20 以内加减法水平练习习题带答案

姓名：_____ 班级：_____ 日期：_____ 用时：____分钟 得分：_____

27 × 49 =		34 × 26 =		72 × 67 =		66 × 91 =		78 × 57 =	
27		34		72		66		78	
× 49		× 26		× 67		× 91		× 57	
61 × 35 =		34 × 51 =		88 × 79 =		65 × 55 =		54 × 96 =	
61		34		88		65		54	
× 35		× 51		× 79		× 55		× 96	
32 × 43 =		90 × 59 =		63 × 57 =		80 × 40 =		97 × 94 =	
32		90		63		80		97	
× 43		× 59		× 57		× 40		× 94	
54 × 27 =		97 × 51 =		43 × 25 =		54 × 83 =		98 × 58 =	
54		97		43		54		98	
× 27		× 51		× 25		× 83		× 58	
39 × 12 =		79 × 31 =		50 × 16 =		86 × 86 =		90 × 58 =	
39		79		50		86		90	
× 12		× 31		× 16		× 86		× 58	
96 × 38 =		12 × 88 =		81 × 14 =		51 × 90 =		83 × 14 =	
96		12		81		51		83	
× 38		× 88		× 14		× 90		× 14	

88	×	13 =	83	×	84 =	80	×	89 =	24	×	15 =	47	×	11 =
	8	8		8	3		8	0		2	4		4	7
×	1	3	×	8	4	×	8	9	×	1	5	×	1	1
53	×	86 =	47	×	36 =	23	×	24 =	26	×	83 =	49	×	85 =
	5	3		4	7		2	3		2	6		4	9
×	8	6	×	3	6	×	2	4	×	8	3	×	8	5
94	×	23 =	85	×	13 =	29	×	13 =	71	×	40 =	19	×	86 =
	9	4		8	5		2	9		7	1		1	9
×	2	3	×	1	3	×	1	3	×	4	0	×	8	6
55	×	33 =	10	×	98 =	88	×	82 =	93	×	93 =	78	×	32 =
	5	5		1	0		8	8		9	3		7	8
×	3	3	×	9	8	×	8	2	×	9	3	×	3	2
11	×	66 =	44	×	26 =	86	×	89 =	41	×	69 =	37	×	49 =
	1	1		4	4		8	6		4	1		3	7
×	6	6	×	2	6	×	8	9	×	6	9	×	4	9
25	×	18 =	52	×	82 =	14	×	83 =	13	×	16 =	94	×	91 =
	2	5		5	2		1	4		1	3		9	4
×	1	8	×	8	2	×	8	3	×	1	6	×	9	1

39	×	59	=	12	×	51	=	69	×	57	=	72	×	28	=	27	×	17	=
	3	9			1	2			6	9			7	2			2	7	
×	5	9		×	5	1		×	5	7		×	2	8		×	1	7	
92	×	39	=	20	×	26	=	81	×	48	=	28	×	66	=	89	×	20	=
	9	2			2	0			8	1			2	8			8	9	
×	3	9		×	2	6		×	4	8		×	6	6		×	2	0	
14	×	62	=	47	×	41	=	61	×	90	=	99	×	43	=	70	×	74	=
	1	4			4	7			6	1			9	9			7	0	
×	6	2		×	4	1		×	9	0		×	4	3		×	7	4	
80	×	52	=	49	×	44	=	64	×	12	=	53	×	62	=	99	×	15	=
	8	0			4	9			6	4			5	3			9	9	
×	5	2		×	4	4		×	1	2		×	6	2		×	1	5	
19	×	65	=	24	×	36	=	92	×	62	=	49	×	20	=	19	×	49	=
	1	9			2	4			9	2			4	9			1	9	
×	6	5		×	3	6		×	6	2		×	2	0		×	4	9	
44	×	28	=	46	×	59	=	91	×	16	=	26	×	28	=	73	×	78	=
	4	4			4	6			9	1			2	6			7	3	
×	2	8		×	5	9		×	1	6		×	2	8		×	7	8	
57	×	31	=	21	×	85	=	21	×	70	=	19	×	78	=	75	×	35	=
	5	7			2	1			2	1			1	9			7	5	

× 3 1	× 8 5	× 7 0
× 7 8	× 3 5	

63 × 40 =	30 × 10 =	42 × 74 =
6 3	3 0	4 2
× 4 0	× 1 0	× 7 4
57 × 71 =	11 × 65 =	
5 7	1 1	
× 7 1	× 6 5	

63 × 37 =	54 × 62 =	92 × 67 =
6 3	5 4	9 2
× 3 7	× 6 2	× 6 7
97 × 62 =	23 × 54 =	
9 7	2 3	
× 6 2	× 5 4	

