

20 以内加减法口算天天练(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-2=$	$13-12=$	$20-18=$	$7+2=$	$4+8=$
$10-9=$	$14+2=$	$20-5=$	$4+7=$	$3+17=$
$12-10=$	$9-3=$	$8+11=$	$13-12=$	$14+5=$
$6+1=$	$8-5=$	$8-6=$	$7+8=$	$11-8=$
$12+3=$	$8+12=$	$18-7=$	$16-6=$	$5-4=$
$8-2=$	$5+14=$	$17-7=$	$3+17=$	$7-3=$
$3+14=$	$16-11=$	$8+2=$	$14-5=$	$16-12=$
$12+4=$	$19-1=$	$5+9=$	$13-6=$	$20-5=$
$15-14=$	$19-4=$	$12-9=$	$6-5=$	$1+7=$
$13-8=$	$8+6=$	$7-3=$	$12-9=$	$14+6=$
$16-5=$	$5-4=$	$5+4=$	$8+5=$	$19-10=$
$16+3=$	$20-11=$	$9+10=$	$12+5=$	$6-5=$
$16-16=$	$3+3=$	$13-3=$	$9+1=$	$1+11=$
$20-3=$	$14-12=$	$11-10=$	$4+2=$	$13-7=$
$7+9=$	$1+18=$	$19-19=$	$14-12=$	$19-4=$
$8-5=$	$20-14=$	$3+3=$	$4+12=$	$1+12=$
$9+11=$	$17-14=$	$18-18=$	$16-10=$	$9+7=$
$4-2=$	$6-4=$	$3+15=$	$9-2=$	$17-16=$
$20-13=$	$9+9=$	$2-2=$	$11-7=$	$8-1=$
$19-7=$	$14-3=$	$2+7=$	$14+6=$	$13-3=$

20 以内加减法口算天天练(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

1+9=	15+4=	14+4=	9-4=	2+17=
8-4=	19-4=	6-1=	4+16=	8-1=
10-9=	19-2=	12+5=	16-5=	18-5=
17-2=	12+6=	14-7=	20-4=	16-4=
11-1=	6+14=	7-5=	5+1=	3+14=
17-3=	17-15=	8-4=	16+3=	8-2=
4+13=	11-11=	10+8=	15-14=	1+16=
20-5=	4+2=	14-4=	3+17=	5-1=
5+12=	19-18=	18-2=	9+7=	19-19=
10-7=	8+10=	19-13=	14-3=	15+5=
10+6=	12-7=	17-16=	20-12=	12+7=
7+4=	11-8=	17+1=	13-13=	16-16=
11+5=	7+8=	1-1=	8+10=	1+12=
11-10=	1+19=	8+8=	12-1=	13-12=
3+12=	14+4=	1+7=	18-7=	4+14=
13+1=	9-1=	11+3=	18-1=	7+9=
13+6=	13-11=	2+1=	5+14=	9+5=
12-11=	19-17=	6-2=	8+9=	3+5=
14-14=	5+3=	17-12=	19-18=	2+12=
5+1=	18-2=	11+2=	13+5=	16+1=

20 以内加减法口算天天练(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$8-8=$	$19-9=$	$9+1=$	$8+9=$	$20-12=$
$9+4=$	$4+16=$	$18-17=$	$19-18=$	$5+8=$
$7+7=$	$1+1=$	$18-10=$	$13+5=$	$4+12=$
$20-14=$	$18-9=$	$12-6=$	$5+11=$	$7-7=$
$5+7=$	$10-3=$	$10-8=$	$20-2=$	$5+13=$
$11-11=$	$14-8=$	$15-1=$	$3+8=$	$17-3=$
$15+1=$	$20-8=$	$7+5=$	$18-14=$	$14-4=$
$13-3=$	$15+2=$	$9-9=$	$12+3=$	$13+7=$
$13-2=$	$20-1=$	$15+5=$	$11-9=$	$15-7=$
$3+6=$	$6+11=$	$7+11=$	$16-15=$	$18-1=$
$5+9=$	$5+5=$	$15-1=$	$9+2=$	$11-4=$
$6+8=$	$8-3=$	$14+2=$	$18-13=$	$2+10=$
$6+13=$	$5+10=$	$19-10=$	$10+5=$	$7+3=$
$4+6=$	$7+9=$	$4+7=$	$16-1=$	$1+19=$
$16-14=$	$4+14=$	$11-2=$	$8-3=$	$17+1=$
$5-2=$	$13+7=$	$20-4=$	$2-1=$	$20-1=$
$14-10=$	$12-12=$	$5+5=$	$4+10=$	$16-13=$
$2+10=$	$12+8=$	$3+7=$	$9-9=$	$2+4=$
$7-3=$	$3+12=$	$10-4=$	$17-15=$	$7-1=$
$13-9=$	$11-2=$	$6+9=$	$17+3=$	$17+1=$

