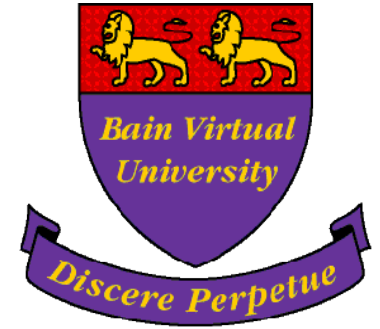


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Cost Accounting

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Reviewer: Bob Armacost

March 1998

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- Importance of cost allocation
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- Definitions
 - direct vs. indirect, fixed vs. variable
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Why Allocate Costs?

It is critical to have accurate and complete cost data to make sound strategic and tactical management decisions.

- Which products are profitable?
- What is the breakeven volume by product?
- Which products require cost reduction efforts?
- How should we price our products?
- Which customer segments are most profitable?

Why Costs Are Often Not Allocated Correctly

Most companies lack accurate cost data by product.

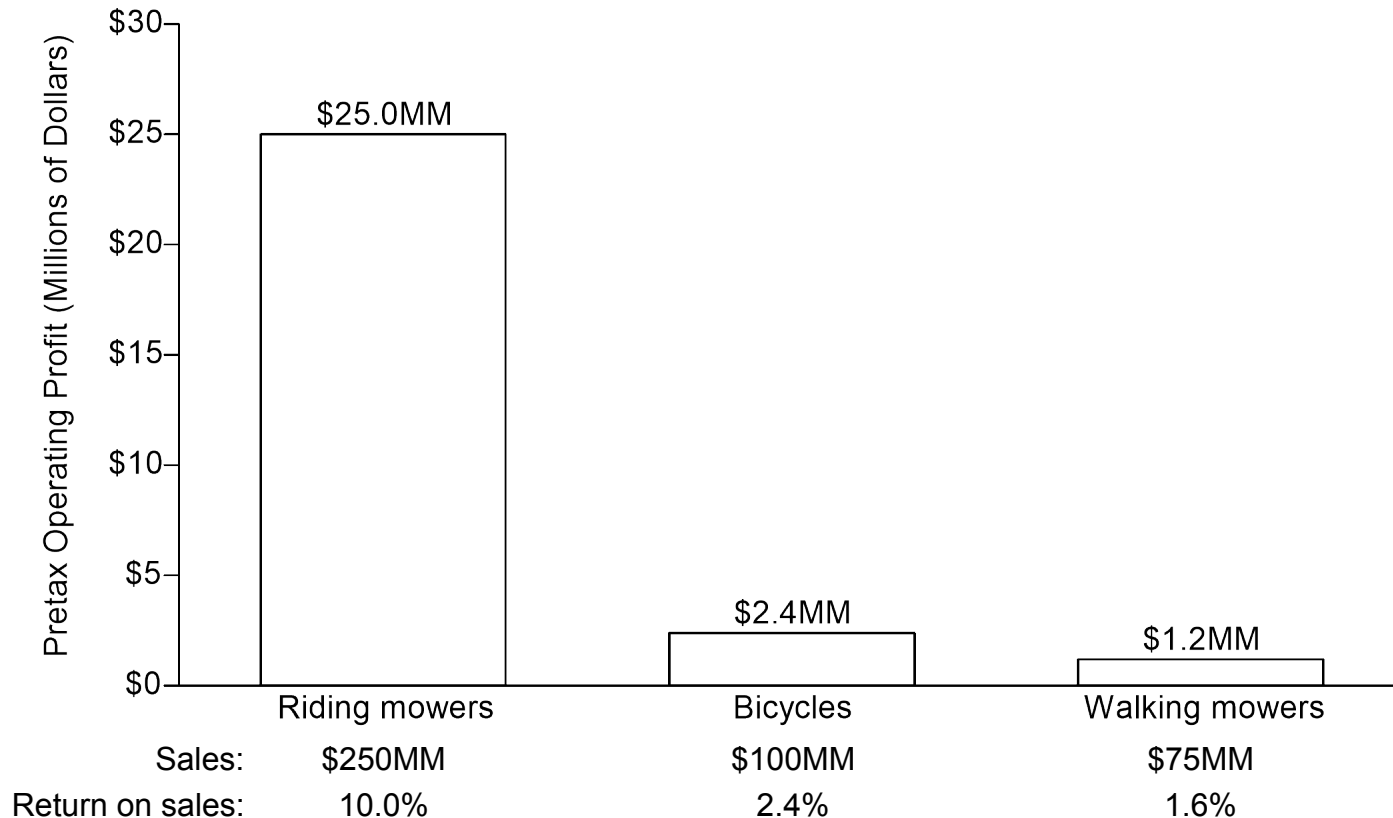
- Historically, only 20% of manufacturing costs were “shared” across product lines. Today, typically 50% of costs are “shared” across products. Shared costs might include rent, freight, and administrative costs.
- For simplicity, accounting tracks costs by function (e.g., materials, salaries, benefits) rather than by the activity devoted to product lines (e.g., maintenance of product A, freight for product B)
- For costs that are not easily assigned to individual product lines, companies normally select the most convenient way to assign them, not necessarily the best way
 - for example, companies tend to allocate rent costs based on something that is easy to measure, such as direct labor dollars for each product line. A better allocation method, however, might be the actual space resource demands of each product line

