

20 以内加减法练习题 100 题

姓名	时间	答对	题	
14-6=	5 +7=	4+7=	7+9=	15-8=
15-9=	13-4=	12-7=	11-6=	13-5=
6+9=	8+4=	8+5=	9+11=	11-7=
11-9=	12-8=	16-7=	13-6=	15—5=
16-7=	13-7=	7+4=	8+3=	17-6=
10+6=	9+5=	14-7=	6+10=	8+5=
19-8=	8+5=	9+5=	8+6=	7+14=
8+2=	4+7=	3+9=	12-8=	5+8 =
16-9=	3+6=	13-7=	15-6=	12-5=
3+5=	13-6=	6+9=	9+5=	13-8=
4+6=	9+9=	8+7=	19-7=	6+3=
14-9=	15-8=	6+5=	12-3=	11-4=
12-9=	9-3=	8+3=	5+7=	5+6=
13-9=	13-8=	10+4=	12-6=	14-5=
6+8=	16-8=	7+4=	5+5=	4+9=
14-6=	7+2=	17-10=	6+8=	9+6=
8+5=	11-3=	8+5=	7+9=	5+7=
12-8=	9+2=	15-7=	14-6=	11-5=
14-9=	15-8=	17-10=	12-3=	11-8=
11-3=	12-4=	9+8=	11+2=	14-10=
19-5=	19-6=	4+7=	19-8=	19-9=
18-10=	17-1=	17-2=	17-3=	17-4=

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姓名	时间	答对 题		
2+17=	2+18=	3+3=	13+4=	3+5=
19-10=	18-1=	18-9=	18-7=	18-10=
3+16=	3+17=	4+4=	14+5=	14-6=
13-5=	13+6=	13-7=	13-8=	13-9=
4+7=	4+8=	4+9=	4+10=	4+11=
13-10=	12-1=	12-2=	12-4=	12-5=
4+12=	4+11=	4+17=	4+15=	4+16=
13-6=	18-9=	11-7=	6+9=	()+5=12
17-9=	13-5=	14-5 =	15-6=	18-() =9
12-9=	12+8=	11-9=	4+8=	5+ () =14
7+7=	7+5=	8+10=	7+3=	5+8=
20-4=	19-4=	15+2=	16-7=	9+5=
20-6=	1+18=	1+13=	15-5=	20-3=
2+17=	8+8=	12-3=	1+16=	20-1=
11+9=	4+14=	14+2=	18-10=	3+16=
1+14=	1+11=	10+5=	19-12=	2+14=
5+3=	10+8=	13-3=	20-1=	12-5=
15+3=	8+3=	2+11=	1+7=	16+2=
17+2=	18+2=	4+16=	12-2=	4+3=
20-2=	6+10=	11+8=	2+18=	9+10=
8+6=	13-4=	3+14=	5+4=	19-1=
7+1=	13-2=	8-1=	16-9=	15+5=

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姓名	时间	答对	题	
5+5=	10-2=	15+4=	13-5=	6+6=
5+6=	10-3=	17-1=	15-7=	18-2=
6+8=	10+10=	1+12=	2+16=	10+7=
7+7=	5+8=	8+5=	20-3=	2+17=
15-12+16=	13-4+11=	2+16-6=	5+4+10=	
16-7+9=	10+5-2=	15+4-7=	15-2+4=	
18-9-5=	20-9+5=	5-1-4=	18-7-5=	
12+2-12=	14-14+19=	2+2+15=	1+12-7=	
17-17+17=	19-7+5=	5+3+7=	17-6+6=	
8+8=	12-5=	16+2=	4+3=	20-2=
9+10=	19-1=	15+5=	6+6=	5+6=
18-2=	10+7=	7+5=	8+10=	7+3=
20-4=	19-4=	15+2=	16-7=	8+5=
20-6=	1+18=	1+13=	7+3=	15-5=
2+17=	8+8=	12-3=	1+16=	20-1=
1+9=	4+14=	14+2=	18-10=	3+16=
1+14=	1+11=	10+5=	19-12=	2+14=
5+3=	10+8=	13-3=	20-1=	12-5=
15+3=	8+3=	2+11=	1+7=	16+2=
17+2=	18+2=	4+16=	12-2=	4+3=
20-2=	6+10=	11+8=	2+18=	9+10=
8+6=	13-4=	3+14=	5+4=	19-1=

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姓名	时间	答对 题		
7 + 1 =	13 - 2 =	8 - 1 =	16 - 9 =	15 + 5 =
5 + 5 =	10 - 2 =	15 + 4 =	13 - 5 =	6 + 6 =
5 + 6 =	10 - 3 =	17 - 1 =	15 - 7 =	18 - 2 =
1 + 12 - 7 =	4 - 1 + 8 =	15 + 3 - 10 =	19 - 11 + 8 =	
20 - 3 - 15 =	10 + 10 - 4 =	10 - 7 - 1 =	20 - 8 + 1 =	
2 + 1 + 12 =	2 + 3 + 11 =	15 - 5 - 10 =	6 + 8 - 12 =	
16 + 2 - 7 =	2 + 17 - 9 =	2 + 18 - 5 =	20 - 19 + 13 =	
8 - 6 + 6 =	20 - 17 + 13 =	5 + 3 - 4 =	1 + 11 - 4 =	
8 - 8 + 5 =	13 - 5 =	6 + 8 =	10 + 10 =	1 + 12 =
13 - 5 =	2 + 16 =	7 + 7 =	5 + 8 =	8 + 5 =
20 - 6 =	15 - 5 =	20 - 3 =	3 + 16 =	2 + 14 =
5 + 3 =	12 - 5 =	16 + 2 =	14 + 3 =	9 + 10 =
8 + 6 =	19 - 1 =	15 + 5 =	6 + 6 =	18 - 2 =
6 + 8 =	10 + 7 =	7 + 5 =	8 + 10 =	7 + 3 =
5 + 8 =	20 - 4 =	19 - 4 =	15 + 2 =	16 - 7 =
8 + 5 =	20 - 6 =	1 + 18 =	1 + 13 =	2 + 17 =
8 + 8 =	12 - 3 =	1 + 16 =	1 + 9 =	4 + 14 =
14 + 2 =	18 - 10 =	1 + 14 =	1 + 11 =	10 + 5 =
19 - 12 =	5 + 3 =	10 + 8 =	13 - 3 =	8 + 8 =
20 - 1 =	15 + 3 =	8 + 3 =	2 + 11 =	1 + 7 =
16 + 2 =	17 + 2 =	18 + 2 =	4 + 16 =	12 - 2 =
4 + 3 =	20 - 2 =	6 + 10 =	11 + 8 =	2 + 18 =