20 以内加减法口算天天练(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

5+5=	15-13=	19-8=	6-5=	15-3=
15-12=	18-10=	2+18=	1+18=	7+10=
13+3=	10+6=	2+8=	5-3=	11-11=
7+8=	19-7=	1+17=	5+2=	16-12=
2+12=	20-14=	13+5=	17+2=	4+16=
14-4=	15-14=	8+4=	8-2=	5+12=
2+8=	18-3=	7+4=	9-7=	10-8=
2+4=	15-9=	10+9=	8+12=	5+4=
18-15=	4+5=	20-6=	17-16=	1+4=
3+17=	20-6=	9+9=	14-11=	14+3=
14+6=	7+2=	16-2=	8+3=	18-3=
8+12=	13-10=	1+14=	19-17=	10+1=
5-3=	10-10=	11-9=	19-15=	20-9=
3+2=	16-13=	4+8=	5+8=	20-3=
9-2=	10-8=	1+11=	15-11=	15-9=
18-5=	2+7=	13+3=	16-9=	6+11=
5+7=	7-4=	6-5=	6-3=	14-9=
7+10=	11-10=	3+16=	18-3=	10-1=
10-1=	15-5=	7+10=	16-4=	18-16=
14-11=	12-1=	20-4=	7+2=	7-4=

20 以内加减法口算天天练(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

4+3=	16+3=	17-6=	5-2=	5+5=
14-3=	11-4=	18+2=	8-5=	17-14=
17+2=	18-18=	8+1=	20-8=	14-9=
2+18=	12+3=	16-8=	17-5=	18+1=
20-6=	3+2=	2+5=	13+3=	1+2=
9-6=	7-3=	16-6=	14-3=	16-3=
8+3=	1+8=	9+3=	11-11=	18-12=
6+12=	2+15=	16-9=	16+2=	8+4=
11-8=	18-1=	4+6=	5+14=	11-6=
15-1=	14-1=	19-7=	7+10=	18-14=
16-1=	8+12=	17-12=	15-12=	12-11=
2+10=	14-7=	4+10=	7+6=	14+4=
1+17=	10+4=	11+2=	11+2=	16-15=
13+3=	15+3=	15-13=	19-16=	14-2=
4+10=	7-3=	13+6=	2+14=	15+2=
1+5=	5+13=	17-11=	8-3=	17-6=
19-6=	4-2=	20-12=	6+14=	18+2=
20-13=	9-1=	7+5=	2+15=	3+13=
2+5=	5+11=	2+3=	18-10=	16+2=
11-3=	8+3=	7-1=	4+3=	6+7=

