

## 100 以内加减法大全(100 题)一

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

- |        |        |        |        |        |
|--------|--------|--------|--------|--------|
| 57-33= | 6+13=  | 67-47= | 74-45= | 22-9=  |
| 84-73= | 30+65= | 77+16= | 50+22= | 9+14=  |
| 50-38= | 23-7=  | 20-17= | 36+51= | 91-80= |
| 84-37= | 77-4=  | 57+37= | 41+59= | 94-86= |
| 58-11= | 57+2=  | 40+32= | 7+49=  | 76-39= |
| 18+22= | 88-58= | 61-31= | 59-18= | 35-3=  |
| 41+23= | 20+35= | 85-76= | 69+15= | 73-28= |
| 48-38= | 63+25= | 58-46= | 24+7=  | 56+31= |
| 21+69= | 57-46= | 1+98=  | 85-84= | 93-47= |
| 73-67= | 6+84=  | 32+3=  | 84-28= | 62+18= |
| 5+52=  | 30+11= | 88-14= | 42-8=  | 87-2=  |
| 2+59=  | 65-9=  | 60+28= | 98-57= | 32+23= |
| 40-33= | 75+10= | 41-4=  | 28+30= | 30+44= |
| 23+65= | 93-84= | 99-64= | 93-26= | 2+4=   |
| 62-29= | 85-63= | 13+84= | 41-12= | 45+36= |
| 55+9=  | 12+39= | 67-14= | 15+28= | 25+19= |
| 59-41= | 71-27= | 67-38= | 53+34= | 29-23= |
| 69-56= | 61-32= | 7+60=  | 1+67=  | 78-41= |
| 55+42= | 38-5=  | 55+21= | 24+11= | 88-44= |
| 75-73= | 58+13= | 13+52= | 57+32= | 30+68= |

## 100 以内加减法大全(100 题)二

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$11+74=$	$50+8=$	$85-49=$	$11+76=$	$65-57=$
$2+83=$	$47+11=$	$46+52=$	$46+27=$	$15+47=$
$53-8=$	$100-95=$	$40-19=$	$61-20=$	$97-81=$
$9+35=$	$1+98=$	$59-15=$	$99-35=$	$8+32=$
$11+80=$	$38+48=$	$15+0=$	$53-29=$	$2+85=$
$75-12=$	$43-25=$	$20+8=$	$55+8=$	$47+50=$
$39+52=$	$13+27=$	$29+29=$	$37+19=$	$74-47=$
$9+4=$	$100-25=$	$16-2=$	$67-19=$	$20-18=$
$45+52=$	$97-57=$	$99-48=$	$83+7=$	$8+30=$
$8+54=$	$12+18=$	$7+45=$	$39+4=$	$14+70=$
$8+51=$	$96-4=$	$85-71=$	$16+19=$	$4+93=$
$37-15=$	$12+11=$	$95-42=$	$25+64=$	$57-22=$
$83-19=$	$43+3=$	$37+49=$	$58+18=$	$27+32=$
$96-3=$	$33-32=$	$55-26=$	$14+14=$	$31+46=$
$13+63=$	$5+86=$	$90+2=$	$100-76=$	$12+28=$
$71+2=$	$80-66=$	$53-42=$	$23-17=$	$87+2=$
$98-38=$	$33+0=$	$40-31=$	$29+17=$	$40+4=$
$23-9=$	$65-11=$	$14-8=$	$3-1=$	$72-37=$
$93-12=$	$12+35=$	$20+33=$	$97-7=$	$6+36=$
$30+65=$	$27+59=$	$79-69=$	$46+32=$	$37+16=$

## 100 以内加减法大全(100 题)三

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$3+56=$        $53+6=$        $1+19=$        $3-1=$        $29+58=$