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姓名	时间	答对 题		
9+10=	8+6=	13-4=	3+14=	5+4=
19-1=	7+1=	13-2=	8-1=	16-9=
15+5=	13+7-17=	5-5+7=	7+13-15=	
2+11+3=	17-2-3=	14-10+16=	18-12+11=	
6+8-9=	15-12+16=	13-4+11=	2+16-6=	
5+4+10=	16-7+9=	10+5-2=	15+4-7=	
15-2+4=	18-9-5=	20-9+5=	15-1-4=	
18-7-5=	12-2=	5+5=	10-2=	15+4=
6+6=	5+6=	10-3=	17-1=	15-7=
18-2=	6+8=	10+10=	1+12=	13-5=
2+16=	7+7=	5+8=	8+5=	15-5=
20-3=	20-1=	14+2=	3+16=	19-12=
2+14=	12-5=	16+2=	4+3=	9+10=
8+6=	19-1=	15+5=	6+6=	18-2=
6+8=	2+16=	10+7=	7+5=	8+10=
7+3=	20-4=	19-4=	15+2=	16-7=
8+5=	20-6=	1+18=	1+13=	7+3=
15-5=	20-3=	2+17=	12-3=	1+16=
1+16=	1+9=	4+14=	18-10=	1+14=
1+11=	10+5=	2+14=	5+3=	10+8=
13-3=	8+8=	15+3=	8+3=	2+11=
1+7=	17+2=	18+2=	4+16=	12-2=

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姓名	时间	答对	题	
4 + 3 =	20 - 2 =	6 + 10 =	11 + 8 =	2 + 18 =
9 + 10 =	1 + 12 - 7 =	17 - 17 + 17 =		19 - 7 + 5 =
5 + 3 + 7 =	17 - 6 + 6 =	4 - 1 + 8 =		15 + 3 - 10 =
19 - 11 + 8 =	20 - 3 - 15 =	10 + 10 - 4 =		10 - 7 - 1 =
20 - 8 + 1 =	2 + 1 + 12 =	2 + 3 + 11 =		15 - 5 - 10 =
6 + 8 - 12 =	16 + 2 - 7 =	2 + 17 - 9 =		2 + 18 - 5 =
20 - 19 + 13 =	8 + 8 =	1 + 11 =	13 - 3 =	1 + 7 =
16 + 2 =	8 + 6 =	13 - 4 =	3 + 14 =	5 + 4 =
19 - 1 =	7 + 1 =	13 - 2 =	8 - 1 =	16 - 9 =
15 + 5 =	5 + 5 =	10 - 2 =	15 + 4 =	13 - 5 =
6 + 6 =	5 + 6 =	10 - 3 =	17 - 1 =	15 - 7 =
18 - 2 =	6 + 8 =	10 + 10 =	1 + 12 =	7 + 7 =
7 + 5 =	5 + 8 =	8 + 5 =	15 - 5 =	20 - 1 =
1 + 9 =	14 + 2 =	3 + 16 =	19 - 12 =	12 - 5 =
15 + 3 =	16 + 2 =	4 + 3 =	9 + 10 =	19 - 1 =
7 + 1 =	15 + 5 =	6 + 6 =	18 - 2 =	2 + 16 =
10 + 7 =	7 + 5 =	3 + 5 =	16 + 4 =	4 + 6 =
6 + 5 =	6 + 3 =	14 - 5 =	6 + 1 =	7 + 13 =
13 + 4 =	19 - 6 =	13 + 2 =	15 + 1 =	16 - 4 =
10 - 2 =	2 + 14 =	18 - 4 =	5 + 3 =	11 - 1 =
2 + 18 =	20 - 3 =	19 - 4 =	8 + 8 =	14 + 5 =
5 + 3 =	19 - 8 =	7 + 11 =	1 + 19 =	19 - 2 =

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姓名	时间	答对 题		
4+8=	15-4+4=	4+1-5=	14-14+16=	
1+4+15=	1+6+12=	3-3+8=	5+13-12=	
12-9+14=	14-5+8=	17-5+3=	3+3+5=	
6-6+7=	16-5-7=	9+10-2=	14-5+11=	
12-7+14=	19-13+5=	15+1+1=	16+4-20=	
17-15+15=	2+14=	2+18=	4+8=	18-1=
13+2=	1+13=	4+10=	7+8=	7+6=
9+8=	18-6=	14+3=	1+16=	4+4=
12-5=	16-1=	12-3=	11+2=	11-3=
6+3=	7+10=	6+5=	13+4=	6+10=
15+4=	10-2=	5+5=	13-5=	9+8=
9+10=	6+8=	15+4=	10+10=	5+8=
13-5=	20-1=	14+2=	3+16=	18-7=
20-11=	12-5=	5+13=	5+6=	6+13=
5+11=	14-1=	4+5=	4+3=	8+12=
5+8=	4+7=	13+5=	3+8=	12+5=
2+6=	16-2=	2+5=	20-6=	18-11=
19-4=	15+5=	20-11=	18-9=	17-3=
12+3=	17-1=	6+11=	19-6=	3+13=
20-9=	17-6=	16-4=	17-4=	2+8=
9+2=	19+1=	17-8=	3+6=	14+4=
4+5=	20-1-10=	16-10+6=	17-1-14=	

