

20 以内加减法专项练习(每页 100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$17-8=$	$10-7=$	$15+2=$	$11-3=$	$1+7=$
$12-1=$	$10-9=$	$15-4=$	$17-11=$	$8+11=$
$12-4=$	$19-5=$	$14-5=$	$15-4=$	$10+2=$
$16+3=$	$2+2=$	$16-4=$	$13-6=$	$12+5=$
$17+3=$	$9+5=$	$11-1=$	$7+1=$	$14-12=$
$7+1=$	$16-14=$	$3+1=$	$14+1=$	$13-13=$
$19-7=$	$14-3=$	$2+7=$	$14+6=$	$13-3=$
$2+8=$	$16-6=$	$17+2=$	$1+16=$	$19-5=$
$7-2=$	$4+9=$	$18+1=$	$10-3=$	$16-10=$
$5+4=$	$6+4=$	$8+5=$	$6-4=$	$16-14=$
$1+17=$	$10+4=$	$11+2=$	$8-7=$	$16-15=$
$12-7=$	$13+2=$	$13+4=$	$13+6=$	$6+3=$
$8+10=$	$4+1=$	$9+2=$	$20-11=$	$1+8=$
$19-19=$	$16+1=$	$4-1=$	$11-1=$	$17-11=$
$5+12=$	$19-18=$	$18-2=$	$9+7=$	$19-19=$
$14+3=$	$8+4=$	$12-8=$	$2+13=$	$13+4=$
$2+15=$	$11+7=$	$2+6=$	$12+8=$	$8+6=$
$11-5=$	$17-15=$	$4+16=$	$12-5=$	$12+6=$
$13-13=$	$4+11=$	$14-4=$	$20-17=$	$19-2=$
$11+5=$	$7+8=$	$1-1=$	$8+10=$	$1+12=$

20 以内加减法专项练习(每页 100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-5=$	$17-3=$	$4-4=$	$11+3=$	$16-5=$
$9+5=$	$10+10=$	$7+8=$	$4+8=$	$15+3=$
$13+5=$	$19-19=$	$19-12=$	$13-10=$	$5+2=$
$1+19=$	$18-15=$	$6+11=$	$7+1=$	$15-9=$
$20-8=$	$6-6=$	$7+13=$	$1+7=$	$19-11=$
$19-17=$	$4+4=$	$18-13=$	$5-5=$	$2+9=$
$11-6=$	$18-17=$	$18-1=$	$14-4=$	$3+16=$
$17-17=$	$5-5=$	$19-12=$	$16-15=$	$8-3=$
$13-1=$	$2+7=$	$5+13=$	$1+6=$	$4+10=$
$15+1=$	$13+4=$	$7+2=$	$4+6=$	$13+2=$
$5+3=$	$16-12=$	$5-4=$	$9+7=$	$8+6=$
$10+8=$	$7+3=$	$19-9=$	$4+11=$	$2+8=$
$8-6=$	$20-6=$	$18-8=$	$14+6=$	$15-13=$
$8+12=$	$13-10=$	$1+14=$	$13+3=$	$10+1=$
$5-1=$	$5-1=$	$4+12=$	$13-1=$	$11-1=$
$10+4=$	$10+2=$	$13-9=$	$19-18=$	$14-5=$
$20-17=$	$19-5=$	$16-10=$	$4+13=$	$20-18=$
$18+1=$	$5+1=$	$2+10=$	$19-5=$	$6+12=$
$4+13=$	$16-10=$	$9+4=$	$19-6=$	$13-9=$
$17+1=$	$12-10=$	$15-3=$	$18-17=$	$17-15=$

20 以内加减法专项练习(每页 100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

4+4=	20-7=	10+7=	19-5=	7+13=
1+15=	4+3=	14-10=	19-6=	4+14=
18-9=	3-1=	16-1=	18-17=	9-8=
13-8=	8+6=	7-3=	11+2=	14+6=
2+15=	10-4=	6+13=	13-13=	19-14=
11-3=	8+11=	2+8=	2+10=	4-1=
1-1=	15-15=	6+7=	14+1=	13-3=
1+5=	12+4=	5-5=	14-14=	18-8=
8-7=	9+5=	20-7=	12+3=	9+6=
2+16=	7+11=	19-17=	10-8=	6+12=
4+3=	16+3=	17-6=	9+6=	5+5=
6-2=	15-3=	19-4=	20-14=	15+3=
3+12=	7-1=	6+14=	2+15=	11-10=
10-5=	19-17=	15-2=	12-9=	4-3=
14+1=	2+8=	5+1=	13+3=	2-2=
20-7=	1+13=	17-17=	5+3=	15-11=
11-1=	10-1=	16-15=	20-16=	20-13=
13+3=	15+3=	15-13=	11-7=	14-2=
16-9=	6+6=	9-8=	11+8=	18-11=
2+13=	11-9=	14+5=	10-4=	15+5=