$42+8=$        $15+12=$        $34-20=$        $97-7=$        $56-44=$

$88-85=$        $83-76=$        $77-20=$        $46+32=$        $55+12=$

$28+9=$        $94-68=$        $82-56=$        $29+22=$        $23-9=$

$68-6=$        $8+69=$        $81-28=$        $16+33=$        $59-53=$

$17+42=$        $100-76=$        $68-39=$        $25+75=$        $15+25=$

$50-30=$        $76-46=$        $56-36=$        $48-48=$        $43+34=$

$68-13=$        $79-34=$        $60-8=$        $4+34=$        $85-73=$

$65-0=$        $58-38=$        $21+76=$        $85-15=$        $75-33=$

$17+13=$        $73+23=$        $61-55=$        $33+52=$        $42+53=$

$34+35=$        $16+75=$        $39+10=$        $9+64=$        $96-13=$

$93-76=$        $38-3=$        $69+4=$        $83-15=$        $4+73=$

$43+55=$        $3+21=$        $21+43=$        $65-52=$        $8-5=$

$73-51=$        $57+26=$        $78-51=$        $12+43=$        $12+72=$

$10+43=$        $52-29=$        $56-41=$        $69-23=$        $80-12=$

$3+2=$        $68+8=$        $8+88=$        $91+7=$        $88+10=$

$81-17=$        $99-37=$        $70-49=$        $51+30=$        $90-76=$

$77-74=$        $87-23=$        $76-61=$        $64+23=$        $3+1=$

$11+44=$        $53-33=$        $82-20=$        $7+55=$        $29-25=$

$16+31=$        $50-39=$        $96-1=$        $96-60=$        $43-41=$

## 100 以内加减法大全(100 题)四

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$44-2=$        $91-3=$        $89-48=$        $48+37=$        $16+17=$