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姓名	时间	答对 题		
17 + 2 - 17 =	7 + 8 - 3 =	17 - 9 + 3 =	18 - 14 + 9 =	
14 - 2 - 5 =	4 + 7 - 4 =	13 - 10 + 11 =	12 - 12 + 14 =	
2 + 6 + 9 =	3 + 6 - 8 =	15 - 9 - 4 =	7 - 5 + 17 =	
15 - 4 + 1 =	10 + 10 - 19 =	12 - 4 - 5 =	18 - 11 - 2 =	
1 + 1 + 6 =	12 - 5 =	5 + 11 =	19 - 8 =	2 + 6 =
16 - 2 =	1 + 19 =	5 + 3 =	19 - 4 =	12 + 3 =
17 - 1 =	4 + 10 =	20 - 9 =	19 - 2 =	9 + 2 =
19 + 1 =	12 + 2 =	10 - 3 =	20 - 13 =	12 + 7 =
7 + 10 =	1 + 16 =	20 - 8 =	16 - 1 =	12 + 4 =
1 + 18 =	18 - 4 =	8 + 10 =	13 + 7 =	17 - 2 =
19 - 6 =	11 + 4 =	10 + 2 =	1 + 14 =	20 - 4 =
20 - 8 =	14 + 6 =	15 + 2 =	5 + 10 =	5 + 5 =
12 - 5 =	11 + 2 =	7 + 8 =	14 + 2 =	5 + 13 =
5 + 6 =	6 + 13 =	14 - 1 =	4 + 5 =	4 + 3 =
8 + 12 =	5 + 8 =	4 + 7 =	18 - 1 =	13 + 5 =
3 + 8 =	12 + 5 =	16 - 2 =	15 + 4 =	2 + 5 =
20 - 6 =	18 - 11 =	15 + 5 =	20 - 11 =	18 - 9 =
17 - 3 =	20 - 6 =	7 + 10 =	1 + 18 =	19 - 6 =
6 + 13 =	18 - 7 =	12 - 5 =	5 + 6 =	8 + 12 =
5 + 8 =	3 + 8 =	17 - 3 =	17 - 1 =	6 + 11 =
4 + 10 =	14 - 2 - 5 =	2 + 6 + 9 =	15 - 4 + 1 =	
17 + 3 - 14 =	19 - 1 - 7 =	5 + 13 - 10 =	1 + 14 - 1 =	

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姓名	时间		答对	题
5 + 11 - 10 =	18 - 16 + 5 =		2 + 1 - 3 =	18 - 9 - 3 =
12 + 2 + 2 =	10 + 9 - 15 =		20 - 12 + 2 =	5 - 3 - 1 =
18 - 16 + 8 =	2 + 10 - 11 =		14 - 4 + 5 =	4 + 5 - 5 =
4 + 5 =	19 + 1 =	14 + 4 =	17 - 4 =	20 - 4 =
5 + 11 =	19 - 8 =	2 + 6 =	1 + 19 =	15 + 4 =
5 + 3 =	19 - 4 =	12 + 3 =	4 + 10 =	3 + 13 =
20 - 9 =	17 - 6 =	16 - 4 =	19 - 2 =	17 - 4 =
2 + 8 =	9 + 2 =	17 - 8 =	3 + 6 =	14 + 4 =
12 + 2 =	10 - 3 =	20 - 13 =	12 + 7 =	7 + 10 =
1 + 16 =	20 - 8 =	16 - 1 =	12 + 4 =	1 + 18 =
18 - 4 =	8 + 10 =	13 + 7 =	17 - 2 =	19 - 6 =
11 + 4 =	10 + 2 =	1 + 14 =	20 - 4 =	20 - 8 =
14 + 6 =	15 + 2 =	5 + 10 =	5 + 5 =	12 - 5 =
11 + 2 =	7 + 8 =	14 + 2 =	5 + 13 =	5 + 6 =
6 + 13 =	14 - 1 =	4 + 5 =	4 + 3 =	8 + 12 =
5 + 8 =	4 + 7 =	18 - 1 =	13 + 5 =	3 + 8 =
12 + 5 =	16 - 2 =	15 + 4 =	2 + 5 =	20 - 6 =
18 - 11 =	15 + 5 =	20 - 11 =	18 - 9 =	17 - 3 =
19 - 6 =	3 + 13 =	20 - 6 =	7 + 10 =	1 + 16 =
4 + 16 - 16 =	12 + 5 - 12 =		12 - 3 - 9 =	11 - 2 + 6 =
10 - 2 + 10 =	12 + 5 - 9 =		12 - 2 + 6 =	4 - 3 + 2 =
12 + 7 - 8 =	17 - 11 + 3 =		20 - 6 - 12 =	10 - 7 + 12 =

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姓名	时间	答对	题
$15-5-4=$	$5-5+1=$	$13-7+11=$	$9-7+16=$
$15-14+10=$	$14+2-2=$	$5+6+4=$	$5+8+4=$
$20-8=$	$18-7=$	$12-5=$	$5+6=$
$8+12=$	$3+8=$	$19-8=$	$2+6=$
$1+19=$	$5+3=$	$19-4=$	$15+3=$
$6+11=$	$1+10=$	$6+9=$	$11-1=$
$5+11=$	$13+3=$	$1+12=$	$6+4=$
$4+4=$	$11+1=$	$19-9=$	$7+12=$
$14+5=$	$14+1=$	$8+11=$	$1+15=$
$19-7=$	$7+11=$	$14+3=$	$9+9=$
$4+9=$	$20-5=$	$19-3=$	$20-10=$
$3+4=$	$19-5=$	$18-5=$	$3+17=$
$6+2=$	$16+3=$	$7+9=$	$5+7=$
$11-2=$	$15-7=$	$3+15=$	$1+17=$
$13+1=$	$2+16=$	$20-12=$	$9+11=$
$12+3=$	$11+3=$	$6+8=$	$11-4=$
$5+13=$	$7+7=$	$4+6=$	$17+3=$
$6+6=$	$18-2=$	$20-7=$	$14+6=$
$7-4+1=$	$16-7-4=$	$12+3-9=$	$2+14-1=$
$17+3-18=$	$4-4+2=$	$16-5+1=$	$12-10+15=$
$4+6-5=$	$18-14+6=$	$18-15+9=$	$7+6+1=$
$18+2-15=$	$13-1+6=$	$10+9-19=$	$14-3-2=$

