

20 以内加减法口算题(每页 100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+11=$	$8+7=$	$14-3=$	$4-4=$	$2+13=$
$20-1=$	$5-5=$	$16+3=$	$12+3=$	$8-4=$
$4-3=$	$7+12=$	$3+14=$	$3+7=$	$19-5=$
$1+12=$	$18-14=$	$13-11=$	$19-9=$	$16+3=$
$1+6=$	$8+4=$	$2+11=$	$3-2=$	$7+6=$
$8-1=$	$11-9=$	$9-4=$	$3+5=$	$12+5=$
$3+10=$	$7+6=$	$19-11=$	$7+6=$	$17-11=$
$5-2=$	$13+7=$	$20-4=$	$5+2=$	$20-1=$
$19-6=$	$4-2=$	$20-12=$	$10+9=$	$18+2=$
$17-3=$	$17-15=$	$8-4=$	$16+3=$	$8-2=$
$6+7=$	$15+1=$	$16-7=$	$1+7=$	$4+7=$
$6-2=$	$15-3=$	$19-4=$	$10-1=$	$15+3=$
$19-19=$	$8+2=$	$4+5=$	$12+4=$	$7+13=$
$16-9=$	$6+6=$	$9-8=$	$5+3=$	$18-11=$
$15-5=$	$1+12=$	$17-3=$	$1+1=$	$5+15=$
$8+4=$	$16+2=$	$5-2=$	$6+13=$	$8+10=$
$18-11=$	$7+1=$	$17-5=$	$12-2=$	$6+4=$
$6+3=$	$11+2=$	$16-6=$	$1+18=$	$13+4=$
$9-6=$	$7-3=$	$16-6=$	$17-6=$	$16-3=$
$4+3=$	$16+3=$	$17-6=$	$20-5=$	$5+5=$

20 以内加减法口算题(每页 100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

18-13=	15+1=	11-8=	8+11=	20-19=
4+6=	7+9=	4+7=	1+18=	1+19=
9-7=	1+3=	13-4=	14-1=	10+5=
20-14=	10+8=	16-5=	7-2=	10-2=
11+7=	10-6=	9+6=	19-17=	17-3=
12+2=	4+7=	1+3=	13+6=	12-12=
3+11=	17-10=	14-7=	4+16=	11-2=
10+4=	10+2=	13-9=	19-18=	14-5=
5-3=	3+3=	19-10=	6+3=	8+3=
2+14=	18-9=	5+3=	4+3=	9-1=
13-8=	8+6=	7-3=	12-9=	14+6=
19-4=	3-3=	7-7=	18-13=	20-4=
16-12=	13-9=	17-9=	11+7=	15-13=
9+2=	2+4=	6-5=	9+9=	4+7=
4+11=	12-2=	12-12=	15-11=	12-9=
17-13=	6+8=	10+9=	13-4=	15-10=
17-3=	16+4=	20-15=	5-1=	20-6=
3-2=	8-6=	18-2=	17-9=	19-8=
14+6=	7+2=	16-2=	17-5=	18-3=
19-5=	15-1=	1+8=	8-3=	4+5=

20 以内加减法口算题(每页 100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

4+7=	20-12=	11-3=	17-9=	7+7=
16-14=	4+14=	11-2=	17-5=	17+1=
9+8=	7+6=	20-15=	8-3=	15+4=
2+1=	17-11=	15-11=	4-3=	13-8=
18-18=	18+1=	7-1=	7-1=	9+10=
16-2=	12+6=	2+16=	14+4=	12-12=
1+14=	20-19=	16-3=	8-7=	2+7=
14-3=	17-4=	20-17=	7-4=	17-17=
3+10=	12+7=	17-14=	16-9=	6+2=
9-9=	16-8=	12+5=	19+1=	19+1=
4+8=	18-11=	4+11=	15+3=	17-12=
11-7=	3+4=	8-7=	5-3=	9-1=
17-4=	11-3=	11+1=	19-15=	10+4=
1+7=	8-3=	13+3=	15-5=	17+3=
2+18=	1+6=	7+11=	11-9=	15+1=
14-2=	18+2=	16+1=	6-6=	12-6=
11-10=	13+4=	19-2=	12-5=	16-4=
2+18=	12+3=	16-8=	17-1=	18+1=
8-4=	9-5=	7+1=	6+7=	16-9=
12-11=	19-17=	6-2=	2-2=	3+5=

