

20 以内混合加减法大全(每页 100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14+0-7=$	$15-9+4=$	$5-5+9=$	$12-12+5=$
$6+9-0=$	$9+18-17=$	$11+4-11=$	$18+4-12=$
$12+20-16=$	$13-5+1=$	$16-1+4=$	$6+7-11=$
$16+2-18=$	$17-17+11=$	$14+9-14=$	$12+0-7=$
$16-0+3=$	$9+14-19=$	$12+1-7=$	$14-7+4=$
$19-19+12=$	$18-3+3=$	$0+6-3=$	$18-15+11=$
$11+11-7=$	$18+6-10=$	$0+16-7=$	$18-11+6=$
$17-13+11=$	$16-16+16=$	$5-0+4=$	$7+3-8=$
$12-10+5=$	$6-2+0=$	$17-11+8=$	$17-4+5=$
$8+12-12=$	$5+5-8=$	$0+16-14=$	$13-11+13=$
$12-1+3=$	$2+11-4=$	$17-9+8=$	$16-5+6=$
$4+16-3=$	$8-1+7=$	$19-8+7=$	$1-1+17=$
$19-5+6=$	$6+14-14=$	$17-14+2=$	$16-4+6=$
$10+8-6=$	$14+6-2=$	$11-8+16=$	$16-13+11=$
$13+15-9=$	$18+1-5=$	$13+5-10=$	$11-11+0=$
$19-4+2=$	$18-15+17=$	$1+16-16=$	$18-16+11=$
$7-4+7=$	$4-2+12=$	$14-12+12=$	$18+17-17=$
$14+3-1=$	$18-15+8=$	$12-3+3=$	$18+20-18=$
$4-0+0=$	$19+12-12=$	$2-0+7=$	$18+4-16=$
$13-1+7=$	$19+1-10=$	$16+6-20=$	$10-7+11=$

20 以内混合加减法大全(每页 100 题)二

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$17+4-5=$	$11-10+11=$	$2-2+1=$	$1-0+0=$
$7-6+18=$	$17+4-18=$	$10+10-10=$	$17-17+16=$
$15+14-13=$	$12+20-17=$	$8-8+20=$	$20-7+4=$
$14-8+14=$	$5+19-13=$	$3+0-2=$	$7-6+14=$
$20-13+7=$	$20-19+1=$	$3-3+0=$	$8-8+2=$
$12+10-6=$	$14-5+10=$	$8+1-3=$	$10-0+1=$
$14-0+0=$	$4+10-0=$	$20-11+5=$	$2-1+15=$
$14-13+2=$	$6-6+7=$	$7-0+11=$	$9-0+1=$
$16+13-16=$	$4-3+16=$	$15-5+3=$	$2+19-16=$
$17-17+1=$	$1+7-8=$	$5+16-10=$	$15+5-12=$
$11+10-19=$	$5+7-1=$	$14-9+1=$	$1-0+3=$
$13+5-8=$	$0+19-2=$	$7+7-7=$	$20-18+11=$
$9-0+6=$	$0+7-4=$	$11+6-6=$	$19+10-11=$
$4+14-9=$	$9+10-1=$	$14+11-10=$	$6-6+15=$
$9+8-5=$	$9-7+14=$	$16-15+2=$	$12-4+8=$
$4-3+10=$	$14-14+20=$	$6+17-5=$	$20+1-10=$
$16+14-20=$	$16+15-16=$	$16+1-7=$	$17-12+14=$
$20+8-16=$	$7+15-4=$	$4+9-2=$	$10-5+11=$
$8-5+1=$	$7-1+0=$	$14+11-14=$	$15+16-17=$
$16+15-20=$	$11+11-12=$	$7+13-7=$	$5+16-2=$