20 以内加减法专项练习(每页 100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2+2=$	$16-10=$	$4+5=$	$2+5=$	$17-13=$
$6+7=$	$1+15=$	$3+10=$	$4-3=$	$4+8=$
$12+7=$	$12-3=$	$12+6=$	$11+5=$	$4+10=$
$18-6=$	$17+2=$	$11+7=$	$8+1=$	$5-5=$
$14+4=$	$12-9=$	$3-2=$	$17-2=$	$9-5=$
$9-8=$	$14-6=$	$19-5=$	$2+11=$	$20-9=$
$6+6=$	$13-4=$	$20-3=$	$5+3=$	$12-8=$
$1+8=$	$18-10=$	$1+13=$	$12-1=$	$11+3=$
$9+9=$	$10-5=$	$18-10=$	$10+2=$	$11-9=$
$16-14=$	$4+14=$	$11-2=$	$11+5=$	$17+1=$
$16-16=$	$12-5=$	$16+4=$	$11-2=$	$7-5=$
$20-14=$	$10+8=$	$16-5=$	$3+13=$	$10-2=$
$9+11=$	$9-9=$	$5+2=$	$3+1=$	$1+17=$
$15-3=$	$12-8=$	$3-2=$	$8+5=$	$18-4=$
$4-4=$	$5+3=$	$17-8=$	$12+4=$	$9-3=$
$4+7=$	$20-12=$	$11-3=$	$10-7=$	$7+7=$
$12+3=$	$9+10=$	$14-14=$	$5-3=$	$17-5=$
$19+1=$	$20-15=$	$2-1=$	$12+7=$	$3+4=$
$6-6=$	$20-5=$	$7+9=$	$8-6=$	$5+13=$
$3+9=$	$17-16=$	$4+4=$	$10-3=$	$1+4=$

20 以内加减法专项练习(每页 100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-7=$	$1+3=$	$13-4=$	$3+8=$	$10+5=$
$6-4=$	$9+9=$	$3+17=$	$17-8=$	$10+4=$
$13+1=$	$9-1=$	$11+3=$	$5-3=$	$7+9=$
$20-15=$	$13-5=$	$19-9=$	$10-10=$	$16-8=$
$4-4=$	$17-5=$	$14-12=$	$7-2=$	$17-10=$
$5+12=$	$8+8=$	$4+2=$	$18-5=$	$13+1=$
$4+14=$	$18-3=$	$9-2=$	$20-11=$	$20-14=$
$1+6=$	$11+1=$	$2+9=$	$14+4=$	$13-9=$
$16-5=$	$5-4=$	$5+4=$	$15+3=$	$19-10=$
$13-5=$	$6+13=$	$15+4=$	$4-4=$	$11-3=$
$20-16=$	$4+2=$	$2+7=$	$8+3=$	$18-18=$
$8+5=$	$17+3=$	$6+3=$	$3+11=$	$19-3=$
$3+5=$	$11-5=$	$12-3=$	$14+2=$	$10+8=$
$3+4=$	$1+5=$	$2+3=$	$12-6=$	$7+4=$
$11+3=$	$10-2=$	$15-9=$	$10+8=$	$17-10=$
$20-12=$	$4+10=$	$10-9=$	$7+12=$	$2+11=$
$5-1=$	$15+5=$	$12-1=$	$8-4=$	$12-11=$
$8-4=$	$19-4=$	$6-1=$	$12-7=$	$8-1=$
$6+7=$	$15+1=$	$16-7=$	$19-10=$	$4+7=$
$14-13=$	$6-1=$	$4+1=$	$15-8=$	$15-1=$

