20 以内加减法同步监控口算题

姓名：_____ 班级：_____ 日期：_____ 用时：____分钟 得分：_____

67 × 85 =		22 × 83 =		88 × 56 =		60 × 78 =		54 × 34 =	
44 × 55 =		34 × 74 =		67 × 27 =		77 × 80 =		82 × 41 =	
26 × 39 =		20 × 64 =		85 × 28 =		91 × 91 =		94 × 31 =	
61 × 94 =		48 × 39 =		86 × 29 =		90 × 65 =		74 × 24 =	
29 × 92 =		32 × 80 =		74 × 86 =		82 × 45 =		57 × 72 =	
61 × 73 =		73 × 27 =		83 × 32 =		70 × 16 =		91 × 65 =	

99	×	85	=	29	×	37	=	77	×	92	=	27	×	12	=	32	×	40	=
	9	9			2	9			7	7			2	7			3	2	
×	8	5		×	3	7		×	9	2		×	1	2		×	4	0	
87	×	67	=	23	×	69	=	50	×	45	=	56	×	11	=	11	×	50	=
	8	7			2	3			5	0			5	6			1	1	
×	6	7		×	6	9		×	4	5		×	1	1		×	5	0	
81	×	20	=	97	×	98	=	12	×	80	=	60	×	40	=	85	×	94	=
	8	1			9	7			1	2			6	0			8	5	
×	2	0		×	9	8		×	8	0		×	4	0		×	9	4	
86	×	29	=	78	×	29	=	58	×	67	=	51	×	31	=	45	×	10	=
	8	6			7	8			5	8			5	1			4	5	
×	2	9		×	2	9		×	6	7		×	3	1		×	1	0	
25	×	21	=	89	×	32	=	58	×	89	=	53	×	97	=	37	×	95	=
	2	5			8	9			5	8			5	3			3	7	
×	2	1		×	3	2		×	8	9		×	9	7		×	9	5	
92	×	54	=	85	×	71	=	61	×	11	=	10	×	74	=	80	×	19	=
	9	2			8	5			6	1			1	0			8	0	
×	5	4		×	7	1		×	1	1		×	7	4		×	1	9	

88	×	83	=	69	×	25	=	72	×	96	=	51	×	41	=	80	×	56	=
	8	8			6	9			7	2			5	1			8	0	
×	8	3		×	2	5		×	9	6		×	4	1		×	5	6	
34	×	85	=	92	×	58	=	83	×	79	=	54	×	13	=	74	×	79	=
	3	4			9	2			8	3			5	4			7	4	
×	8	5		×	5	8		×	7	9		×	1	3		×	7	9	
13	×	55	=	71	×	53	=	17	×	94	=	61	×	60	=	15	×	59	=
	1	3			7	1			1	7			6	1			1	5	
×	5	5		×	5	3		×	9	4		×	6	0		×	5	9	
51	×	38	=	72	×	25	=	13	×	61	=	82	×	18	=	92	×	37	=
	5	1			7	2			1	3			8	2			9	2	
×	3	8		×	2	5		×	6	1		×	1	8		×	3	7	
13	×	68	=	61	×	87	=	67	×	31	=	42	×	59	=	81	×	18	=
	1	3			6	1			6	7			4	2			8	1	
×	6	8		×	8	7		×	3	1		×	5	9		×	1	8	
42	×	89	=	45	×	52	=	95	×	45	=	47	×	50	=	59	×	81	=
	4	2			4	5			9	5			4	7			5	9	
×	8	9		×	5	2		×	4	5		×	5	0		×	8	1	
38	×	73	=	93	×	65	=	94	×	64	=	13	×	11	=	47	×	86	=
	3	8			9	3			9	4			1	3			4	7	