20 以内混合加减法大全(每页 100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$14+10-10=$	$4+18-11=$	$10-5+7=$	$20-14+10=$
$13-7+9=$	$3+5-0=$	$16+14-13=$	$11+6-9=$
$8-1+9=$	$5-3+14=$	$16-12+2=$	$8+18-18=$
$3-3+18=$	$10-4+7=$	$4+10-3=$	$10-9+16=$
$18+7-9=$	$16-14+0=$	$15-1+2=$	$13-10+15=$
$5+9-8=$	$10-0+9=$	$13-1+8=$	$16-11+0=$
$9-5+6=$	$5+4-6=$	$17-16+3=$	$13-11+5=$
$17-17+2=$	$3-3+12=$	$19-11+4=$	$19-8+0=$
$14+6-11=$	$16-10+2=$	$9+16-15=$	$20+10-15=$
$0-0+3=$	$10+19-16=$	$17+0-9=$	$8-8+0=$
$18-14+6=$	$13+4-2=$	$20-12+7=$	$9-8+17=$
$12+3-11=$	$18-9+4=$	$10-2+1=$	$10+2-3=$
$13-6+8=$	$17+16-13=$	$14-9+3=$	$15+2-11=$
$19+3-14=$	$14+11-11=$	$2+11-8=$	$11+18-16=$
$8-5+8=$	$8-3+2=$	$5-4+7=$	$13-10+8=$
$15-15+0=$	$13-6+6=$	$20+11-11=$	$18-16+4=$
$3-1+12=$	$9+2-8=$	$17-10+8=$	$9+13-9=$
$14-8+8=$	$10-6+14=$	$10+20-16=$	$8+6-2=$
$13-5+10=$	$11-1+2=$	$20+2-8=$	$11+0-8=$
$19-17+10=$	$0+20-19=$	$9-9+2=$	$5-5+6=$

20 以内混合加减法大全(每页 100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20+1-6=$	$13-9+1=$	$16-10+9=$	$6+7-13=$
$15-9+12=$	$5+0-4=$	$6+7-12=$	$10-10+2=$
$17-14+1=$	$17+10-12=$	$19+14-19=$	$12-7+4=$
$5-2+0=$	$6+17-18=$	$0+8-3=$	$13+6-11=$
$8-5+11=$	$20-1+1=$	$2-2+7=$	$5-3+13=$
$15-14+2=$	$14-0+6=$	$17-5+3=$	$14+12-14=$
$3-3+4=$	$11-10+2=$	$2+9-11=$	$8-6+10=$
$5+10-1=$	$6-1+10=$	$1-1+3=$	$5+11-4=$
$18+12-15=$	$14-14+10=$	$4-1+9=$	$14-4+3=$
$0+20-20=$	$19+13-15=$	$7+20-9=$	$7-6+10=$
$8-6+8=$	$2+5-5=$	$15-13+10=$	$10+13-10=$
$20+6-8=$	$9-5+14=$	$17-17+12=$	$10+11-14=$
$12+11-20=$	$2+14-4=$	$19-11+5=$	$20-9+6=$
$4-2+18=$	$2-1+11=$	$9+12-3=$	$17+12-10=$
$16-10+1=$	$10+8-17=$	$6+13-13=$	$3-3+15=$
$15+4-3=$	$14-12+6=$	$15-13+0=$	$16+8-10=$
$10-0+10=$	$12-5+10=$	$15-6+2=$	$17-10+3=$
$17+4-11=$	$18-4+0=$	$18+6-20=$	$17-17+0=$
$7+11-0=$	$4-2+13=$	$17+3-8=$	$1+18-11=$
$19-11+8=$	$16-15+9=$	$15-10+5=$	$19+14-16=$