$4-3=$        $63-23=$        $54+27=$        $47+14=$        $87-55=$

$35-12=$        $54+38=$        $65-2=$        $11+70=$        $63-9=$

$87-60=$        $90-16=$        $11+42=$        $30-10=$        $1+35=$

$0+47=$        $63+30=$        $84-47=$        $7+40=$        $19+25=$

$77+11=$        $1+78=$        $28+62=$        $99-15=$        $47+1=$

$19+17=$        $81+5=$        $40-9=$        $28+12=$        $84-68=$

$52-17=$        $86-24=$        $70-30=$        $85-25=$        $32+10=$

$74-58=$        $77-39=$        $96-53=$        $40+22=$        $52-43=$

$65-20=$        $65+9=$        $18-9=$        $79-43=$        $26+6=$

$9+58=$        $6+83=$        $52-42=$        $29+69=$        $94-43=$

$24+23=$        $48+28=$        $22+53=$        $85-31=$        $15-13=$

$58+32=$        $60-32=$        $1+83=$        $34-22=$        $89-88=$

$33+37=$        $5+72=$        $89-60=$        $33+25=$        $9-9=$

$56-43=$        $3+59=$        $10+54=$        $75-2=$        $50-37=$

$9-0=$        $95-46=$        $15+46=$        $71-9=$        $23-7=$

$29-6=$        $45-33=$        $85+9=$        $43-29=$        $57-24=$

$74-69=$        $64+7=$        $6+35=$        $6+94=$        $83-22=$

$17+57=$        $64-28=$        $1+86=$        $22+74=$        $20-6=$

$7+66=$        $63-23=$        $32-7=$        $54+38=$        $52-30=$

## 100 以内加减法大全(100 题)五

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$81-77=$	$46+22=$	$100-53=$	$30-18=$	$83+6=$
$11+33=$	$38+9=$	$45+27=$	$43+2=$	$79+6=$
$95-42=$	$73-15=$	$68-21=$	$90-5=$	$55+1=$
$72+2=$	$20+57=$	$85-40=$	$8+79=$	$73-23=$
$92-67=$	$37-5=$	$68-41=$	$73+8=$	$88-33=$
$39-31=$	$34+17=$	$70+21=$	$15-12=$	$79+21=$
$62+2=$	$4+44=$	$21+68=$	$75-23=$	$19+11=$
$14+54=$	$5+69=$	$74-51=$	$80-24=$	$99-21=$
$86+14=$	$50+37=$	$7+86=$	$54-3=$	$29+61=$
$60-12=$	$2+75=$	$67-38=$	$30-14=$	$11+67=$
$43+29=$	$85-18=$	$95-66=$	$71-55=$	$13-10=$
$0+82=$	$33+9=$	$86-62=$	$79+2=$	$84-73=$
$39+28=$	$54-25=$	$98-96=$	$26-19=$	$47+53=$
$13+80=$	$99+1=$	$66-18=$	$48-7=$	$43+19=$
$26+71=$	$37+50=$	$73+13=$	$64+17=$	$44+20=$
$61+39=$	$45-32=$	$91-78=$	$100-10=$	$11+66=$
$79-11=$	$17+12=$	$70-28=$	$31+33=$	$48+46=$
$19-2=$	$96-91=$	$16+68=$	$72-46=$	$58-30=$
$43+38=$	$78-76=$	$73-53=$	$74-57=$	$86-70=$
$52+3=$	$70+1=$	$78-67=$	$16-16=$	$80-57=$

## 100 以内加减法大全(100 题)六

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$66+16=$	$94-72=$	$0+6=$	$61-23=$	$95-24=$
$52+1=$	$39-4=$	$24-20=$	$36+23=$	$95-50=$
$63-22=$	$9+52=$	$60-26=$	$60+19=$	$6+4=$
$72-38=$	$96-13=$	$74-3=$	$68+10=$	$27-19=$
$81-63=$	$66+32=$	$98-94=$	$57-50=$	$35-20=$
$68-66=$	$52-12=$	$52-37=$	$24+60=$	$45+5=$
$93-0=$	$67-53=$	$20+29=$	$97-30=$	$60+4=$
$96-86=$	$61-35=$	$28+62=$	$42+6=$	$32+57=$
$79-47=$	$8+42=$	$21+60=$	$79-77=$	$47-9=$
$20+52=$	$76-8=$	$46-38=$	$51+35=$	$97-90=$
$85-83=$	$53+9=$	$90+4=$	$60+25=$	$17-1=$
$80-23=$	$27-11=$	$38+13=$	$98-51=$	$10+47=$
$18-0=$	$21-2=$	$96-75=$	$86-46=$	$78-63=$
$56-2=$	$10-7=$	$24+20=$	$30+12=$	$69+7=$
$60-26=$	$86-69=$	$84-75=$	$20+30=$	$67+24=$
$81+8=$	$25+13=$	$93-8=$	$83-48=$	$51+41=$
$22-17=$	$93-23=$	$5+56=$	$83+6=$	$6+24=$
$88-44=$	$40-1=$	$94-75=$	$31+42=$	$45+5=$
$80-9=$	$45+28=$	$22+40=$	$84-21=$	$96-16=$
$62+31=$	$63+13=$	$12+86=$	$48-35=$	$25+6=$

## 100 以内加减法大全(100 题)七

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$7+50=$	$20-2=$	$25-3=$	$94-3=$	$30-18=$
$89-86=$	$4+91=$	$41+5=$	$23+1=$	$60+12=$
$41-19=$	$90-46=$	$20+17=$	$46+39=$	$4+2=$
$42+17=$	$57+19=$	$3+90=$	$83-27=$	$68+19=$
$37+55=$	$49+26=$	$87-48=$	$96-17=$	$12+48=$
$65-59=$	$98-5=$	$81-41=$	$15+35=$	$74+13=$
$70-47=$	$77-38=$	$13+30=$	$67-44=$	$14+10=$
$89-26=$	$4+23=$	$61+38=$	$97-65=$	$13+5=$
$11+83=$	$14+81=$	$27+46=$	$38-31=$	$60+22=$
$59-48=$	$91-36=$	$23+11=$	$57+15=$	$69-52=$
$97-45=$	$52-12=$	$80+15=$	$12+67=$	$80-38=$
$57+34=$	$19+2=$	$88-8=$	$69-65=$	$81-25=$
$64+11=$	$51-3=$	$76+11=$	$59-9=$	$78+8=$
$77-75=$	$98-61=$	$58+29=$	$1+47=$	$93-61=$
$33+67=$	$42-21=$	$89-53=$	$99-16=$	$29+49=$
$18+44=$	$81-21=$	$16-16=$	$39-37=$	$49-12=$
$51+19=$	$1+20=$	$56+25=$	$49+11=$	$100-97=$
$25+24=$	$22+34=$	$27-16=$	$54-39=$	$59-11=$
$80-27=$	$8+13=$	$40-10=$	$44-27=$	$79-78=$
$2+71=$	$0+58=$	$7+41=$	$56-16=$	$25-25=$

