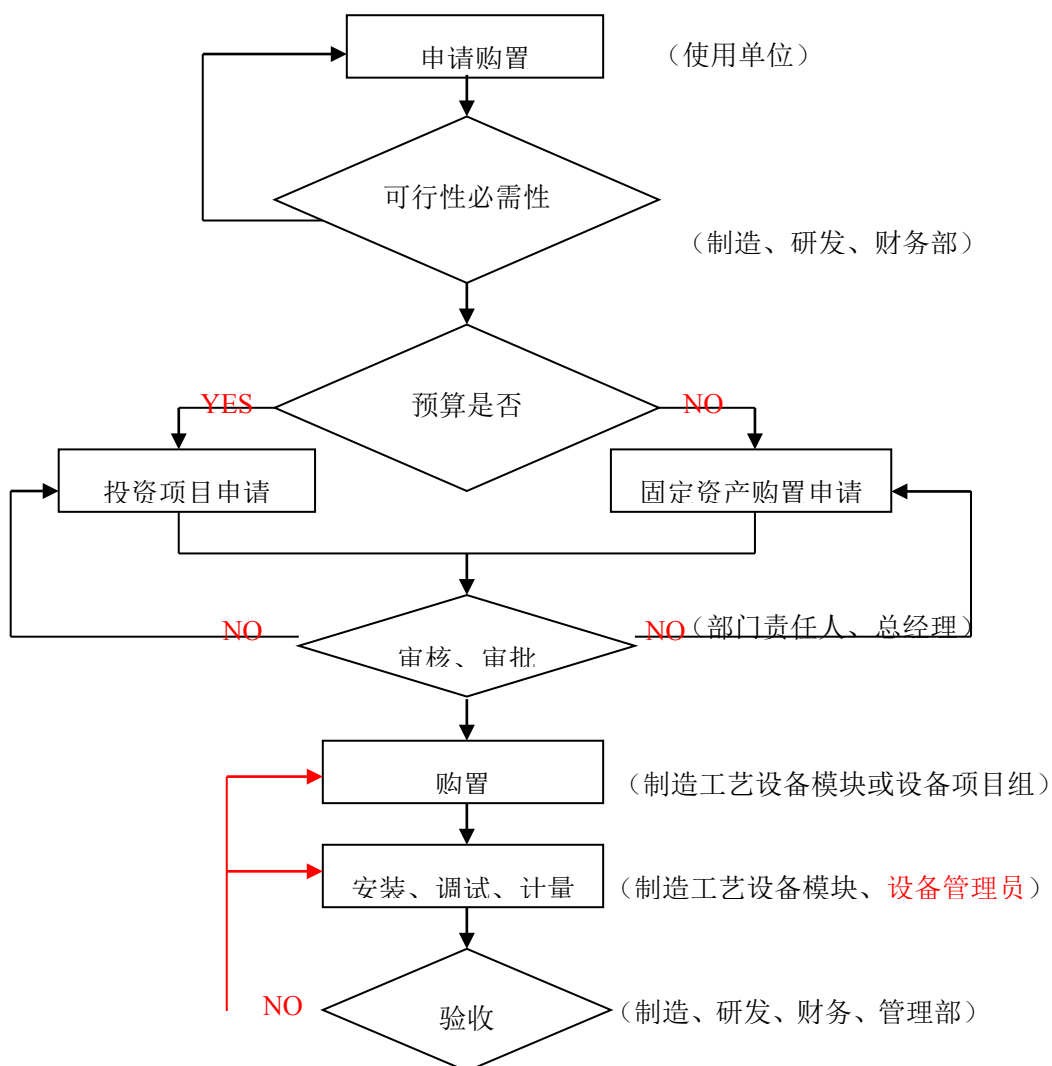


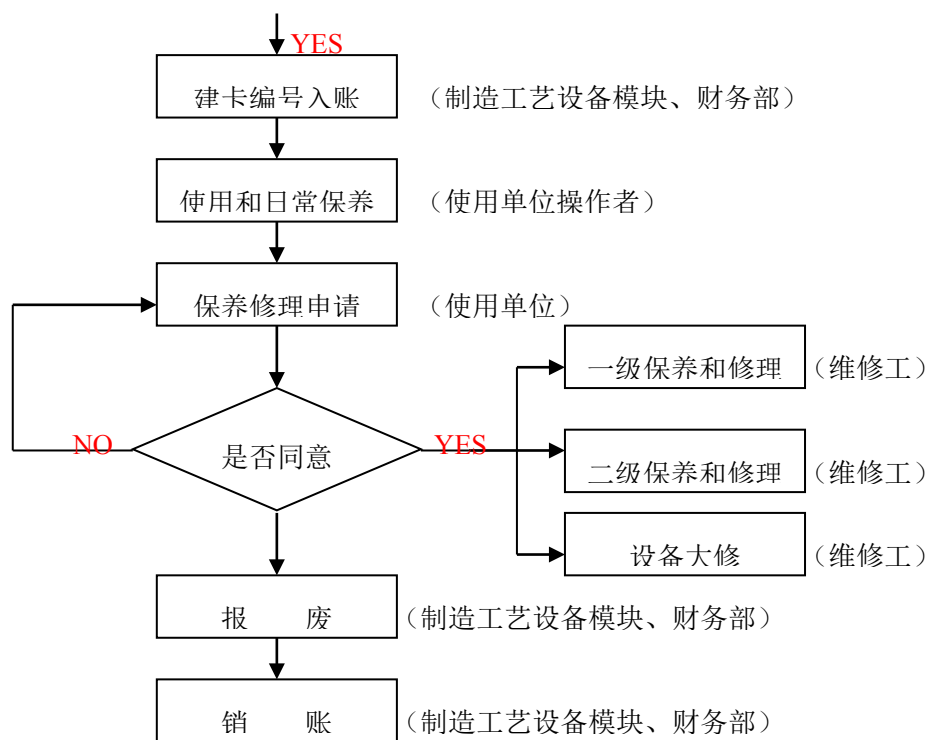
外协计划编制步骤图