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Cost Accounting

Middle America Manufacturing - Estimated Profitability

Middle America Manufacturing, a Bain client, believed that all three of its product lines were profitable.



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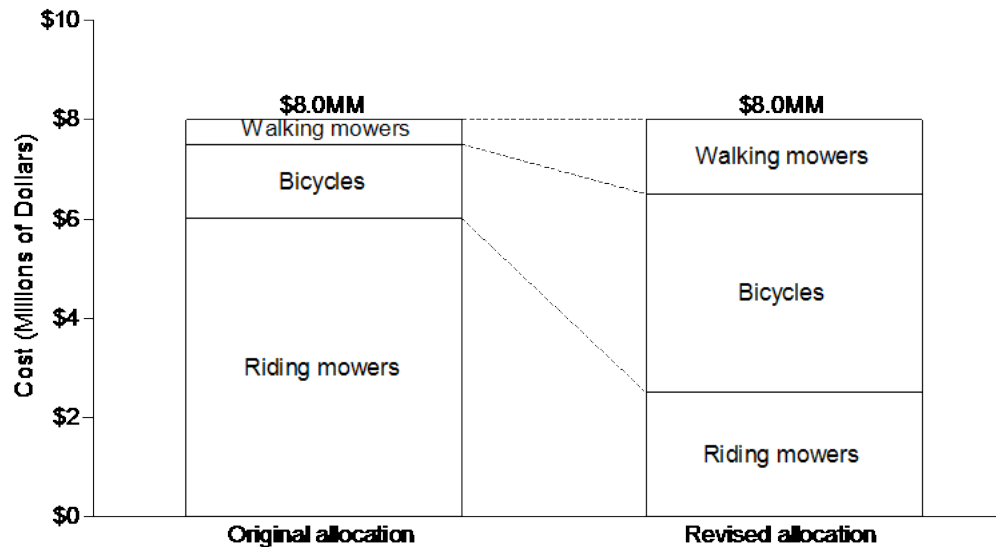
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Middle America Manufacturing - Cost Allocation

After a thorough evaluation, the Bain team found that \$8.0MM in costs had been allocated incorrectly among the three products.



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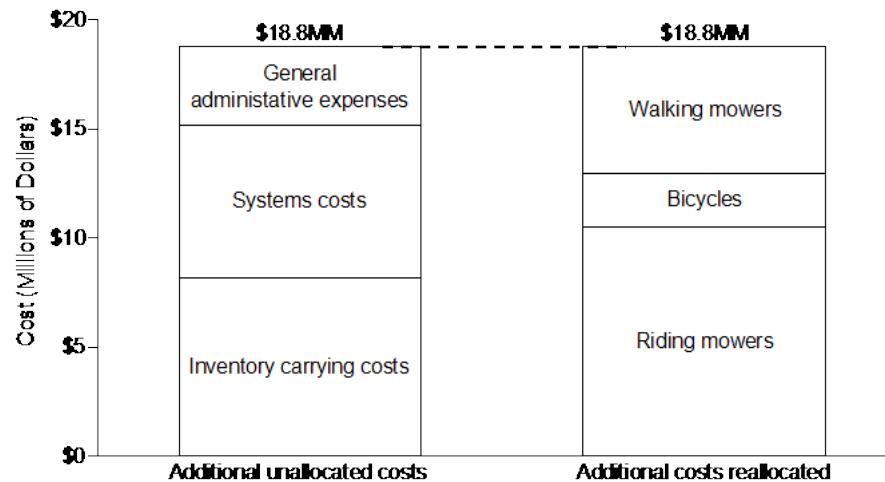
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Cost Accounting

Middle America Manufacturing - Additional Costs

The Bain team also determined that an additional \$18.8MM in costs should be allocated to the three products.