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姓名	时间	答对 题		
13－3＋6＝	7＋12－10＝	4＋5－9＝	6－2－2＝	
17＋3＝	7＋13＝	11＋5＝	7＋4＝	5＋11＝
10－3＝	2＋14＝	20－2＝	4＋5＝	8＋11＝
4＋7＝	19－2＝	17－3＝	17－1＝	3＋4＝
5＋9＝	12＋5＝	7＋6＝	16－2＝	14＋3＝
20－8＝	2＋6＝	5＋11＝	13＋3＝	1＋12＝
6＋4＝	4＋4＝	11＋1＝	1＋19＝	19－9＝
19－4＝	7＋12＝	14＋5＝	14＋1＝	4＋5＝
8＋11＝	1＋15＝	19－7＝	7＋11＝	9＋9＝
14＋3＝	1＋12＝	19－9＝	9＋9＝	19－2＝
4＋9＝	20－5＝	19－3＝	20－10＝	17－3＝
8＋4＝	19－5＝	18－5＝	3＋17＝	5＋9＝
6＋2＝	16＋3＝	7＋9＝	5＋7＝	7＋6＝
8－1＝	9－1＝	3＋15＝	1＋17＝	4＋4＝
13＋1＝	2＋16＝	20－12＝	9＋11＝	20－8＝
12＋3＝	11＋3＝	6＋8＝	11－4＝	7＋11＝
5＋13＝	7＋7＝	4＋6＝	17＋3＝	8－1＝
6＋6＋5＝	9＋8－16＝	8－6＋17＝	17－8＋4＝	
7＋11－7＝	20－15－5＝	4－2＋6＝	9－9＋3＝	
5＋14－17＝	20－10＋2＝	10－6＋16＝	17－10＋3＝	
1＋12－2＝	6＋4－5＝	15－13＋14＝	7＋7－4＝	
16－3＋2＝	17－3－1＝	3＋15＋1＝	12＋8－15＝	

100 题				
姓名	时间	答对 题		
7 + 4 =	6 + 6 =	18 - 2 =	20 - 7 =	14 + 6 =
7 + 13 =	11 + 5 =	7 + 4 =	10 - 3 =	6 + 4 =
2 + 14 =	20 - 2 =	4 + 5 =	4 + 7 =	19 - 7 =
19 - 2 =	17 - 3 =	17 - 1 =	5 + 9 =	12 + 5 =
7 + 6 =	16 - 2 =	20 - 8 =	2 + 6 =	7 + 7 =
5 + 11 =	6 + 4 =	19 - 10 =	4 + 4 =	13 + 3 =
6 + 12 =	9 + 1 =	13 + 5 =	3 + 9 =	2 + 6 =
15 - 2 =	12 + 1 =	6 + 9 =	5 + 4 =	3 + 7 =
1 + 19 =	19 - 12 =	15 - 5 =	3 + 11 =	10 + 7 =
19 - 4 =	15 + 5 =	18 - 9 =	17 - 2 =	20 - 2 =
6 + 11 =	18 - 7 =	20 - 10 =	3 + 4 =	5 + 8 =
17 - 7 =	17 - 5 =	9 + 3 =	18 - 10 =	2 + 17 =
3 + 6 =	7 + 11 =	20 - 9 =	18 - 5 =	10 + 5 =
13 + 7 =	2 + 5 =	6 + 14 =	14 + 5 =	10 + 3 =
12 + 8 =	17 - 4 =	10 + 1 =	20 - 5 =	12 + 3 =
2 + 9 =	15 - 3 =	4 + 16 =	18 - 3 =	20 - 12 =
1 - 1 + 4 =	3 + 12 - 15 =	6 + 11 - 4 =	16 - 8 - 1 =	
4 + 4 + 3 =	3 + 4 + 6 =	13 - 11 + 12 =	8 + 6 - 14 =	
9 + 1 + 8 =	6 - 6 + 1 =	3 + 9 - 9 =	10 - 10 + 13 =	
18 - 14 - 3 =	10 - 9 + 17 =	13 - 7 - 6 =	13 - 13 + 12 =	
16 - 13 + 7 =	14 + 5 - 3 =	6 - 3 + 16 =	6 + 1 + 13 =	
19 - 2 =	2 + 17 =	6 + 6 =	1 + 17 =	20 - 9 =

		100 题		
姓名	时间	答对 题		
10+5=	10+3=	12+3=	20-12=	6+14=
2+7=	12+6=	7+9=	14-2=	5+13=
5+6=	8+11=	6+13=	4+6=	18-5=
5+9=	13+3=	1+15=	12+5=	15-2=
3+7=	10+7=	20-2=	5+7=	9-1=
5+8=	20-7=	19-2=	17-3=	10-3=
20-8=	5+11=	5+13=	19-10=	4+6=
4+4=	6+12=	9+1=	13+5=	3+9=
2+6=	15-2=	12+1=	6+9=	5+4=
1+19=	19-12=	15-5=	3+11=	10+7=
19-4=	15+5=	18-9=	17-2=	20-2=
6+11=	18-7=	9-1=	20-10=	3+4=
17-7=	17-5=	9+3=	18-10=	2+17=
3+6=	10-3=	7+11=	20-9=	1+19=
18-5=	13+7=	2+5=	6+14=	14+5=
3+14-15=	18-8+1=	10-1-8=	9+3+8=	
3+9+5=	6+9+4=	2+9+9=	18-3-15=	
3+14-11=	2+4-3=	17-10-1=	12+8-9=	
13+3-3=	11+8-13=	7+11+1=	1+17-2=	
1-1+4=	3+12-15=	6+11-4=	16-8-1=	
12+8=	17-4=	10+1=	20-5=	12+3=
2+9=	15-3=	4+16=	18-3=	20-12=

