

100 以内加减法口算天天练(100 题)一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$55-7=$ $61+35=$ $77+9=$ $56-31=$ $85+12=$

$14+75=$ $99-68=$ $100-58=$ $49-45=$ $28-18=$

$40+47=$ $83-16=$ $62-21=$ $90-59=$ $4+15=$

$83-44=$ $7+43=$ $8+40=$ $33-28=$ $54-21=$

$9+62=$ $32+42=$ $88+0=$ $86-36=$ $84-16=$

$26+16=$ $98-46=$ $53-15=$ $61+30=$ $0+59=$

$14+81=$ $73+16=$ $22+54=$ $6+78=$ $90-54=$

$99-79=$ $81-18=$ $40+0=$ $30+13=$ $87-3=$

$42+22=$ $46+54=$ $5-4=$ $73+16=$ $83-12=$

$89-75=$ $57+9=$ $12+82=$ $84-83=$ $62-57=$

$24-16=$ $70-11=$ $36+34=$ $62+3=$ $0+96=$

$98-66=$ $96-81=$ $6+71=$ $0+5=$ $45+1=$

$49-7=$ $37+30=$ $25+63=$ $98-92=$ $68-55=$

$6+63=$ $69+29=$ $94+1=$ $54+18=$ $87-53=$

$45-15=$ $80+7=$ $52-0=$ $43+44=$ $95-48=$

$82-22=$ $95-45=$ $11-5=$ $3+51=$ $65-40=$

$31-8=$ $97-75=$ $96-12=$ $87-34=$ $42-32=$

$79+12=$ $80-12=$ $79-70=$ $17+33=$ $55+43=$

$99-40=$ $38-27=$ $37-23=$ $5+72=$ $73+2=$

$99-0=$ $55-17=$ $96-21=$ $61+2=$ $7+45=$

100 以内加减法口算天天练(100 题)二

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$37-26=$ $61+29=$ $33+6=$ $40+26=$ $56-46=$