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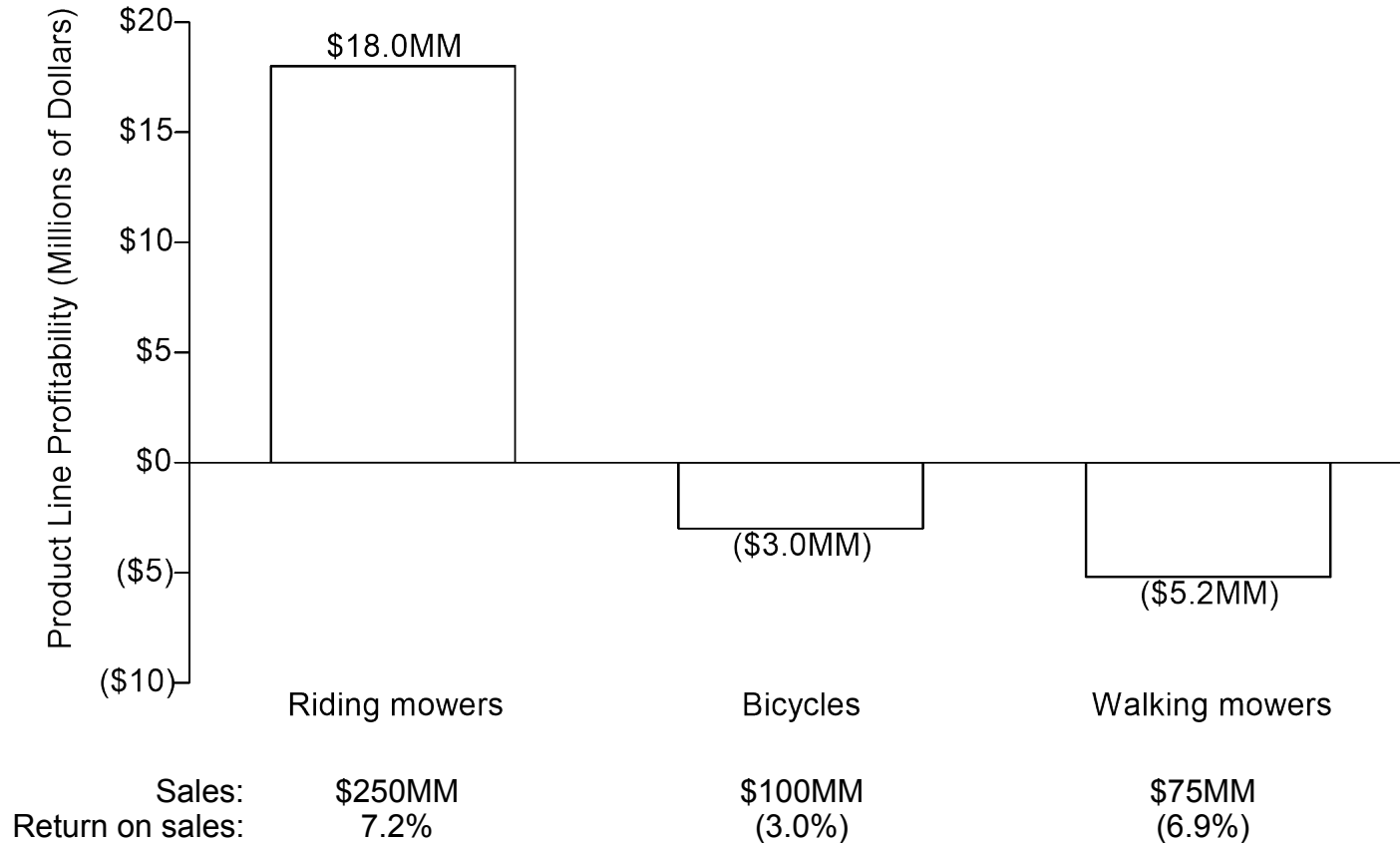
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Cost Accounting

Middle America Manufacturing - Actual Profitability

Bain's analysis indicated that both bicycles and walking mowers were unprofitable. Middle America then began to investigate whether to exit or fix these two businesses.