100 题				
姓名	时间		答对	题
3+9=	5+4=	12+3=	3+4=	5+8=
2+17=	6+6=	1+17=	10+5=	13+7=
14+5=	10+3=	12+8=	20-12=	6+14=
2+7=	12+6=	7+9=	14-2=	5+13=
5+6=	8+11=	6+13=	4+6=	18-5=
5+9=	13+3=	1+15=	12+5=	2+6=
3+7=	10+7=	20-2=	5+7=	9-1=
5+8=	20-7=	19-2=	17-3=	10-3=
20-8=	5+11=	5+13=	19-10=	4+6=
4+4=	6+12=	9+1=	13+5=	3+9=
2+6=	15-2=	12+1=	6+9=	5+4=
1+19=	19-12=	15-5=	3+11=	10+7=
19-4=	15+5=	18-9=	17-2=	20-2=
6+11=	18-7=	9-1=	20-10=	3+4=
8-4+14=	5+9-5=	13-5-6=		12-5+6=
2+17+1=	12-1+4=	17-17+9=		12+3+3=
5+4-2=	15-7+2=	16-8-4=		20-6-10=
1+14-15=	9+8-14=	3+14-15=		18-8+1=
10-1-8=	9+3+8=	3+9+5=		6+9+4=
10-3=	7+11=	20-9=	18-5=	10+5=
13+7=	2+5=	6+14=	17-4=	10+1=
20-5=	2+9=	15-3=	4+16=	5+11=

		100 题		
姓名	时间	答对 题		
18－3＝	3＋9＝	5＋4＝	12＋3＝	17－2＝
3＋4＝	17－7＝	17－10＝	13－5＝	13＋7＝
14－5＝	8＋5＝	5＋14＝	16－5＝	8＋1＝
4＋9＝	16－3＝	12＋8＝	1＋7＝	20－12＝
10＋5＝	11＋8＝	7＋3＝	8＋3＝	20－10＝
10＋3＝	9＋3＝	1＋9＝	11＋3＝	18－7＝
10＋1＝	19－11＝	13－2＝	19－5＝	19－12＝
6＋13＝	17＋2＝	18＋2＝	3＋8＝	6＋9＝
4＋13＝	5＋11＝	8＋1＝	3＋6＝	4＋14＝
16－7＝	11＋5＝	2＋13＝	2＋11＝	11＋1＝
13－3＝	17－8＝	17－5＝	4＋12＝	19－7＝
19－7＝	19－9＝	4＋11＝	14－7＝	2＋7＝
16－4＝	4＋7＝	16－9＝	19－10＝	7＋1＝
5－1＋13＝	18－18＋6＝	20－4＋4＝	11－6＋7＝	
8－4＋12＝	2＋14－12＝	15－10－5＝	15－2－13＝	
14－12＋5＝	6＋9＋2＝	19－9＋10＝	8＋1－6＝	
18－4－8＝	8－3＋8＝	2＋12－12＝	11＋3－4＝	
8＋3－5＝	13－5－3＝	1＋9－7＝	8－8＋14＝	
13＋7＝	18－9＝	5＋13＝	20－12＝	11＋8＝
20－10＝	7＋11＝	19－12＝	18－7＝	19－11＝
15－2＝	15－5＝	3＋11＝	6＋9＝	4＋13＝
4＋14＝	11＋1＝	2＋9＝	2＋17＝	16－4＝

20 以内加减法练习题 100 题

姓名	时间	答对 题		
7+1=	1+11=	1+6=	6+11=	16-7=
16-2=	11+6=	4+16=	17-10=	13+5=
13-5=	13+7=	14-5=	8+5=	5+14=
16-5=	18-5=	4+9=	16-3=	5+13=
12+8=	1+7=	10+5=	11+8=	7+3=
8+3=	15-3=	10+3=	9+3=	2+9=
1+9=	11+3=	10+1=	19-11=	18-7=
13-2=	18-3=	19-5=	6+13=	17+2=
18+2=	3+8=	4+13=	5+11=	8+1=
3+6=	16-7=	11+5=	2+13=	2+11=
13-3=	3+4=	17-8=	17-5=	4+12=
19-7=	19-9=	4+11=	14-7=	2+7=
3+8+3=	2+13-9=	11-1-1=	10+3+5=	
2+17-18=	10+1+5=	8+1-9=	15+5-16=	
7+11-17=	14-10+5=	12+8-6=	5-2+17=	
5-3+13=	7+1+9=	1+2+4=	8-8+11=	
7+11-1=	19-2-8=	11+3-1=	13+7-3=	
18-7=	17+2=	8+1=	2+11=	11+1=
4+12=	16-4=	4+7=	16-9=	19-10=
13+5=	18-9=	5+14=	5+13=	4+9=
20-12=	7+3=	20-10=	7+11=	19-12=
2+9=	18-7=	19-12=	15-2=	15-5=

20 以内加减法练习题 100 题

姓名	时间	答对 题		
3 + 11 =	6 + 9 =	4 + 14 =	11 + 1 =	13 - 3 =
2 + 7 =	19 - 10 =	7 + 1 =	1 + 11 =	1 + 6 =
6 + 11 =	16 - 2 =	11 + 6 =	4 + 16 =	11 + 3 =
17 - 10 =	13 - 5 =	13 + 7 =	14 - 5 =	8 + 5 =
16 - 5 =	18 - 5 =	4 + 9 =	16 - 3 =	5 + 13 =
12 + 8 =	1 + 7 =	10 + 5 =	11 + 8 =	7 + 3 =
8 + 3 =	15 - 3 =	10 + 3 =	9 + 3 =	2 + 9 =
1 + 9 =	11 + 3 =	10 + 1 =	19 - 11 =	18 - 7 =
13 - 2 =	18 - 3 =	19 - 5 =	15 - 5 =	3 + 11 =
6 + 13 =	18 + 2 =	3 + 8 =	4 + 13 =	5 + 11 =
3 + 6 =	16 - 7 =	11 + 5 =	2 + 13 =	2 + 11 =
8 - 8 + 11 =	18 - 3 - 12 =	11 - 8 + 10 =	11 - 10 + 10 =	
19 - 19 + 2 =	1 + 7 - 7 =	4 + 13 - 5 =	1 + 2 + 1 =	
11 - 5 + 4 =	9 + 6 - 11 =	17 - 13 + 4 =	16 - 12 - 1 =	
2 + 9 + 6 =	8 + 10 - 14 =	1 + 4 + 1 =	2 + 7 + 6 =	
17 - 12 + 1 =	11 + 6 =	8 + 5 =	17 + 2 =	5 + 11 =
8 + 1 =	2 + 11 =	13 - 3 =	3 + 4 =	17 - 8 =
11 + 8 =	17 - 5 =	4 + 12 =	19 - 7 =	19 - 9 =
4 + 11 =	14 - 7 =	16 - 4 =	4 + 7 =	16 - 9 =
19 - 10 =	11 + 6 =	4 + 11 =	13 + 5 =	18 - 9 =
14 - 5 =	5 + 14 =	8 + 1 =	5 + 13 =	20 - 12 =
10 + 5 =	17 + 3 =	20 - 10 =	7 + 11 =	19 - 12 =