42 × 34 =	63 × 98 =	16 × 36 =
4 2	6 3	1 6
× 3 4	× 9 8	× 3 6
49 × 27 =	23 × 97 =	
4 9	2 3	
× 2 7	× 9 7	

89 × 51 =	29 × 61 =	88 × 75 =
8 9	2 9	8 8
× 5 1	× 6 1	× 7 5
81 × 34 =	62 × 94 =	
8 1	6 2	
× 3 4	× 9 4	

53 × 66 =	66 × 38 =	57 × 41 =
5 3	6 6	5 7
× 6 6	× 3 8	× 4 1
61 × 62 =	75 × 31 =	
6 1	7 5	
× 6 2	× 3 1	

25 × 21 =	38 × 52 =	66 × 34 =
2 5	3 8	6 6
× 2 1	× 5 2	× 3 4
80 × 36 =	15 × 14 =	
8 0	1 5	
× 3 6	× 1 4	

13	×	23	=	60	×	26	=	55	×	24	=	58	×	94	=	65	×	57	=
	1	3			6	0			5	5			5	8			6	5	
×	2	3		×	2	6		×	2	4		×	9	4		×	5	7	
82	×	56	=	11	×	76	=	27	×	86	=	18	×	77	=	72	×	79	=
	8	2			1	1			2	7			1	8			7	2	
×	5	6		×	7	6		×	8	6		×	7	7		×	7	9	
37	×	48	=	79	×	78	=	56	×	10	=	48	×	17	=	83	×	68	=
	3	7			7	9			5	6			4	8			8	3	
×	4	8		×	7	8		×	1	0		×	1	7		×	6	8	
59	×	51	=	13	×	38	=	23	×	16	=	59	×	47	=	21	×	39	=
	5	9			1	3			2	3			5	9			2	1	
×	5	1		×	3	8		×	1	6		×	4	7		×	3	9	
83	×	12	=	38	×	41	=	18	×	72	=	78	×	81	=	81	×	14	=
	8	3			3	8			1	8			7	8			8	1	
×	1	2		×	4	1		×	7	2		×	8	1		×	1	4	
39	×	54	=	57	×	14	=	91	×	68	=	48	×	64	=	19	×	47	=
	3	9			5	7			9	1			4	8			1	9	
×	5	4		×	1	4		×	6	8		×	6	4		×	4	7	

23	×	20	=	27	×	27	=	69	×	98	=	76	×	54	=	39	×	47	=
	2	3			2	7			6	9			7	6			3	9	
×	2	0		×	2	7		×	9	8		×	5	4		×	4	7	
82	×	67	=	29	×	74	=	90	×	47	=	33	×	90	=	49	×	13	=
	8	2			2	9			9	0			3	3			4	9	
×	6	7		×	7	4		×	4	7		×	9	0		×	1	3	
67	×	89	=	22	×	21	=	53	×	19	=	10	×	30	=	24	×	23	=
	6	7			2	2			5	3			1	0			2	4	
×	8	9		×	2	1		×	1	9		×	3	0		×	2	3	
62	×	63	=	35	×	65	=	82	×	98	=	51	×	24	=	34	×	52	=
	6	2			3	5			8	2			5	1			3	4	
×	6	3		×	6	5		×	9	8		×	2	4		×	5	2	
59	×	99	=	58	×	50	=	98	×	57	=	62	×	77	=	49	×	28	=
	5	9			5	8			9	8			6	2			4	9	
×	9	9		×	5	0		×	5	7		×	7	7		×	2	8	
70	×	47	=	73	×	99	=	67	×	38	=	44	×	97	=	90	×	47	=
	7	0			7	3			6	7			4	4			9	0	
×	4	7		×	9	9		×	3	8		×	9	7		×	4	7	
67	×	71	=	32	×	42	=	45	×	25	=	11	×	56	=	41	×	58	=

6 7 × 7 1	3 2 × 4 2	4 5 × 2 5
1 1 × 5 6	4 1 × 5 8	

24 × 94 = 2 4 × 9 4	90 × 91 = 9 0 × 9 1	59 × 93 = 5 9 × 9 3	85 × 66 = 8 5 × 6 6	75 × 31 = 7 5 × 3 1
71 × 57 = 7 1 × 5 7	88 × 66 = 8 8 × 6 6	33 × 36 = 3 3 × 3 6	78 × 52 = 7 8 × 5 2	62 × 37 = 6 2 × 3 7
52 × 95 = 5 2 × 9 5	16 × 67 = 1 6 × 6 7	48 × 34 = 4 8 × 3 4	16 × 46 = 1 6 × 4 6	96 × 50 = 9 6 × 5 0
19 × 28 = 1 9 × 2 8	19 × 81 = 1 9 × 8 1	42 × 78 = 4 2 × 7 8	89 × 35 = 8 9 × 3 5	23 × 23 = 2 3 × 2 3
46 × 75 = 4 6 × 7 5	69 × 76 = 6 9 × 7 6	61 × 95 = 6 1 × 9 5	33 × 14 = 3 3 × 1 4	44 × 89 = 4 4 × 8 9
99 × 71 = 9 9 × 7 1	88 × 51 = 8 8 × 5 1	73 × 89 = 7 3 × 8 9	70 × 60 = 7 0 × 6 0	94 × 50 = 9 4 × 5 0

