

100 以内加减法口算天天练(100 题)一

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$70-4=$ $23-23=$ $11+78=$ $69+28=$ $89-11=$

$93-43=$ $69-17=$ $51+47=$ $77-42=$ $46+35=$

$37+25=$ $12+83=$ $16+59=$ $87+13=$ $93-75=$

$32+5=$ $10+28=$ $46-44=$ $79-9=$ $7+5=$

$65-19=$ $62+14=$ $51-2=$ $81-31=$ $76-7=$

$38+24=$ $43+42=$ $55+35=$ $17+18=$ $65-44=$

$51-7=$ $67-56=$ $16-2=$ $93-89=$ $40+1=$

$4+60=$ $33-14=$ $64-13=$ $45-4=$ $95-58=$

$72-8=$ $13-5=$ $35+7=$ $30+40=$ $81-46=$

$80+15=$ $33-8=$ $56+44=$ $23+35=$ $76+11=$

$24-1=$ $78-6=$ $92-69=$ $0+60=$ $89-23=$

$15-3=$ $88-36=$ $93-1=$ $35-7=$ $96-88=$

$46+46=$ $92-37=$ $23+7=$ $27+20=$ $84-25=$

$15+39=$ $32-29=$ $62-58=$ $4+8=$ $37+62=$

$90-82=$ $83-74=$ $19+56=$ $0+54=$ $74+26=$

$86-82=$ $98-98=$ $7-1=$ $60+20=$ $87-36=$

$66+25=$ $92-74=$ $7+61=$ $85-70=$ $69-42=$

$67+19=$ $20+3=$ $95-45=$ $7+78=$ $73-29=$

$85-40=$ $10+56=$ $8+47=$ $6+89=$ $100-99=$

$15+64=$ $97-51=$ $98-27=$ $57-57=$ $6-5=$

100 以内加减法口算天天练(100 题)二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$16+15=$ $59-22=$ $36-7=$ $41+47=$ $84-22=$

$28+71=$ $41+21=$ $29+13=$ $68+21=$ $58-14=$

$49+5=$ $4+46=$ $17+22=$ $12-2=$ $33+61=$

$80+8=$ $42-9=$ $39-5=$ $65+5=$ $96-7=$

$94-63=$ $71-11=$ $90-32=$ $13+22=$ $36-27=$

$53+23=$ $1+92=$ $22+76=$ $42-9=$ $74-27=$

$20+16=$ $65-38=$ $69-26=$ $14+65=$ $48+11=$

$65+26=$ $7+87=$ $20-19=$ $21+11=$ $62-37=$

$54+2=$ $13+66=$ $87-85=$ $1+44=$ $29-29=$

$20+57=$ $96+3=$ $19+74=$ $38+55=$ $1+69=$

$75+22=$ $25+54=$ $16+58=$ $50+49=$ $59+26=$

$1+98=$ $58-14=$ $1+71=$ $5-5=$ $13+52=$

$19-8=$ $70-0=$ $8+53=$ $64-33=$ $80-50=$

$76+12=$ $96+0=$ $66-55=$ $57-37=$ $85-23=$

$76-4=$ $38-20=$ $62-62=$ $54+5=$ $76-52=$

$98-80=$ $14+70=$ $35+43=$ $97-2=$ $37+23=$

$87-67=$ $12+16=$ $94-77=$ $72-12=$ $44+56=$

$36-29=$ $97-95=$ $85-34=$ $35+65=$ $26+48=$

$48-7=$ $21+73=$ $16+17=$ $43-32=$ $86-55=$

$56+24=$ $71-47=$ $71-1=$ $11+35=$ $33+38=$

100 以内加减法口算天天练(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$96-73=$ $90-57=$ $63+13=$ $35+65=$ $87-54=$