20 以内加减法练习题 100 题

姓名	时间	答对 题		
10+3=	2+9=	18-7=	15-2=	3+11=
6+13=	6+9=	4+14=	11+1=	2+7=
16-4=	19-10=	7+1=	1+11=	6+11=
16-7=	16-2=	9+6=	13+2=	8-1=
2+12=	6+4=	2+14=	7+6=	14+4=
4+4=	9+11=	9+4=	10+10=	4+6=
12-3=	7+10=	1+19=	15+2=	9+8=
16+3=	20-2=	6+2=	19-2=	18-2=
10-3=	18-4=	3+17=	6+8=	13-5=
6+1=	16-2+3=	18-2-3=	1-1+12=	
3+14+2=	15-13+18=	12+8-17=	14-7+10=	
1+7-1=	19-9-4=	12-12+19=	7+6-9=	
17-7+9=	13+5-11=	15-14+15=	4+6-10=	
2+4+14=	16-7-9=	8-3+2=	16-3+6=	
13+3-11=	8-1=	2+12=	4+4=	12-3=
7+10=	16+3=	10-3=	6+1=	16+2=
7+8=	6+6=	8+5=	9-1=	3+14=
16-2=	14+2=	2+16=	4+3=	12-5=
7+4=	9+10=	1+7=	13-3=	1+17=
9+9=	17-10=	11-3=	14-5=	5+14=
11-2=	3+16=	19-4=	14+3=	11-1=
7+6=	16+4=	15-8=	18+2=	18-1=

20 以内加减法练习题 100 题

姓名	时间	答对 题		
6 + 6 =	6 + 3 =	10 + 6 =	14 + 5 =	13 - 1 =
11 + 8 =	8 + 3 =	10 + 8 =	14 - 7 =	7 + 1 =
6 + 8 =	7 + 8 =	16 - 2 =	7 + 4 =	9 + 9 =
17 - 10 =	11 - 2 =	11 + 8 =	9 + 6 =	13 + 2 =
8 - 1 =	6 + 4 =	2 + 14 =	7 + 6 =	14 + 4 =
4 + 4 =	9 + 11 =	9 + 4 =	10 + 10 =	4 + 6 =
12 - 3 =	7 + 10 =	1 + 19 =	15 + 2 =	9 + 8 =
16 + 3 =	20 - 2 =	6 + 2 =	19 - 2 =	18 - 2 =
10 - 3 =	7 + 6 - 5 =	16 - 2 + 3 =	18 - 2 - 3 =	
1 - 1 + 12 =	3 + 14 + 2 =	15 - 13 + 18 =	12 + 8 - 17 =	
14 - 7 + 10 =	1 + 7 - 1 =	19 - 9 - 4 =	12 - 12 + 19 =	
7 + 6 - 9 =	17 - 7 + 9 =	13 + 5 - 11 =	15 - 14 + 15 =	
4 + 6 - 10 =	2 + 4 + 14 =	16 - 7 - 9 =	8 - 3 + 2 =	
16 - 3 + 6 =	7 + 8 =	8 - 1 =	2 + 12 =	4 + 4 =
9 + 11 =	12 - 3 =	16 + 3 =	10 - 3 =	18 - 4 =
3 + 17 =	6 + 8 =	13 - 5 =	6 + 1 =	16 + 2 =
7 + 8 =	6 + 6 =	8 + 5 =	9 - 1 =	3 + 14 =
16 - 2 =	14 + 2 =	2 + 16 =	4 + 3 =	12 - 5 =
7 + 4 =	9 + 10 =	1 + 7 =	13 - 3 =	1 + 17 =
9 + 9 =	17 - 10 =	11 - 3 =	14 - 5 =	5 + 14 =
11 - 2 =	3 + 16 =	19 - 4 =	14 + 3 =	11 - 1 =
7 + 6 =	16 + 4 =	15 - 8 =	18 + 2 =	18 - 1 =

20 以内加减法练习题 100 题

姓名	时间	答对 题		
6 + 6 =	6 + 3 =	10 + 6 =	14 + 5 =	13 - 1 =
11 + 8 =	8 + 3 =	10 + 8 =	14 - 7 =	3 + 17 =
7 + 1 =	7 + 8 =	16 - 2 =	7 + 4 =	9 + 9 =
17 - 10 =	11 - 2 =	11 + 8 =	9 + 6 =	13 + 2 =
8 - 1 =	6 + 4 =	2 + 14 =	7 + 6 =	14 + 4 =
4 + 4 =	9 + 11 =	9 + 4 =	10 + 10 =	4 + 6 =
12 - 3 =	7 + 10 =	1 + 19 =	15 + 2 =	9 + 8 =
16 + 3 =	7 - 4 + 6 =	3 + 4 + 11 =		5 + 1 + 4 =
5 + 14 - 1 =	18 - 4 - 2 =	6 + 6 + 6 =		10 - 6 + 1 =
12 + 3 - 14 =	7 + 10 - 8 =	20 - 14 + 6 =		4 - 1 + 7 =
9 - 8 + 5 =	5 + 14 - 18 =	17 - 9 + 8 =		20 - 9 + 4 =
17 - 9 + 5 =	12 - 11 + 3 =	9 + 6 - 2 =	15 - 12 + 15 =	
6 + 4 + 10 =	18 - 4 =	7 + 1 =	8 - 1 =	2 + 12 =
6 + 4 =	4 + 4 =	12 - 3 =	16 + 3 =	20 - 2 =
6 + 2 =	19 - 2 =	18 - 2 =	10 - 3 =	18 - 4 =
3 + 17 =	6 + 8 =	13 - 5 =	6 + 1 =	16 + 2 =
7 + 8 =	6 + 6 =	8 + 5 =	9 - 1 =	3 + 14 =
16 - 2 =	14 + 2 =	2 + 16 =	4 + 3 =	12 - 5 =
7 + 4 =	9 + 10 =	1 + 7 =	13 - 3 =	1 + 17 =
9 + 9 =	17 - 10 =	11 - 3 =	14 - 5 =	5 + 14 =
11 - 2 =	3 + 16 =	19 - 4 =	14 + 3 =	11 - 1 =
7 + 6 =	16 + 4 =	15 - 8 =	18 + 2 =	18 - 1 =