22	×	39	=	44	×	49	=	46	×	43	=	82	×	48	=	48	×	51	=
	2	2			4	4			4	6			8	2			4	8	
×	3	9		×	4	9		×	4	3		×	4	8		×	5	1	
82	×	61	=	61	×	66	=	40	×	68	=	57	×	84	=	13	×	69	=
	8	2			6	1			4	0			5	7			1	3	
×	6	1		×	6	6		×	6	8		×	8	4		×	6	9	
41	×	52	=	61	×	14	=	59	×	85	=	95	×	69	=	32	×	39	=
	4	1			6	1			5	9			9	5			3	2	
×	5	2		×	1	4		×	8	5		×	6	9		×	3	9	
17	×	48	=	47	×	23	=	32	×	21	=	70	×	62	=	28	×	63	=
	1	7			4	7			3	2			7	0			2	8	
×	4	8		×	2	3		×	2	1		×	6	2		×	6	3	
14	×	37	=	97	×	89	=	38	×	85	=	62	×	69	=	89	×	70	=
	1	4			9	7			3	8			6	2			8	9	
×	3	7		×	8	9		×	8	5		×	6	9		×	7	0	
88	×	61	=	14	×	96	=	29	×	69	=	27	×	77	=	12	×	54	=
	8	8			1	4			2	9			2	7			1	2	
×	6	1		×	9	6		×	6	9		×	7	7		×	5	4	

35	×	99	=	34	×	14	=	65	×	34	=	93	×	15	=	14	×	56	=
	3	5			3	4			6	5			9	3			1	4	
×	9	9		×	1	4		×	3	4		×	1	5		×	5	6	
56	×	12	=	89	×	12	=	26	×	45	=	82	×	69	=	34	×	85	=
	5	6			8	9			2	6			8	2			3	4	
×	1	2		×	1	2		×	4	5		×	6	9		×	8	5	
61	×	17	=	83	×	57	=	36	×	24	=	68	×	15	=	30	×	24	=
	6	1			8	3			3	6			6	8			3	0	
×	1	7		×	5	7		×	2	4		×	1	5		×	2	4	
66	×	92	=	63	×	80	=	40	×	76	=	68	×	19	=	26	×	96	=
	6	6			6	3			4	0			6	8			2	6	
×	9	2		×	8	0		×	7	6		×	1	9		×	9	6	
35	×	59	=	23	×	66	=	16	×	65	=	92	×	66	=	17	×	94	=
	3	5			2	3			1	6			9	2			1	7	
×	5	9		×	6	6		×	6	5		×	6	6		×	9	4	
41	×	87	=	79	×	96	=	45	×	91	=	68	×	65	=	95	×	69	=
	4	1			7	9			4	5			6	8			9	5	
×	8	7		×	9	6		×	9	1		×	6	5		×	6	9	

26	×	85	=	63	×	53	=	19	×	46	=	57	×	63	=	32	×	83	=
	2	6			6	3			1	9			5	7			3	2	
×	8	5		×	5	3		×	4	6		×	6	3		×	8	3	
74	×	67	=	89	×	20	=	40	×	10	=	95	×	31	=	23	×	59	=
	7	4			8	9			4	0			9	5			2	3	
×	6	7		×	2	0		×	1	0		×	3	1		×	5	9	
49	×	43	=	88	×	14	=	25	×	44	=	24	×	34	=	99	×	77	=
	4	9			8	8			2	5			2	4			9	9	
×	4	3		×	1	4		×	4	4		×	3	4		×	7	7	
76	×	77	=	28	×	13	=	63	×	35	=	91	×	97	=	24	×	75	=
	7	6			2	8			6	3			9	1			2	4	
×	7	7		×	1	3		×	3	5		×	9	7		×	7	5	
63	×	30	=	20	×	98	=	66	×	13	=	47	×	81	=	59	×	57	=
	6	3			2	0			6	6			4	7			5	9	
×	3	0		×	9	8		×	1	3		×	8	1		×	5	7	
54	×	37	=	75	×	79	=	87	×	50	=	77	×	93	=	82	×	33	=
	5	4			7	5			8	7			7	7			8	2	
×	3	7		×	7	9		×	5	0		×	9	3		×	3	3	
74	×	10	=	82	×	46	=	56	×	75	=	87	×	34	=	93	×	78	=
	7	4			8	2			5	6			8	7			9	3	

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