$29-16=$ $75+25=$ $71-11=$ $43-32=$ $17+20=$

$14+17=$ $19+50=$ $84-58=$ $11+35=$ $58-7=$

$19+33=$ $22+59=$ $84-2=$ $100-94=$ $24+4=$

$85-12=$ $69-66=$ $68+3=$ $19-5=$ $67+17=$

$26+54=$ $15+52=$ $27+56=$ $78-42=$ $45+28=$

$99-48=$ $65+21=$ $29+11=$ $73+18=$ $53-22=$

$6+74=$ $22+15=$ $1+42=$ $70+22=$ $83-9=$

$54-52=$ $58-1=$ $36-22=$ $96-32=$ $2+51=$

$98-38=$ $31-11=$ $28+52=$ $73-0=$ $68-57=$

$100-57=$ $85-23=$ $25+70=$ $41-19=$ $24+47=$

$92-13=$ $61-44=$ $21-17=$ $1+87=$ $63-25=$

$31-11=$ $40+60=$ $86-9=$ $60-17=$ $2-1=$

$82-38=$ $23+68=$ $76-60=$ $62-18=$ $41+58=$

$60-14=$ $98-5=$ $62+12=$ $59+37=$ $9+86=$

$56+42=$ $20+23=$ $24-19=$ $100-0=$ $26+18=$

$49+36=$ $17+46=$ $69-52=$ $61+3=$ $31+50=$

$45-31=$ $8+51=$ $21+50=$ $38+38=$ $57+15=$

$63+14=$ $95-3=$ $10+30=$ $76-15=$ $43-35=$

$28-24=$ $63-8=$ $33-32=$ $67+14=$ $7+82=$

100 以内加减法口算天天练(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

65-16= 37-11= 43+39= 50+8= 79-20=

35+6= 89+2= 33-14= 99-64= 57+31=

85-43= 27+2= 94-33= 0+80= 54+42=

77+9= 72-40= 63-29= 90-65= 88-47=

47+53= 42-2= 30+10= 89+11= 20+64=

44+42= 43+46= 15+42= 18-1= 44+53=

44-28= 25-6= 78-42= 59-29= 96-25=

66+11= 44+52= 5-3= 90-61= 88+10=

59-48= 96-88= 38+53= 89-86= 75+7=

18+64= 18+49= 64-2= 96-29= 39-35=

33+6= 7+25= 84-60= 93-78= 76-46=

74-20= 77+23= 60+18= 8+44= 69-41=

81-24= 85-80= 66-31= 55+45= 84+9=

72-71= 45+14= 52-29= 67-38= 11+87=

31+14= 31+52= 91-87= 18-6= 48+2=

83-23= 21+78= 43+32= 51-35= 25+0=

79-74= 52-13= 38+48= 33-11= 25-7=

67-56= 32-27= 91-61= 97-55= 91-44=

56+44= 1+57= 80-58= 28+42= 41+44=

63-31= 81-69= 46+35= 55+14= 52-41=

100 以内加减法口算天天练(100 题)五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+15=$ $58+39=$ $28+72=$ $58-40=$ $88-49=$