$61-5=$ $75-6=$ $42-8=$ $95-54=$ $3+64=$

$33-5=$ $70+30=$ $100-31=$ $15+45=$ $0+68=$

$90-29=$ $80+11=$ $30+36=$ $59+39=$ $34+7=$

$63+27=$ $30-2=$ $49+45=$ $62-58=$ $63+16=$

$45-2=$ $22+77=$ $24+18=$ $51+19=$ $81-70=$

$32+2=$ $32+56=$ $20+50=$ $82-54=$ $86+2=$

$26-20=$ $17+28=$ $59-5=$ $36-23=$ $74-22=$

$76-65=$ $5+80=$ $98-7=$ $80-41=$ $8+17=$

$96-92=$ $43-39=$ $93+0=$ $78-54=$ $11+62=$

$91+8=$ $94-79=$ $76-26=$ $3+22=$ $83-50=$

$59+40=$ $66-4=$ $4+85=$ $98-93=$ $84-64=$

$47-31=$ $98-96=$ $28+33=$ $82-28=$ $91+6=$

$7+86=$ $32+41=$ $34+47=$ $17-9=$ $21+2=$

$25+7=$ $7-1=$ $27-1=$ $90-47=$ $62-53=$

$0+83=$ $14+85=$ $17+46=$ $9+18=$ $82-56=$

$22+47=$ $83-8=$ $81-57=$ $100-85=$ $83+12=$

$97-34=$ $89-32=$ $41-31=$ $58+17=$ $56+10=$

$97-89=$ $30+44=$ $87+1=$ $28-0=$ $13+84=$

$60+5=$ $63+5=$ $64+25=$ $53-46=$ $2+32=$

100 以内加减法口算天天练(100 题)三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$2+33=$	$74-4=$	$44+17=$	$58+17=$	$79+5=$
$3+71=$	$36+57=$	$40-24=$	$28-0=$	$68+8=$
$3+93=$	$66+14=$	$95-28=$	$53-46=$	$66-24=$
$29-10=$	$21-9=$	$100-62=$	$19+28=$	$65+35=$
$61-22=$	$57+38=$	$11+49=$	$76-72=$	$26+49=$
$39+37=$	$94+6=$	$33+23=$	$72-65=$	$94-74=$
$61-45=$	$32+5=$	$95-57=$	$82-63=$	$59+23=$
$45+28=$	$3+96=$	$5+10=$	$44-31=$	$53+43=$
$93-25=$	$87-48=$	$4+60=$	$21-17=$	$91-10=$
$6+25=$	$82-38=$	$5+28=$	$32+29=$	$89-61=$
$77-32=$	$28+35=$	$64-14=$	$56-12=$	$48+44=$
$11+49=$	$8+14=$	$13+24=$	$24-21=$	$24+36=$
$98-59=$	$75-66=$	$42-28=$	$7+27=$	$20-7=$
$53-9=$	$82-65=$	$29-7=$	$14+78=$	$96-46=$
$60-19=$	$2+76=$	$28+61=$	$56-47=$	$51-22=$
$74-44=$	$72+16=$	$58+24=$	$61-32=$	$36+6=$
$26+36=$	$69-28=$	$51-37=$	$15+31=$	$66-1=$
$42-28=$	$26+56=$	$17-17=$	$70-67=$	$87+9=$
$58-14=$	$6+19=$	$5+79=$	$71+14=$	$84-41=$
$41+13=$	$51+18=$	$85-41=$	$37+61=$	$65-56=$

100 以内加减法口算天天练(100 题)四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$39+53=$	$33-18=$	$36+51=$	$20+43=$	$4+58=$
$24+31=$	$82+14=$	$53-37=$	$92-53=$	$91+2=$
$76-46=$	$46-37=$	$15+6=$	$42+37=$	$75-24=$
$20+35=$	$21-4=$	$52-15=$	$64+24=$	$38+5=$
$1+77=$	$18+42=$	$77-7=$	$22+16=$	$39+12=$
$79-22=$	$56+18=$	$9+32=$	$58+33=$	$88-55=$
$28+47=$	$99-24=$	$99-1=$	$0+59=$	$46-43=$
$79-75=$	$23+32=$	$77-35=$	$2+74=$	$20+60=$
$38-20=$	$89-51=$	$36-16=$	$43-31=$	$25-18=$
$45-28=$	$57+39=$	$7+38=$	$60+39=$	$44-15=$
$87-58=$	$3+47=$	$57+27=$	$60-18=$	$50-22=$
$2+93=$	$43+53=$	$37+33=$	$74-56=$	$58+4=$
$10+54=$	$7+82=$	$32-6=$	$70-60=$	$92+2=$
$29-25=$	$84+16=$	$69-58=$	$88-71=$	$14-10=$
$22+28=$	$74-48=$	$27-27=$	$75+22=$	$8+44=$
$23+7=$	$48-25=$	$73-11=$	$75-37=$	$12+81=$
$9+35=$	$13+49=$	$39-13=$	$96-87=$	$47+24=$
$75-9=$	$46-26=$	$75+18=$	$30+7=$	$54+15=$
$74+17=$	$5+83=$	$86-38=$	$5+22=$	$22+39=$
$50+3=$	$47+53=$	$54-23=$	$40+29=$	$5+91=$