20 以内加减法口算题(每页 100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$3-1=$	$5+8=$	$20-1=$	$19-13=$	$13+5=$
$13-9=$	$11-2=$	$6+9=$	$15-7=$	$17+1=$
$20-15=$	$13-5=$	$19-9=$	$5+13=$	$16-8=$
$14+3=$	$8+4=$	$12-8=$	$1+9=$	$13+4=$
$4+12=$	$2+9=$	$15-7=$	$20-12=$	$18-3=$
$2+16=$	$2+10=$	$14-8=$	$16-11=$	$17-4=$
$10+5=$	$19+1=$	$1+6=$	$3+13=$	$9+4=$
$18-15=$	$10-3=$	$10+2=$	$8+9=$	$1+13=$
$2-2=$	$20-10=$	$13-12=$	$14-12=$	$12-2=$
$19-14=$	$9+7=$	$13-8=$	$8+5=$	$2+16=$
$7+10=$	$1+9=$	$13+7=$	$7+1=$	$14+4=$
$10-7=$	$9-8=$	$7-2=$	$17-15=$	$13-6=$
$18-8=$	$15+3=$	$7+12=$	$10+5=$	$20-11=$
$4-1=$	$4+11=$	$9-5=$	$13-6=$	$13-2=$
$8-4=$	$19-4=$	$6-1=$	$4+10=$	$8-1=$
$18-5=$	$2+7=$	$13+3=$	$17-6=$	$6+11=$
$5+7=$	$10-3=$	$10-8=$	$8+12=$	$5+13=$
$11+2=$	$10+5=$	$1+1=$	$3+5=$	$15-15=$
$18-13=$	$16+3=$	$5+7=$	$2+13=$	$20-1=$
$1+14=$	$1-1=$	$5+12=$	$14-6=$	$14-2=$

20 以内加减法口算题(每页 100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$1+9=$	$3-1=$	$9+6=$	$1+19=$	$18-17=$
$13+1=$	$9-1=$	$11+3=$	$15-6=$	$7+9=$
$9-7=$	$1+11=$	$1+11=$	$16-7=$	$15-8=$
$10+9=$	$6-4=$	$12-10=$	$18-6=$	$11+7=$
$9+7=$	$15-12=$	$10-1=$	$11-5=$	$6+8=$
$11-3=$	$8+11=$	$2+8=$	$6+6=$	$4-1=$
$16+4=$	$6-3=$	$9+8=$	$6-4=$	$18-9=$
$15-5=$	$2+12=$	$8-1=$	$4+16=$	$14-4=$
$5+3=$	$19-13=$	$14-10=$	$5+14=$	$7+8=$
$8+9=$	$20-2=$	$17-9=$	$8-3=$	$5+3=$
$8-7=$	$15-2=$	$10+6=$	$18-4=$	$7+8=$
$12-4=$	$6+4=$	$2+4=$	$15-1=$	$16-15=$
$10-2=$	$12-11=$	$16+2=$	$17-13=$	$9-8=$
$3+1=$	$5+11=$	$9+11=$	$17-12=$	$2+6=$
$6-3=$	$19-18=$	$10+5=$	$3-1=$	$15-2=$
$3+14=$	$16-11=$	$8+2=$	$8-5=$	$16-12=$
$3+16=$	$14+3=$	$5+7=$	$4+14=$	$9+9=$
$7+5=$	$4-4=$	$5+2=$	$18-14=$	$2+18=$
$8-3=$	$2+3=$	$19-18=$	$19-4=$	$9-2=$
$7+6=$	$12+5=$	$19-3=$	$1+7=$	$2+6=$