$89+9=$ $71+23=$ $29-26=$ $3+77=$ $24-22=$

$92-9=$ $20+31=$ $65+23=$ $95-70=$ $34+23=$

$39-21=$ $50-10=$ $99-25=$ $84-0=$ $34-31=$

$9+50=$ $32+57=$ $34+62=$ $24-18=$ $32+27=$

$16+43=$ $53-31=$ $16+84=$ $84-36=$ $7+79=$

$37+44=$ $96-30=$ $70-13=$ $81-53=$ $30-26=$

$98-64=$ $4+92=$ $4+41=$ $76-70=$ $48-8=$

$6+35=$ $29-21=$ $43+20=$ $52-8=$ $18+78=$

$24-14=$ $66-36=$ $44-29=$ $15-15=$ $88-72=$

$91+8=$ $94-79=$ $76-26=$ $10+14=$ $83-50=$

$42+57=$ $7+86=$ $24+1=$ $82-0=$ $88-21=$

$76-52=$ $8+88=$ $50+11=$ $94-67=$ $61-6=$

$66+34=$ $37-20=$ $52-19=$ $52-44=$ $75-71=$

$62+18=$ $25-1=$ $31+29=$ $38+47=$ $73+26=$

$17-1=$ $86-30=$ $96-74=$ $14+46=$ $44-3=$

$24+68=$ $51-33=$ $71-39=$ $43+57=$ $56-37=$

$40-17=$ $83-65=$ $43+13=$ $5+30=$ $75-55=$

$10+6=$ $56-49=$ $10+70=$ $67+31=$ $3+93=$

$32-3=$ $35+6=$ $35+38=$ $0+73=$ $91-89=$

100 以内加减法口算天天练(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$54+23=$	$11+86=$	$38-11=$	$48+7=$	$61+38=$
$50+29=$	$1+14=$	$6+84=$	$29-6=$	$27+40=$
$34+56=$	$16+30=$	$7+43=$	$12+75=$	$26-12=$
$69-51=$	$72+11=$	$6+57=$	$93-38=$	$73+15=$
$66-30=$	$27-11=$	$70-49=$	$61+39=$	$1+38=$
$94-34=$	$11+81=$	$88+6=$	$86-11=$	$81+19=$
$43-40=$	$78-8=$	$23+24=$	$37+37=$	$69-19=$
$36+49=$	$29-2=$	$57-35=$	$64-46=$	$77-21=$
$5+39=$	$4+4=$	$9+63=$	$3+22=$	$92-8=$
$91+3=$	$85-74=$	$95-14=$	$98-69=$	$12+66=$
$41+11=$	$60+36=$	$44-12=$	$85-48=$	$12+52=$
$86+14=$	$62+26=$	$99-68=$	$67-33=$	$82-48=$
$41+44=$	$76-69=$	$56-32=$	$18+54=$	$89-69=$
$7+48=$	$63-39=$	$26-12=$	$86-7=$	$41-4=$
$92-3=$	$70-69=$	$92-20=$	$45+5=$	$1+44=$
$98-48=$	$95-28=$	$27+49=$	$88-33=$	$19+20=$
$8+11=$	$38-8=$	$87-20=$	$19+9=$	$68-34=$
$9+33=$	$46-40=$	$51-34=$	$90-36=$	$88-29=$
$17+31=$	$26+57=$	$64-0=$	$12-5=$	$99-20=$
$84-81=$	$61+5=$	$85-82=$	$3+30=$	$33+15=$

100 以内加减法口算天天练(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20+10=$	$79-77=$	$54-21=$	$1+66=$	$30+28=$
$12+63=$	$14+11=$	$18+2=$	$11+53=$	$78-18=$
$69+23=$	$51+47=$	$93-30=$	$9+26=$	$2+84=$
$17+30=$	$99-82=$	$32+11=$	$25+1=$	$16+4=$
$25+44=$	$62+37=$	$99+1=$	$42-42=$	$5+90=$
$50-24=$	$7+2=$	$90-13=$	$71-13=$	$54-51=$
$28-14=$	$30+11=$	$42+54=$	$71+21=$	$10+73=$
$70-2=$	$3+37=$	$91-86=$	$90-70=$	$71-46=$
$21+75=$	$78-11=$	$50-7=$	$56+43=$	$88-46=$
$8+3=$	$27-1=$	$99-54=$	$41-7=$	$0+32=$
$62+16=$	$85-34=$	$21+25=$	$30+2=$	$37+17=$
$65-27=$	$48+19=$	$37+28=$	$93-87=$	$25-1=$
$84-61=$	$59-36=$	$99-28=$	$11+61=$	$35-20=$
$71+20=$	$16+6=$	$24-8=$	$58-8=$	$54-49=$
$3+26=$	$94-76=$	$41-1=$	$52+4=$	$73-7=$
$9-0=$	$61-34=$	$80+11=$	$1+67=$	$14+27=$
$85-22=$	$88-62=$	$9+24=$	$45-37=$	$41+25=$
$2+27=$	$9+31=$	$92-16=$	$48+52=$	$100-76=$
$42-21=$	$75-22=$	$30-23=$	$47+0=$	$80-43=$
$40+46=$	$52-41=$	$97-51=$	$83+0=$	$22+14=$

100 以内加减法口算天天练(100 题)八

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$50-49=$ $50-28=$ $51+29=$ $2+25=$ $69+22=$