100 以内加减法口算天天练(100 题)五

姓名: _____ 日期: _____ 用时: _____ 得分: _____

68+6= 74-62= 4+51= 90-84= 37-18=

61-18= 80-48= 74-10= 50-9= 56+25=

53-12= 56+41= 76-7= 32-12= 79-43=

72+23= 75-61= 14+79= 50+22= 5+93=

56+26= 75-24= 93+7= 89-62= 5+84=

59+32= 18+31= 44+3= 28-10= 13+48=

82+5= 89-54= 48-17= 31+20= 25-3=

38+51= 20-8= 8+14= 25+13= 4-3=

1+20= 15+46= 83-5= 5+21= 15+8=

16+63= 58+25= 90-12= 25+58= 34+50=

39-38= 65+1= 86+3= 4+23= 29-8=

93-42= 27+62= 17+37= 79-3= 68-29=

56+8= 12-9= 92-6= 52+16= 6+30=

40-11= 35+12= 45+44= 56+40= 25+67=

23+36= 46+43= 48+41= 30+23= 5+39=

65+28= 30+68= 14+29= 31-4= 48+17=

42+34= 76-24= 87-76= 94-68= 70-6=

36+6= 29+70= 89-44= 9+34= 84-28=

86-58= 36+15= 98-23= 89-53= 56-16=

16-11= 20+75= 49+42= 92-82= 38+19=

100 以内加减法口算天天练(100 题)六

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$20+16=$	$65-38=$	$69-26=$	$2+72=$	$48+11=$
$22-7=$	$40+25=$	$83-7=$	$44-39=$	$83-51=$
$57-9=$	$33-24=$	$64-9=$	$53+29=$	$55+40=$
$28+18=$	$99-36=$	$22+58=$	$21+14=$	$85-3=$
$72-14=$	$32-16=$	$62-48=$	$60-38=$	$66-26=$
$83-78=$	$32+61=$	$8+7=$	$40-25=$	$45+13=$
$53+13=$	$75+23=$	$26+46=$	$44-27=$	$30+11=$
$55-6=$	$35+59=$	$71+22=$	$74+1=$	$56+5=$
$27+53=$	$26+61=$	$35+51=$	$75-0=$	$19+38=$
$35-18=$	$39-36=$	$15+64=$	$80-19=$	$69+10=$
$8+47=$	$30+1=$	$9-2=$	$5+61=$	$0+21=$
$43+55=$	$80+13=$	$47-21=$	$55-23=$	$72+26=$
$16+34=$	$99-74=$	$34+27=$	$67+31=$	$1+99=$
$25+34=$	$97-97=$	$95-93=$	$40+44=$	$79-55=$
$26+47=$	$92-77=$	$17+42=$	$82+8=$	$17+83=$
$71-2=$	$74-41=$	$67-14=$	$55+1=$	$56-3=$
$87-15=$	$83-53=$	$18-1=$	$39+22=$	$28+67=$
$11+39=$	$62+22=$	$89-83=$	$92-42=$	$91-55=$
$95-87=$	$71-10=$	$80-11=$	$49+38=$	$46-34=$
$55-46=$	$96-90=$	$87+3=$	$61+18=$	$71+0=$

100 以内加减法口算天天练(100 题)七

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$37-13=$	$79-70=$	$41+4=$	$11+1=$	$52-9=$
$5+76=$	$44+55=$	$4+58=$	$47+48=$	$13+15=$
$94-85=$	$7+63=$	$87-49=$	$94-78=$	$95-18=$
$94-33=$	$59+11=$	$56-34=$	$14+65=$	$42+58=$
$97-72=$	$34+30=$	$61-44=$	$8+4=$	$100-95=$
$87-57=$	$49-27=$	$3+73=$	$22-7=$	$72+4=$
$87-26=$	$5+18=$	$22+65=$	$78+16=$	$87-46=$
$51+17=$	$20+53=$	$29-3=$	$29+68=$	$60-4=$
$5+78=$	$28-18=$	$95-82=$	$99-57=$	$2+2=$
$13+57=$	$87-81=$	$7+3=$	$20+37=$	$99-74=$
$98-19=$	$2+41=$	$72+15=$	$93-35=$	$100-71=$
$0+55=$	$70-57=$	$99-56=$	$81-72=$	$98-38=$
$27+33=$	$12+14=$	$67-3=$	$5+18=$	$1+39=$
$100-28=$	$6+41=$	$28-10=$	$20+19=$	$70-39=$
$93-39=$	$13+6=$	$22-15=$	$70+29=$	$0+72=$
$69-26=$	$97-30=$	$91-8=$	$95-72=$	$55-28=$
$50-24=$	$7+2=$	$90-13=$	$97-82=$	$54-51=$
$25-25=$	$98-38=$	$19-4=$	$100-76=$	$96-6=$
$32+38=$	$79-12=$	$4+83=$	$35+15=$	$61+14=$
$41+17=$	$75+11=$	$54-17=$	$68+15=$	$40+32=$