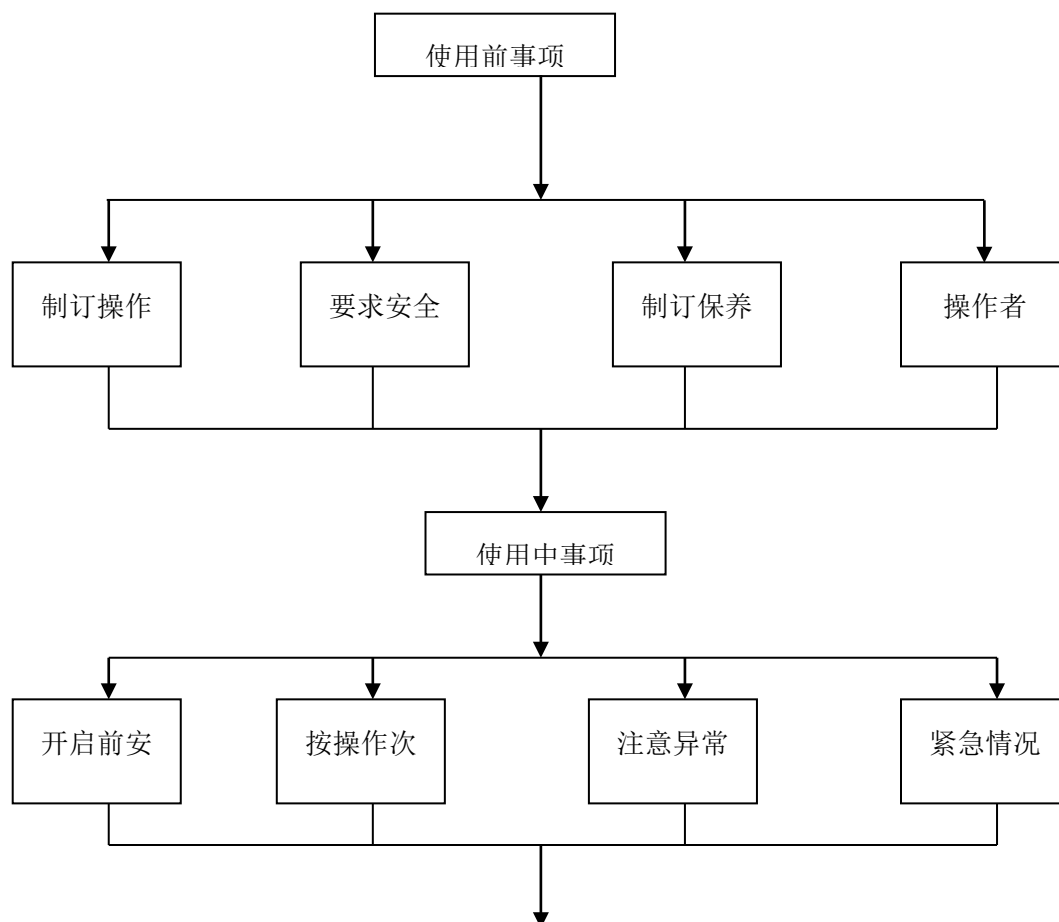


设备管理步骤和责任图





设备使用管理程序



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