20 以内加减法口算天天练(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$10-3=$	$3+5=$	$15-5=$	$11+2=$	$2+17=$
$6+11=$	$3+9=$	$16-2=$	$16-11=$	$4+9=$
$13-11=$	$17-12=$	$14-9=$	$4+9=$	$15-5=$
$19-14=$	$9+7=$	$13-8=$	$17-6=$	$2+16=$
$13-6=$	$3+7=$	$9+1=$	$17-4=$	$8+3=$
$3-2=$	$8-6=$	$18-2=$	$13-7=$	$19-8=$
$5+8=$	$8+8=$	$4+14=$	$6+11=$	$5+12=$
$9+4=$	$20-18=$	$8+10=$	$15-14=$	$4+3=$
$17-4=$	$11-3=$	$11+1=$	$13-3=$	$10+4=$
$5+9=$	$8+7=$	$4+15=$	$2+3=$	$3+7=$
$3+8=$	$14-3=$	$13-12=$	$8-7=$	$2+1=$
$5-5=$	$2+16=$	$7+8=$	$2+11=$	$18-13=$
$13-5=$	$6+13=$	$15+4=$	$18-10=$	$11-3=$
$1-1=$	$15-15=$	$6+7=$	$18-11=$	$13-3=$
$7+2=$	$12-12=$	$5-5=$	$10+9=$	$7+5=$
$11-10=$	$13+4=$	$19-2=$	$13+4=$	$16-4=$
$2+11=$	$12+4=$	$15-15=$	$5+9=$	$6-3=$
$6+4=$	$9+2=$	$3+14=$	$10+3=$	$2+8=$
$17-8=$	$10-7=$	$15+2=$	$2+13=$	$1+7=$
$16-5=$	$6+3=$	$6+3=$	$16-7=$	$12-4=$

20 以内加减法口算天天练(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$10-6=$	$7-4=$	$2-2=$	$13+4=$	$2+13=$
$5+15=$	$17-17=$	$14-5=$	$3+11=$	$7+7=$
$19-19=$	$16+1=$	$4-1=$	$2+1=$	$17-11=$
$7+10=$	$1+9=$	$13+7=$	$13-10=$	$14+4=$
$5-4=$	$20-13=$	$19-16=$	$13+2=$	$13-13=$
$20-17=$	$19-5=$	$16-10=$	$18-12=$	$20-18=$
$4+12=$	$2+9=$	$15-7=$	$16-7=$	$18-3=$
$14-6=$	$20-3=$	$1+2=$	$4+12=$	$12+2=$
$8+6=$	$19-11=$	$12+4=$	$17-9=$	$6+10=$
$9-3=$	$19-3=$	$15-6=$	$19-12=$	$15-15=$
$1+6=$	$8+4=$	$2+11=$	$4-2=$	$7+6=$
$5+4=$	$6+4=$	$8+5=$	$19-13=$	$16-14=$
$15-3=$	$12-8=$	$3-2=$	$12+4=$	$18-4=$
$13-12=$	$17-5=$	$10-10=$	$10-6=$	$12-1=$
$17-4=$	$6+1=$	$11-10=$	$20-8=$	$12-4=$
$1+15=$	$4+15=$	$5-1=$	$6+1=$	$13-6=$
$11+4=$	$4-2=$	$14-13=$	$20-16=$	$7-4=$
$9-5=$	$14+1=$	$7-4=$	$4+5=$	$7+11=$
$12-7=$	$13+2=$	$13+4=$	$20-12=$	$6+3=$
$5-4=$	$16-15=$	$19-2=$	$4+14=$	$3+2=$

20 以内加减法口算天天练(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-7=$	$15-9=$	$6+1=$	$16+3=$	$8+1=$
$9+5=$	$11-3=$	$16-3=$	$1+17=$	$8+8=$
$14-14=$	$7+12=$	$12-7=$	$19-4=$	$12-2=$
$5+3=$	$19-13=$	$14-10=$	$15-2=$	$7+8=$
$18-9=$	$3-1=$	$16-1=$	$3+10=$	$9-8=$
$4+11=$	$8-2=$	$10-5=$	$6+12=$	$9+9=$
$18-7=$	$16-6=$	$9-3=$	$6-6=$	$10-7=$
$20-2=$	$14+3=$	$16-8=$	$1+16=$	$10-6=$
$17-5=$	$1+9=$	$6+6=$	$10-7=$	$5+4=$
$12-6=$	$15-13=$	$6+11=$	$10+5=$	$16-9=$
$13+5=$	$14-5=$	$11+9=$	$11-1=$	$20-4=$
$12+6=$	$18-2=$	$10-2=$	$18-6=$	$3+17=$
$14-12=$	$13-11=$	$8+2=$	$13-11=$	$4+4=$
$11-1=$	$10-1=$	$16-15=$	$4+13=$	$20-13=$
$17-9=$	$20-7=$	$1+10=$	$14-6=$	$12-5=$
$16-6=$	$6-1=$	$6+1=$	$3-1=$	$9-9=$
$5-1=$	$15+5=$	$12-1=$	$9-2=$	$12-11=$
$7-7=$	$18-18=$	$15-7=$	$12-8=$	$10-3=$
$1+13=$	$20-8=$	$3-1=$	$3-2=$	$1+16=$
$6-4=$	$9+9=$	$3+17=$	$6-4=$	$10+4=$