× 7 3	× 6 5	× 6 4
× 1 1	× 8 6	

51 × 96 =	30 × 51 =	33 × 38 =
98 × 24 =	91 × 66 =	

15 × 48 =	42 × 53 =	17 × 30 =
95 × 58 =	51 × 33 =	

70 × 54 =	52 × 18 =	77 × 87 =
73 × 78 =	54 × 97 =	

72 × 99 =	57 × 72 =	73 × 14 =
46 × 60 =	49 × 40 =	

67 × 56 =	42 × 97 =	33 × 70 =
48 × 55 =	25 × 69 =	

43 × 20 =	89 × 77 =	83 × 60 =
79 × 37 =	73 × 14 =	

25	×	19	=	62	×	90	=	20	×	33	=	89	×	53	=	34	×	44	=
	2	5			6	2			2	0			8	9			3	4	
×	1	9		×	9	0		×	3	3		×	5	3		×	4	4	
12	×	97	=	97	×	46	=	85	×	58	=	47	×	32	=	33	×	83	=
	1	2			9	7			8	5			4	7			3	3	
×	9	7		×	4	6		×	5	8		×	3	2		×	8	3	
10	×	26	=	99	×	42	=	51	×	11	=	62	×	32	=	39	×	62	=
	1	0			9	9			5	1			6	2			3	9	
×	2	6		×	4	2		×	1	1		×	3	2		×	6	2	
52	×	14	=	30	×	33	=	98	×	75	=	90	×	32	=	20	×	52	=
	5	2			3	0			9	8			9	0			2	0	
×	1	4		×	3	3		×	7	5		×	3	2		×	5	2	
22	×	64	=	35	×	72	=	77	×	38	=	72	×	71	=	10	×	87	=
	2	2			3	5			7	7			7	2			1	0	
×	6	4		×	7	2		×	3	8		×	7	1		×	8	7	
44	×	20	=	19	×	20	=	55	×	11	=	74	×	36	=	90	×	72	=
	4	4			1	9			5	5			7	4			9	0	
×	2	0		×	2	0		×	1	1		×	3	6		×	7	2	

35	×	19	=	77	×	95	=	11	×	10	=	78	×	65	=	68	×	65	=
	3	5			7	7			1	1			7	8			6	8	
×	1	9		×	9	5		×	1	0		×	6	5		×	6	5	
66	×	65	=	45	×	14	=	75	×	63	=	53	×	35	=	86	×	18	=
	6	6			4	5			7	5			5	3			8	6	
×	6	5		×	1	4		×	6	3		×	3	5		×	1	8	
49	×	87	=	22	×	62	=	58	×	99	=	98	×	70	=	88	×	66	=
	4	9			2	2			5	8			9	8			8	8	
×	8	7		×	6	2		×	9	9		×	7	0		×	6	6	
41	×	94	=	73	×	99	=	60	×	58	=	39	×	64	=	26	×	85	=
	4	1			7	3			6	0			3	9			2	6	
×	9	4		×	9	9		×	5	8		×	6	4		×	8	5	
45	×	50	=	93	×	39	=	51	×	38	=	34	×	61	=	73	×	66	=
	4	5			9	3			5	1			3	4			7	3	
×	5	0		×	3	9		×	3	8		×	6	1		×	6	6	
53	×	47	=	82	×	26	=	91	×	22	=	27	×	28	=	55	×	11	=
	5	3			8	2			9	1			2	7			5	5	
×	4	7		×	2	6		×	2	2		×	2	8		×	1	1	
93	×	91	=	34	×	98	=	26	×	88	=	86	×	15	=	92	×	78	=

9 3 × 9 1	3 4 × 9 8	2 6 × 8 8
8 6 × 1 5	9 2 × 7 8	

89	×	26	=	73	×	54	=	11	×	20	=	43	×	47	=	79	×	43	=
8	9			7	3			1	1			4	3			7	9		
×	2	6		×	5	4		×	2	0		×	4	7		×	4	3	

66	×	16	=	57	×	23	=	41	×	17	=	59	×	52	=	74	×	90	=
6	6			5	7			4	1			5	9			7	4		
×	1	6		×	2	3		×	1	7		×	5	2		×	9	0	

36	×	50	=	66	×	31	=	75	×	60	=	56	×	54	=	96	×	52	=
3	6			6	6			7	5			5	6			9	6		
×	5	0		×	3	1		×	6	0		×	5	4		×	5	2	

26	×	77	=	44	×	37	=	15	×	98	=	43	×	64	=	21	×	97	=
2	6			4	4			1	5			4	3			2	1		
×	7	7		×	3	7		×	9	8		×	6	4		×	9	7	

10	×	34	=	56	×	51	=	49	×	70	=	51	×	27	=	40	×	52	=
1	0			5	6			4	9			5	1			4	0		
×	3	4		×	5	1		×	7	0		×	2	7		×	5	2	

86	×	93	=	28	×	84	=	72	×	15	=	49	×	55	=	66	×	97	=
8	6			2	8			7	2			4	9			6	6		
×	9	3		×	8	4		×	1	5		×	5	5		×	9	7	