20 以内加减法口算题(每页 100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$11+3=$	$10-7=$	$3+5=$	$2+16=$	$11-1=$
$12-9=$	$5+7=$	$19-5=$	$2+4=$	$5-3=$
$5+9=$	$8+7=$	$4+15=$	$10-9=$	$3+7=$
$5+14=$	$13+3=$	$7-6=$	$5+3=$	$3+8=$
$15-3=$	$12-8=$	$3-2=$	$13-4=$	$18-4=$
$17-15=$	$18-5=$	$14+3=$	$11-4=$	$4+3=$
$5-3=$	$10-10=$	$11-9=$	$10+1=$	$20-9=$
$6-5=$	$17-3=$	$4-4=$	$11-10=$	$16-5=$
$2+16=$	$7+11=$	$19-17=$	$10-4=$	$6+12=$
$13+6=$	$13-11=$	$2+1=$	$8+4=$	$9+5=$
$9-3=$	$19-3=$	$15-6=$	$1+10=$	$15-15=$
$7+8=$	$14+4=$	$11+4=$	$12+1=$	$10+3=$
$15-11=$	$4+16=$	$2+6=$	$4+14=$	$6+5=$
$18-9=$	$3-1=$	$16-1=$	$14-5=$	$9-8=$
$11-10=$	$1+19=$	$8+8=$	$1+15=$	$13-12=$
$18+2=$	$2+12=$	$9+8=$	$8+7=$	$10-7=$
$3+5=$	$10-1=$	$3+13=$	$3+15=$	$6+2=$
$5+10=$	$6+3=$	$8+7=$	$5+10=$	$9+2=$
$6-4=$	$10+9=$	$3+11=$	$9-3=$	$13-2=$
$4+1=$	$14+6=$	$16-12=$	$5-2=$	$19-13=$

20 以内加减法口算题(每页 100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

15+1=	13+4=	7+2=	13-2=	13+2=
4+5=	9-5=	10+3=	3+11=	20-16=
16-6=	6-1=	6+1=	16-5=	9-9=
1+2=	11+4=	18-13=	2+4=	11+4=
10+3=	10+9=	14+5=	3+15=	17-9=
14-14=	5+3=	17-12=	12+4=	2+12=
14-4=	15-14=	8+4=	15-3=	5+12=
15-7=	16-4=	10+5=	20-11=	3+12=
20-4=	14-8=	6+4=	19+1=	2+2=
13-6=	2-1=	18-9=	14-3=	13-4=
8+7=	9+8=	4+13=	11+3=	19-4=
9+6=	7+9=	8-4=	10-4=	20-8=
7+4=	20-4=	8+5=	5+14=	20-14=
8+1=	1+6=	8+9=	12-8=	4+15=
5+12=	19-18=	18-2=	18-17=	19-19=
15-3=	8-8=	7+9=	16-3=	9+8=
9+4=	20-18=	8+10=	2+15=	4+3=
5+13=	16-3=	16-5=	12-1=	4-2=
9+10=	4+15=	6-4=	5+12=	16-5=
19-9=	11+3=	12+2=	7-5=	2+9=

20 以内加减法口算题(每页 100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

11-3=	8+3=	7-1=	15-8=	6+7=
19-6=	7+5=	20-6=	9-4=	9-6=
9+1=	16-9=	18-17=	13+5=	10-1=
15-1=	15-7=	6+5=	19-5=	3+5=
3+8=	5-3=	11-9=	19-12=	12-1=
11-4=	9-2=	6+9=	16-15=	15-8=
6+3=	10+3=	9-6=	12-11=	11+5=
5+1=	18-2=	11+2=	17-14=	16+1=
16+1=	17-11=	12-9=	4+6=	10+8=
9+8=	15-14=	5+10=	2+1=	1+15=
10+8=	12-11=	3+16=	1+1=	3-2=
7+11=	13-3=	9-2=	6+4=	11+9=
18-12=	18-15=	14-2=	1+4=	1+13=
19-10=	17-9=	6+4=	19-18=	1+6=
7-2=	4+9=	18+1=	20-19=	16-10=
6-6=	11+5=	18-9=	18-16=	5+15=
19-10=	17-6=	9-4=	16-14=	20-3=
8+3=	18-4=	3+10=	1+8=	20-19=
16-15=	13+1=	17-11=	11+4=	7+5=
14-6=	20-3=	1+2=	10+4=	12+2=