20 以内混合加减法大全(每页 100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-8+18=$	$12-7+12=$	$20+2-11=$	$12+8-1=$
$13+9-4=$	$17-16+10=$	$5-0+3=$	$2+11-3=$
$18-10+0=$	$5+20-11=$	$12+16-14=$	$12-11+18=$
$16+6-16=$	$12+3-7=$	$13+14-20=$	$5+20-5=$
$6+14-13=$	$15+12-16=$	$9+0-3=$	$0+19-11=$
$19+13-12=$	$19+6-14=$	$8+4-6=$	$11-10+15=$
$15-10+14=$	$16+6-10=$	$20+6-13=$	$12-9+10=$
$17+10-17=$	$9-0+8=$	$12+3-9=$	$17-8+8=$
$15-15+2=$	$8-7+12=$	$12+5-1=$	$12-4+6=$
$14-13+15=$	$18-12+3=$	$9-7+9=$	$18-17+18=$
$18-11+7=$	$9-9+18=$	$7+17-12=$	$1-0+14=$
$11-11+7=$	$9+1-2=$	$16-14+9=$	$9+4-1=$
$16-16+20=$	$8+1-4=$	$20-14+14=$	$8-0+3=$
$3+17-9=$	$10-7+17=$	$5+12-2=$	$7+18-15=$
$14-11+16=$	$8-7+4=$	$17-13+10=$	$14-12+18=$
$16+0-13=$	$15-11+15=$	$7-6+3=$	$5+5-2=$
$12-0+8=$	$15-8+12=$	$7+2-4=$	$8+0-1=$
$9-3+1=$	$8+14-3=$	$6+17-12=$	$18-8+3=$
$14-2+1=$	$5+9-5=$	$7+12-1=$	$7+12-7=$
$15+0-6=$	$0+19-15=$	$18-14+15=$	$14+10-17=$

20 以内混合加减法大全(每页 100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16-11+15=$	$0+10-0=$	$14-4+7=$	$20+7-10=$
$15+13-20=$	$4+13-4=$	$18+6-15=$	$15-13+6=$
$4-2+10=$	$4+11-8=$	$19-10+2=$	$19+8-12=$
$12-12+7=$	$11-5+12=$	$4-3+0=$	$10-10+14=$
$16+0-5=$	$15+0-5=$	$14+9-16=$	$20-17+13=$
$3+14-5=$	$12-11+5=$	$14+16-19=$	$19-14+11=$
$11+18-14=$	$2+11-10=$	$17-11+4=$	$11-5+3=$
$18-13+4=$	$5+11-1=$	$9-0+10=$	$13-3+4=$
$9+20-12=$	$18-16+6=$	$15+13-9=$	$6-3+11=$
$15-15+17=$	$11+16-17=$	$19-9+3=$	$6-1+9=$
$3+14-7=$	$2-1+4=$	$12-11+17=$	$13-8+4=$
$8+10-0=$	$13+17-20=$	$17-7+4=$	$14+4-13=$
$15+4-11=$	$17-11+5=$	$5+3-2=$	$15-1+1=$
$14-14+19=$	$18+5-16=$	$9+11-6=$	$11+8-3=$
$6-4+6=$	$18-15+12=$	$8-4+13=$	$17-8+1=$
$1+15-2=$	$11+7-13=$	$16-15+11=$	$11+8-1=$
$16+8-8=$	$12-8+9=$	$10+3-7=$	$15+10-14=$
$15-1+3=$	$6-4+3=$	$3+11-7=$	$18-8+9=$
$14+4-8=$	$20-20+18=$	$20-14+5=$	$16-8+10=$
$16-2+3=$	$10-5+13=$	$11+2-0=$	$16+7-3=$