20 以内加减法专项练习(每页 100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$5+1=$	$1+2=$	$18-3=$	$18-1=$	$3+8=$
$15-11=$	$4+16=$	$2+6=$	$3+5=$	$6+5=$
$5-2=$	$13+7=$	$20-4=$	$17-2=$	$20-1=$
$14-7=$	$6+9=$	$20-19=$	$16-10=$	$12-7=$
$14-14=$	$5+3=$	$17-12=$	$4-2=$	$2+12=$
$10-10=$	$6+13=$	$17-1=$	$7+4=$	$20-13=$
$9-2=$	$10-8=$	$1+11=$	$8+5=$	$15-9=$
$6+3=$	$10+3=$	$9-6=$	$6+1=$	$11+5=$
$12+8=$	$11+6=$	$1+17=$	$2+6=$	$14-8=$
$2+14=$	$18-9=$	$5+3=$	$6+12=$	$9-1=$
$12-8=$	$5+9=$	$13-5=$	$5+13=$	$14-14=$
$9+8=$	$15-14=$	$5+10=$	$6+10=$	$1+15=$
$19-3=$	$6+5=$	$19-4=$	$6+7=$	$5+11=$
$13+6=$	$7-6=$	$8-8=$	$14+3=$	$12+1=$
$19-1=$	$5-4=$	$8+4=$	$13-13=$	$1+10=$
$4+2=$	$6+1=$	$10-3=$	$4+16=$	$17-1=$
$13+7=$	$1-1=$	$12+7=$	$1+7=$	$11+6=$
$20-7=$	$12+3=$	$17-1=$	$17-1=$	$13+7=$
$7+11=$	$8+7=$	$14-3=$	$11-10=$	$2+13=$
$19-14=$	$16-1=$	$3+15=$	$20-15=$	$6+9=$

20 以内加减法专项练习(每页 100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$15-1=$	$14-1=$	$19-7=$	$3+4=$	$18-14=$
$17-17=$	$14-13=$	$6+10=$	$8-7=$	$5+9=$
$13+2=$	$16+1=$	$16-1=$	$11-8=$	$6+1=$
$10-4=$	$13+5=$	$1+1=$	$3-2=$	$1+9=$
$17-5=$	$1+9=$	$6+6=$	$16-3=$	$5+4=$
$11+8=$	$15-4=$	$2+13=$	$5+2=$	$7+12=$
$15+3=$	$9+7=$	$9-7=$	$10+7=$	$12-3=$
$7+6=$	$12+5=$	$19-3=$	$19-18=$	$2+6=$
$5+8=$	$13-2=$	$8-2=$	$13-5=$	$20-12=$
$2+1=$	$17-11=$	$15-11=$	$16+2=$	$13-8=$
$6+5=$	$19-2=$	$14-6=$	$4+10=$	$13-11=$
$8+8=$	$9-6=$	$3+8=$	$11+6=$	$6+7=$
$20-16=$	$20-13=$	$8-6=$	$4+3=$	$18-7=$
$17-7=$	$16+4=$	$3+5=$	$5+11=$	$7+6=$
$16-1=$	$3+14=$	$6-6=$	$4+1=$	$8+10=$
$12+4=$	$19-1=$	$5+9=$	$9+6=$	$20-5=$
$6+5=$	$15-4=$	$18-12=$	$17-14=$	$10+7=$
$4+8=$	$15+4=$	$3+9=$	$11+6=$	$15-4=$
$8+5=$	$6-5=$	$2+15=$	$6+5=$	$18-1=$
$11-10=$	$1+19=$	$8+8=$	$19-19=$	$13-12=$

20 以内加减法专项练习(每页 100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$9-9=$	$4+13=$	$6+2=$	$15-11=$	$14-6=$
$18-16=$	$20-17=$	$13+1=$	$18-11=$	$2+16=$
$7+8=$	$19-7=$	$1+17=$	$17+2=$	$16-12=$
$17-2=$	$12+6=$	$14-7=$	$18-16=$	$16-4=$
$2+8=$	$18-3=$	$7+4=$	$16-1=$	$10-8=$
$6+10=$	$10+1=$	$18-5=$	$18-15=$	$20-2=$
$7-6=$	$10-4=$	$18-15=$	$19-10=$	$13+6=$
$18-17=$	$12-2=$	$10+2=$	$5+13=$	$8+2=$
$10+9=$	$15-8=$	$4+16=$	$15-14=$	$17+2=$
$17-1=$	$2+17=$	$7-5=$	$12-12=$	$18-18=$
$1+12=$	$10-9=$	$8-2=$	$13-2=$	$17-9=$
$18-17=$	$11+9=$	$14-11=$	$20-2=$	$19-7=$
$17-15=$	$14+1=$	$2+16=$	$3+10=$	$9+1=$
$8+12=$	$20-4=$	$3+9=$	$9-9=$	$15-5=$
$2-2=$	$20-10=$	$13-12=$	$3+10=$	$12-2=$
$16-12=$	$13-9=$	$17-9=$	$5+10=$	$15-13=$
$1+9=$	$3-1=$	$9+6=$	$8-4=$	$18-17=$
$16-5=$	$6+3=$	$6+3=$	$15-5=$	$12-4=$
$13+7=$	$7-7=$	$11-2=$	$9+10=$	$18-15=$
$8+9=$	$20-2=$	$17-9=$	$7+11=$	$5+3=$