$96-7=$ $22+14=$ $35-16=$ $80-58=$ $68+13=$

$14+38=$ $58+4=$ $81-56=$ $23+42=$ $2+75=$

$3+76=$ $94-56=$ $16+23=$ $14+42=$ $4+25=$

$67-52=$ $97+3=$ $13+66=$ $35+36=$ $25+16=$

$32+50=$ $15-13=$ $70+19=$ $1+36=$ $75-43=$

$49-41=$ $16+11=$ $15+34=$ $79+1=$ $9+43=$

$39-1=$ $15-10=$ $45+22=$ $71+17=$ $42+8=$

$45-28=$ $57+39=$ $7+38=$ $10+19=$ $44-15=$

$69-5=$ $16+4=$ $98-67=$ $68-40=$ $30-15=$

$39-2=$ $71+13=$ $64+14=$ $14+14=$ $77-58=$

$33-33=$ $35+22=$ $26+3=$ $21-21=$ $93-39=$

$22+11=$ $19+8=$ $40+44=$ $35-2=$ $76-73=$

$67-63=$ $81+3=$ $91-82=$ $73-36=$ $81-33=$

$84-80=$ $12-0=$ $22+77=$ $4+89=$ $16-4=$

$5+82=$ $37+62=$ $5-1=$ $36+59=$ $89-21=$

$29+13=$ $56-21=$ $98-19=$ $23+68=$ $72-64=$

$62-47=$ $46-19=$ $18+52=$ $91-6=$ $36+23=$

$41+55=$ $7+66=$ $34-25=$ $58-41=$ $73-12=$

$10-2=$ $4+34=$ $46-15=$ $35+52=$ $33+14=$

100 以内加减法口算天天练(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$99-65=$	$35+62=$	$65-62=$	$20+49=$	$78-14=$
$42+17=$	$50-40=$	$100-89=$	$79-73=$	$92-35=$
$2+93=$	$43+53=$	$37+33=$	$1+64=$	$58+4=$
$56+5=$	$31+54=$	$96-57=$	$39-10=$	$69+4=$
$82-27=$	$35+17=$	$67-9=$	$1+56=$	$81-6=$
$91-84=$	$63+10=$	$0+90=$	$98-77=$	$60-46=$
$9+52=$	$61-28=$	$32+58=$	$88-82=$	$94-73=$
$100-1=$	$74+22=$	$65-16=$	$93-8=$	$27+53=$
$87-24=$	$99-92=$	$97-54=$	$61-2=$	$9-4=$
$69+3=$	$46+27=$	$75-49=$	$6-1=$	$37+32=$
$87-60=$	$77-62=$	$33+10=$	$27+26=$	$83-45=$
$64-29=$	$10+4=$	$85-54=$	$36+37=$	$75-11=$
$8+70=$	$47-12=$	$68+1=$	$41+4=$	$17+11=$
$27+56=$	$75-64=$	$86-35=$	$48+33=$	$43+45=$
$39+49=$	$25+8=$	$30-26=$	$14-1=$	$100-79=$
$93-41=$	$40-0=$	$94-41=$	$73-58=$	$31+28=$
$10+15=$	$96-45=$	$56-31=$	$56+1=$	$68+30=$
$59-15=$	$30+27=$	$6+79=$	$10-8=$	$4+68=$
$35-4=$	$74-40=$	$79-19=$	$25+5=$	$57+7=$
$62+32=$	$51+37=$	$41-35=$	$91+1=$	$70-34=$

100 以内加减法口算天天练(100 题)十

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$6+70=$	$80-63=$	$9+41=$	$12+86=$	$11+4=$
$66-13=$	$43+54=$	$82-60=$	$20+14=$	$4+11=$
$19+32=$	$79-56=$	$77+15=$	$63-11=$	$60-5=$
$93+7=$	$79-22=$	$10+8=$	$29+66=$	$52-24=$
$11+10=$	$62-8=$	$36+60=$	$39+58=$	$77-74=$
$56+43=$	$58-53=$	$34-2=$	$84-74=$	$88-59=$
$98-88=$	$17+37=$	$81+5=$	$39+38=$	$98-75=$
$17-6=$	$54-34=$	$44+11=$	$88+8=$	$70-54=$
$74-56=$	$31-30=$	$27+45=$	$61-20=$	$46+42=$
$61-59=$	$79-52=$	$81-16=$	$69-25=$	$78-34=$
$2+40=$	$32+23=$	$67-29=$	$86-78=$	$37+19=$
$29+55=$	$40+49=$	$9+90=$	$15+80=$	$17+39=$
$18+21=$	$5+84=$	$64-51=$	$46-25=$	$14+62=$
$97-93=$	$74-31=$	$60+20=$	$59+31=$	$1+65=$
$67-36=$	$48+52=$	$98-87=$	$64-64=$	$13+64=$
$89-58=$	$100-45=$	$58+30=$	$95-59=$	$29-13=$
$8+12=$	$69-56=$	$53+32=$	$18+23=$	$13+36=$
$35+27=$	$33+55=$	$75-26=$	$51-13=$	$17+50=$
$28+3=$	$43+26=$	$96-25=$	$21-5=$	$45-37=$
$74-44=$	$72+16=$	$58+24=$	$31+3=$	$36+6=$