20 以内加减法口算天天练(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$8-1=$	$8-7=$	$7+3=$	$6+4=$	$4-2=$
$1+16=$	$5+13=$	$13-6=$	$8+9=$	$1+3=$
$6+8=$	$13-7=$	$9-6=$	$1+17=$	$10+9=$
$17-6=$	$1+12=$	$18-12=$	$20-16=$	$7+9=$
$14+6=$	$18+2=$	$20-9=$	$13+6=$	$5-4=$
$12-11=$	$6+5=$	$18-16=$	$15+5=$	$19-1=$
$12-2=$	$7-6=$	$16+1=$	$13+2=$	$13+2=$
$7-6=$	$19-15=$	$17-8=$	$13-11=$	$6+6=$
$8+9=$	$13-8=$	$11+4=$	$19-6=$	$11+1=$
$15-10=$	$10-6=$	$15-10=$	$4+8=$	$10+10=$
$10+3=$	$10+9=$	$14+5=$	$17-5=$	$17-9=$
$6+10=$	$2+10=$	$1+16=$	$13-4=$	$7+2=$
$9-6=$	$5-2=$	$7+2=$	$20-18=$	$19-13=$
$14-5=$	$19-9=$	$2+4=$	$1-1=$	$1+11=$
$17-16=$	$13-9=$	$10-9=$	$8-7=$	$19-10=$
$14+2=$	$10-8=$	$9-7=$	$1+19=$	$5+7=$
$7+2=$	$9-2=$	$15-12=$	$10+1=$	$18-16=$
$2+3=$	$3+16=$	$1+8=$	$2+15=$	$7+1=$
$20-1=$	$5-5=$	$16+3=$	$13-3=$	$8-4=$
$4+15=$	$12-7=$	$7+4=$	$16-6=$	$16-2=$

20 以内加减法口算天天练(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2+9=$	$18-4=$	$7-2=$	$9+10=$	$18-14=$
$19-11=$	$9-6=$	$20-1=$	$14+2=$	$1+19=$
$18-18=$	$17+3=$	$11-11=$	$15-15=$	$7+12=$
$4-1=$	$16-15=$	$14-1=$	$11-8=$	$8-8=$
$13+4=$	$2+6=$	$4-2=$	$17-2=$	$9+3=$
$15+5=$	$11-1=$	$11+5=$	$7-5=$	$3+3=$
$17-14=$	$18-13=$	$10-6=$	$1+1=$	$1+1=$
$14-12=$	$12-8=$	$13-6=$	$13-13=$	$4+6=$
$20-16=$	$4+2=$	$2+7=$	$6+11=$	$18-18=$
$1+3=$	$2+13=$	$9+7=$	$1+2=$	$6+13=$
$15-7=$	$16-4=$	$10+5=$	$7-4=$	$3+12=$
$19-2=$	$18-1=$	$8+3=$	$13-5=$	$6-2=$
$19-18=$	$4-4=$	$18-1=$	$2+18=$	$2+12=$
$16-8=$	$7-7=$	$8-5=$	$12+1=$	$6+6=$
$15+2=$	$19-6=$	$6+12=$	$19+1=$	$16+4=$
$14-13=$	$6-1=$	$4+1=$	$1+16=$	$15-1=$
$20-17=$	$14+2=$	$20-5=$	$10-2=$	$6+4=$
$7+6=$	$12-4=$	$5+6=$	$5-1=$	$15+1=$
$7-2=$	$4+9=$	$18+1=$	$15-1=$	$16-10=$
$11+7=$	$10-6=$	$9+6=$	$12-4=$	$17-3=$