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All costs can be broken down along two dimensions.

	Fixed	vs.	Variable		Direct	vs.	Indirect
Definitions:	<ul style="list-style-type: none">Costs that do not vary directly with changes in output		<ul style="list-style-type: none">Costs that vary directly with changes in output		<ul style="list-style-type: none">Costs incurred directly in the production or delivery of a firm's product or service. These costs can easily be identified with, or assigned to, a particular product		<ul style="list-style-type: none">Costs generally incurred by the firm outside of the production process. These costs cannot easily be identified with, or assigned to, a particular product
Examples:	<ul style="list-style-type: none">Equipment depreciationRentAdvertising		<ul style="list-style-type: none">Raw materialsProduction laborDelivery costs		<ul style="list-style-type: none">Direct laborDedicated equipmentRaw materials		<ul style="list-style-type: none">SG&AOffice suppliesPlant manager
Rule of thumb:	 If a particular cost changes when production increases or decreases, the cost is variable.				 If a particular cost “goes away” when a product is dropped from the product line, the cost is direct.		

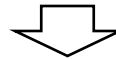
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Defining the appropriate time horizon for the analysis is important.

- All costs are variable over a very long time horizon (i.e., for very large increases in volume)
 - Costs to run and maintain a computer system that tracks product orders are clearly fixed for a small change in volume, such as that associated with a slightly busy month. However, they are variable for a large change in volume, such as that associated with a new plant.
- Most costs are semi-variable (i.e., they tend to be added in lumps as volume increases)
 - Supervisory labor tends to be considered fixed because it is unlikely that additional supervisors would have to be added to handle a small increase, say 10%, in volume. But the workforce can only increase so much before an additional supervisor is needed.
 - In theory, production labor is variable. However, in many client situations, restraints placed by unions and difficulty in hiring and firing people in response to short-term volume fluctuations make it, in practice, semi-variable.



A meaningful analysis will isolate the fixed cost and variable components of a particular cost

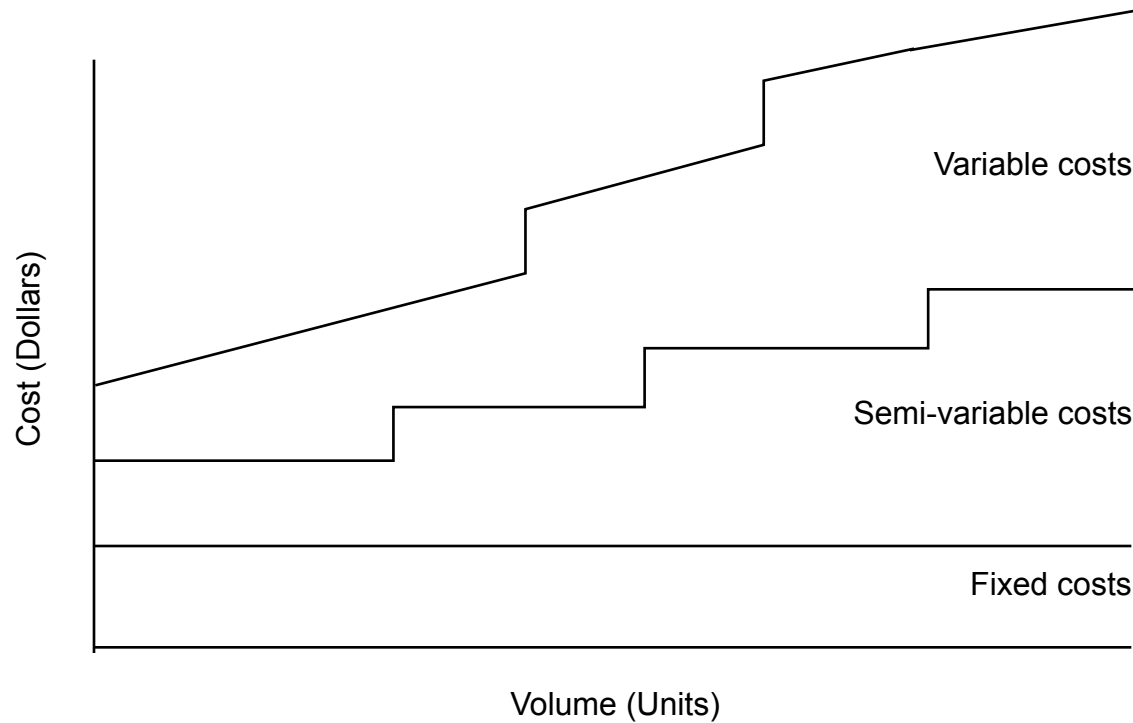
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Fixed vs. Variable - Illustration