20 以内混合加减法大全(每页 100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$3-2+4=$	$12+0-1=$	$5+12-16=$	$20-13+0=$
$11-0+6=$	$7-6+2=$	$17-11+3=$	$15-14+1=$
$3+8-1=$	$20-2+0=$	$15+12-13=$	$11-6+7=$
$8+18-10=$	$8-7+7=$	$12-4+4=$	$19-9+10=$
$16-13+6=$	$16-7+9=$	$10+8-10=$	$8-8+8=$
$15-14+14=$	$11+6-8=$	$11-7+14=$	$13-11+1=$
$16-7+11=$	$1+16-5=$	$7+3-5=$	$11-1+8=$
$17-0+2=$	$20-16+12=$	$3-1+8=$	$4+9-0=$
$18-17+19=$	$18+3-10=$	$5-1+0=$	$20-16+8=$
$10-10+1=$	$18-15+3=$	$18-14+1=$	$9-7+10=$
$2+4-0=$	$3+5-2=$	$4+15-9=$	$11-9+13=$
$12-0+7=$	$11+13-11=$	$19-19+10=$	$3-1+5=$
$6-2+6=$	$15+14-14=$	$7+11-7=$	$9+11-8=$
$11-8+2=$	$15+6-12=$	$11-9+2=$	$16-3+1=$
$14-10+2=$	$9+9-3=$	$7-0+7=$	$15-8+13=$
$14+3-7=$	$0+9-2=$	$3+13-6=$	$4+19-18=$
$17-17+6=$	$5-3+15=$	$16+7-16=$	$11+3-0=$
$13-2+3=$	$6-6+18=$	$1+10-0=$	$17-7+10=$
$19+0-13=$	$13+15-16=$	$17+19-17=$	$7-1+7=$
$12-11+3=$	$9+12-15=$	$8+13-9=$	$5+15-15=$

20 以内混合加减法大全(每页 100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$12+10-10=$	$16-12+12=$	$18+9-13=$	$14-8+5=$
$13+5-17=$	$11-4+13=$	$19-18+3=$	$3+10-9=$
$20-20+19=$	$15-9+10=$	$18+14-12=$	$0+14-6=$
$3+19-17=$	$16-7+1=$	$14+9-8=$	$9-2+12=$
$16-14+11=$	$3+16-14=$	$11+10-11=$	$10-7+4=$
$7-4+4=$	$4+20-20=$	$20+9-20=$	$17-2+2=$
$19+7-16=$	$5-4+9=$	$18+16-17=$	$4-1+2=$
$18+1-18=$	$11-5+0=$	$0+19-10=$	$5+10-13=$
$18-15+1=$	$14-8+13=$	$14+19-15=$	$2+13-8=$
$20-16+15=$	$13+0-6=$	$7+7-10=$	$18+7-15=$
$2+16-5=$	$12+4-4=$	$8-1+1=$	$2+7-7=$
$20-17+1=$	$12-12+0=$	$7+18-10=$	$8-5+0=$
$8+19-16=$	$12-1+9=$	$8-3+6=$	$13-12+7=$
$15-5+6=$	$3+20-13=$	$4-0+15=$	$17-4+4=$
$4+8-11=$	$1+12-2=$	$18-6+6=$	$14+1-2=$
$11+1-0=$	$17-15+9=$	$17+7-17=$	$5-5+12=$
$4+5-3=$	$14+11-20=$	$17+10-15=$	$12-7+7=$
$4+16-6=$	$10-5+12=$	$13-3+6=$	$17+11-19=$
$10-0+8=$	$12-11+9=$	$4+11-3=$	$2+14-0=$
$7+3-7=$	$7-5+9=$	$16-2+1=$	$0+15-4=$

20 以内混合加减法大全(每页 100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13-13+13=$	$3+4-0=$	$14-10+14=$	$4+18-10=$
$6+12-5=$	$3+18-8=$	$10+18-16=$	$14-12+16=$
$1-0+13=$	$0+14-14=$	$16+6-18=$	$17+2-14=$
$13-9+5=$	$5-0+8=$	$13-10+17=$	$4+13-2=$
$12+4-11=$	$13+9-8=$	$5-2+10=$	$16-14+7=$
$1+18-18=$	$16+3-7=$	$2-0+17=$	$7-1+13=$
$6+13-1=$	$10+6-12=$	$18+6-14=$	$10-9+14=$
$20-13+13=$	$9-1+12=$	$2+19-5=$	$2+9-9=$
$9+2-10=$	$10-6+1=$	$10+12-17=$	$17+15-20=$
$15-3+1=$	$16+4-2=$	$19-10+6=$	$17-1+0=$
$16-14+12=$	$6-4+10=$	$20+3-20=$	$16+15-17=$
$16-10+6=$	$10+16-16=$	$4+10-9=$	$6-2+16=$
$10-7+14=$	$11-7+12=$	$9+8-14=$	$17-12+5=$
$16-7+6=$	$1+18-19=$	$4-0+1=$	$12+1-2=$
$6+10-0=$	$18-0+1=$	$12-4+1=$	$19+0-2=$
$14+0-3=$	$11+8-19=$	$3+4-6=$	$14+4-2=$
$20-18+2=$	$3+19-15=$	$3+15-6=$	$4+5-7=$
$0+9-0=$	$18-17+9=$	$0+16-5=$	$16-13+7=$
$14-8+3=$	$13+4-11=$	$14+7-6=$	$3+2-2=$
$9-2+3=$	$19-12+2=$	$12+10-5=$	$15-11+13=$