100 以内加减法口算天天练(100 题)八

姓名: _____ 日期: _____ 用时: _____ 得分: _____

$1+46=$	$63-49=$	$97-83=$	$79-57=$	$51+3=$
$57-55=$	$99-69=$	$65-53=$	$13+25=$	$71-47=$
$57-36=$	$86-81=$	$83-22=$	$44+2=$	$29+68=$
$0+10=$	$65-42=$	$99-53=$	$10+66=$	$39+51=$
$92-80=$	$90-71=$	$3+13=$	$9+81=$	$68-47=$
$38+13=$	$65-23=$	$31+65=$	$0+7=$	$82-58=$
$91-60=$	$2+65=$	$50+1=$	$69+28=$	$16+21=$
$11+48=$	$96-42=$	$37-2=$	$50+3=$	$57-16=$
$94-61=$	$43+11=$	$14+81=$	$49-23=$	$28+25=$
$76-55=$	$57-44=$	$16+25=$	$94-51=$	$24+21=$
$63+1=$	$6+4=$	$61-58=$	$69+14=$	$94-90=$
$68-52=$	$83-73=$	$14+83=$	$7+25=$	$47+25=$
$39+50=$	$62+38=$	$86-61=$	$30+41=$	$34-1=$
$67-5=$	$90-25=$	$12+85=$	$49+44=$	$33+41=$
$20-8=$	$69-52=$	$89-71=$	$97-90=$	$33+2=$
$96+4=$	$45-35=$	$2+66=$	$30+65=$	$64-54=$
$73-2=$	$85-48=$	$88-57=$	$62-62=$	$50-31=$
$74-26=$	$87-82=$	$43-26=$	$80+9=$	$39-7=$
$89-53=$	$83-70=$	$74-6=$	$13+2=$	$24+14=$
$39-23=$	$10+53=$	$49-38=$	$100-34=$	$38-20=$

100 以内加减法口算天天练(100 题)九

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$59-38=$	$45+30=$	$86-81=$	$32+49=$	$4+12=$
$41+49=$	$90+6=$	$94-76=$	$2+88=$	$49+20=$
$84-78=$	$92+6=$	$94-67=$	$73-36=$	$40+33=$
$36-6=$	$19+49=$	$70+20=$	$46+18=$	$82-64=$
$90-19=$	$57-32=$	$44-36=$	$79-61=$	$56+8=$
$87-24=$	$99-92=$	$97-54=$	$40-39=$	$9-4=$
$46+39=$	$30+2=$	$73-21=$	$30+46=$	$30+1=$
$77-43=$	$1+70=$	$10+39=$	$19+61=$	$60-35=$
$6+12=$	$0+39=$	$39-15=$	$66+29=$	$94-21=$
$13+62=$	$61+3=$	$83-26=$	$28+47=$	$51-5=$
$84-81=$	$61+5=$	$85-82=$	$47-1=$	$33+15=$
$36+53=$	$62-45=$	$61-23=$	$100-54=$	$49-6=$
$79-61=$	$27+32=$	$40+34=$	$48+4=$	$89-39=$
$92-65=$	$79-79=$	$60+14=$	$75+4=$	$89-74=$
$62+35=$	$59-32=$	$33-33=$	$87-46=$	$33-15=$
$4+64=$	$46+50=$	$79-43=$	$74-19=$	$15-1=$
$93-18=$	$49-3=$	$53+19=$	$79-38=$	$69-33=$
$19-0=$	$38+11=$	$43+11=$	$48+30=$	$80-36=$
$67-45=$	$0+74=$	$100-57=$	$65-23=$	$14+64=$
$68+11=$	$28+56=$	$33-7=$	$64-44=$	$59-3=$

100 以内加减法口算天天练(100 题)十

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$43+57=$ $45+5=$ $12+2=$ $7+26=$ $96-49=$

$6+43=$ $72-39=$ $26+72=$ $5+12=$ $39+48=$

$99-33=$ $12+45=$ $23+43=$ $74+26=$ $2-0=$

$87-79=$ $74+5=$ $87-24=$ $62+31=$ $45+15=$

$10+65=$ $24+41=$ $49-28=$ $35+55=$ $88-65=$

$89-14=$ $38-36=$ $96-22=$ $13+53=$ $99-61=$

$58-30=$ $71-23=$ $87-81=$ $43-15=$ $42+37=$

$4+83=$ $42-11=$ $5+63=$ $29-3=$ $42+12=$

$15+21=$ $59-41=$ $69+20=$ $3+60=$ $73+17=$

$68+30=$ $73-41=$ $80+14=$ $87-45=$ $31-6=$

$37-15=$ $51-19=$ $12+34=$ $74+16=$ $92-25=$

$34+36=$ $86-53=$ $17+36=$ $93-92=$ $33+26=$

$54+5=$ $81-58=$ $81-54=$ $33-5=$ $18+43=$

$55+9=$ $97+0=$ $35+22=$ $22+27=$ $46-26=$

$47-25=$ $97-74=$ $6+85=$ $87-8=$ $62+5=$

$55-50=$ $26-15=$ $68+21=$ $10+51=$ $29-19=$

$86-34=$ $10-3=$ $27-15=$ $0+84=$ $6-6=$

$28+48=$ $92-38=$ $77-65=$ $79-77=$ $53+10=$

$91-66=$ $6+64=$ $21+37=$ $48+20=$ $86-78=$

$57-52=$ $9+79=$ $53+6=$ $89-78=$ $1+11=$

100 以内加减法口算天天练(100 题)十一

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$57+23=$ $69-65=$ $3+6=$ $57-46=$ $81-67=$