20 以内加减法专项练习(每页 100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20-5=$	$13+2=$	$5-3=$	$12-6=$	$13+3=$
$9+9=$	$1+4=$	$9-3=$	$13-6=$	$10-4=$
$7+7=$	$7-5=$	$16-13=$	$1+11=$	$14+1=$
$18-18=$	$17+3=$	$11-11=$	$12+8=$	$7+12=$
$12+2=$	$18-14=$	$12+8=$	$18-3=$	$12+4=$
$12-3=$	$14-14=$	$4-2=$	$12-1=$	$20-17=$
$5+11=$	$16-14=$	$4+3=$	$8+8=$	$2+14=$
$19-8=$	$1+7=$	$20-12=$	$14-11=$	$10+3=$
$4-2=$	$15-15=$	$9-5=$	$17-15=$	$11+5=$
$16+2=$	$6+6=$	$11+9=$	$13+7=$	$12+8=$
$3+3=$	$8-7=$	$4-1=$	$16-2=$	$19-6=$
$1+3=$	$1+10=$	$13-7=$	$18-13=$	$18-6=$
$6-1=$	$5+15=$	$12-2=$	$9-6=$	$14-5=$
$19-1=$	$8+1=$	$1+15=$	$15-2=$	$8+1=$
$7-4=$	$4+9=$	$13-8=$	$9+8=$	$4-1=$
$16-3=$	$16-2=$	$13-5=$	$16-4=$	$13-11=$
$7-3=$	$3+12=$	$10-4=$	$20-4=$	$7-1=$
$11+9=$	$1+3=$	$12-11=$	$7+7=$	$9+11=$
$6+9=$	$13-12=$	$3+12=$	$4+11=$	$2+7=$
$16-3=$	$8-4=$	$10-3=$	$2+12=$	$8-5=$

20 以内加减法专项练习(每页 100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$5+8=$	$8+8=$	$4+14=$	$6-6=$	$5+12=$
$19-18=$	$4-4=$	$18-1=$	$2+17=$	$2+12=$
$3+2=$	$16-13=$	$4+8=$	$15-9=$	$20-3=$
$11-7=$	$11+3=$	$11+6=$	$19-11=$	$3+15=$
$18-1=$	$14-2=$	$15-11=$	$6-1=$	$12+6=$
$8-3=$	$10+4=$	$17+3=$	$15-6=$	$18-4=$
$17-9=$	$20-7=$	$1+10=$	$11+7=$	$12-5=$
$16-6=$	$6-1=$	$6+1=$	$19-19=$	$9-9=$
$11-5=$	$12-4=$	$4+1=$	$16+3=$	$10+6=$
$16+2=$	$11+4=$	$6+10=$	$8+6=$	$10-6=$
$8+9=$	$13-8=$	$11+4=$	$11-10=$	$11+1=$
$15-2=$	$3+6=$	$17-13=$	$5+1=$	$1+14=$
$19-6=$	$4-2=$	$20-12=$	$6-1=$	$18+2=$
$20-11=$	$18-17=$	$15+1=$	$9+5=$	$3+9=$
$12-6=$	$16-16=$	$19-14=$	$1+12=$	$2-1=$
$4+2=$	$3+4=$	$15-6=$	$17+1=$	$17-17=$
$16-2=$	$12+6=$	$2+16=$	$1+19=$	$12-12=$
$5-4=$	$16-15=$	$19-2=$	$5-1=$	$3+2=$
$8-5=$	$20-14=$	$3+3=$	$20-13=$	$1+12=$
$9+1=$	$7+7=$	$9+9=$	$12-4=$	$17-15=$