36	×	73	=	13	×	60	=	70	×	12	=	42	×	27	=	96	×	96	=
	3	6			1	3			7	0			4	2			9	6	
×	7	3		×	6	0		×	1	2		×	2	7		×	9	6	
45	×	74	=	66	×	27	=	77	×	18	=	49	×	88	=	48	×	10	=
	4	5			6	6			7	7			4	9			4	8	
×	7	4		×	2	7		×	1	8		×	8	8		×	1	0	
82	×	51	=	42	×	14	=	19	×	82	=	70	×	60	=	59	×	28	=
	8	2			4	2			1	9			7	0			5	9	
×	5	1		×	1	4		×	8	2		×	6	0		×	2	8	
66	×	22	=	52	×	54	=	41	×	85	=	12	×	76	=	48	×	88	=
	6	6			5	2			4	1			1	2			4	8	
×	2	2		×	5	4		×	8	5		×	7	6		×	8	8	
91	×	71	=	61	×	18	=	46	×	41	=	61	×	91	=	59	×	86	=
	9	1			6	1			4	6			6	1			5	9	
×	7	1		×	1	8		×	4	1		×	9	1		×	8	6	
48	×	16	=	16	×	44	=	80	×	44	=	30	×	78	=	15	×	79	=
	4	8			1	6			8	0			3	0			1	5	
×	1	6		×	4	4		×	4	4		×	7	8		×	7	9	

97	×	64	=	81	×	84	=	25	×	12	=	88	×	92	=	93	×	53	=
	9	7			8	1			2	5			8	8			9	3	
×	6	4		×	8	4		×	1	2		×	9	2		×	5	3	
80	×	77	=	40	×	99	=	24	×	94	=	49	×	87	=	19	×	18	=
	8	0			4	0			2	4			4	9			1	9	
×	7	7		×	9	9		×	9	4		×	8	7		×	1	8	
17	×	37	=	10	×	12	=	26	×	89	=	81	×	27	=	41	×	31	=
	1	7			1	0			2	6			8	1			4	1	
×	3	7		×	1	2		×	8	9		×	2	7		×	3	1	
28	×	57	=	53	×	68	=	61	×	29	=	27	×	62	=	10	×	86	=
	2	8			5	3			6	1			2	7			1	0	
×	5	7		×	6	8		×	2	9		×	6	2		×	8	6	
81	×	18	=	46	×	53	=	10	×	99	=	41	×	59	=	39	×	51	=
	8	1			4	6			1	0			4	1			3	9	
×	1	8		×	5	3		×	9	9		×	5	9		×	5	1	
85	×	87	=	97	×	37	=	51	×	23	=	40	×	51	=	38	×	84	=
	8	5			9	7			5	1			4	0			3	8	
×	8	7		×	3	7		×	2	3		×	5	1		×	8	4	

79	×	31 =	40	×	69 =	34	×	73 =	90	×	53 =	64	×	72 =
7	9		4	0		3	4		9	0		6	4	
×	3	1	×	6	9	×	7	3	×	5	3	×	7	2
72	×	58 =	14	×	77 =	63	×	85 =	82	×	50 =	73	×	31 =
7	2		1	4		6	3		8	2		7	3	
×	5	8	×	7	7	×	8	5	×	5	0	×	3	1
46	×	13 =	15	×	78 =	30	×	25 =	60	×	22 =	21	×	59 =
4	6		1	5		3	0		6	0		2	1	
×	1	3	×	7	8	×	2	5	×	2	2	×	5	9
88	×	79 =	85	×	41 =	96	×	59 =	63	×	39 =	73	×	21 =
8	8		8	5		9	6		6	3		7	3	
×	7	9	×	4	1	×	5	9	×	3	9	×	2	1
60	×	55 =	20	×	71 =	18	×	78 =	69	×	43 =	40	×	42 =
6	0		2	0		1	8		6	9		4	0	
×	5	5	×	7	1	×	7	8	×	4	3	×	4	2
50	×	25 =	50	×	95 =	99	×	35 =	54	×	88 =	29	×	55 =
5	0		5	0		9	9		5	4		2	9	
×	2	5	×	9	5	×	3	5	×	8	8	×	5	5
33	×	40 =	96	×	81 =	42	×	21 =	76	×	67 =	56	×	81 =
3	3		9	6		4	2		7	6		5	6	

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