20 以内加减法练习题 100 题

姓名	时间	答对 题		
6 + 6 =	6 + 3 =	10 + 6 =	14 + 5 =	13 - 1 =
11 + 8 =	8 + 3 =	10 + 8 =	14 - 7 =	6 + 2 =
19 - 2 =	3 + 17 =	7 + 8 =	16 - 2 =	7 + 4 =
9 + 10 =	9 + 9 =	11 - 2 =	11 + 8 =	9 + 6 =
13 + 2 =	6 + 4 =	2 + 14 =	7 + 6 =	14 + 4 =
4 + 4 =	9 + 11 =	9 + 4 =	10 + 10 =	4 + 6 =
12 - 3 =	2 + 4 + 14 =	16 - 7 - 9 =	8 - 3 + 2 =	
16 - 3 + 6 =	13 + 3 - 11 =	19 - 10 - 8 =	9 - 9 + 8 =	
2 + 14 - 3 =	18 + 2 - 19 =	16 - 4 + 3 =	4 - 2 + 10 =	
18 - 14 + 10 =	9 - 4 - 2 =	8 + 5 + 2 =	18 + 1 - 16 =	
9 + 8 + 1 =	11 + 8 - 1 =	15 - 2 - 4 =	20 - 11 + 3 =	
9 + 6 + 5 =	19 - 2 =	9 + 8 =	20 - 4 =	12 + 2 =
9 + 11 =	15 - 2 =	20 - 7 =	18 - 7 =	10 - 1 =
5 + 6 =	8 + 11 =	5 + 11 =	18 - 5 =	5 + 8 =
14 + 2 =	15 + 3 =	1 + 14 =	6 + 11 =	12 + 5 =
16 - 1 =	3 + 8 =	5 + 4 =	3 + 6 =	1 + 19 =
1 + 19 =	16 - 4 =	15 + 5 =	12 - 3 =	13 + 7 =
12 + 2 =	20 - 2 =	7 + 10 =	5 + 6 =	20 - 9 =
8 + 6 =	4 + 4 =	20 - 6 =	17 - 6 =	19 - 1 =
17 - 4 =	2 + 16 =	17 - 2 =	10 - 3 =	9 - 2 =
1 + 16 =	6 + 6 =	19 - 4 =	8 + 10 =	6 + 9 =
5 + 9 =	6 + 13 =	11 + 2 =	13 + 3 =	8 + 8 =

20 以内加减法练习题 100 题

姓名	时间	答对 题		
13－5＝	8＋9＝	5＋7＝	1＋17＝	19－2＝
10＋10＝	10＋8＝	12－5＝	9－1＝	7＋8＝
10－1＝	4＋3＝	7＋4＝	14＋2＝	14＋5＝
12＋5＝	16－1＝	8＋6＝	17－4＝	7＋6＝
17－2＝	1＋16＝	5＋9＝	14＋4＝	13－5＝
20－4＝	11＋8－17＝	19＋1－13＝	4－1＋4＝	
10－5＋15＝	15－7＋6＝	5－1－4＝	6－6＋6＝	
10－10＋1＝	12－5＋11＝	11＋2－9＝	20－14＋4＝	
15－8＋10＝	14＋5－7＝	19－14＋7＝	12－2＋5＝	
5＋4－4＝	15－7＋3＝	9＋11－4＝	16－7－6＝	
6＋14－15＝	6＋6＝	9＋11＝	10＋10＝	4＋6＝
15＋5＝	20－4＝	12＋2＝	15－2＝	20－7＝
10－3＝	18－7＝	10－1＝	8＋11＝	5＋11＝
18－5＝	5＋8＝	15＋3＝	1＋14＝	6＋11＝
14＋5＝	12＋5＝	3＋8＝	5＋14＝	3＋6＝
16－4＝	18－5＝	1＋19＝	16－4＝	15＋5＝
12－3＝	13＋7＝	20－2＝	7＋10＝	5＋6＝
20－9＝	12－3＝	20－9＝	4＋4＝	20－6＝
17－6＝	19－1＝	2＋16＝	17－2＝	10－3＝
9－2＝	17－6＝	9－2＝	6＋6＝	19－4＝
8＋10＝	6＋9＝	6＋13＝	11＋2＝	13＋3＝
8＋8＝	8＋10＝	8＋7＝	8＋9＝	5＋7＝