20 以内加减法专项练习(每页 100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-4=$	$10+9=$	$3+11=$	$10-9=$	$13-2=$
$17-11=$	$4-1=$	$14-11=$	$9-3=$	$14+1=$
$8+2=$	$5-1=$	$1+19=$	$3+14=$	$15-1=$
$6+1=$	$8-5=$	$8-6=$	$20-19=$	$11-8=$
$18-9=$	$3+15=$	$6-3=$	$11+8=$	$16-11=$
$15-14=$	$19-4=$	$12-9=$	$1+9=$	$1+7=$
$14-2=$	$9+11=$	$2+2=$	$5-5=$	$17-16=$
$2+18=$	$12+3=$	$16-8=$	$12+5=$	$18+1=$
$1+13=$	$5+10=$	$4+13=$	$8+4=$	$1+9=$
$1+11=$	$13-4=$	$1+12=$	$16-16=$	$11-3=$
$4+13=$	$11-11=$	$10+8=$	$4+7=$	$1+16=$
$4+5=$	$9-5=$	$10+3=$	$4+5=$	$20-16=$
$6+4=$	$9+2=$	$3+14=$	$9-7=$	$2+8=$
$13-2=$	$14-1=$	$14-8=$	$9+1=$	$12-10=$
$18-2=$	$17-10=$	$17+3=$	$20-2=$	$7+1=$
$2+10=$	$12+8=$	$3+7=$	$19-1=$	$2+4=$
$14+2=$	$9+3=$	$17-13=$	$14-2=$	$2-1=$
$18-8=$	$2+5=$	$18-4=$	$17-3=$	$4+13=$
$1+2=$	$3+17=$	$2+2=$	$4-1=$	$17-14=$
$7+9=$	$1+18=$	$19-19=$	$9+11=$	$19-4=$

20 以内加减法专项练习(每页 100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$13-13=$	$9+6=$	$18+1=$	$13-4=$	$13-8=$
$4+15=$	$12-7=$	$7+4=$	$19-12=$	$16-2=$
$12-9=$	$5+7=$	$19-5=$	$2+17=$	$5-3=$
$4+12=$	$2-2=$	$18-7=$	$11-11=$	$16-6=$
$11+5=$	$14-11=$	$9+7=$	$18+2=$	$3-3=$
$6+2=$	$10+2=$	$8+10=$	$11+9=$	$4+15=$
$13-10=$	$7+2=$	$1+13=$	$14-14=$	$15-6=$
$16-11=$	$3+13=$	$7-6=$	$7-5=$	$10+7=$
$1+13=$	$20-8=$	$3-1=$	$1+1=$	$1+16=$
$10-9=$	$19-2=$	$12+5=$	$10-2=$	$18-5=$
$10-3=$	$3+5=$	$15-5=$	$19-16=$	$2+17=$
$10-3=$	$10+8=$	$6-3=$	$12-9=$	$13+1=$
$11-9=$	$19+1=$	$4+8=$	$14+3=$	$16-3=$
$3+12=$	$14+4=$	$1+7=$	$10+9=$	$4+14=$
$14+5=$	$17-14=$	$11+1=$	$6-2=$	$8-7=$
$1+18=$	$14-9=$	$3+6=$	$13-1=$	$20-15=$
$20-15=$	$16-13=$	$15+2=$	$19-11=$	$6+14=$
$2+6=$	$11+9=$	$12+6=$	$6-6=$	$6+8=$
$1+16=$	$5+13=$	$13-6=$	$15+5=$	$1+3=$
$18-18=$	$18+1=$	$7-1=$	$4+12=$	$9+10=$

20 以内加减法专项练习(每页 100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$6-3=$	$19-18=$	$10+5=$	$7-5=$	$15-2=$
$20-18=$	$16-16=$	$12+7=$	$16-13=$	$13+3=$
$19-8=$	$7+3=$	$12-4=$	$8+11=$	$4-4=$
$13-1=$	$7+10=$	$11-4=$	$10-4=$	$16-6=$
$8+6=$	$11+8=$	$19+1=$	$16-13=$	$3+2=$
$3-2=$	$8-6=$	$18-2=$	$5-4=$	$19-8=$
$13-7=$	$13-6=$	$13-3=$	$12-3=$	$19-3=$
$17+2=$	$19-19=$	$16-13=$	$3+11=$	$2+4=$
$19-12=$	$3+14=$	$20-9=$	$18-7=$	$11+4=$
$3-3=$	$12-6=$	$3+2=$	$7+8=$	$11-2=$
$6+6=$	$17-7=$	$3-3=$	$6-3=$	$12+4=$
$9-3=$	$8+1=$	$13-13=$	$6-5=$	$16-14=$
$8+2=$	$19-6=$	$15+4=$	$2+1=$	$9-4=$
$5+1=$	$18-2=$	$11+2=$	$16-11=$	$16+1=$
$14+6=$	$7+2=$	$16-2=$	$2+10=$	$18-3=$
$17+3=$	$17-1=$	$5-2=$	$6+6=$	$2+14=$
$12+5=$	$9+4=$	$8+6=$	$15-14=$	$6-3=$
$5+14=$	$13+3=$	$7-6=$	$2+1=$	$3+8=$
$1+6=$	$8+4=$	$2+11=$	$2+7=$	$7+6=$
$4+5=$	$2+14=$	$12+1=$	$20-4=$	$15-7=$

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