20 以内加减法口算题(每页 100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2+15=$	$10-4=$	$6+13=$	$9+7=$	$19-14=$
$10+9=$	$15-8=$	$4+16=$	$7+7=$	$17+2=$
$3+6=$	$6+11=$	$7+11=$	$4-2=$	$18-1=$
$17-5=$	$15+2=$	$2-1=$	$4+4=$	$16-2=$
$1+1=$	$19-14=$	$7-3=$	$14-7=$	$8+11=$
$11-1=$	$6+14=$	$7-5=$	$4+15=$	$3+14=$
$1+8=$	$18-10=$	$1+13=$	$10+4=$	$11+3=$
$6+11=$	$3+9=$	$16-2=$	$11-6=$	$4+9=$
$2+8=$	$18-3=$	$7+4=$	$3+12=$	$10-8=$
$12-8=$	$5+9=$	$13-5=$	$17-4=$	$14-14=$
$12+4=$	$8+3=$	$12+3=$	$8-6=$	$17-4=$
$15+5=$	$11-1=$	$11+5=$	$18-12=$	$3+3=$
$13-11=$	$17-12=$	$14-9=$	$18-9=$	$15-5=$
$11-9=$	$19+1=$	$4+8=$	$10+3=$	$16-3=$
$19-12=$	$13-13=$	$5-4=$	$4+3=$	$11-8=$
$1+18=$	$14-9=$	$3+6=$	$5-4=$	$20-15=$
$19-19=$	$16+1=$	$4-1=$	$2+5=$	$17-11=$
$3-3=$	$7+7=$	$3+6=$	$3-3=$	$16+1=$
$13+2=$	$16+1=$	$16-1=$	$17-3=$	$6+1=$
$3+4=$	$3+10=$	$3+7=$	$4+10=$	$12-9=$

20 以内加减法口算题(每页 100 题)十

姓名: _____ 日期: _____ 用时: _____ 得分: _____

13-1=	2+7=	5+13=	4+1=	4+10=
20-4=	7+4=	11-5=	19-15=	16-7=
10-9=	14+2=	20-5=	5+6=	3+17=
11+5=	14-11=	9+7=	12-10=	3-3=
11+6=	14-10=	3+2=	15-7=	1+1=
5+10=	2+14=	17-2=	10-3=	13-1=
14-9=	18-12=	16-16=	4+15=	3+11=
2+1=	11+6=	3-1=	5+7=	2+3=
15-10=	10-6=	15-10=	14-9=	10+10=
14+1=	10-10=	19-18=	15+1=	3+12=
2+6=	11+9=	12+6=	3-1=	6+8=
7-4=	4+9=	13-8=	16-7=	4-1=
5+12=	8+8=	4+2=	3+9=	13+1=
16-13=	9-4=	12+8=	1+9=	1+5=
6+1=	8-5=	8-6=	14-4=	11-8=
5+11=	16-14=	4+3=	18-18=	2+14=
3+2=	16-13=	4+8=	20-14=	20-3=
16-7=	15-7=	9-1=	12+6=	5+14=
9+9=	10-5=	18-10=	13+3=	11-9=
8+2=	19-6=	15+4=	9+4=	9-4=

20 以内加减法口算题(每页 100 题)十一

姓名: _____ 日期: _____ 用时: _____ 得分: _____

16+4=	19-1=	18-11=	12-7=	20-15=
20-7=	12+3=	17-1=	5+1=	13+7=
16-9=	17-6=	5+15=	3+8=	13-4=
10-1=	20-17=	1+9=	13+2=	19-12=
20-8=	4+6=	12-10=	7+7=	15+4=
14+4=	13-3=	10-6=	5+11=	20-17=
1+5=	5+13=	17-11=	7-2=	17-6=
16-3=	8-4=	10-3=	15-10=	8-5=
12-3=	14-14=	4-2=	18-12=	20-17=
2-1=	14+5=	5+14=	10-8=	3+10=
6-6=	20-5=	7+9=	19-2=	5+13=
17-7=	14-14=	20-7=	3+2=	15-11=
4+11=	8-2=	10-5=	11-1=	9+9=
19-18=	19-13=	4+15=	10-5=	4-3=
4+15=	3+16=	8-1=	13-2=	5+2=
19-8=	1+7=	20-12=	19-2=	10+3=
2+8=	16-6=	17+2=	17-2=	19-5=
6+6=	13-4=	20-3=	9+1=	12-8=
7+2=	12-12=	5-5=	20-16=	7+5=
7-3=	3+12=	10-4=	6+2=	7-1=