20 以内混合加减法大全(每页 100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$5+6-7=$	$7+15-15=$	$4+16-8=$	$5+14-7=$
$0+11-3=$	$2+17-10=$	$9-1+7=$	$18-4+2=$
$4-4+4=$	$19-18+1=$	$1+17-7=$	$5+18-17=$
$8+3-4=$	$7+5-10=$	$12-4+9=$	$19-19+16=$
$14+1-13=$	$9-4+5=$	$14-12+0=$	$18-9+3=$
$15-11+8=$	$11+6-14=$	$7+15-9=$	$14+3-3=$
$3+7-2=$	$8+8-16=$	$13-6+0=$	$4+13-15=$
$12-6+10=$	$13-5+0=$	$13+14-10=$	$8+18-17=$
$18-18+20=$	$13+9-20=$	$13-9+9=$	$14+6-6=$
$9+8-6=$	$12-10+9=$	$4+12-10=$	$8-7+1=$
$4+15-12=$	$7-4+17=$	$16+11-13=$	$15-13+1=$
$18+18-20=$	$16-16+12=$	$11+3-5=$	$20-12+4=$
$4+7-1=$	$2-2+3=$	$15+9-6=$	$14-8+0=$
$16-16+14=$	$16-12+3=$	$18-9+6=$	$13-8+2=$
$17+0-0=$	$6-0+14=$	$6+20-13=$	$20-9+0=$
$18-1+3=$	$20-0+0=$	$7+14-4=$	$2+8-7=$
$19-14+4=$	$9+5-5=$	$11-8+15=$	$9+8-3=$
$11+10-18=$	$7+4-11=$	$15-12+13=$	$6+18-11=$
$12-10+12=$	$17+8-11=$	$14-12+15=$	$14+14-12=$
$16-2+2=$	$20+11-15=$	$15-11+12=$	$13-2+8=$

20 以内混合加减法大全(每页 100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$18-1+2=$	$14+7-5=$	$5-5+19=$	$17-17+17=$
$10-5+4=$	$10+17-20=$	$14+9-11=$	$6-6+14=$
$15+9-9=$	$14+0-11=$	$15+17-12=$	$16-13+4=$
$20+4-7=$	$1+19-16=$	$18-17+14=$	$11+16-13=$
$14+15-12=$	$10+5-12=$	$20-13+8=$	$17-7+1=$
$9+3-10=$	$12-9+14=$	$17-15+3=$	$0+8-0=$
$19+11-17=$	$16-11+1=$	$18+11-9=$	$10+12-16=$
$4+12-1=$	$11-5+2=$	$17-12+11=$	$17-10+0=$
$4+16-0=$	$20-4+4=$	$16-6+5=$	$20-6+6=$
$9+3-3=$	$5+7-12=$	$3-3+1=$	$20-15+6=$
$13+12-14=$	$19-13+10=$	$12+19-16=$	$4+16-4=$
$6-1+3=$	$0+9-6=$	$17+14-18=$	$12-8+12=$
$10+0-3=$	$17+17-20=$	$18+1-0=$	$13+8-14=$
$11-5+11=$	$3-2+5=$	$14+5-13=$	$9-3+4=$
$6+20-10=$	$7-6+13=$	$18+13-20=$	$0+15-13=$
$11+8-9=$	$17-16+0=$	$3-1+3=$	$13-12+19=$
$6+20-15=$	$8-2+11=$	$15-10+6=$	$10+20-10=$
$12-9+7=$	$20-10+1=$	$4+4-7=$	$13-6+12=$
$0+9-9=$	$18+17-20=$	$12-3+6=$	$13+4-17=$
$16+5-18=$	$18+1-10=$	$9+0-9=$	$19-18+15=$