100 以内加减法口算天天练(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$22+59=$ $72-44=$ $9+38=$ $33+58=$ $66-39=$

$61-1=$ $99-7=$ $14+38=$ $98-48=$ $84-80=$

$13+49=$ $58-7=$ $44+8=$ $75-46=$ $78+15=$

$18+23=$ $83-71=$ $76-51=$ $14+11=$ $91-29=$

$33-13=$ $79+11=$ $44+31=$ $48+34=$ $35+36=$

$26+64=$ $66-56=$ $6+26=$ $39+14=$ $40-8=$

$60+7=$ $100+0=$ $21+54=$ $100-57=$ $36+0=$

$34-31=$ $1+75=$ $24+53=$ $8+57=$ $80+4=$

$17-0=$ $98-85=$ $89-20=$ $99-77=$ $99-5=$

$5+71=$ $39+0=$ $27+21=$ $25-21=$ $7-4=$

$80-19=$ $100-76=$ $57+30=$ $22-9=$ $30+35=$

$7+46=$ $68-12=$ $91-57=$ $84-5=$ $91-20=$

$87-57=$ $49-27=$ $3+73=$ $71+4=$ $72+4=$

$28+23=$ $59-24=$ $24+40=$ $64-6=$ $60-48=$

$4+14=$ $67+13=$ $100-16=$ $37+1=$ $23-10=$

$6+77=$ $94-25=$ $84-12=$ $41-40=$ $30+32=$

$47+37=$ $46+6=$ $23-21=$ $77-33=$ $30+70=$

$11+57=$ $96-63=$ $13+10=$ $19+53=$ $68-56=$

$39+36=$ $15+43=$ $99-22=$ $91-73=$ $33+18=$

$12-7=$ $4+13=$ $20+23=$ $58-45=$ $47+37=$

100 以内加减法口算天天练(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$76+14=$ $88-81=$ $32+65=$ $38-17=$ $75-54=$