The following is an illustration of cost behavior for fixed, semi-variable, and variable costs:



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It is useful to know the following terms when doing cost analysis:

**Simplified
income
statement:**

Revenue

Revenue = Price per Unit x Volume

- Variable Cost

Gross Margin

Gross margin is also called “Gross Profit,” or
“Contribution Margin”

- Fixed Cost

Operating Margin

Operating Margin is also called “Operating Profit”

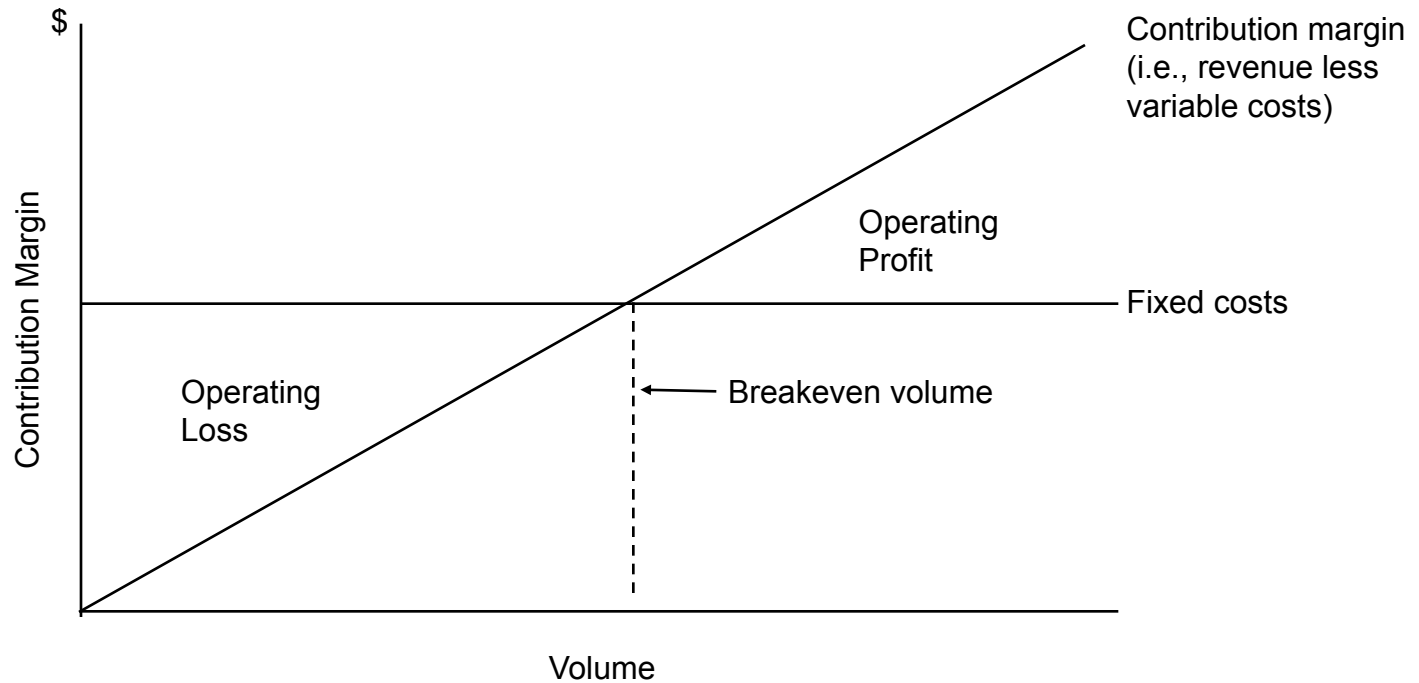
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Breakeven Volume

Breakeven volume is the volume at which the company covers its fixed costs. At breakeven volume, the operating profit is zero.



$$\text{Breakeven volume} = \frac{\text{Fixed costs}}{\text{Unit contribution}} = \frac{\text{Fixed costs}}{\text{Price per unit} - \text{Variable cost per unit}}$$

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