## 100 以内加减法大全(100 题)八

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$18-4=$        $96-56=$        $13+28=$        $84-42=$        $65+21=$

$61-1=$        $84+9=$        $32+8=$        $66-61=$        $34-8=$

$71-9=$        $38-38=$        $84-69=$        $54-47=$        $12+6=$

$64+18=$        $35-1=$        $57-25=$        $20-1=$        $48-32=$

$20+71=$        $10+16=$        $76-3=$        $24+44=$        $66-8=$

$77-12=$        $63+11=$        $26+50=$        $58-27=$        $32-31=$

$3+91=$        $2+58=$        $19+67=$        $27-2=$        $65+25=$

$14+41=$        $83-6=$        $18+68=$        $97-46=$        $54+24=$

$44-32=$        $30+52=$        $84-15=$        $85+9=$        $41-36=$

$63-7=$        $92-92=$        $85+10=$        $73-38=$        $30+43=$

$86-64=$        $65+21=$        $49-3=$        $41+2=$        $32+61=$

$95-22=$        $55-54=$        $22+60=$        $10+22=$        $31-0=$

$64-31=$        $88-11=$        $2+39=$        $13+82=$        $45-7=$

$52+25=$        $21+71=$        $29+69=$        $79-8=$        $7+62=$

$98-87=$        $36+32=$        $51+5=$        $88-87=$        $26+43=$

$56+39=$        $80-75=$        $3+85=$        $33+65=$        $56-44=$

$27-15=$        $46+25=$        $53-37=$        $17+23=$        $86-67=$

$69+18=$        $4+25=$        $91-89=$        $51+13=$        $26+33=$

$37+28=$        $57-44=$        $86-56=$        $61+32=$        $94-4=$

$72-53=$        $21-6=$        $10-10=$        $44+47=$        $53-36=$



## 100 以内加减法大全(100 题)九

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$27+71=$        $28+36=$        $78-3=$        $35-25=$        $38+23=$