20 以内加减法口算题(每页 100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13+1=$	$4+4=$	$1+19=$	$15-6=$	$6-2=$
$8+4=$	$3+5=$	$20-13=$	$1+6=$	$6-4=$
$1+13=$	$5+10=$	$4+13=$	$8+8=$	$1+9=$
$1+10=$	$3+6=$	$20-11=$	$4+7=$	$4+6=$
$14-10=$	$12-12=$	$5+5=$	$12-3=$	$16-13=$
$20-9=$	$15-10=$	$5+5=$	$9-5=$	$8+12=$
$17-11=$	$1+4=$	$3+8=$	$11+1=$	$11-4=$
$2+7=$	$2+3=$	$15-5=$	$9+8=$	$11+2=$
$4+15=$	$12-7=$	$7+4=$	$10+2=$	$16-2=$
$3+9=$	$17-16=$	$4+4=$	$11-11=$	$1+4=$
$15-2=$	$3+6=$	$17-13=$	$7+13=$	$1+14=$
$20-13=$	$9-1=$	$7+5=$	$18-2=$	$3+13=$
$8+5=$	$6-5=$	$2+15=$	$4+7=$	$18-1=$
$17-6=$	$13+1=$	$1+2=$	$16-10=$	$1+18=$
$17-12=$	$19-16=$	$9+5=$	$11-3=$	$15-12=$
$11-8=$	$18-1=$	$4+6=$	$7+8=$	$11-6=$
$8+5=$	$17+3=$	$6+3=$	$3+14=$	$19-3=$
$18-2=$	$17-10=$	$17+3=$	$11-11=$	$7+1=$
$16-8=$	$20-15=$	$9+2=$	$2+8=$	$3-3=$
$5+15=$	$8+6=$	$17-15=$	$17-8=$	$14-14=$

20 以内加减法口算题(每页 100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$1+15=$	$4+15=$	$5-1=$	$19-10=$	$13-6=$
$5+1=$	$1+2=$	$18-3=$	$8+11=$	$3+8=$
$13-10=$	$7+2=$	$1+13=$	$2+15=$	$15-6=$
$19-16=$	$13-13=$	$12-5=$	$6+3=$	$8+9=$
$14-8=$	$18-6=$	$17+2=$	$3+6=$	$16-13=$
$7-1=$	$6-2=$	$16-9=$	$18-14=$	$6-6=$
$18-9=$	$3+15=$	$6-3=$	$16-1=$	$16-11=$
$14-5=$	$9-7=$	$15-3=$	$13-11=$	$15-4=$
$12-9=$	$19-8=$	$2+12=$	$9+2=$	$16-10=$
$12-12=$	$11-8=$	$2+1=$	$14-14=$	$8-4=$
$20-7=$	$1+13=$	$17-17=$	$6+9=$	$15-11=$
$1-1=$	$6+12=$	$20-11=$	$16-14=$	$12-6=$
$12+7=$	$12-3=$	$12+6=$	$18-11=$	$4+10=$
$2+3=$	$7+11=$	$5+13=$	$19-1=$	$7-2=$
$18-10=$	$18-6=$	$9+4=$	$9-3=$	$17+3=$
$3+9=$	$8-4=$	$11-11=$	$2+16=$	$3+14=$
$8+12=$	$20-4=$	$3+9=$	$3+11=$	$15-5=$
$17+1=$	$12-10=$	$15-3=$	$1-1=$	$17-15=$
$13-10=$	$13-7=$	$14+1=$	$13-3=$	$6-6=$
$11+6=$	$3+15=$	$19-11=$	$10-2=$	$10-3=$

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