$44-13=$ $8+20=$ $34+45=$ $40+48=$ $36-17=$

$11+40=$ $19+59=$ $22+19=$ $46-1=$ $53-19=$

$13+20=$ $34-32=$ $47-12=$ $41+39=$ $46-27=$

$79+2=$ $52+29=$ $4+13=$ $66+29=$ $80-33=$

$96-77=$ $87-43=$ $38+17=$ $10+24=$ $30+64=$

$74+15=$ $72+10=$ $46+6=$ $25+11=$ $49-38=$

$10+34=$ $84-7=$ $67-44=$ $35+62=$ $90-61=$

$23+38=$ $79-1=$ $80+3=$ $6+65=$ $25-6=$

$55+39=$ $24+57=$ $26+29=$ $70-23=$ $77+4=$

$91-57=$ $27-7=$ $40+31=$ $26+15=$ $58+41=$

$73+10=$ $77-55=$ $53-14=$ $59+26=$ $78+2=$

$33-22=$ $73-21=$ $29-5=$ $69+21=$ $3+91=$

$23+70=$ $94+4=$ $8-8=$ $39-23=$ $12+3=$

$58+28=$ $99-5=$ $46+33=$ $85-53=$ $13-6=$

$42+39=$ $37+43=$ $20-10=$ $96-17=$ $20+48=$

$94-32=$ $39+61=$ $73-57=$ $24+26=$ $29+57=$

$48-40=$ $38-26=$ $19-5=$ $46+37=$ $85-71=$

$52+48=$ $84-6=$ $95-63=$ $92-21=$ $54-42=$

$95-6=$ $62-47=$ $97-25=$ $99-2=$ $47+10=$

100 以内加减法口算天天练(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

90-53=	26-2=	45-16=	73-17=	21+31=
37+13=	59+16=	81-68=	12+54=	90-88=
48-28=	72-1=	63-26=	91-19=	6+6=
33-19=	0+25=	92-41=	62+36=	31+4=
73-47=	70-2=	77-77=	97-64=	13+37=
88-40=	96-35=	83-1=	97-57=	48-22=
84-0=	43+29=	54+13=	22-5=	12+85=
28+44=	96-92=	79-25=	67-63=	74-61=
70-10=	91-15=	85-67=	67-27=	45-30=
49+38=	16+41=	26+5=	91-58=	56+9=
46-33=	6+6=	38+44=	7+35=	74-67=
22+75=	89-56=	56+9=	82-39=	85-36=
92+6=	91-62=	70-31=	60+38=	29+64=
75-27=	63-34=	84-30=	54-52=	84-0=
19+9=	45-29=	36+0=	67-3=	82-66=
93-89=	86-13=	62-50=	40-22=	89-26=
11+87=	0+59=	67+29=	84+16=	24+42=
11+18=	0+29=	65-12=	70-18=	28+33=
8+57=	77+11=	37-16=	49+44=	89-67=
49-47=	72-21=	100-95=	48+2=	3+82=

100 以内加减法口算天天练(100 题)十四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$82+12=$ $83-58=$ $24+54=$ $83-49=$ $13+35=$

$84+11=$ $74-51=$ $13+33=$ $30-21=$ $94-15=$

$67-48=$ $67-1=$ $37+42=$ $97-85=$ $99-38=$

$23+72=$ $98-26=$ $25+0=$ $34-14=$ $27-26=$

$89-43=$ $41+40=$ $82-33=$ $43-25=$ $2+15=$

$64-2=$ $98-88=$ $32-32=$ $83-75=$ $98-53=$

$64+24=$ $77-56=$ $92+5=$ $22+8=$ $37+39=$

$2+31=$ $44-2=$ $94-73=$ $83+13=$ $38+11=$

$21+31=$ $27-10=$ $2+90=$ $71+3=$ $7-2=$

$0+42=$ $80-0=$ $50+15=$ $75-68=$ $37-31=$

$38+5=$ $20+66=$ $80-68=$ $27+25=$ $14+41=$

$53-7=$ $24+19=$ $18+75=$ $45-21=$ $17+53=$

$15+2=$ $43-32=$ $18-7=$ $89-37=$ $5+10=$

$38-9=$ $12+76=$ $34+33=$ $22+55=$ $3+49=$

$96-19=$ $22+70=$ $95-76=$ $84-2=$ $19+12=$

$91-19=$ $96-8=$ $13+81=$ $100-19=$ $49-39=$

$36+23=$ $30+18=$ $60-39=$ $30+3=$ $77-67=$

$37-6=$ $44+0=$ $22-18=$ $53-53=$ $41+46=$

$93+4=$ $82-53=$ $92-17=$ $25+0=$ $96-4=$

$87-32=$ $67-37=$ $23+68=$ $49-46=$ $61-41=$

100 以内加减法口算天天练(100 题)十五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$44+46=$ $95-59=$ $82-63=$ $55+2=$ $69-28=$

$82-31=$ $20+16=$ $55+11=$ $6+8=$ $65+20=$

$40+16=$ $6+52=$ $97-59=$ $3+43=$ $85-10=$

$98-92=$ $31+17=$ $51+40=$ $34+63=$ $64-8=$

$6+1=$ $68+23=$ $34-12=$ $23+25=$ $65-62=$

$45-20=$ $4+76=$ $97-43=$ $70-31=$ $88-58=$

$76-49=$ $47+29=$ $17+2=$ $93-80=$ $1+3=$

$19+21=$ $74-15=$ $67+9=$ $14-8=$ $81-48=$

$69-36=$ $96-78=$ $74-20=$ $60+7=$ $13-0=$

$35-3=$ $44+19=$ $9+26=$ $85-60=$ $3+24=$

$12+21=$ $1+73=$ $35+8=$ $64-63=$ $6+91=$

$30+42=$ $23+42=$ $64-31=$ $30+43=$ $48-24=$

$11+84=$ $56+30=$ $68-68=$ $38+32=$ $49+47=$

$79-13=$ $2+20=$ $42-18=$ $28-18=$ $80+0=$

$15+29=$ $30-4=$ $98-86=$ $97-39=$ $45+52=$

$45+5=$ $64+27=$ $17+18=$ $86-5=$ $26+11=$

$45-34=$ $26-8=$ $39+38=$ $75-63=$ $19+62=$

$100-62=$ $37+15=$ $89-47=$ $8+69=$ $27+65=$

$57-34=$ $99-8=$ $37+35=$ $45-15=$ $61+25=$

$36-27=$ $20+56=$ $18+42=$ $88-30=$ $51+31=$

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