$96-45=$        $35+7=$        $27+56=$        $49+35=$        $15-4=$

$16+18=$        $94-60=$        $81-47=$        $45+7=$        $58-54=$

$88-38=$        $7+27=$        $31+29=$        $70-66=$        $66+21=$

$6+5=$        $52+2=$        $30+46=$        $11+6=$        $23+5=$

$48+1=$        $79-13=$        $1+74=$        $90-53=$        $38+27=$

$20+23=$        $32+30=$        $11-2=$        $80-7=$        $61-18=$

$89-15=$        $45-5=$        $17+29=$        $11+67=$        $22-10=$

$35-11=$        $87-87=$        $75-63=$        $66+23=$        $93+6=$

$30+17=$        $84-28=$        $69-2=$        $60-50=$        $93-60=$

$68+20=$        $100-88=$        $13+16=$        $89-9=$        $19+8=$

$40+32=$        $83-46=$        $1+92=$        $19+21=$        $89-27=$

$89-60=$        $86-71=$        $34+55=$        $63+2=$        $3+30=$

$52-34=$        $63+19=$        $89-27=$        $76-66=$        $50+25=$

$43-36=$        $94-31=$        $92-16=$        $63-24=$        $48-46=$

$39-6=$        $45+19=$        $74-24=$        $97-29=$        $2+0=$

$43+7=$        $65+11=$        $80-16=$        $74+18=$        $40-14=$

$75-37=$        $8+71=$        $93-10=$        $99-20=$        $48+13=$

$15+17=$        $32+10=$        $59-17=$        $85-74=$        $42+18=$

$37+46=$        $82+13=$        $59-26=$        $42+39=$        $13+83=$

## 100 以内加减法大全(100 题)十

姓名: \_\_\_\_\_ 日期: \_\_\_\_\_ 用时: \_\_\_\_\_ 得分: \_\_\_\_\_

$30+3=$	$72-53=$	$95-14=$	$97-83=$	$78-43=$
$6+47=$	$52+2=$	$65+14=$	$11+10=$	$46-18=$
$71-46=$	$65-41=$	$22+57=$	$90-3=$	$11+81=$
$24+1=$	$38+43=$	$69+1=$	$32+2=$	$77-29=$
$47-45=$	$34-19=$	$86-38=$	$11+35=$	$15+72=$
$11+68=$	$16+3=$	$83-10=$	$30+23=$	$24+17=$
$97-2=$	$90-70=$	$35-9=$	$70-36=$	$10+43=$
$54-52=$	$3+24=$	$87-2=$	$73-41=$	$23+22=$
$1+89=$	$55+40=$	$77-75=$	$14-11=$	$69-39=$
$83-79=$	$98-20=$	$19+42=$	$59-43=$	$100-76=$
$70-64=$	$67-66=$	$18+62=$	$89-34=$	$46+47=$
$76-25=$	$69-12=$	$15+2=$	$26+50=$	$14+21=$
$10+7=$	$76-71=$	$40-7=$	$9+4=$	$68-6=$
$32+17=$	$13+87=$	$10+46=$	$9+40=$	$95-59=$
$46-38=$	$36+53=$	$16+24=$	$14+20=$	$4+59=$
$20+76=$	$72-70=$	$83-51=$	$0+99=$	$15+36=$
$10+90=$	$93-80=$	$72+1=$	$39-30=$	$37+12=$
$26+61=$	$57-26=$	$78+11=$	$21+53=$	$89+4=$
$98-57=$	$53+45=$	$42-4=$	$9+2=$	$27+24=$
$6+38=$	$29+48=$	$98-39=$	$17-15=$	$4-3=$

## 100 以内加减法大全(100 题)十一

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$45-5=$        $73+7=$        $12+16=$        $4+9=$        $27+17=$