$55+37=$ $50+0=$ $94-48=$ $48+34=$ $0+64=$

$35-34=$ $75-42=$ $94-63=$ $35-31=$ $1+72=$

$23-0=$ $18+7=$ $64-62=$ $69-66=$ $11+15=$

$88-12=$ $24+67=$ $90-69=$ $14+26=$ $46-32=$

$57-3=$ $3+97=$ $78-52=$ $66+33=$ $23-13=$

$91-28=$ $27+8=$ $60-33=$ $2+25=$ $76+14=$

$5+53=$ $21-7=$ $91-9=$ $37+36=$ $10+41=$

$55-32=$ $13+31=$ $42-36=$ $72+14=$ $89+7=$

$42+38=$ $72-66=$ $49-46=$ $66+8=$ $19+44=$

$10+2=$ $3+6=$ $94-86=$ $70-41=$ $42+26=$

$70+27=$ $12+46=$ $55+38=$ $84-18=$ $87-60=$

$93-82=$ $31+46=$ $23+64=$ $38+28=$ $31-18=$

$45+38=$ $56-41=$ $96-38=$ $77-5=$ $14+72=$

$69-61=$ $36-32=$ $80-10=$ $15+28=$ $46+21=$

$19+53=$ $20+48=$ $12+75=$ $99-76=$ $48+32=$

$71-12=$ $45+33=$ $54-25=$ $54-36=$ $32-9=$

$63+0=$ $35+41=$ $61+27=$ $47-29=$ $88-60=$

$67-36=$ $48+52=$ $98-87=$ $52+1=$ $13+64=$

$81-1=$ $44-0=$ $78-41=$ $99+1=$ $81-75=$

100 以内加减法口算天天练(100 题)十二

姓名：_____ 日期：_____ 用时：_____ 得分：_____

81-78=	18+56=	23+15=	74+2=	15-9=
11+37=	99-70=	37+57=	31+64=	29+50=
75-29=	18+74=	14+33=	50+43=	13+43=
98-94=	47-2=	94-6=	26+73=	71-61=
65-36=	27+27=	20+39=	61-21=	64-38=
52+8=	25-11=	26+71=	20-5=	92+0=
81-27=	62-62=	5+37=	66-12=	82+18=
97-80=	53-4=	35+61=	48-12=	51+32=
59-49=	86-33=	24+21=	90-12=	66-61=
8+50=	33-7=	12+83=	12+48=	76-75=
96-11=	89-38=	61+25=	68-35=	75+14=
92-77=	90-52=	35+32=	22+51=	2-2=
59-24=	3+62=	20+20=	4+15=	4+73=
26+67=	0+62=	5+86=	9+52=	97-5=
82+7=	100-34=	50-14=	7+84=	63-53=
48+21=	75-53=	88-39=	6+33=	73-32=
30+12=	38+53=	54+29=	85-60=	61-57=
19-9=	8+54=	4+27=	32-28=	46+50=
95-36=	87-69=	6+66=	32+14=	7+76=
84-46=	96-31=	70-24=	37+20=	40-35=

100 以内加减法口算天天练(100 题)十三

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$73-4=$ $12+65=$ $7+9=$ $30+62=$ $15+13=$