20 以内混合加减法大全(每页 100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$17-15+6=$	$6+13-11=$	$5-0+12=$	$14-9+12=$
$20-19+12=$	$8+13-19=$	$19+11-10=$	$16-15+4=$
$3+12-2=$	$15+2-5=$	$17+2-7=$	$11-9+6=$
$15-8+2=$	$3+6-4=$	$13-9+11=$	$19-9+7=$
$9+14-5=$	$13+11-17=$	$16-11+3=$	$9-4+12=$
$20-8+0=$	$8-5+16=$	$18-12+0=$	$2+15-7=$
$14-13+9=$	$14-14+8=$	$14+4-5=$	$13+13-9=$
$9-1+9=$	$2+19-6=$	$15-12+6=$	$18-11+11=$
$13-4+6=$	$19-5+5=$	$14+1-0=$	$4+4-5=$
$3-0+9=$	$8+11-11=$	$10+20-13=$	$4+16-19=$
$16-9+1=$	$18+3-11=$	$13-3+2=$	$20-20+2=$
$13+15-18=$	$6+12-6=$	$8+5-1=$	$8+1-6=$
$3+18-3=$	$8-6+18=$	$14+16-16=$	$18+14-20=$
$15-0+0=$	$12+11-18=$	$19-17+8=$	$18-16+2=$
$16+14-14=$	$8-7+18=$	$7+13-1=$	$11-7+13=$
$20-7+6=$	$11+2-4=$	$6+3-2=$	$14+5-2=$
$15+9-18=$	$7-4+10=$	$6+13-6=$	$7+18-9=$
$19-14+10=$	$19-10+4=$	$5-1+16=$	$4+16-10=$
$12-11+1=$	$20-9+9=$	$1+9-6=$	$3+18-7=$
$6+3-1=$	$14-5+6=$	$7+19-16=$	$10+7-11=$

20 以内混合加减法大全(每页 100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-0+11=$	$14+18-15=$	$20-4+1=$	$7+6-6=$
$13-8+0=$	$6-4+4=$	$12+6-9=$	$8+13-17=$
$14+4-10=$	$16+9-12=$	$13-1+6=$	$13+4-6=$
$11+20-19=$	$12-9+9=$	$3+9-2=$	$14-6+6=$
$1+15-13=$	$14+5-4=$	$5+16-18=$	$5+14-5=$
$10+17-16=$	$4-4+7=$	$11+19-10=$	$19-2+1=$
$10+9-15=$	$6+15-20=$	$3+15-14=$	$12+7-5=$
$10-3+2=$	$19+0-12=$	$14-1+6=$	$11+10-10=$
$10+6-10=$	$19-3+3=$	$20-15+8=$	$1-0+1=$
$10-7+13=$	$16-14+1=$	$3+13-15=$	$12+16-12=$
$3+16-1=$	$13+2-4=$	$5+6-11=$	$3-2+17=$
$8-4+10=$	$7+10-6=$	$3+19-10=$	$18-2+0=$
$11-8+1=$	$8+7-3=$	$4+11-12=$	$7+14-13=$
$4-4+2=$	$0+11-4=$	$11+12-16=$	$13+2-7=$
$12-3+11=$	$13-7+6=$	$3+20-16=$	$14-3+2=$
$4-1+11=$	$9+18-8=$	$12+13-16=$	$16+4-9=$
$11-6+2=$	$19+15-15=$	$12-7+15=$	$12+5-13=$
$5+11-7=$	$16+11-19=$	$8+13-6=$	$17-7+7=$
$0+3-2=$	$5-2+4=$	$1-1+10=$	$6+12-16=$
$17-14+17=$	$9-8+3=$	$14-4+6=$	$17-6+9=$

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