$11+57=$        $17+7=$        $75-51=$        $86-17=$        $69+21=$

$95-13=$        $19+64=$        $19+32=$        $53+7=$        $14+10=$

$26+72=$        $59-29=$        $20+44=$        $29+30=$        $37-12=$

$39+59=$        $86-15=$        $9+66=$        $86-38=$        $15+20=$

$84-24=$        $92-92=$        $56+40=$        $20+60=$        $68-33=$

$25+67=$        $75+15=$        $65-51=$        $69+21=$        $6+13=$

$1+82=$        $21+3=$        $4+5=$        $97-94=$        $13+2=$

$55-3=$        $90-59=$        $24+46=$        $75+4=$        $63+6=$

$67-37=$        $20+74=$        $62+3=$        $6+93=$        $30-24=$

$86-81=$        $34-1=$        $17+82=$        $3+85=$        $60-36=$

$81-27=$        $22+20=$        $22+43=$        $74-41=$        $11+40=$

$33+46=$        $44-10=$        $98-31=$        $16+32=$        $49-19=$

$49+41=$        $6+23=$        $34+6=$        $86-75=$        $32+12=$

$74+1=$        $35+56=$        $42+29=$        $37+9=$        $12+75=$

$38+1=$        $11+20=$        $4+74=$        $57-48=$        $39-4=$

$17+80=$        $28+62=$        $25+31=$        $52+20=$        $64-44=$

$6+22=$        $37+18=$        $26-8=$        $65-12=$        $58+5=$

$77-36=$        $27+35=$        $32+34=$        $39+29=$        $28+54=$

$30+18=$        $13+76=$        $18+61=$        $52-44=$        $44+39=$

## 100 以内加减法大全(100 题)十二

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$48-20=$	$49+21=$	$35-14=$	$8+69=$	$54-48=$
$35-34=$	$38+54=$	$75-10=$	$79-23=$	$93-13=$
$63+13=$	$0+50=$	$36+39=$	$44-33=$	$62+3=$
$100-62=$	$49-19=$	$90+6=$	$85-42=$	$30+52=$
$68+12=$	$2+48=$	$68-37=$	$72+14=$	$39+25=$
$86-66=$	$58-18=$	$79-12=$	$47-41=$	$46-44=$
$67-15=$	$35+18=$	$38-17=$	$62+21=$	$65+22=$
$10+65=$	$8+44=$	$75-55=$	$15+3=$	$50+1=$
$72-28=$	$39+53=$	$19+71=$	$89-44=$	$24+26=$
$87-69=$	$26+29=$	$92-68=$	$56-46=$	$0+90=$
$88-37=$	$36+53=$	$63-59=$	$67+5=$	$46+40=$
$74+14=$	$13+48=$	$43+42=$	$85-5=$	$76-30=$
$23+45=$	$21-8=$	$63-46=$	$58-15=$	$10+47=$
$47+38=$	$76-37=$	$63+2=$	$15+6=$	$43+29=$
$99-19=$	$3+85=$	$81-40=$	$89-43=$	$83+11=$
$3+41=$	$48+22=$	$54-34=$	$53+39=$	$64-63=$
$94+3=$	$9+14=$	$96-4=$	$68+9=$	$26+50=$
$81-18=$	$41+10=$	$42+39=$	$20+29=$	$22+69=$
$77-29=$	$68+21=$	$40-8=$	$5+4=$	$96-28=$
$76-69=$	$69+22=$	$26-4=$	$63+8=$	$61-55=$

## 100 以内加减法大全(100 题)十三

姓名：\_\_\_\_\_ 日期：\_\_\_\_\_ 用时：\_\_\_\_\_ 得分：\_\_\_\_\_

$3+44=$        $80-49=$        $2+58=$        $6+24=$        $74-69=$

$90-14=$        $69-33=$        $93-69=$        $22+10=$        $43-36=$

$6+76=$        $18-16=$        $81-79=$        $5+16=$        $36+64=$

$14+54=$        $0+94=$        $78+9=$        $36+27=$        $97-42=$

$61-37=$        $67+4=$        $34+23=$        $42+39=$        $63-2=$

$17+23=$        $28+24=$        $50+39=$        $56-30=$        $19-3=$

$0+45=$        $31+66=$        $83-13=$        $62+37=$        $57+29=$

$57-19=$        $50+16=$        $96-30=$        $50+7=$        $26+44=$

$84-34=$        $7+3=$        $78+5=$        $17-2=$        $0+85=$

$71-26=$        $63+14=$        $54-4=$        $99-30=$        $18+59=$

$73-45=$        $9+20=$        $76-11=$        $69-51=$        $34+0=$

$8-3=$        $28-20=$        $66-32=$        $30-2=$        $35-21=$

$51-7=$        $17+14=$        $70-8=$        $24+37=$        $94-27=$

$60-6=$        $99-70=$        $30-29=$        $57-19=$        $23+14=$

$86-62=$        $63+27=$        $93-83=$        $86+3=$        $54+22=$

$53+2=$        $58+18=$        $86-72=$        $70-11=$        $55+32=$

$59-48=$        $2+70=$        $91-22=$        $20-14=$        $99-4=$

$53+3=$        $28+70=$        $52+7=$        $42+37=$        $22+59=$

$36+23=$        $5+74=$        $75-66=$        $27+7=$        $31+27=$

$94-24=$        $69-2=$        $38+17=$        $78+12=$        $30+65=$

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