20 以内加减法练习题 100 题

姓名	时间	答对			题
1 + 17 =	19 - 2 =	10 + 8 =	12 - 5 =	9 - 1 =	
7 + 8 =	7 + 8 =	1 + 17 =	4 + 3 =	7 + 4 =	
5 + 8 =	14 + 2 =	14 + 5 =	16 - 1 =	8 + 6 =	
4 + 4 =	17 - 4 =	7 + 6 =	1 + 16 =	5 + 9 =	
17 - 2 =	14 + 4 - 4 =	13 + 3 - 8 =	11 + 8 - 17 =		
19 + 1 - 13 =	4 - 1 + 4 =	10 - 5 + 15 =	15 - 7 + 6 =		
5 - 1 - 4 =	6 - 6 + 6 =	10 - 10 + 1 =	12 - 5 + 11 =		
11 + 2 - 9 =	20 - 14 + 4 =	15 - 8 + 10 =	14 + 5 - 7 =		
19 - 14 + 7 =	12 - 2 + 5 =	5 + 4 - 4 =	15 - 7 + 3 =		
9 + 11 - 4 =	16 - 4 =	14 + 4 =	13 - 5 =	9 + 11 =	
15 - 2 =	10 + 10 =	4 + 6 =	20 - 4 =	12 + 2 =	
9 + 11 =	15 - 2 =	20 - 7 =	18 - 7 =	10 - 1 =	
5 + 6 =	8 + 11 =	5 + 11 =	5 + 8 =	15 + 3 =	
1 + 14 =	6 + 11 =	12 + 5 =	3 + 8 =	5 + 4 =	
3 + 6 =	5 + 13 =	16 - 5 =	18 - 4 =	4 + 8 =	
16 - 2 =	11 + 6 =	10 + 5 =	7 + 13 =	11 + 7 =	
11 + 3 =	8 + 2 =	1 + 19 =	7 + 10 =	19 - 11 =	
10 + 2 =	10 + 3 =	18 - 6 =	5 + 3 =	13 - 2 =	
18 - 2 =	15 - 1 =	15 - 4 =	4 + 9 =	6 + 8 =	
10 + 1 =	3 + 6 =	4 + 13 =	12 + 4 =	18 + 1 =	
8 - 1 =	3 + 11 =	13 + 2 =	3 + 4 =	4 + 11 =	
19 - 7 =	20 - 6 =	13 + 5 =	19 - 9 =	4 + 10 =	

20 以内加减法练习题 100 题

姓名	时间	答对	题	
15－6＝	15＋2＝	2＋17＝	6＋10＝	16－7＝
11＋5＝	5＋5＝	11＋2＝	18－9＝	13＋4＝
13＋7＝	15＋4＝	7＋11＝	16－4＝	16－2＝
6＋13＝	4＋4＋4＝	3＋6＋8＝		17－11＋2＝
7＋8－2＝	16－16＋9＝	20－14＋1＝		18－17＋7＝
11－5＋8＝	8－3＋13＝	16－7－3＝		2＋13－13＝
15－1－14＝	14－11＋6＝	2＋7＋11＝		6＋8＋3＝
9－8＋19＝	8－2＋10＝	11＋2－6＝		14－10＋10＝
13－5－5＝	12＋2＝	18－2＝	14＋5＝	6＋9＝
6＋8＝	10＋1＝	7＋8＝	13＋3＝	8－1＝
3＋11＝	19－7＝	15－6＝	4＋6＝	17－2＝
5＋5＝	13＋7＝	6＋13＝	4＋4＝	6＋6＝
12＋6＝	11＋3＝	15－2＝	10＋2＝	3＋8＝
12＋2＝	20－4＝	9＋11＝	6＋11＝	5＋11＝
13＋2＝	18－7＝	18－4＝	11＋5＝	5＋13＝
16－4＝	16－5＝	4＋8＝	5＋8＝	1＋16＝
10＋5＝	7＋13＝	11＋7＝	8＋2＝	1＋19＝
7＋10＝	19－11＝	10＋3＝	12＋2＝	18－6＝
5＋3＝	13－2＝	15－1＝	15－4＝	4＋9＝
4＋6＝	6＋8＝	3＋6＝	4＋13＝	12＋4＝
18＋1＝	3＋11＝	13＋2＝	3＋4＝	4＋11＝
19－7＝	20－6＝	13＋5＝	19－9＝	4＋10＝

20 以内加减法练习题 100 题

姓名	时间	答对	题	
15 - 6 =	15 + 2 =	2 + 17 =	6 + 10 =	16 - 7 =
17 - 2 =	5 + 5 =	11 + 2 =	18 - 9 =	13 + 4 =
13 + 7 =	15 - 1 - 14 =	9 - 8 + 19 =	8 - 7 + 16 =	
3 + 4 - 5 =	5 + 13 - 9 =	19 - 12 - 1 =	14 - 5 - 4 =	
19 - 19 + 7 =	4 + 8 - 7 =	5 + 8 - 4 =	6 - 6 + 3 =	
2 + 3 + 5 =	14 - 7 + 4 =	3 + 2 - 5 =	11 - 8 + 15 =	
6 + 10 + 3 =	5 - 5 + 1 =	10 + 2 + 6 =	6 + 9 =	
18 + 1 =	15 + 4 =	7 + 11 =	5 + 13 =	16 - 4 =
16 - 2 =	10 + 5 =	7 + 10 =	19 - 11 =	5 + 3 =
18 - 2 =	14 + 5 =	4 + 6 =	6 + 9 =	10 + 1 =
7 + 8 =	13 + 3 =	8 - 1 =	3 + 11 =	19 - 7 =
15 - 6 =	17 - 2 =	13 + 7 =	15 + 4 =	6 + 13 =
4 + 4 =	6 + 6 =	11 + 3 =	8 + 2 =	15 - 2 =
10 + 2 =	3 + 8 =	20 - 4 =	15 - 1 =	9 + 11 =
6 + 9 =	6 + 11 =	5 + 11 =	13 + 2 =	18 - 7 =
18 - 4 =	11 + 5 =	3 + 13 =	11 + 4 =	12 + 5 =
20 - 11 =	17 - 7 =	15 - 5 =	13 - 2 =	14 - 4 =
3 + 15 =	14 - 2 =	19 - 11 =	5 + 14 =	20 - 13 =
14 - 6 =	11 - 2 =	2 + 11 =	9 + 7 =	2 + 9 =
4 + 8 =	9 + 2 =	13 - 4 =	20 - 7 =	1 + 6 =
9 + 3 =	12 + 8 =	11 + 9 =	4 + 6 =	8 + 2 =
5 + 13 =	17 - 9 =	13 - 2 =	9 + 5 =	8 + 5 =

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