20 以内加减法口算天天练(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

20-7=	1+13=	17-17=	15-4=	15-11=
13+2=	16+1=	16-1=	8-5=	6+1=
20-15=	13-5=	19-9=	20-3=	16-8=
15-9=	16-3=	13-9=	1+5=	10-2=
5+10=	2+14=	17-2=	12-9=	13-1=
20-18=	9+6=	13-1=	11-11=	3-1=
11+8=	1+2=	5+8=	1+4=	19-12=
18+1=	5+1=	2+10=	17-9=	6+12=
6+7=	1+15=	3+10=	3+7=	4+8=
7-5=	5-2=	7+3=	11-5=	8+2=
19-1=	8+1=	1+15=	15+3=	8+1=
1+3=	1+10=	13-7=	7+12=	18-6=
18-2=	12+1=	15-2=	9-6=	9+8=
7+5=	4-4=	5+2=	18-18=	2+18=
12+3=	9+10=	14-14=	12+3=	17-5=
3+2=	11-1=	12-2=	4+1=	1+18=
3+9=	17-16=	4+4=	7+5=	1+4=
17+3=	9+5=	11-1=	5+8=	14-12=
14+1=	2+8=	5+1=	20-10=	2-2=
4+4=	18-11=	20-8=	1-1=	15-3=

20 以内加减法口算天天练(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$10-5=$	$9+2=$	$13-4=$	$8+2=$	$10-10=$
$15-2=$	$3+6=$	$17-13=$	$17-14=$	$1+14=$
$11+3=$	$10-2=$	$15-9=$	$3+6=$	$17-10=$
$8+7=$	$9+8=$	$4+13=$	$2+9=$	$19-4=$
$15-4=$	$18-8=$	$14-12=$	$8+5=$	$11+3=$
$17-17=$	$5-5=$	$19-12=$	$18-15=$	$8-3=$
$5+13=$	$4-3=$	$4+12=$	$15-10=$	$18-10=$
$18-2=$	$17-10=$	$17+3=$	$9+3=$	$7+1=$
$19-17=$	$4+4=$	$18-13=$	$8+1=$	$2+9=$
$9+1=$	$7+7=$	$9+9=$	$2+6=$	$17-15=$
$8+8=$	$9-6=$	$3+8=$	$3+16=$	$6+7=$
$3-2=$	$10-2=$	$8-7=$	$18-16=$	$16+2=$
$10-5=$	$19-17=$	$15-2=$	$8-1=$	$4-3=$
$2+7=$	$2+3=$	$15-5=$	$2+17=$	$11+2=$
$5+1=$	$1+2=$	$18-3=$	$6+10=$	$3+8=$
$8-7=$	$15-2=$	$10+6=$	$20-15=$	$7+8=$
$9-9=$	$16-8=$	$12+5=$	$17-1=$	$19+1=$
$2+2=$	$16-10=$	$4+5=$	$3+12=$	$17-13=$
$17-14=$	$6+7=$	$19-16=$	$18-15=$	$5+10=$
$4+12=$	$2-2=$	$18-7=$	$10-3=$	$16-6=$

20 以内加减法口算天天练(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

12-3=	18-13=	17-5=	19-16=	19-15=
2+15=	10-4=	6+13=	6+13=	19-14=
19-19=	8+2=	4+5=	10-4=	7+13=
6-5=	3+11=	1+18=	5+3=	6-1=
1+10=	3+6=	20-11=	1+4=	4+6=
4+1=	6-5=	11+3=	7+4=	3+3=
5+2=	13+7=	7+7=	8+1=	14-10=
7-7=	5+2=	5+4=	13-2=	2+11=
19-3=	6+5=	19-4=	3+5=	5+11=
9+7=	15-12=	10-1=	12-11=	6+8=
1+12=	10-9=	8-2=	11+1=	17-9=
4+14=	5+12=	2+15=	15-13=	9+2=
2+5=	15-1=	15-8=	15-6=	14+2=
15-5=	1+12=	17-3=	19-5=	5+15=
3+13=	4+14=	14+4=	5-3=	13-5=
1+5=	12+4=	5-5=	20-13=	18-8=
10+4=	10+2=	13-9=	16-16=	14-5=
8+2=	19-6=	15+4=	12+5=	9-4=
6+2=	10+2=	8+10=	4+8=	4+15=
4+7=	12+5=	4+3=	8+7=	1+6=

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