$61-33=$ $42+15=$ $87-39=$ $42+54=$ $90-32=$

$39-10=$ $31-13=$ $39-25=$ $88-3=$ $43+55=$

$43+5=$ $68+22=$ $8+78=$ $71-46=$ $78+9=$

$79-46=$ $27+9=$ $70+6=$ $11+46=$ $17+44=$

$46+25=$ $0+68=$ $96-32=$ $23+9=$ $25+11=$

$8+33=$ $71-57=$ $77-18=$ $71-51=$ $15+34=$

$37+60=$ $50+49=$ $4+3=$ $41+0=$ $52+35=$

$78-62=$ $76-57=$ $85-60=$ $88-74=$ $43-29=$

$17+9=$ $54-7=$ $22+38=$ $33+64=$ $15+6=$

$51-38=$ $11+63=$ $28-0=$ $86-66=$ $12+65=$

$5+88=$ $7+34=$ $84-17=$ $82+17=$ $4+40=$

$7+75=$ $74+20=$ $50+47=$ $54+33=$ $92-4=$

$50-7=$ $78-1=$ $98-81=$ $7+88=$ $93-79=$

$47-36=$ $97-72=$ $91-77=$ $86-1=$ $7+59=$

$23+59=$ $0+3=$ $90-52=$ $12+38=$ $53+5=$

$21-1=$ $85-35=$ $42+7=$ $24+70=$ $85-34=$

$42+11=$ $97-69=$ $98-50=$ $97-30=$ $77-24=$

$85-13=$ $36+39=$ $93-32=$ $88-7=$ $71+9=$

$3+65=$ $84+8=$ $85-2=$ $65-5=$ $68+19=$

100 以内加减法口算天天练(100 题)十四

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$24+33=$ $90-90=$ $16+51=$ $41+31=$ $81-63=$

$48-18=$ $49-28=$ $70-11=$ $31+4=$ $18+25=$

$16+57=$ $39-15=$ $92-52=$ $96-17=$ $89-0=$

$61+30=$ $88-79=$ $10+33=$ $74-2=$ $82-2=$

$42+12=$ $20+72=$ $27-22=$ $27+66=$ $80-6=$

$91+1=$ $18+24=$ $27+57=$ $83-48=$ $71-69=$

$81-15=$ $79-68=$ $97-48=$ $21-21=$ $53-51=$

$27+50=$ $55-32=$ $23+37=$ $72-42=$ $88-66=$

$32+65=$ $6+3=$ $70-2=$ $61+26=$ $74+4=$

$50+32=$ $25+20=$ $85-79=$ $15+6=$ $23+64=$

$69+29=$ $1+23=$ $35+23=$ $89-75=$ $15+82=$

$75+20=$ $87-23=$ $45-22=$ $54-2=$ $35+46=$

$86-5=$ $34+64=$ $41-10=$ $5+85=$ $55-24=$

$83-20=$ $55-44=$ $55+5=$ $24+44=$ $90-75=$

$69-57=$ $58+18=$ $32+57=$ $17+38=$ $78-27=$

$96-58=$ $82-15=$ $89-64=$ $8+14=$ $58-34=$

$71+16=$ $92-10=$ $99-65=$ $20+72=$ $5-3=$

$1+0=$ $55-38=$ $44+55=$ $90-69=$ $57-34=$

$73-63=$ $29+54=$ $95-60=$ $23+48=$ $66+28=$

$93-56=$ $6+24=$ $92-82=$ $90+7=$ $48-26=$

100 以内加减法口算天天练(100 题)十五

姓名：_____ 日期：_____ 用时：_____ 得分：_____

$7+53=$	$67-21=$	$74-74=$	$66-54=$	$34+24=$
$18+64=$	$18+49=$	$64-2=$	$58-16=$	$39-35=$
$38+19=$	$45-17=$	$18+22=$	$95-18=$	$42+22=$
$25+51=$	$30-3=$	$32+21=$	$5+80=$	$53+20=$
$62-27=$	$81-27=$	$49+41=$	$32+46=$	$86-79=$
$45-1=$	$18+14=$	$21+72=$	$42-30=$	$12+41=$
$43-4=$	$95-47=$	$98-96=$	$79+3=$	$56-40=$
$30+38=$	$53-37=$	$49-12=$	$44+9=$	$36+50=$
$46+0=$	$97-9=$	$63+22=$	$11+79=$	$55-38=$
$54+7=$	$68-16=$	$93-55=$	$99-87=$	$32-32=$
$24-12=$	$10+17=$	$42+45=$	$39+14=$	$54+20=$
$9+53=$	$15-0=$	$69+10=$	$87-4=$	$73-20=$
$60+30=$	$22+58=$	$10+83=$	$83-40=$	$1+51=$
$26-4=$	$59-40=$	$31+44=$	$99-18=$	$46+49=$
$70+0=$	$40+9=$	$50-40=$	$8+67=$	$80+1=$
$97-40=$	$43-11=$	$67+0=$	$96-7=$	$71-22=$
$99-31=$	$97-2=$	$25+53=$	$34+51=$	$38+27=$
$93+5=$	$68+5=$	$93-46=$	$21+63=$	$29-26=$
$12+83=$	$39+4=$	$37-37=$	$62+14=$	$32+2=$
$58+16=$	$14+19=$	$11+80=$	$66-8=$	$84-53=$

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